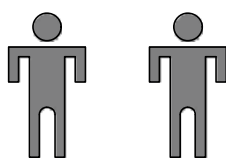
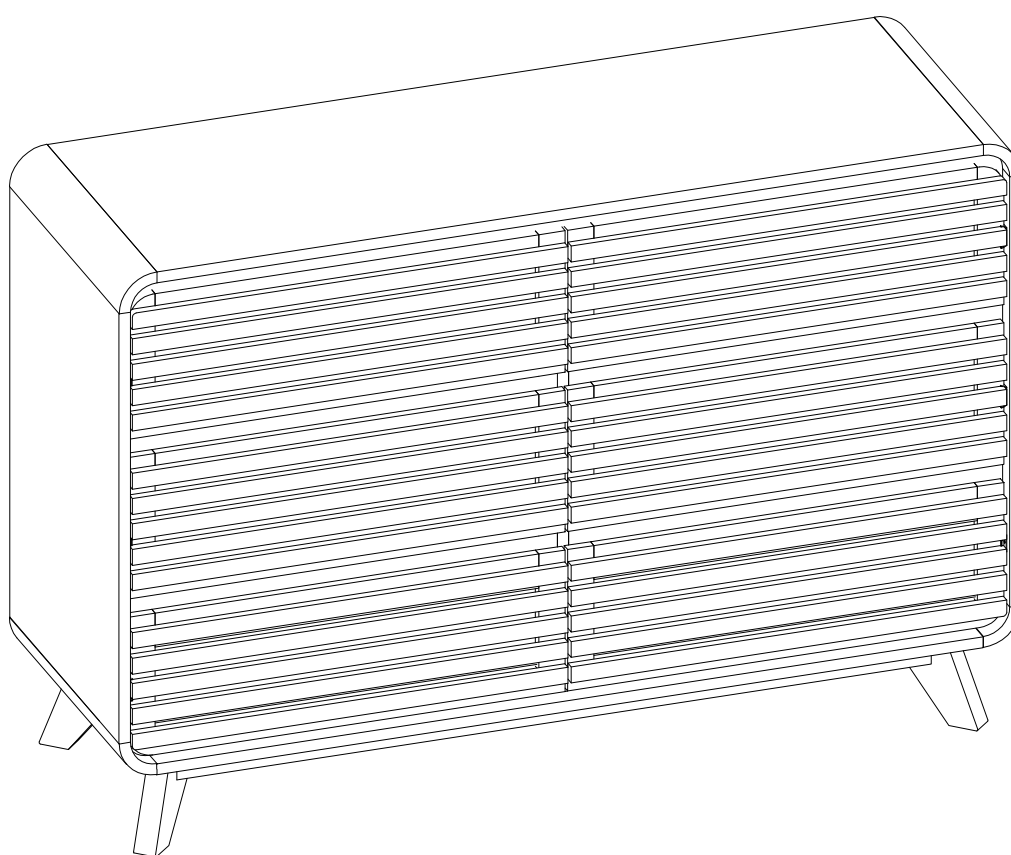


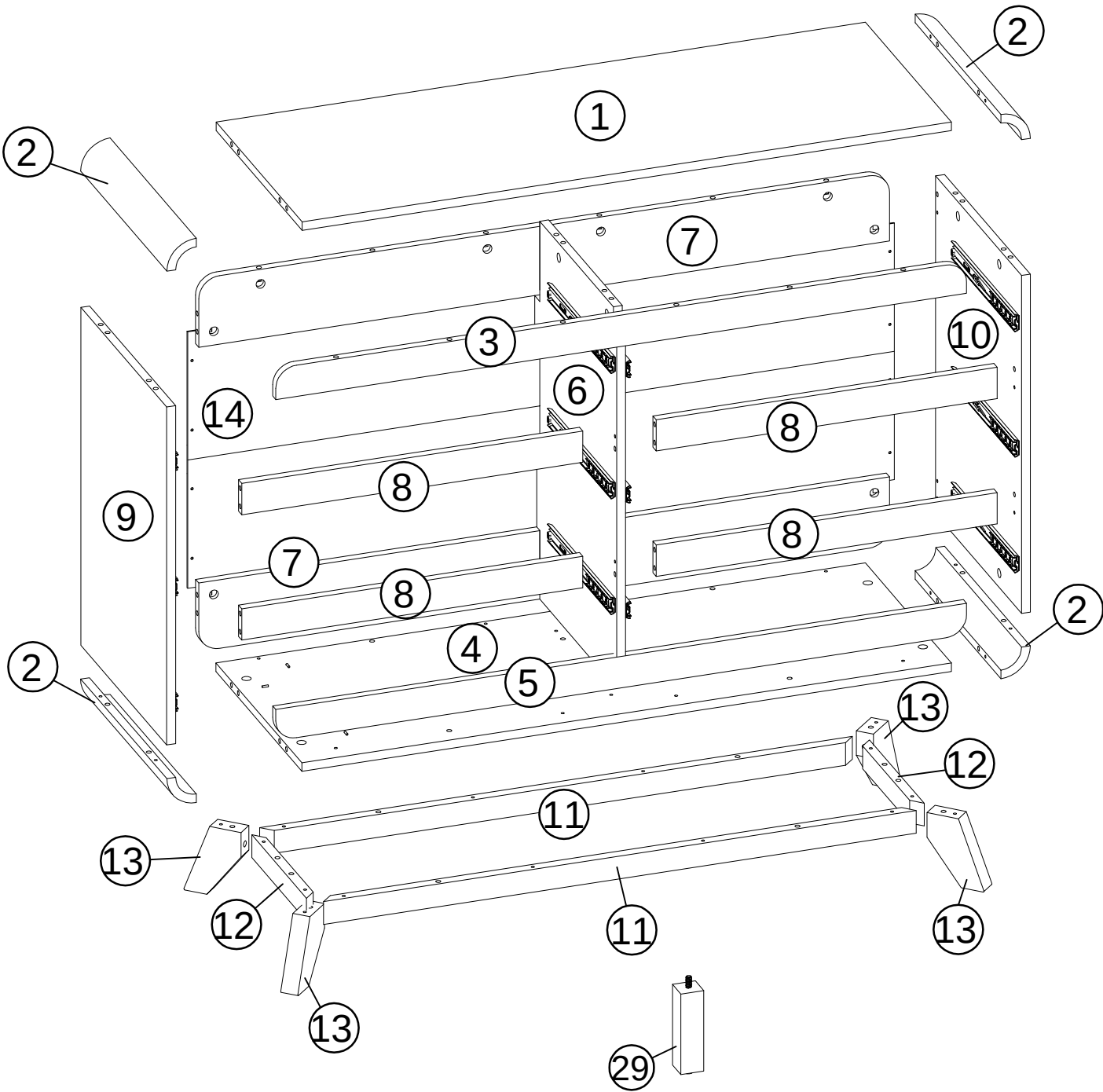
ASSEMBLY INSTRUCTIONS

ITEM:MJGS01

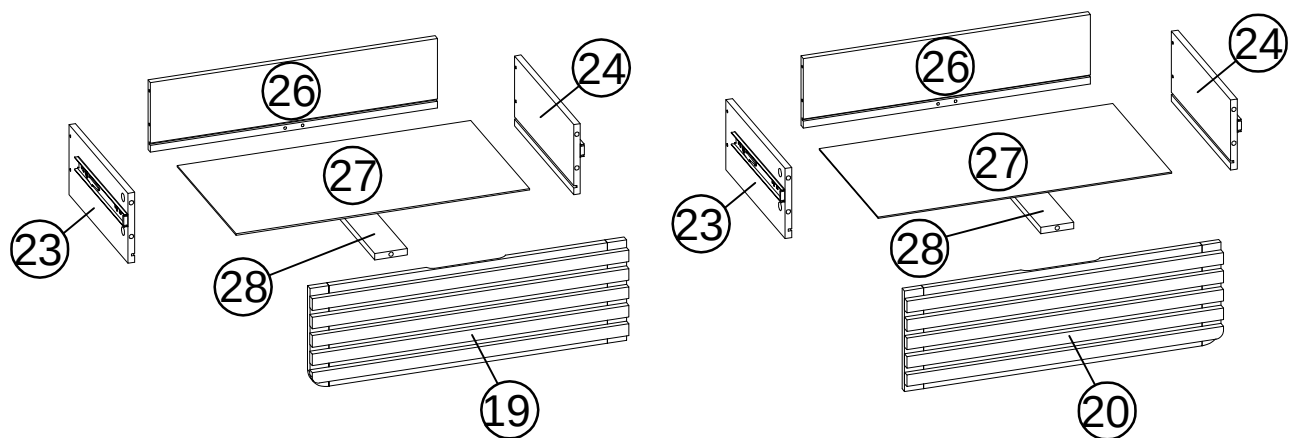
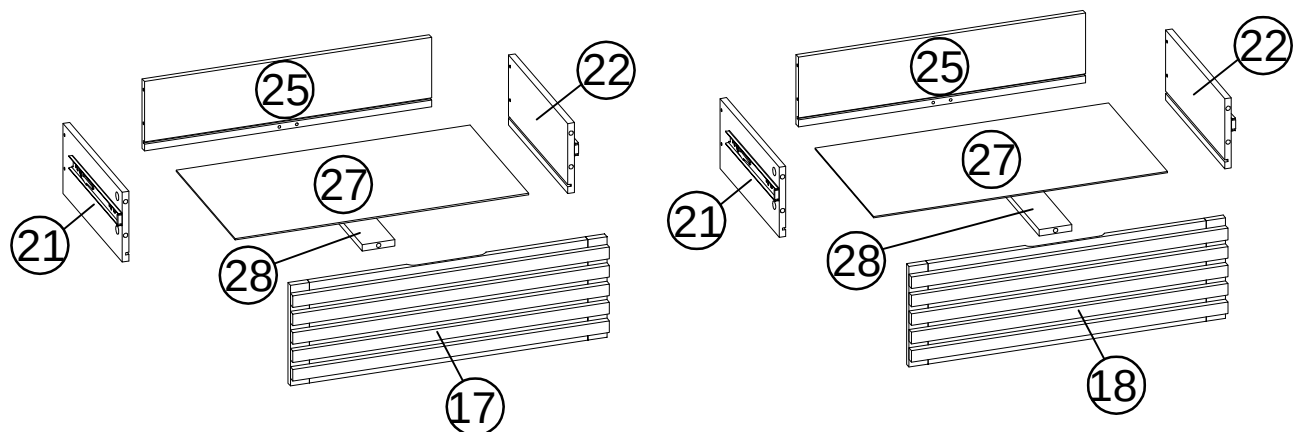
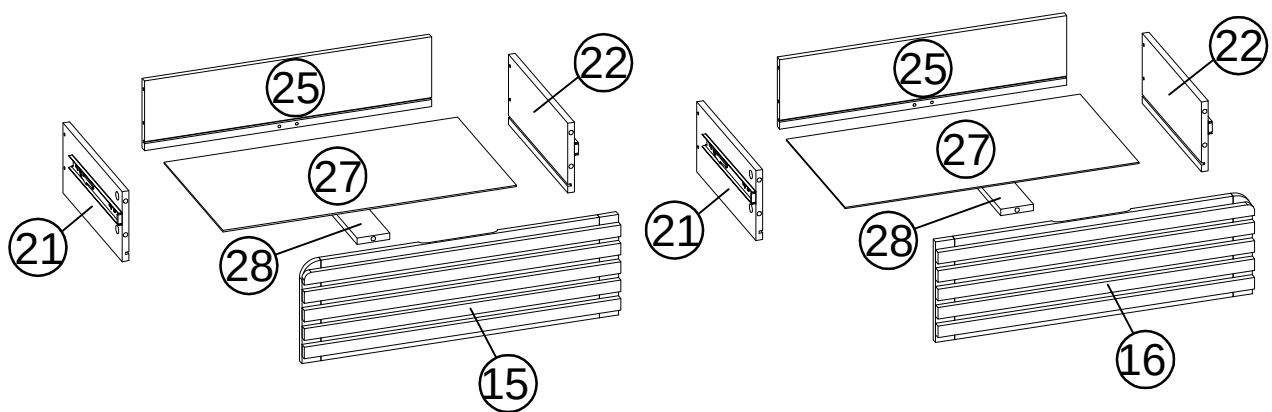


