

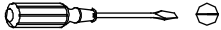


ASSEMBLY INSTRUCTIONS

DESK

ASSEMBLY REQUIREMENTS	1.5 Hours Assembly Time (Approximate)	2 -Person Assembly 	Tools Required (Not Provided): Phillips Screwdriver  Flat Head Screwdriver 
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Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product.
Contact our customer service department in case there are any missing or damaged parts or hardware.
Replacement parts are normally shipped within 2 or 3 days.

We appreciate your business!

PRODUCTS PURCHASED THROUGH OUR AUTHORIZED VENDORS ONLY ARE ELIGIBLE FOR REPLACEMENT PARTS.

THIS PRODUCT IS FOR INDOOR AND HOUSEHOLD USE ONLY - NOT FOR COMMERCIAL USE.

ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure they are correct before assembly.
Contact customer service for missing parts.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

SAFETY PRECAUTION

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

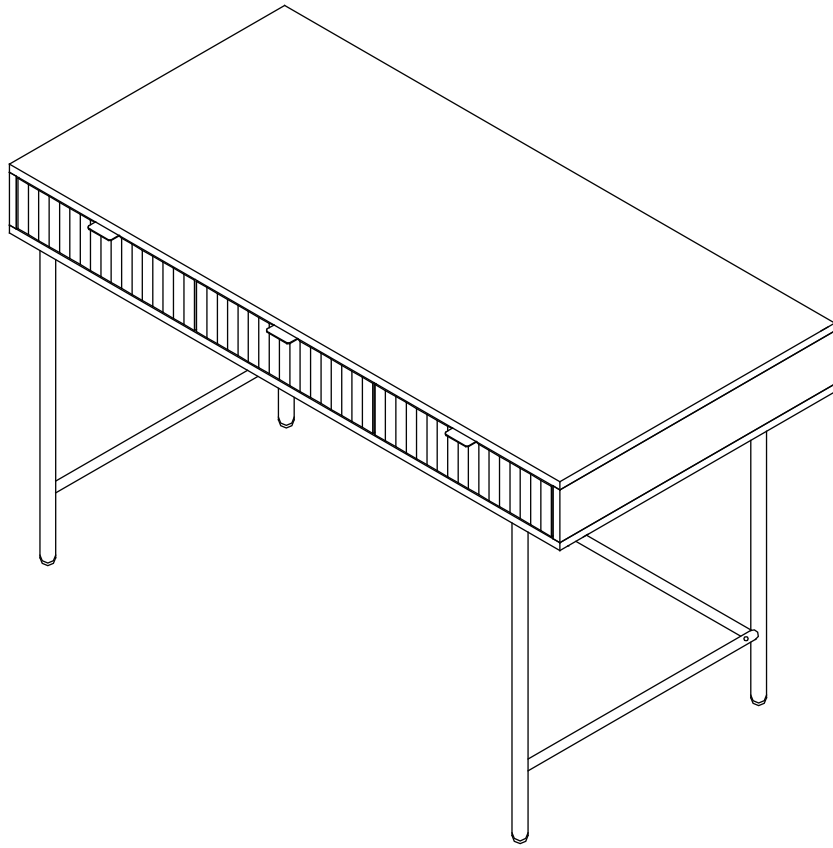
TIPS FOR ASSEMBLY

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Identify all of the parts, hardware and quantities required for each step.
4. During assembly, do not over-tighten any fittings as this may cause damage.
5. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
6. Always place the product on a flat, level surface.
7. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

CARE AND MAINTENANCE

1. Wipe clean with a soft, dry cloth; avoid the use of harsh chemicals or household cleaners as they may damage the exterior finish of the furniture.
2. Hardware may loosen over time. Periodically, check that all connections are tight; re-tighten as necessary.
3. Solid wood is impacted by heat and humidity fluctuations which may cause small joint separations or hairline cracks; place the furniture away from direct sunlight and air conditioning vents, heating vents or units to protect the furniture.

ASSEMBLY INSTRUCTIONS

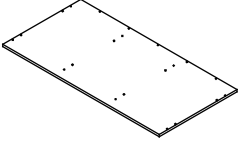







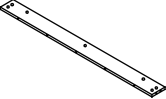

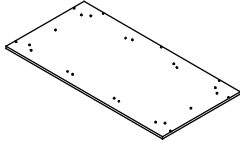

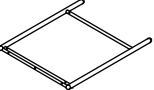

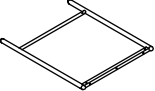

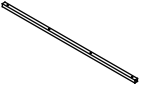


Hardware List

ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
A	Cam-bolt	 6*35mm	27 pcs	G	Screw	 4*35mm	11 pcs
B	Cam-lock	 15*10mm	27 pcs	H	Bolt	 6*30mm	14 pcs
C	Wood Dowel	 8*30mm	20 pcs	I	Bolt	 6*35mm	6 pcs
D	Screw	 3*10mm	36 pcs	J	Drawer Glide	 300mm	6 pcs
E	Screw	 3.5*12mm	6 pcs	K	Handle		3 pcs
F	Screw	 4*30mm	12 pcs	L	Allen Key		1 pc