2 people for assembly

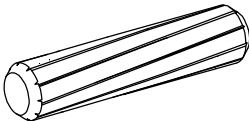
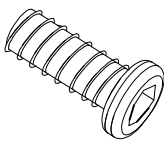
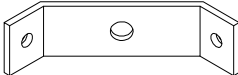
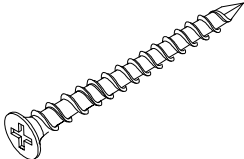
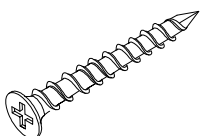
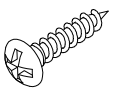
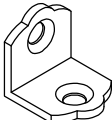
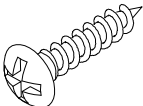
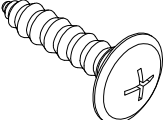
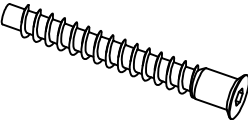
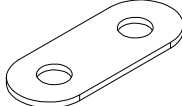
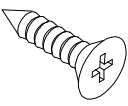
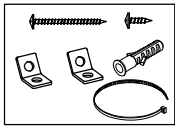
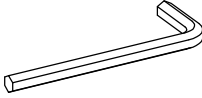
PACKAGE INCLUDE



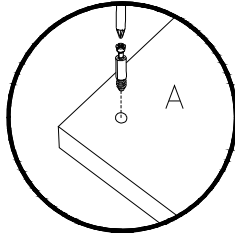
PACKAGE INCLUDE



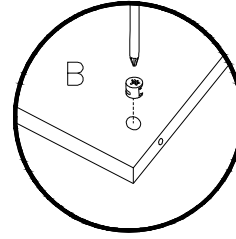
PACKAGE CONTENT

$\phi 7.8 \times 30 \text{MM}$  A 54X+2	B 24X+1 	$\phi 6 \times 34 \text{MM}$  C 76X+2	$\phi 15 \times 12 \text{MM}$  D 46X+2
$\phi 1/4" \times 22 \text{mm}$  E 4X	F 4X 	$\phi 4 \times 50 \text{MM}$  G 14X+1	$\phi 4 \times 38 \text{MM}$  H 36X+1
$\phi 4 \times 12 \text{MM}$  I 8X+1	J 4X 	$\phi 15 \times 9 \text{MM}$  K 30X+1	$\phi 4 \times 14 \text{MM}$  L 8X+1
$\phi 3.5 \times 15 \text{MM}$  M 24X+1	$\phi 6 \times 50 \text{MM}$  N 4X+1	O 4X 	$\phi 3 \times 14 \text{MM}$  P 8X+1
Q 2X 	R 1X 		

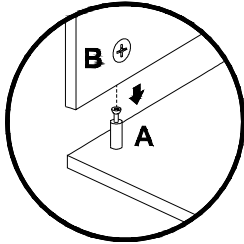
How to use the cam lock system



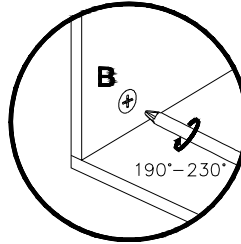
1. Screw cam bolt into panel



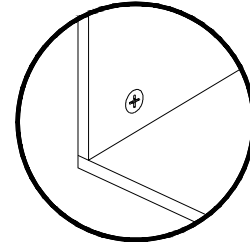
2. Push cam into panel - arrow feature on cam top points to panel edge



3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

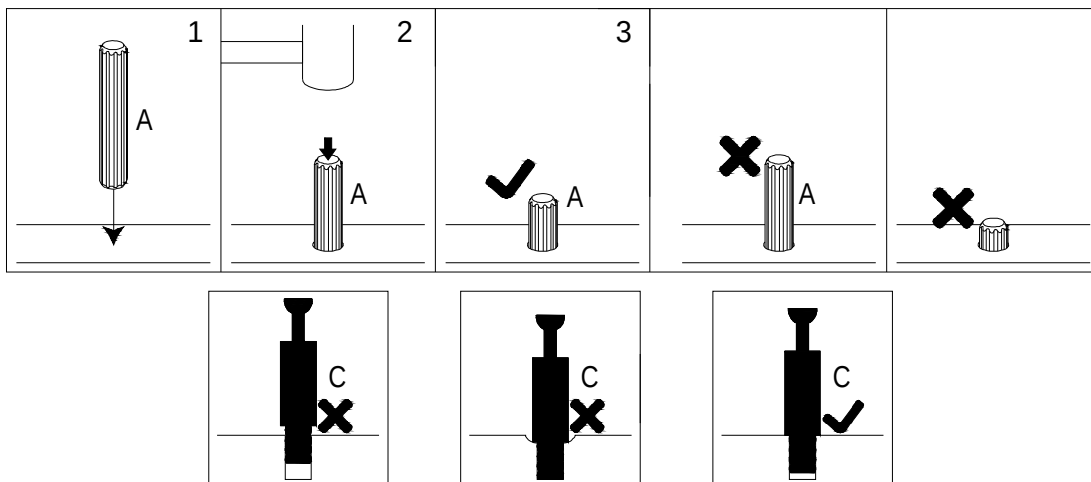


4. Rotate cam(s) clockwise 190°-230° to lock panels together



5. Panels should be tight against each other and connection should be rigid

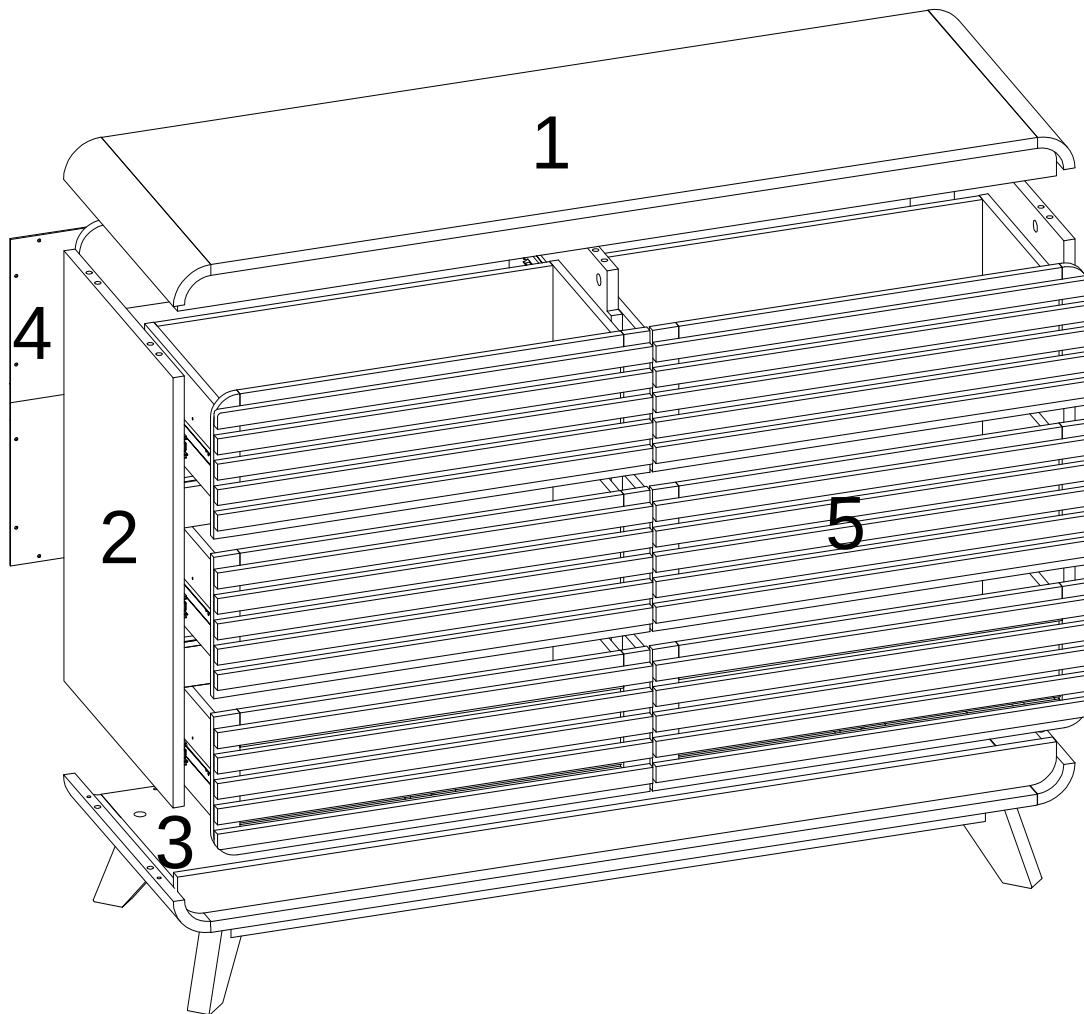
Insert the wood dowel (A) at least half way by tapping lightly with a rubber mallet, IF NECESSARY



⚠ WARNING

- Unit must be placed on a level surface or leveled with included hardware (when applicable).
- Do not sit or stand on or allow children to climb, sit or stand on the assembled product.
- For safety reasons, it is imperative that this unit be mounted to the wall.
- Do not use without installing the tip restraint.
- Unit can tip over causing severe injury or death.
- Do not exceed the recommended weight limits.
- Evenly distribute the weight on each level and always keep the heavier loads on the bottom.
- Before cutting, drilling or hammering into any wall or floor surface, verify the location of electrical, plumbing and gas lines. Cutting may cause serious injury.

Now you can assemble the item.



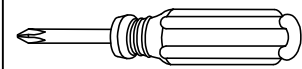
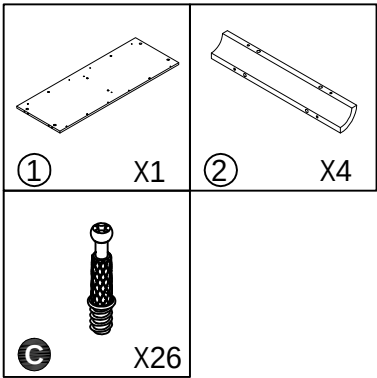
The installation process is divided into five parts:

1. Install the cabinet top part
2. Install the cabinet body
3. Install the bottom part
4. Install the back part
5. Install the drawers part

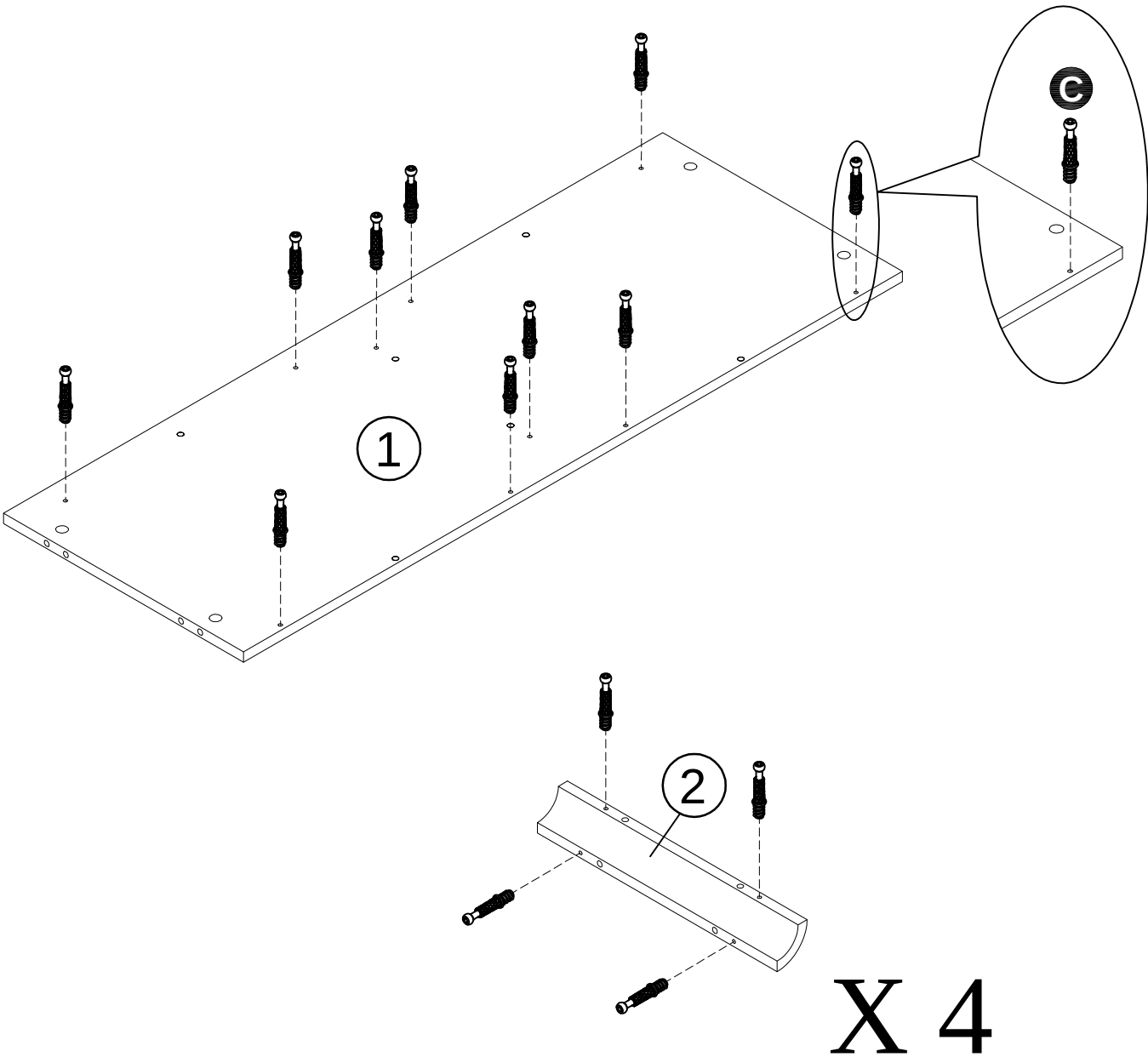
Tip:

Using an electric screwdriver will make assembly easier.

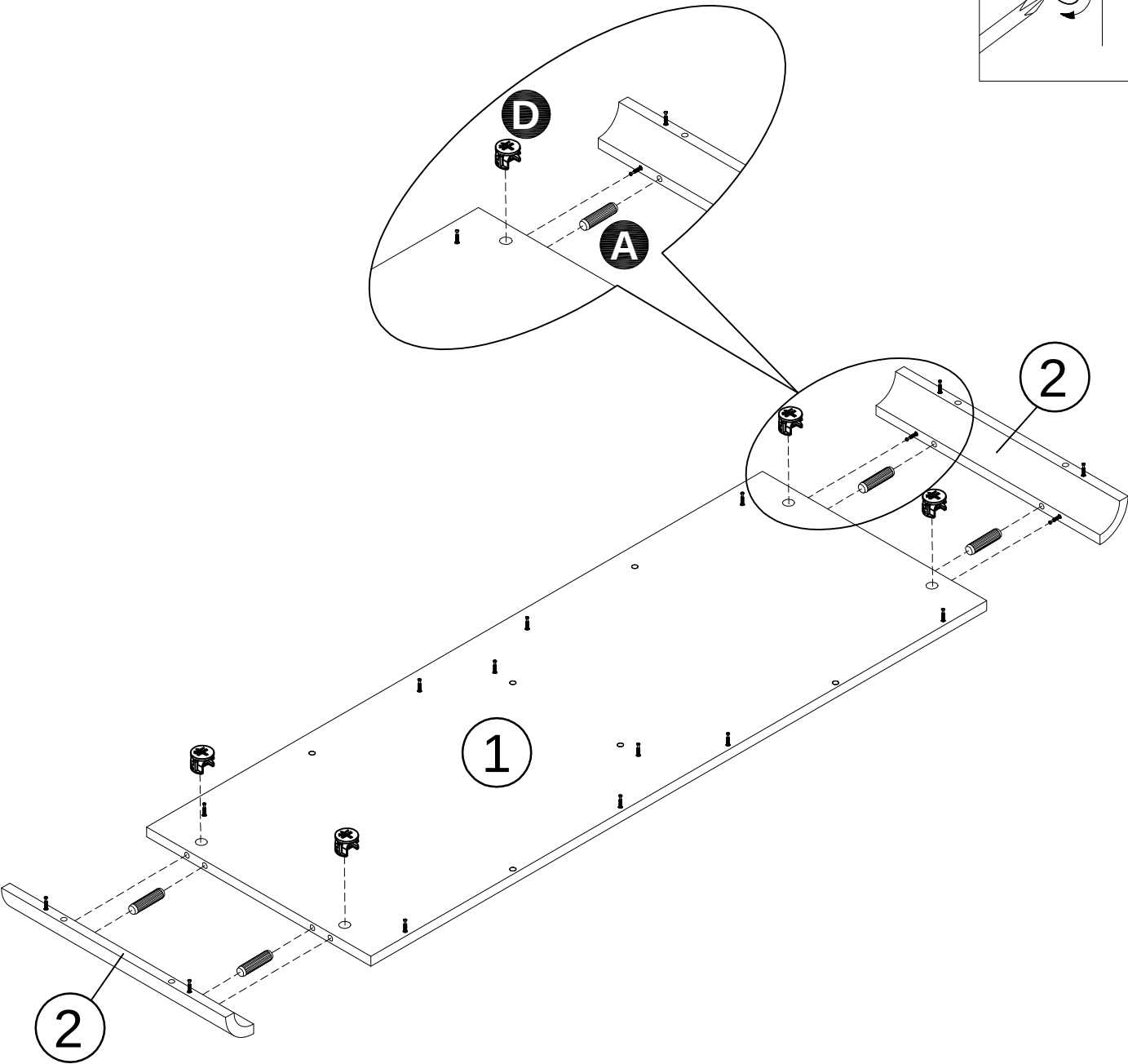
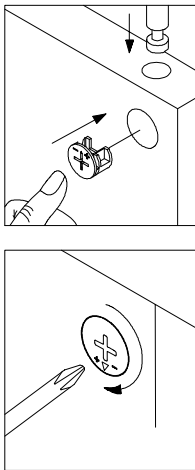
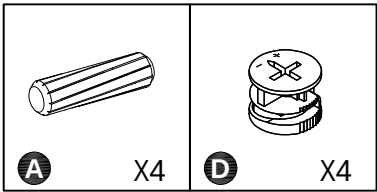
STEP 1