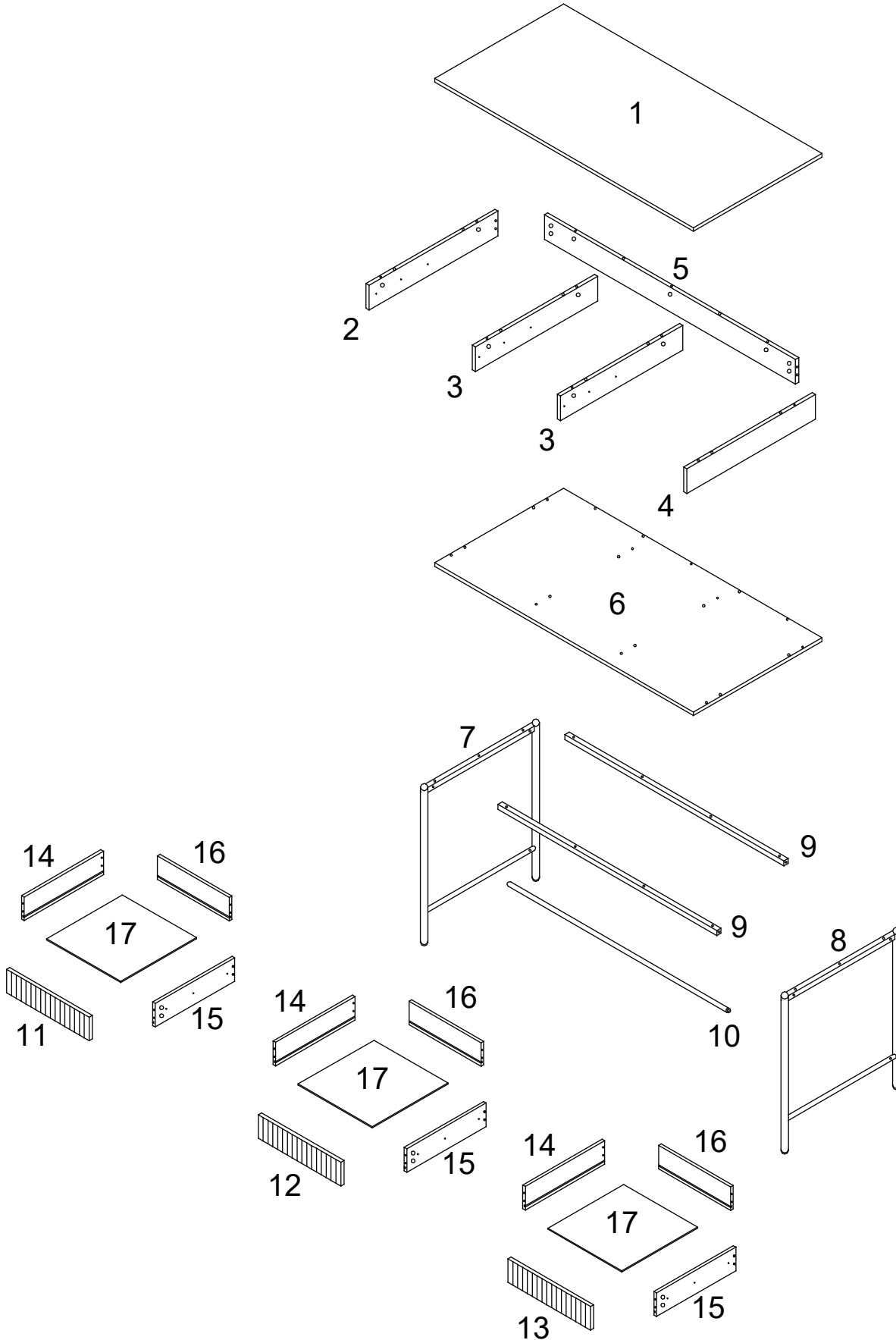
ASSEMBLY INSTRUCTIONS

Parts List

ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
1	Top Panel		1 pc	10	Lower Connect Bar		1 pc
2	Left Panel		1 pc	11	Left Drawer Front Panel		1 pc
3	Divide Panel		2 pcs	12	Middle Drawer Front Panel		1 pc
4	Right Panel		1 pc	13	Right Drawer Front Panel		1 pc
5	Back Panel		1 pc	14	Drawer Left Panel		3 pcs
6	Bottom Panel		1 pc	15	Drawer Right Panel		3 pcs
7	Left Leg Frame		1 pc	16	Drawer Back Panel		3 pcs
8	Right Leg Frame		2 pcs	17	Drawer Bottom Panel		3 pcs
9	Connect Bar		2 pcs				

ASSEMBLY INSTRUCTIONS

ASSEMBLY OVERVIEW



INSTRUCTIONS FOR CAM-BOLT AND CAM-LOCK

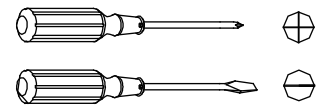


CAM-BOLT

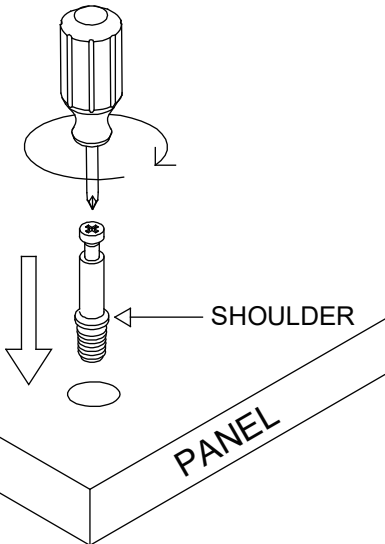


CAM-LOCK

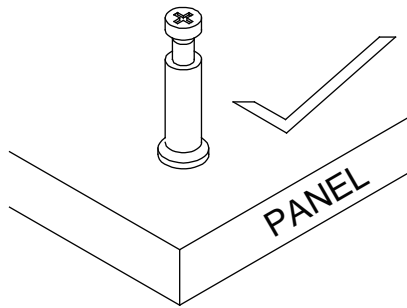
Tools Required



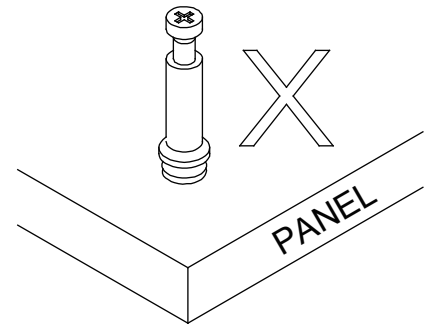
INSERTING AND TIGHTENING CAM-BOLT



Place Cam-bolt on pre-drilled hole and screw in vertically.



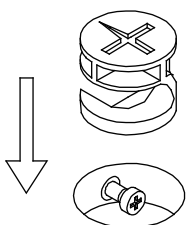
Shoulder is flushed (on the same level) with the panel.



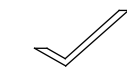
Shoulder is above the panel.

Place Cam-bolt to the designated pre-drilled holes on the panel. Use a Phillips Screwdriver to tighten Cam-bolt vertically until shoulder is flushed (on the same level) with panel. Do not over-tighten or under-tighten.

INSERTING CAM-LOCK



Insert Cam-lock with arrow align to Cam-bolt head.



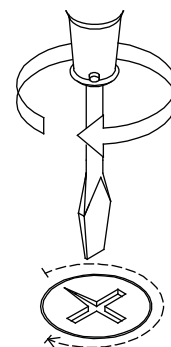
CORRECT



WRONG

Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock. Ensure Cam-lock is fully inserted.

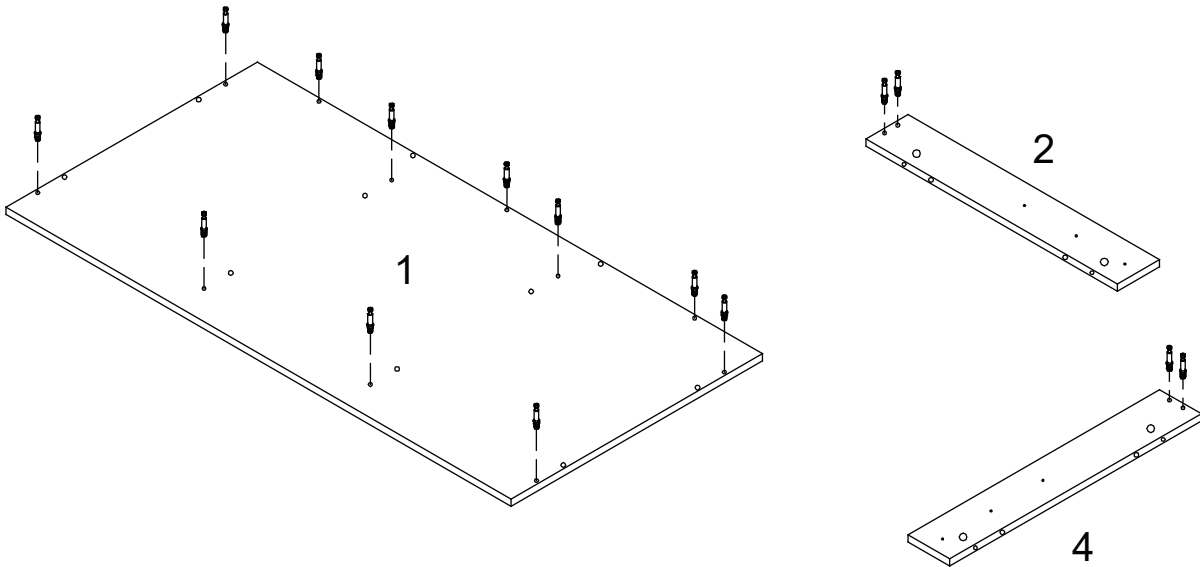
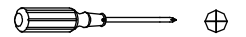
TIGHTENING CAM-LOCK



Use a Flat-head Screwdriver to turn Cam-lock clockwise so it locks onto the head of the Cam-bolt. Turn until it is snug (about 3/4ths of a turn) -- over-tightening could damage Cam-lock or/and Cam-bolt.


STEP 1

A		15 pcs
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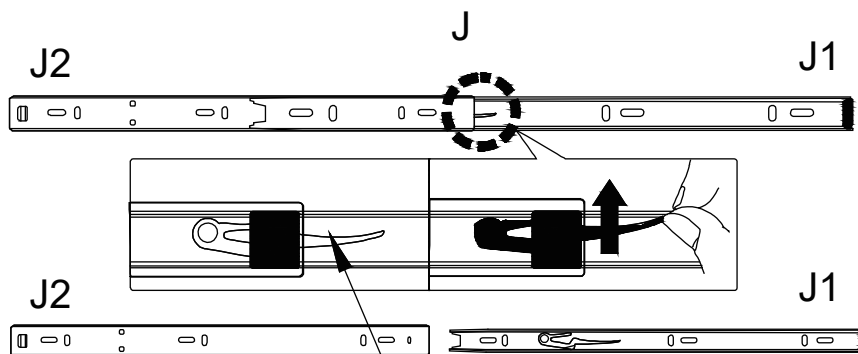


- Lay Top Panel (1), Left Panel (2) and Right Panel (3) as shown on a material that does not scratch or damage the panels.
- Screw in Cam-bolt (A) into the designated holes on (1, 2 & 4). Refer to Page 5 for instructions on inserting and tightening Cam-bolt.

STEP 2

J		6 pcs
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Separate Drawer Glide (J) - Detach Glide Runner (J1) from Glide Track (J2).





Trigger Disconnect Lever

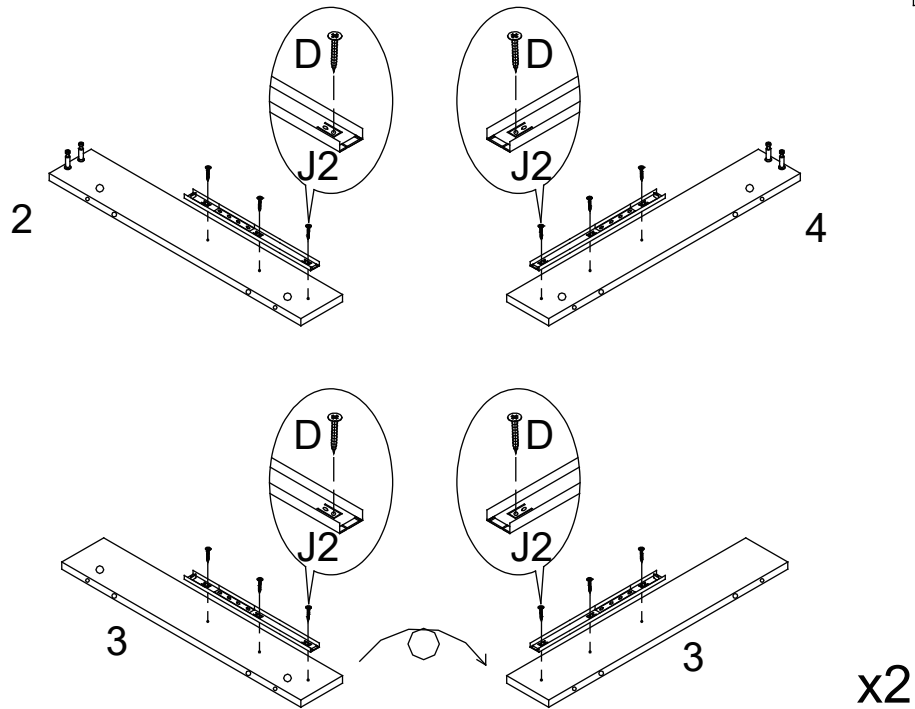
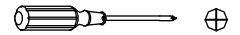
X 6

To install Drawer Glide (J), the Glide Runner (J1) needs to be detached or separated from the Glide Track (J2).