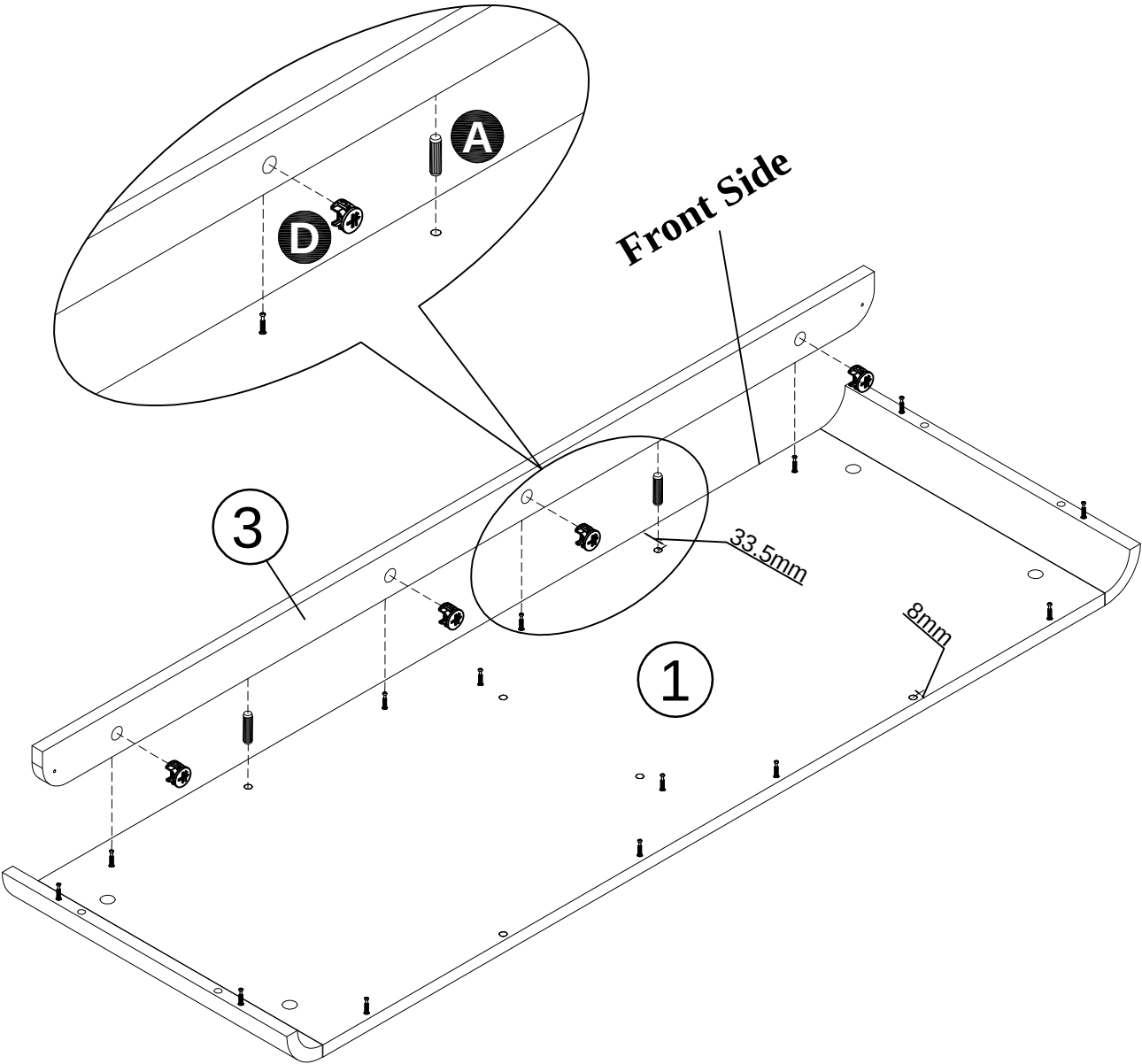
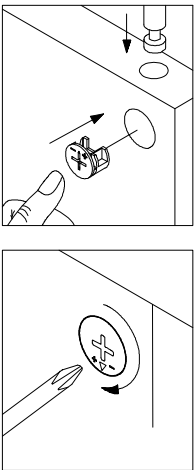
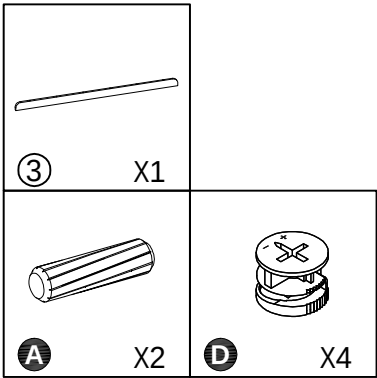
Philips
Screwdriver
(Not Included)



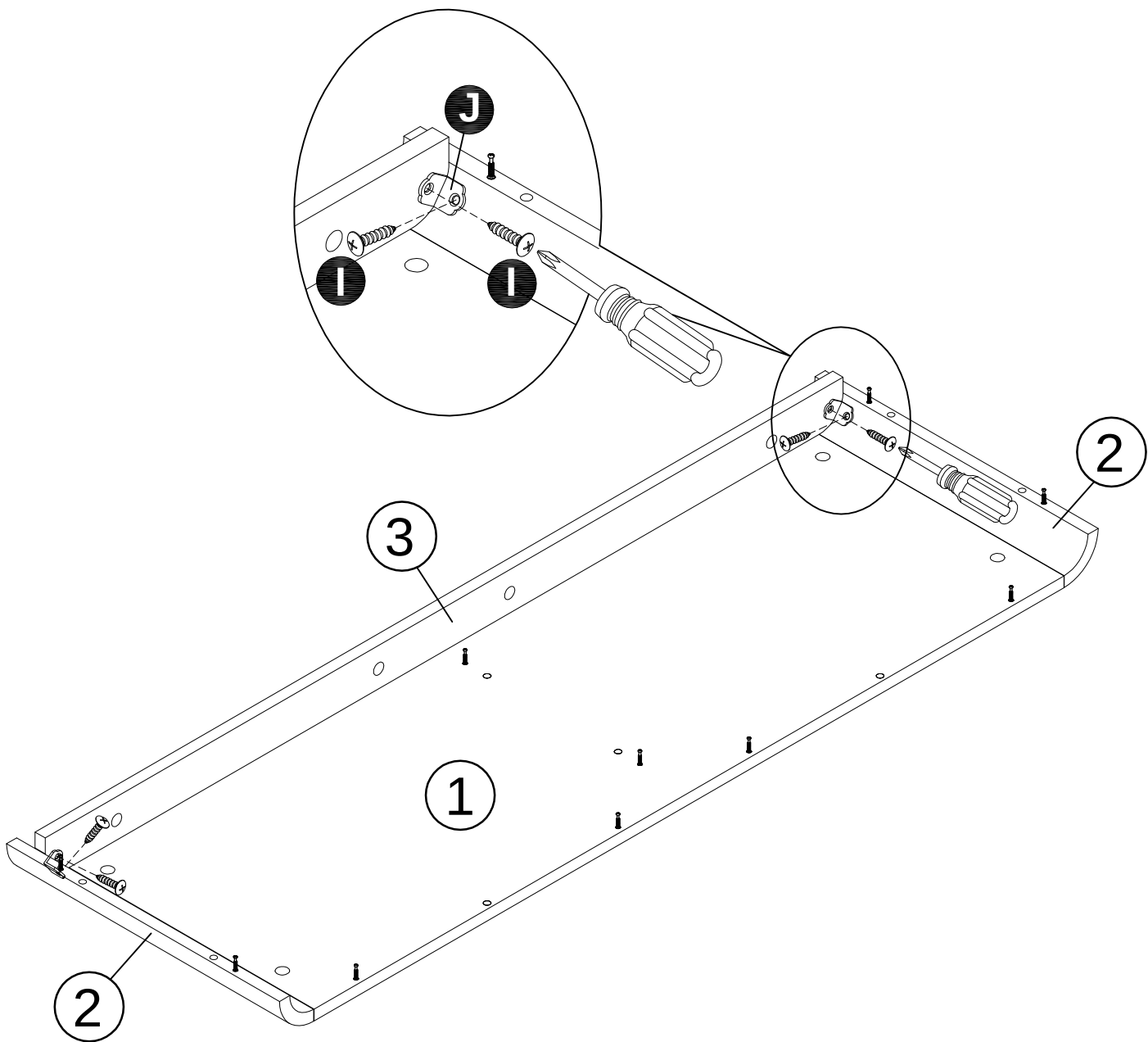
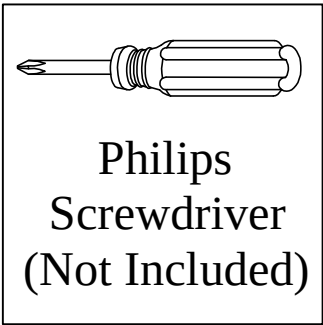
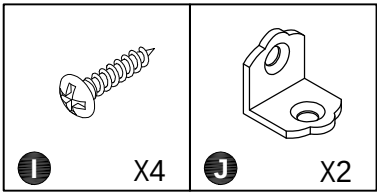
STEP 2