Detach Glide Runner (J1) from Glide Track (J2) by sliding out (J1) from (J2) until the Trigger Disconnect Lever is visible on (J1) as shown above. Next, depress the Trigger Disconnect Lever and at the same time slide out (J1) from (J2).

STEP 3

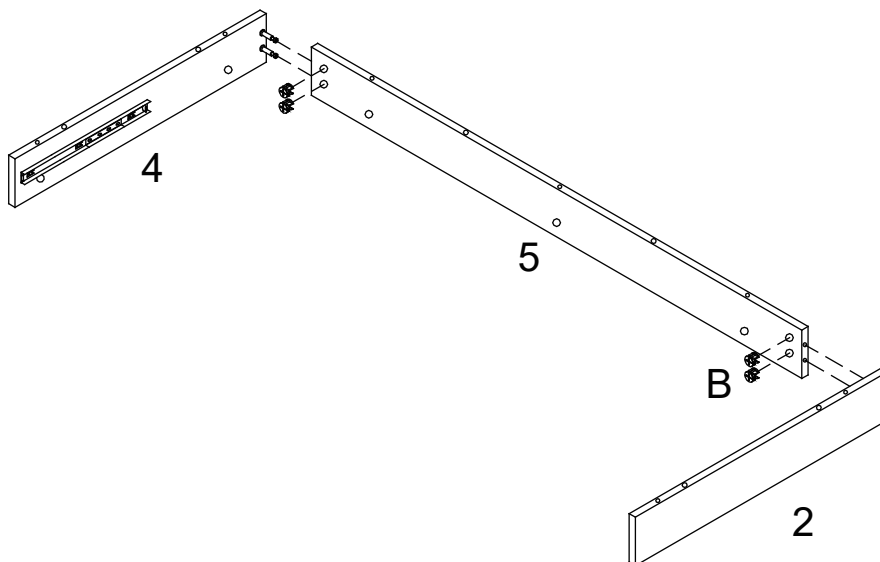
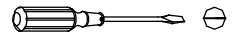
D	 3*10mm	18 pcs
J2		6 pcs



- Position Left Panel, Divide Panel and Right Panel (2, 3 & 4), **respectively**, on a material that does not scratch the surface of each part.
- Position Glide Track (J2) as shown **and align the screw holes** on Glide Track (J2) to **the pilot holes** on (2, 3 & 4) **and then** use Screw (D) to fasten (J2). Do not tighten (D) completely until all **the** screws are in place.

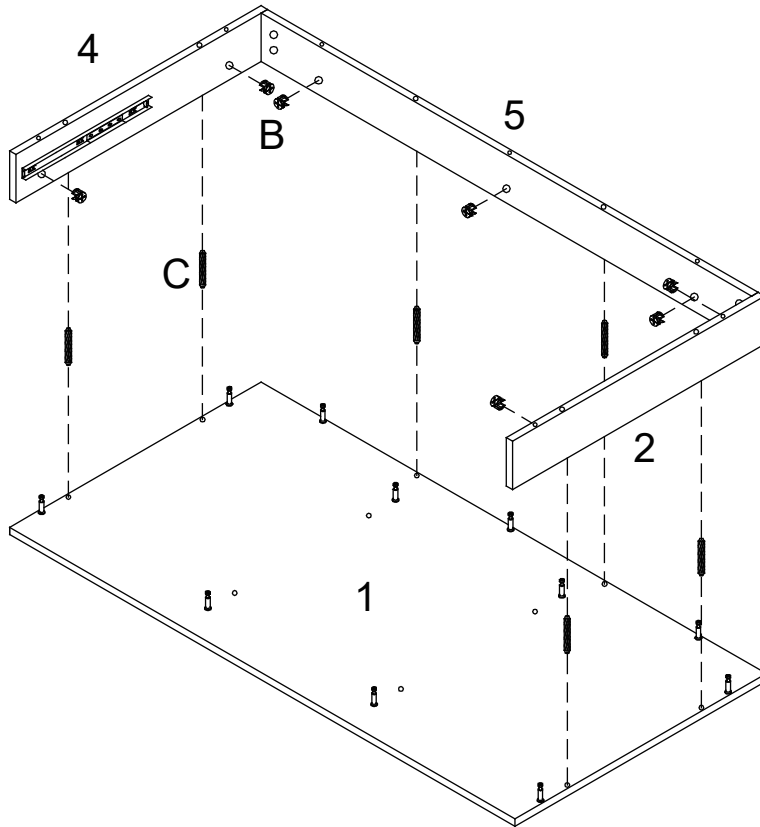
STEP 4

B		4 pcs
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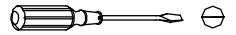


- Attach Left Panel (2) and Right Panel (4) to Back Panel (5) via cam-bolt on (2 & 4).
- Insert Cam-lock (B) into the holes on (5) then turn clockwise to lock onto Cam-bolt. Refer to Page 5 for instructions on inserting and tightening Cam-lock.