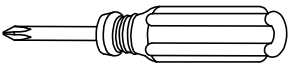
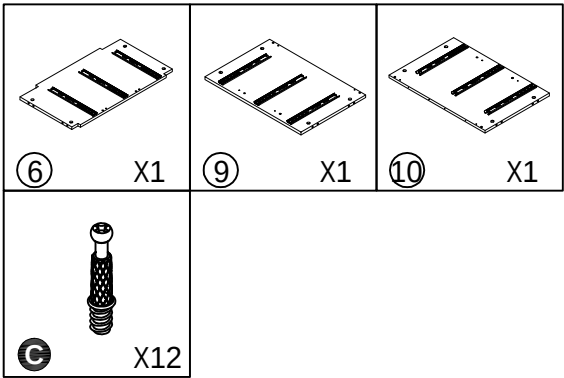
STEP 3



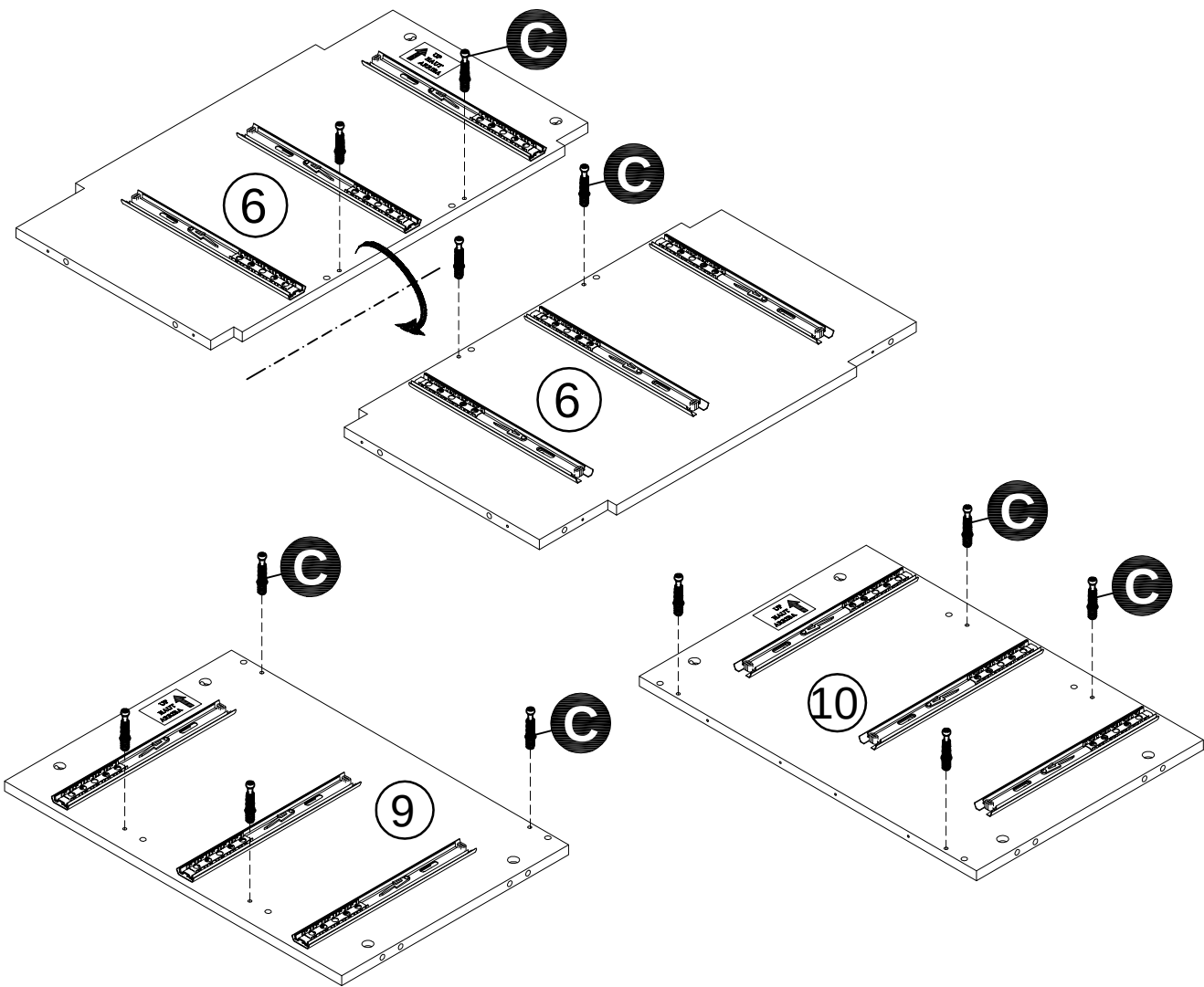
STEP 4



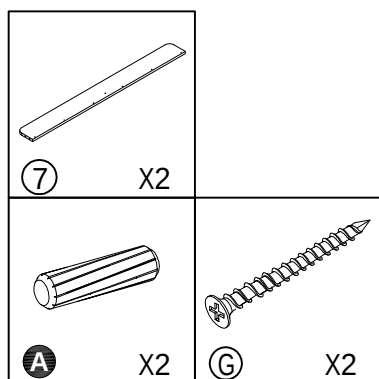
STEP 5



Philips
Screwdriver
(Not Included)

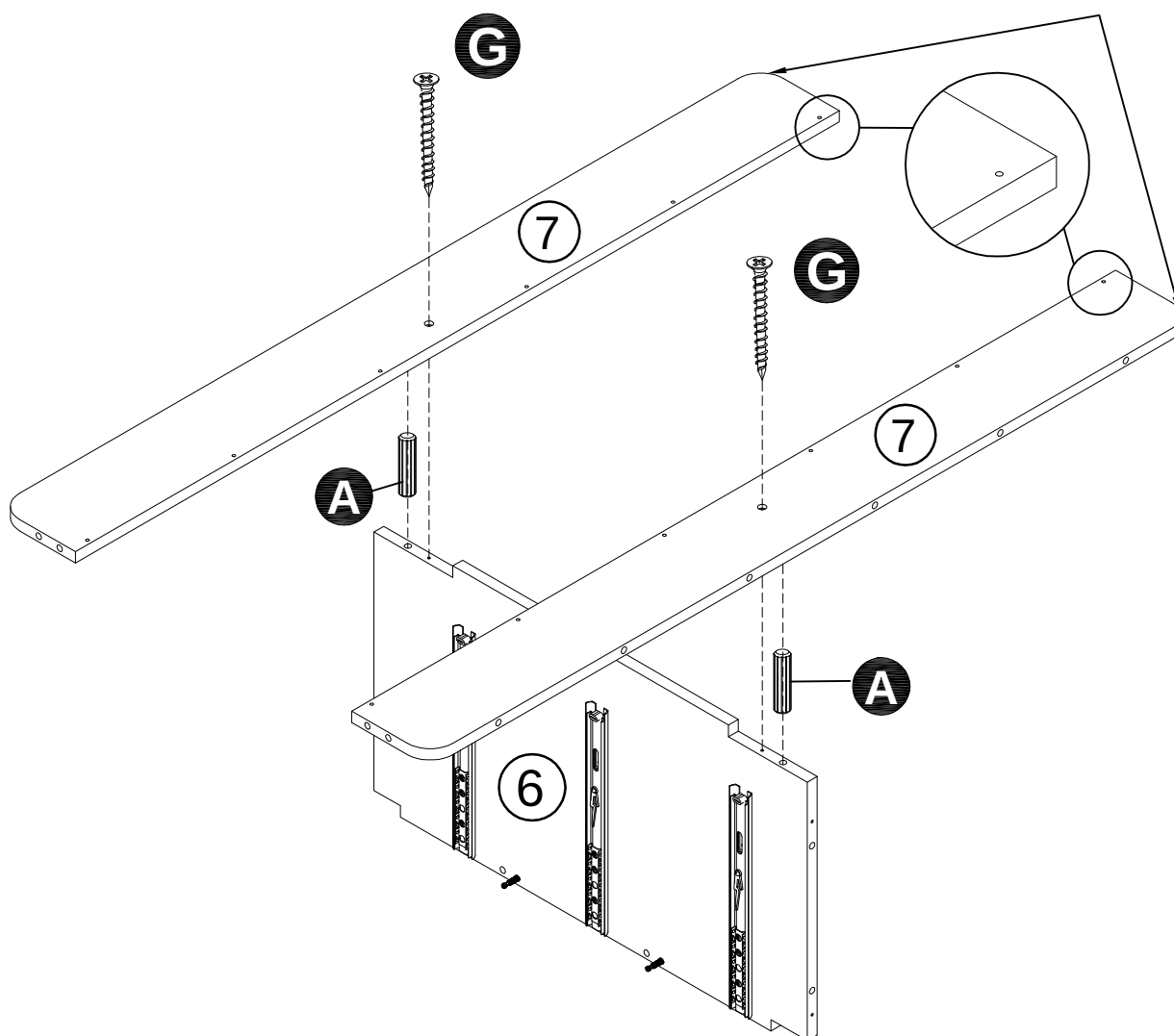


STEP 6



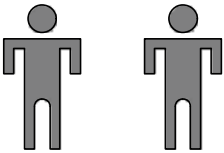
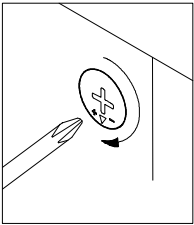
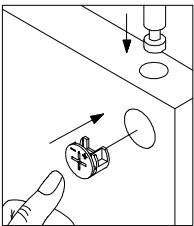
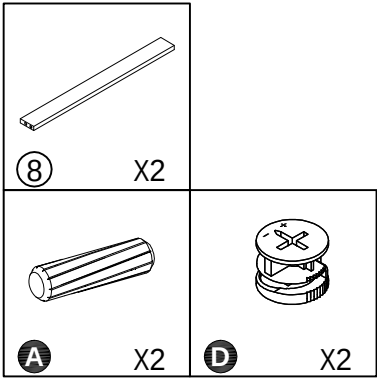
Philips
Screwdriver
(Not Included)