STEP 5

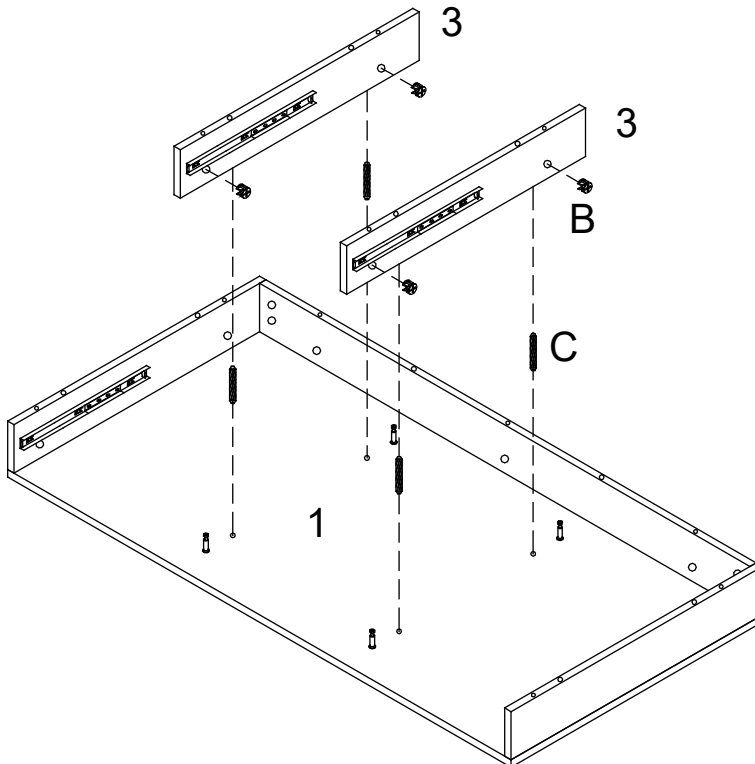


B		7 pcs
C		6 pcs



- Lay Top Panel (1) on a material that does not scratch the part and insert Wood Dowel (C) into the holes as shown,
- Attach Left Panel (2) and Right Panel (4) to Back Panel (5) to Top Panel (1) via wood dowel and cam-bolt on (1).
- Insert Cam-lock (B) into the holes on (2, 4 & 5) then turn clockwise to lock onto Cam-bolt.
Refer to Page 5 for instructions on inserting and tightening Cam-lock

STEP 6

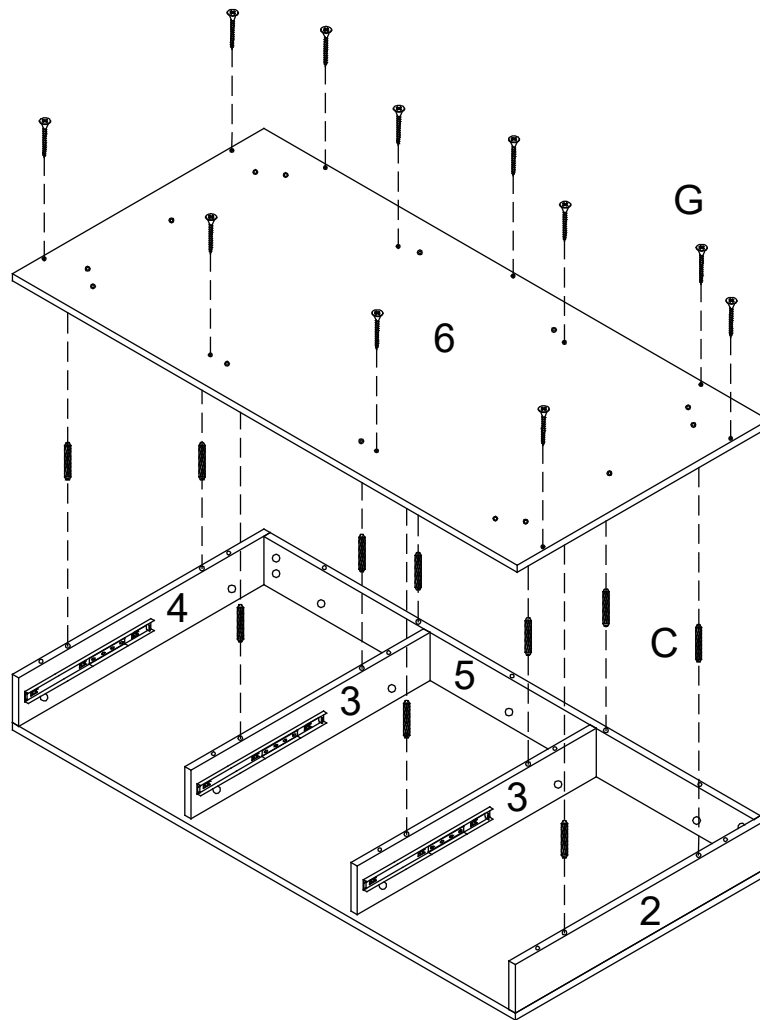


B		4 pcs
C		4 pcs



- Insert Wood Dowel (C) into the inner two holes between the cam-bolts on Top Panel (1) as shown.
- Attach to Top Panel (1) via wood dowel and cam-bolt on (1).
- Insert Cam-lock (B) into the holes on (3) then turn clockwise to lock onto Cam-bolt. Refer to Page 5 for instructions on inserting and tightening Cam-lock.

STEP 7

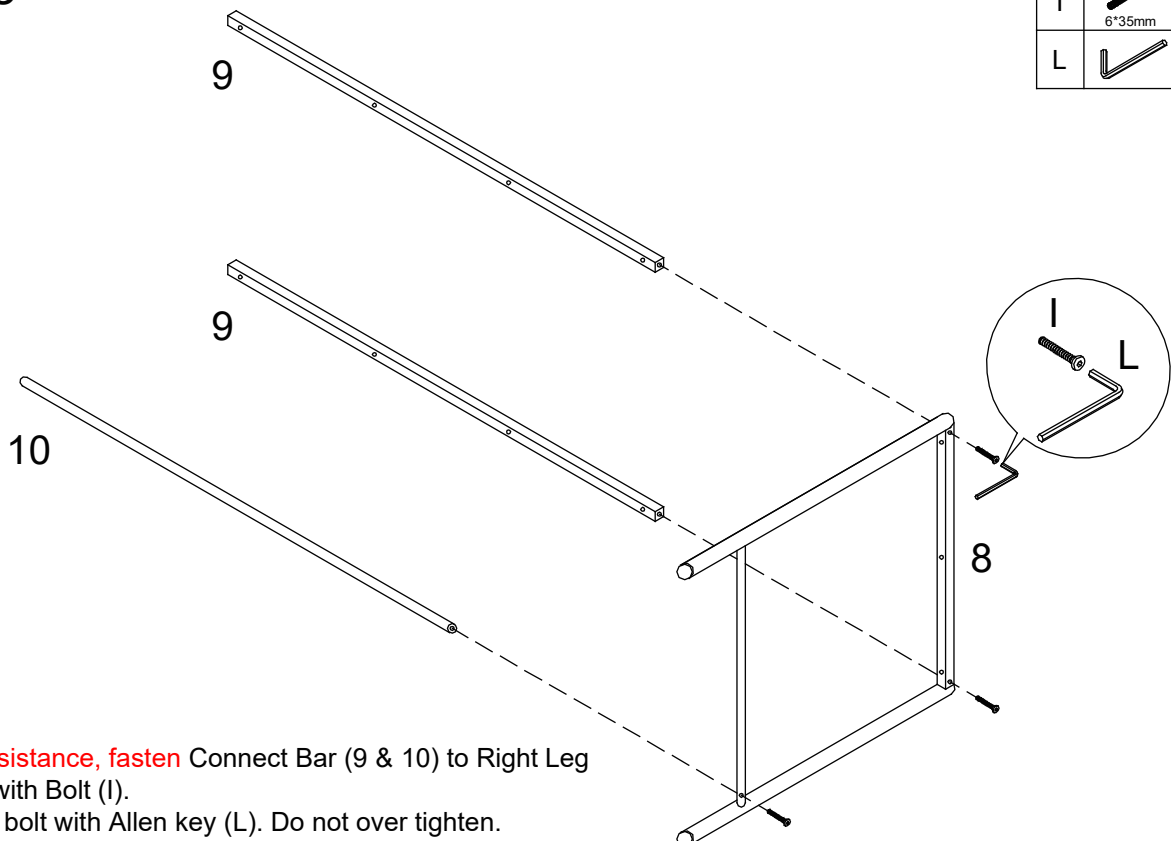


C		10 pcs
G		11 pcs



- a) Insert Wood Dowel (C) into the designated holes on Left Panel (2), Divider Panel (3), Right Panel (4) and Back Panel (5) as shown. Next, attach Bottom Panel (6) to (2, 3, 4 & 5) and fastened with Screw (G).

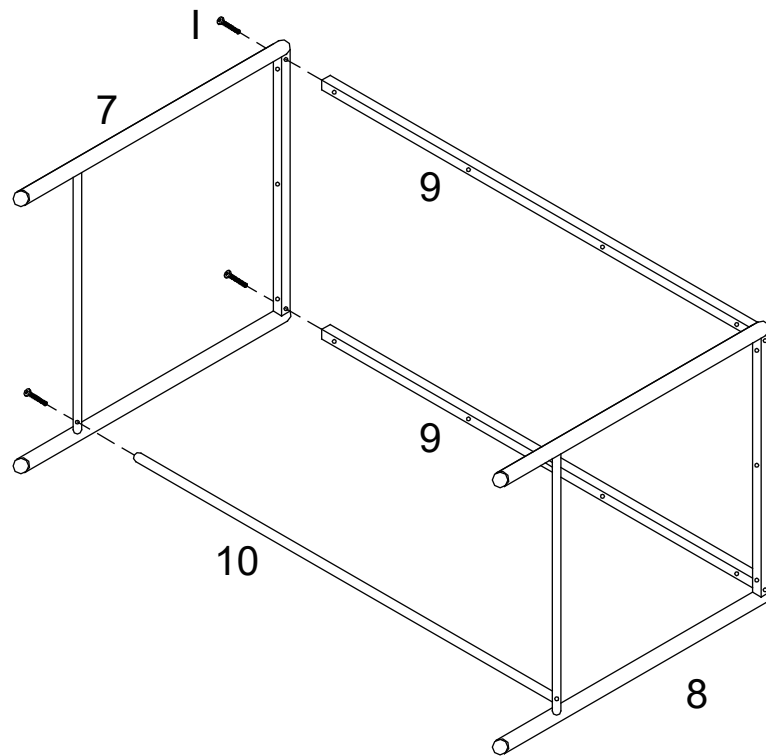
STEP 8




I		3 pcs
L		1 pc

- a) **With assistance, fasten** Connect Bar (9 & 10) to Right Leg Frame with Bolt (I).
b) Tighten bolt with Allen key (L). Do not over tighten.

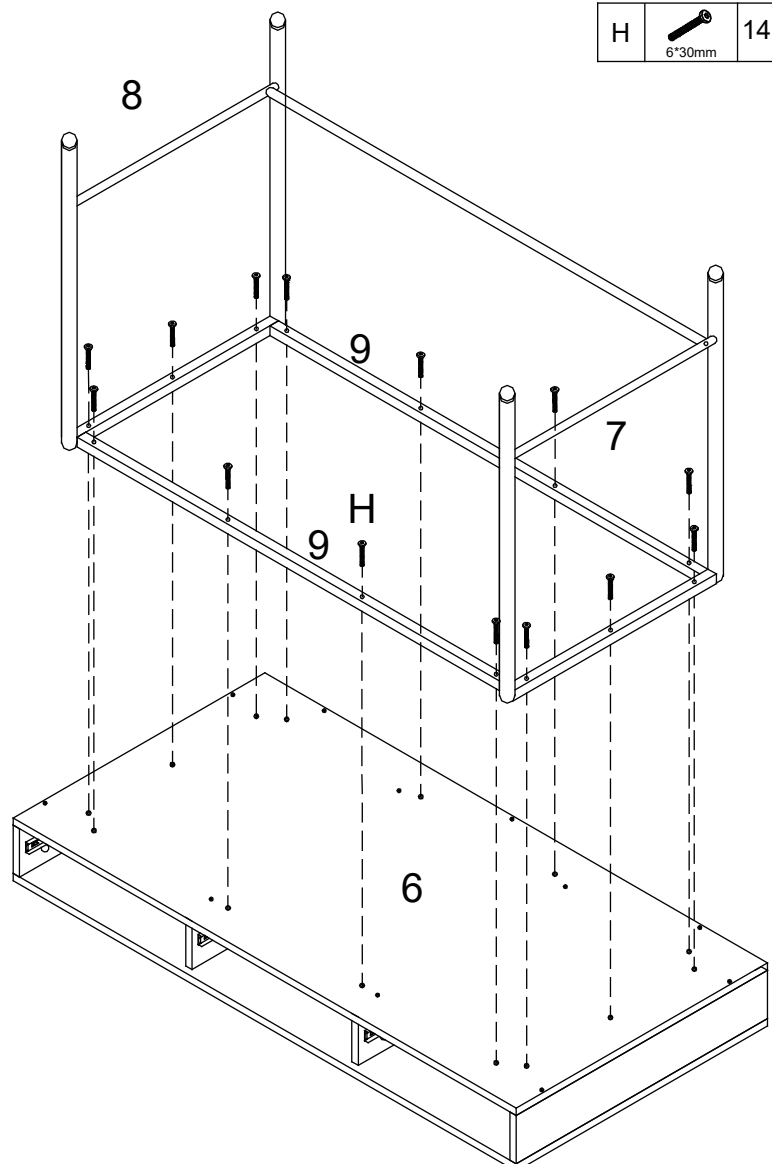
STEP 9



I		3 pcs
6*35mm		

- With assistance, fasten Left Leg Frame (7) to Connect Bar (9 & 10) with Bolt (I).
- Tighten bolt with Allen key (L). Do not over tighten.