The curve edge facing outside

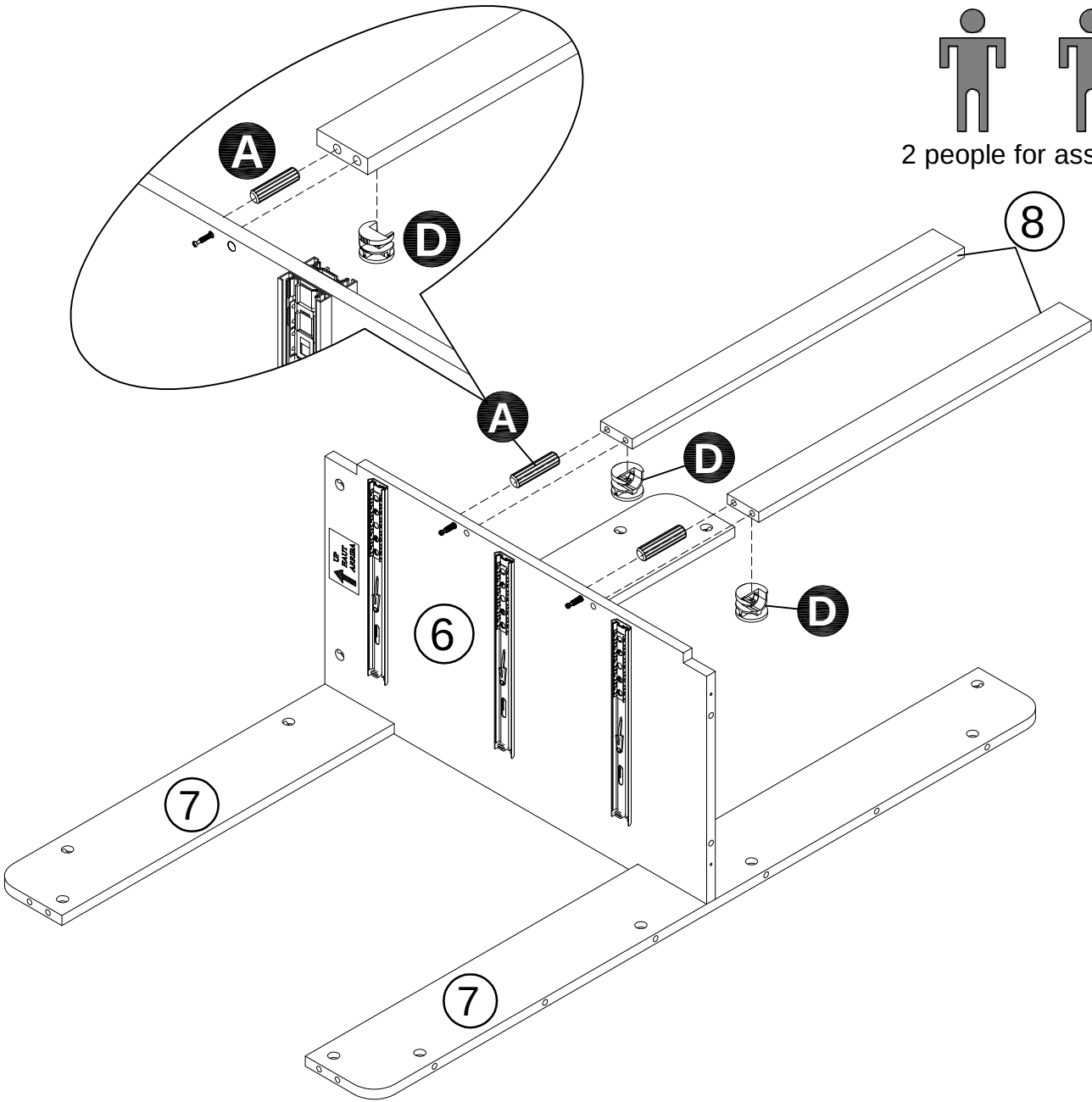


Note: ask for assistance on this step.

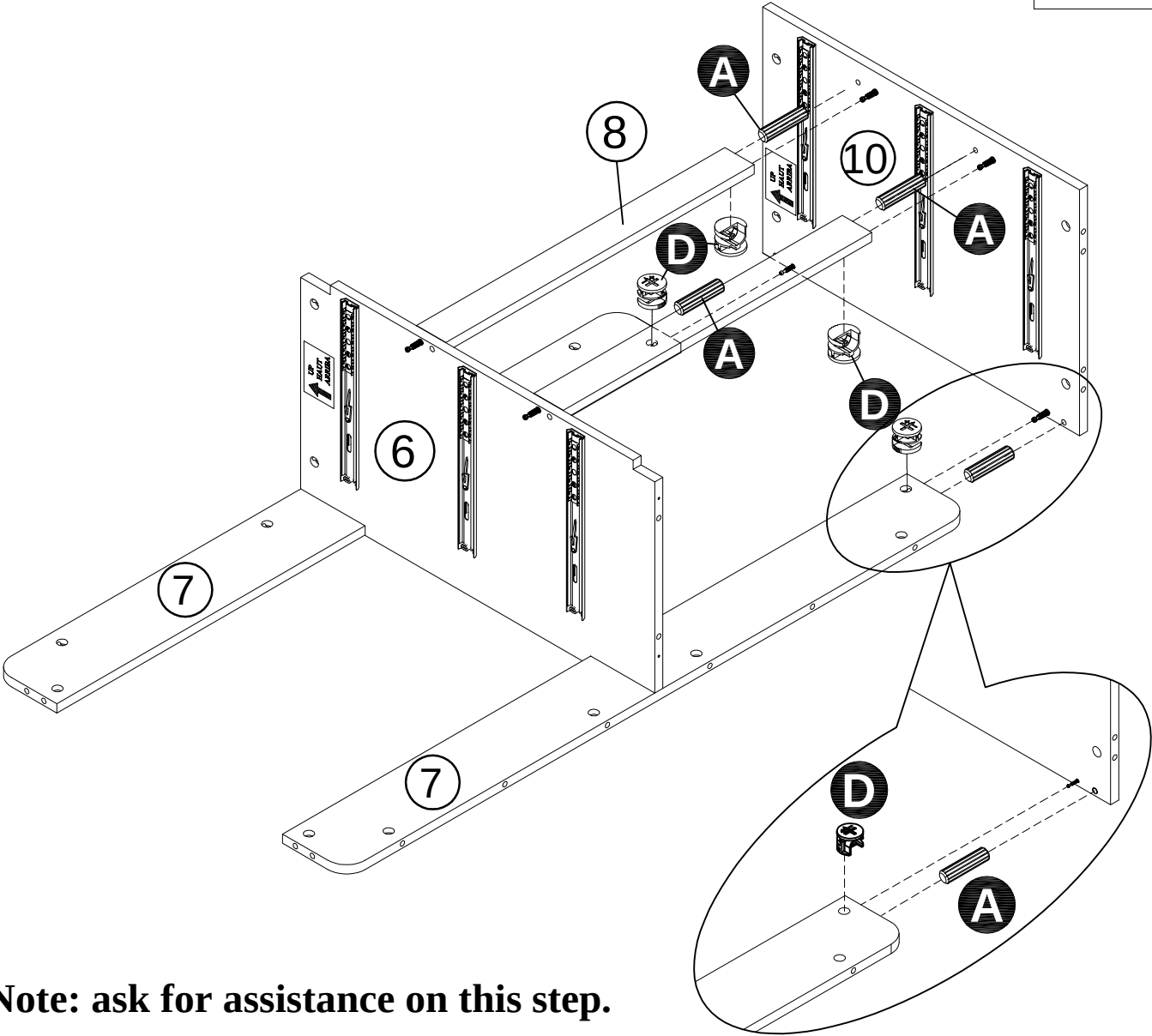
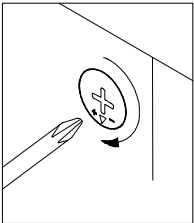
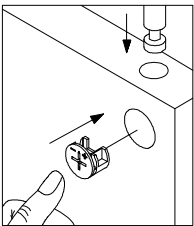
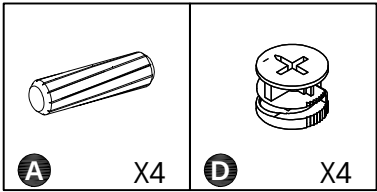
STEP 7