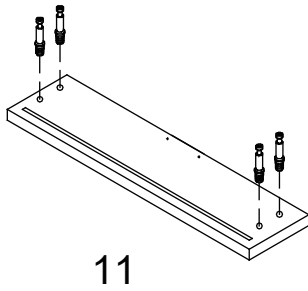
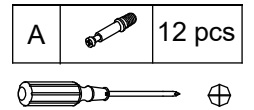
STEP 10



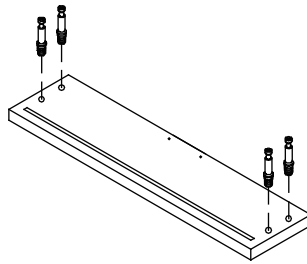
H		14 pcs
6*30mm		

- Position the leg frame assembly from STEP 9 to Bottom Panel (6) and align the bolt holes.
- Use Bolt (H) to fasten leg frame assembly to (6). Use Allen Key (L) to tighten (H). Do not tighten completely until all bolts are in place.
- With assistance, set the assembly right-side up.

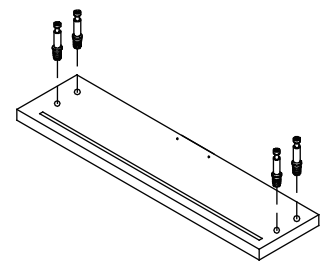
STEP 11



11



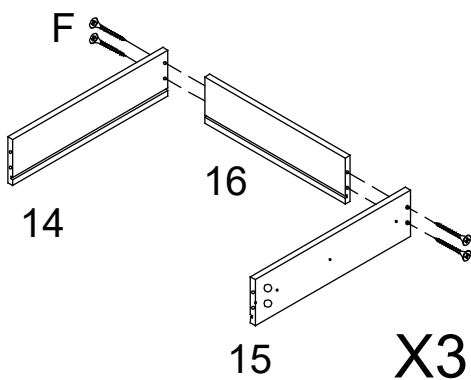
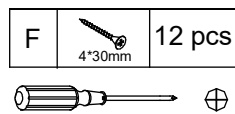
12



13

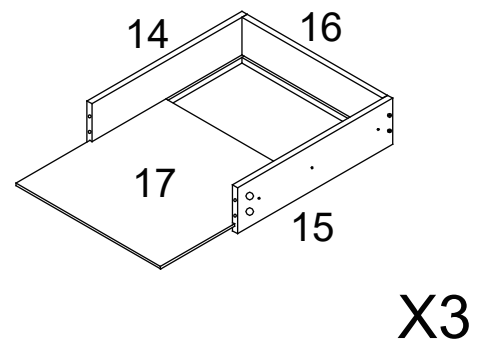
- a) Lay Drawer Front Panel (11, 12 & 13) as shown on a material that does not scratch or damage the panels.
 b) Screw in Cam-bolt (A) into the designated holes on (11, 12 & 13). Refer to Page 5 for instructions on inserting and tightening Cam-bolt.

STEP 12






- a) Position Drawer Back Panel (16) between Drawer Left and Right Panel (14 & 15) as shown.
 Note: the groove on each panel has to be aligned.
 b) Use Screw (F) to fasten side panel to back panel.
 Do not tighten screws completely until both screws are in place.

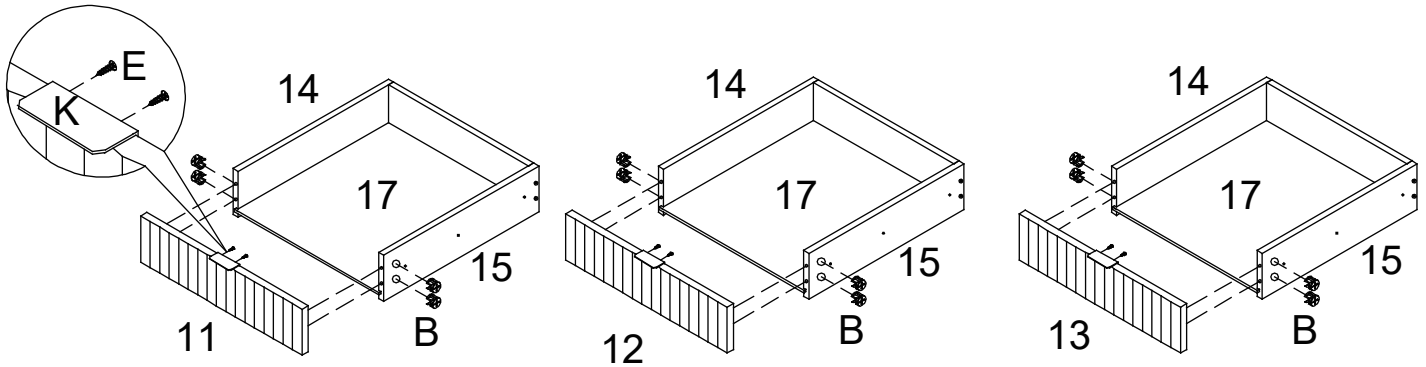
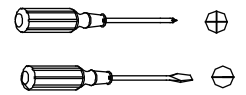
STEP 13



- Fit Drawer Bottom Panel (17) via groove on (14, 15 & 16).