2 people for assembly

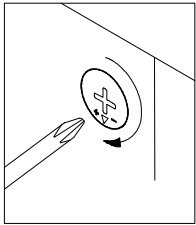
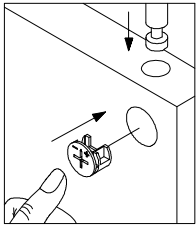
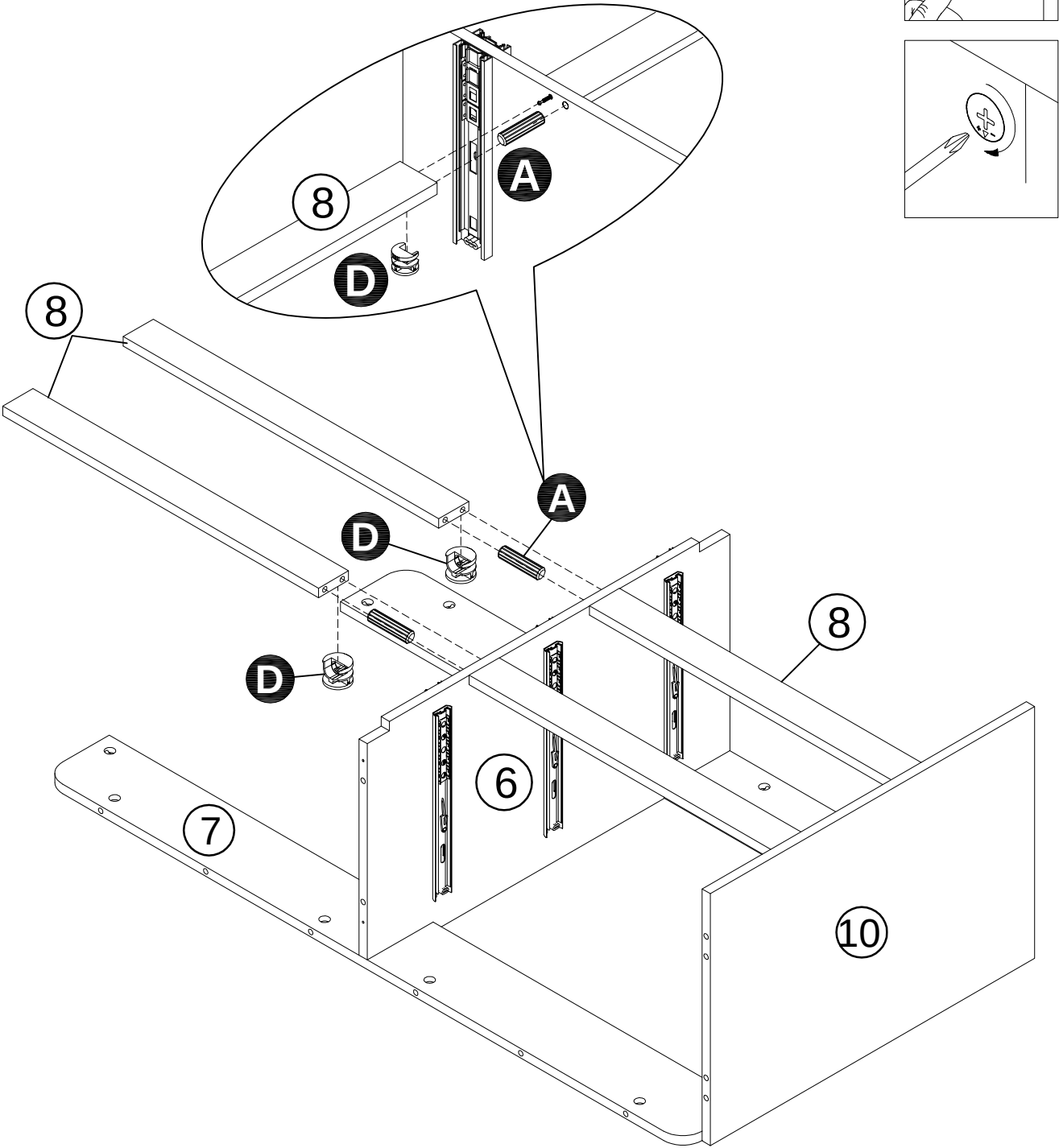
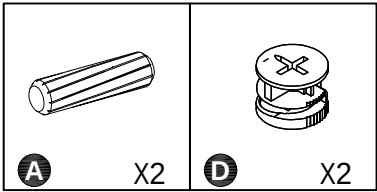


STEP 8

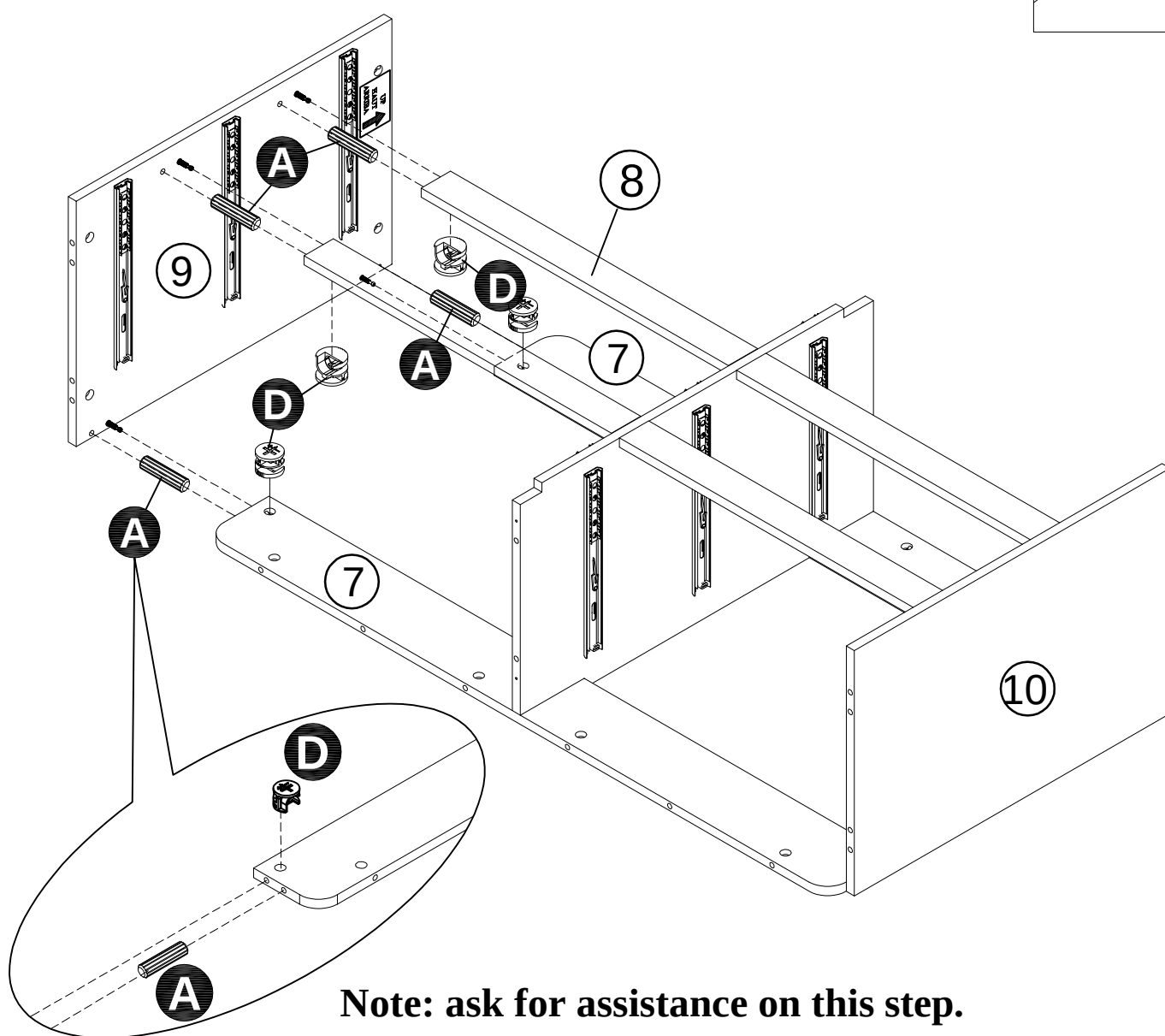
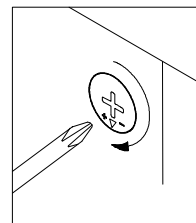
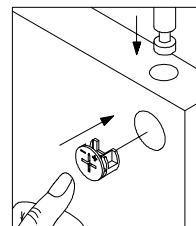
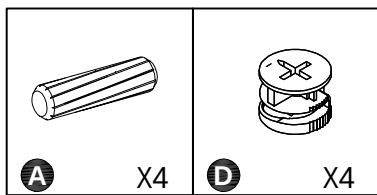


Note: ask for assistance on this step.