STEP 14

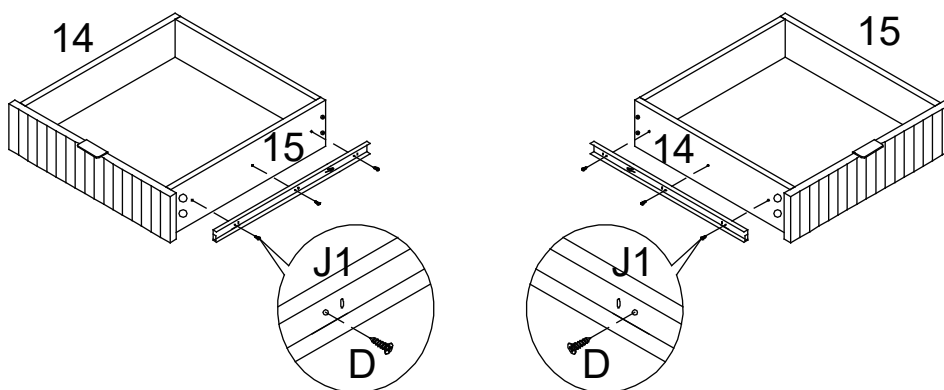
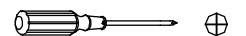
B		12 pcs
E	 3.5*12mm	6 pcs
K		3 pcs



- Attach** Drawer Front Panel (11, 12 & 13) to Drawer Left and Right Panel - check that the front edge of (17) fits into the groove on (11, 12 & 13).
- Insert Cam-lock (B) into the designated holes on (14 & 15) then turn clockwise to lock onto Cam-bolt. Refer to Page 5 for instructions on inserting and tightening Cam-lock.
- Fasten** Handle (K) to Drawer Front Panel with Screw (E).

STEP 15

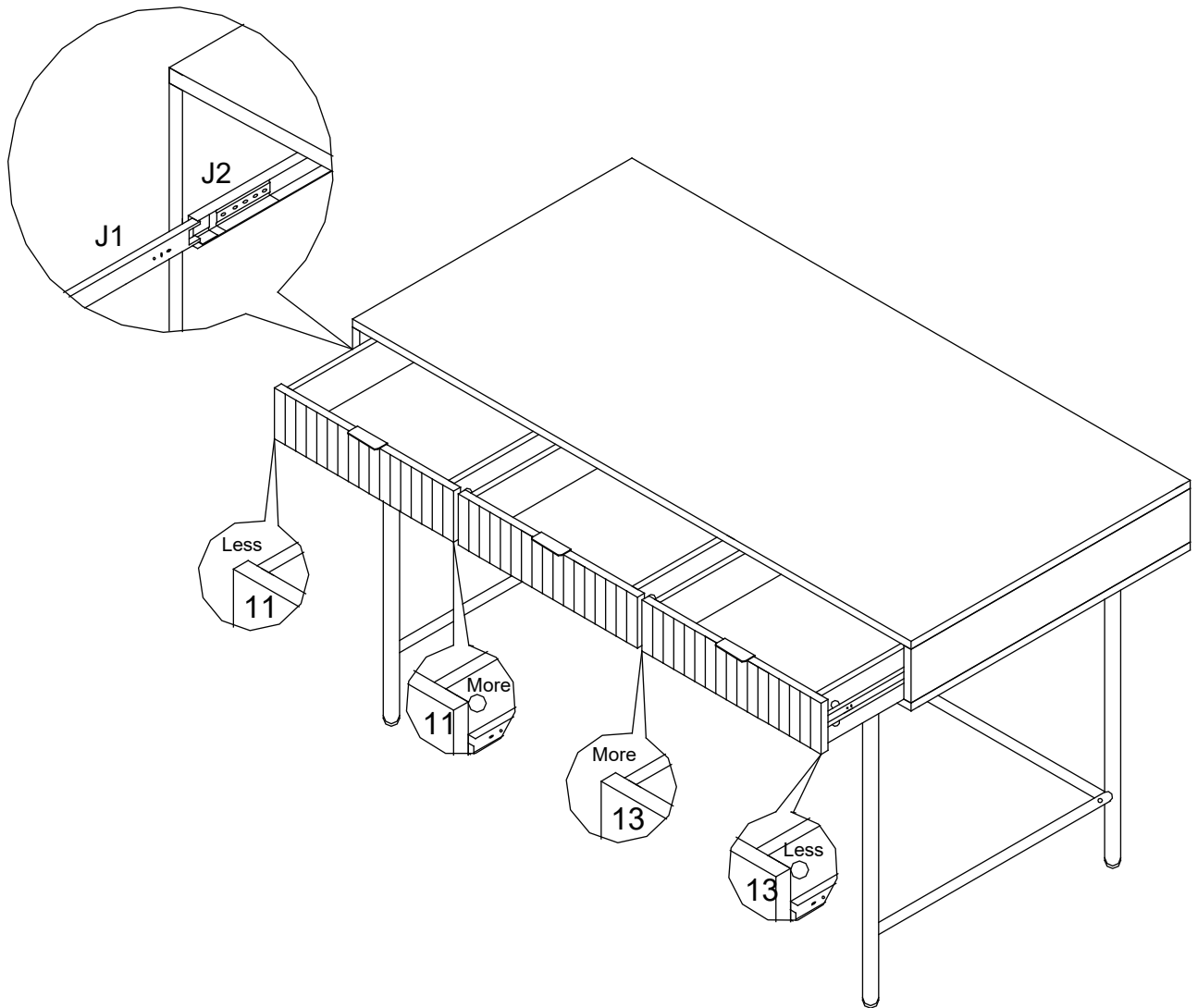
D	 3*10mm	18 pcs
J1		6 pcs



X3

- Position Glide Runner (J1) as shown. Note the orientation of (J1) with respect to the open-end of (J1) which faces the back of the drawer.
- Align screw holes on (J1) to pilot holes on each side panel, and use Screw (D) to fasten (J1). Do not tighten the screws completely until all 3 screws are in place.

STEP 16



To insert the drawers:

- On the Side and Divide Panels of the desk, bring the ball-bearing slider on Slide Track (J2) forward to the front edge of (J2).
- Hold the drawer level in front of the cabinet and align the back open-end of the Slide Runner (J1) on each side of the drawer to fit squarely into the groove on the open front-end of (J2) on the Side and Divide Panel. Be sure the drawer/(J1) is not tilted or angled.
- Push drawer in squarely and gently into place, allowing (J1) to slide into (J2). When the drawer is pushed in half way, the lever/stopper on (J1) will be engaged into (J2) which will create a little resistance (it is normal). Pull out the drawer a little bit and gently push in the drawer again to engage the sliding mechanism. The drawer should now slide back out and in smoothly.

The assembly of Desk is complete.