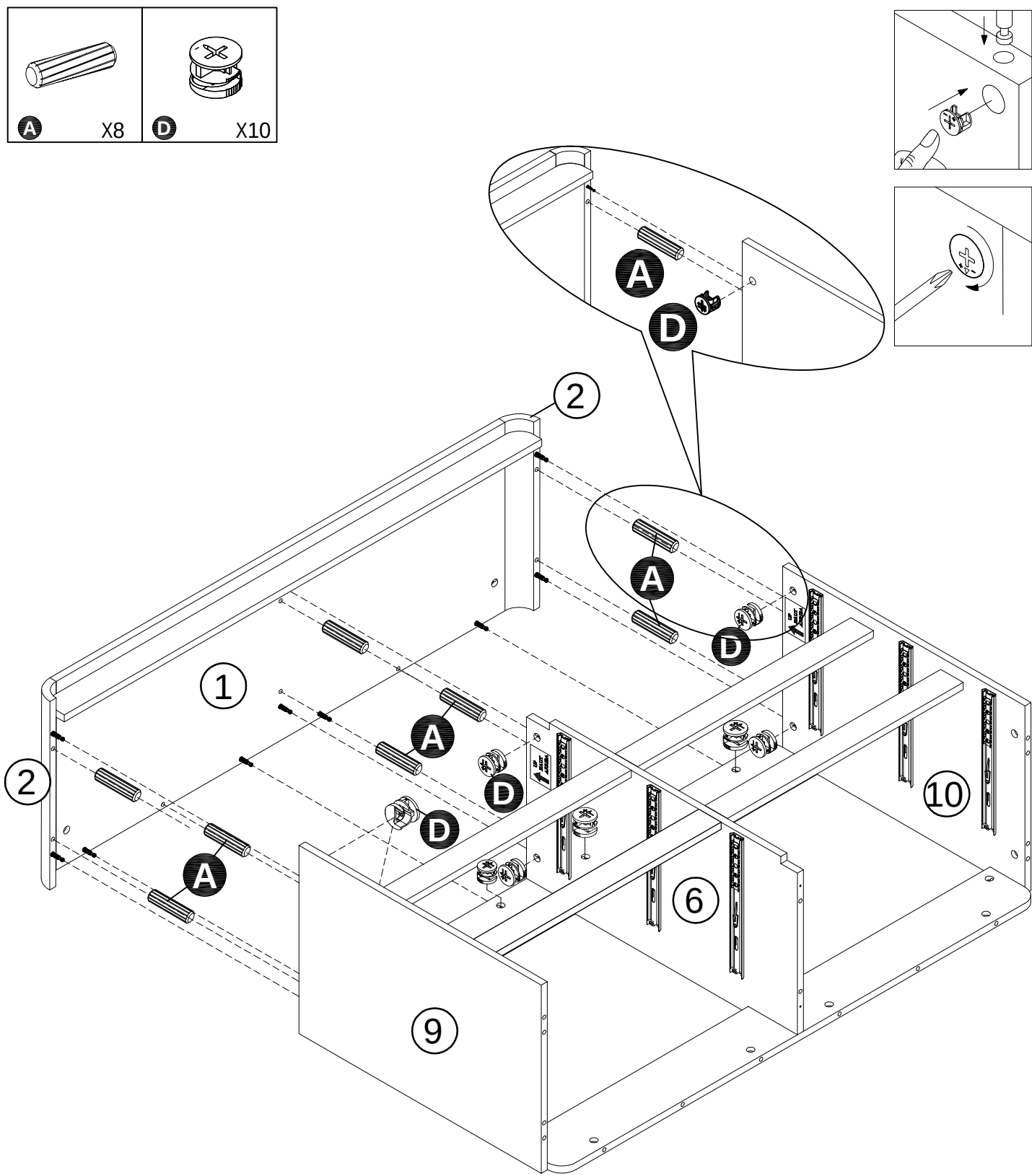
STEP 9



STEP 10

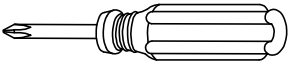
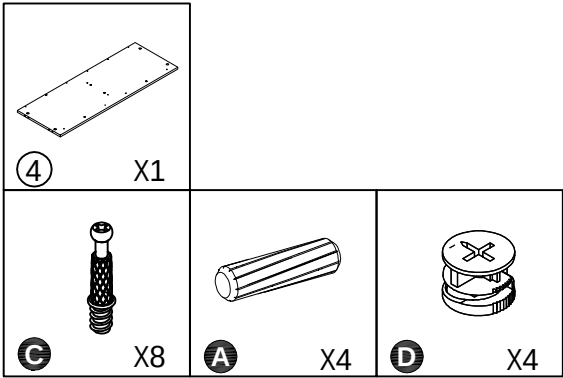


STEP 11

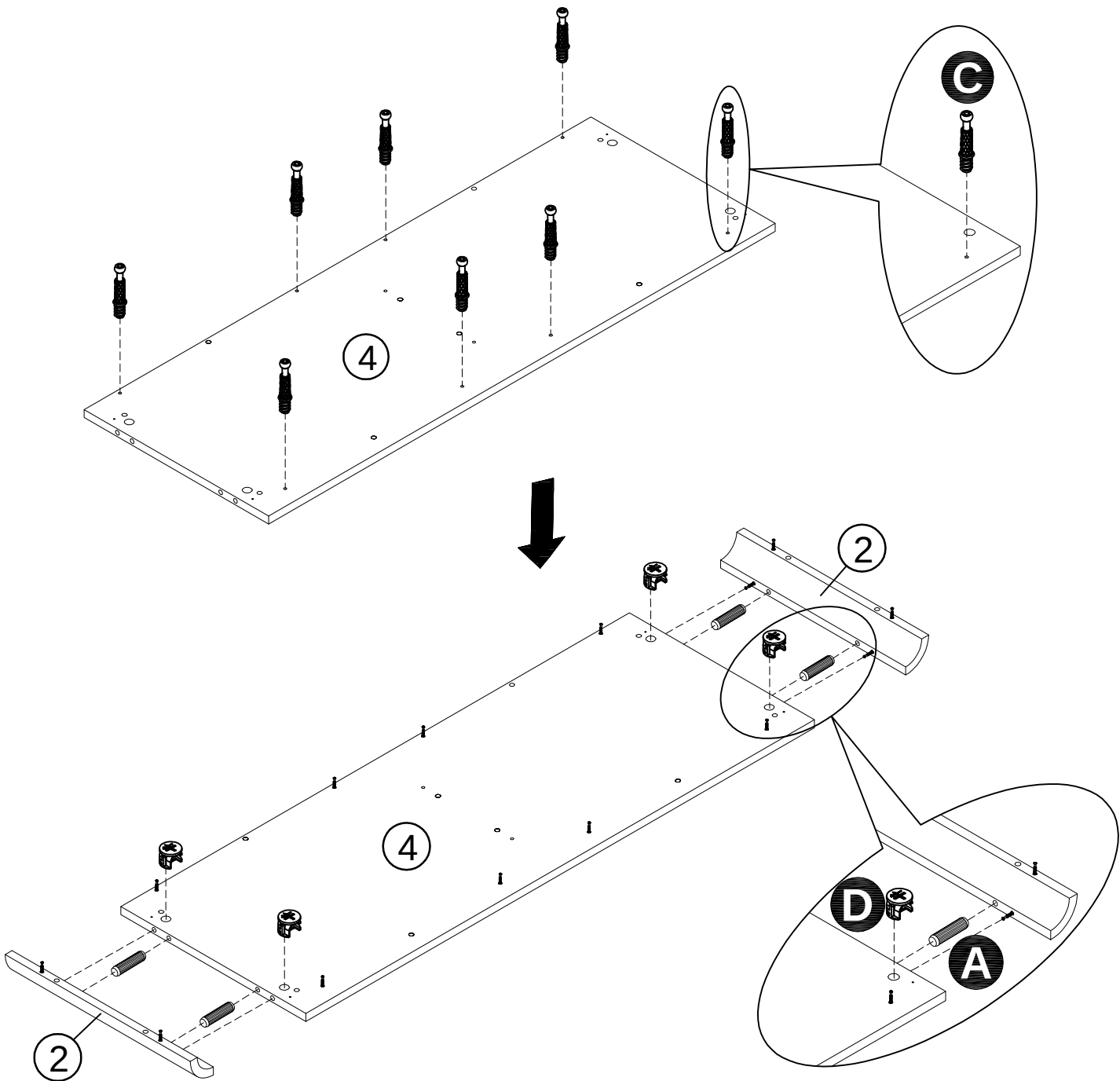


Note: ask for assistance on this step.

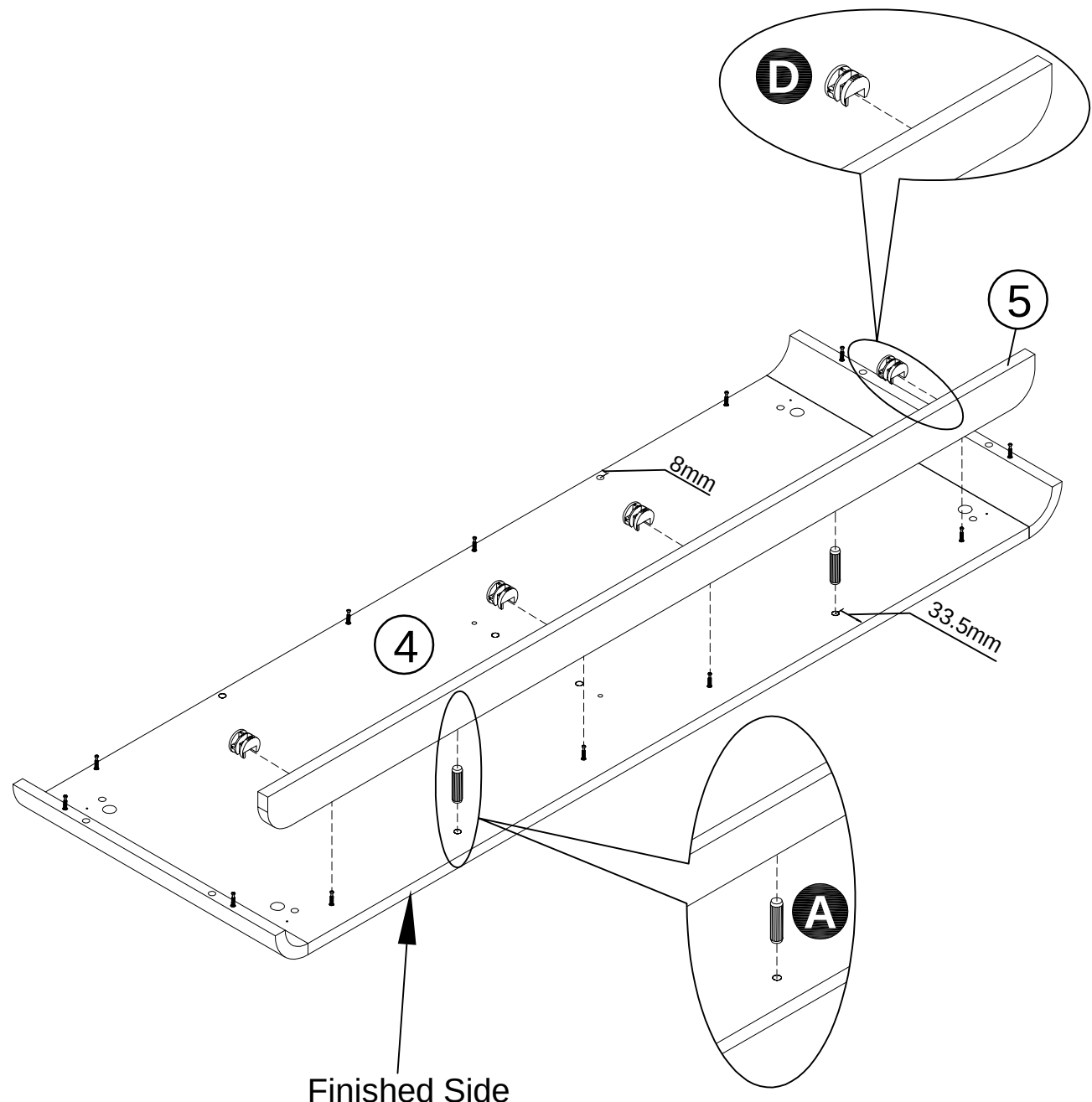
STEP 12



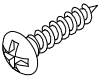
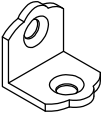
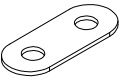
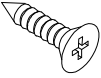
Philips
Screwdriver
(Not Included)

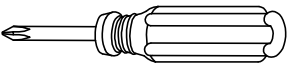


STEP 13

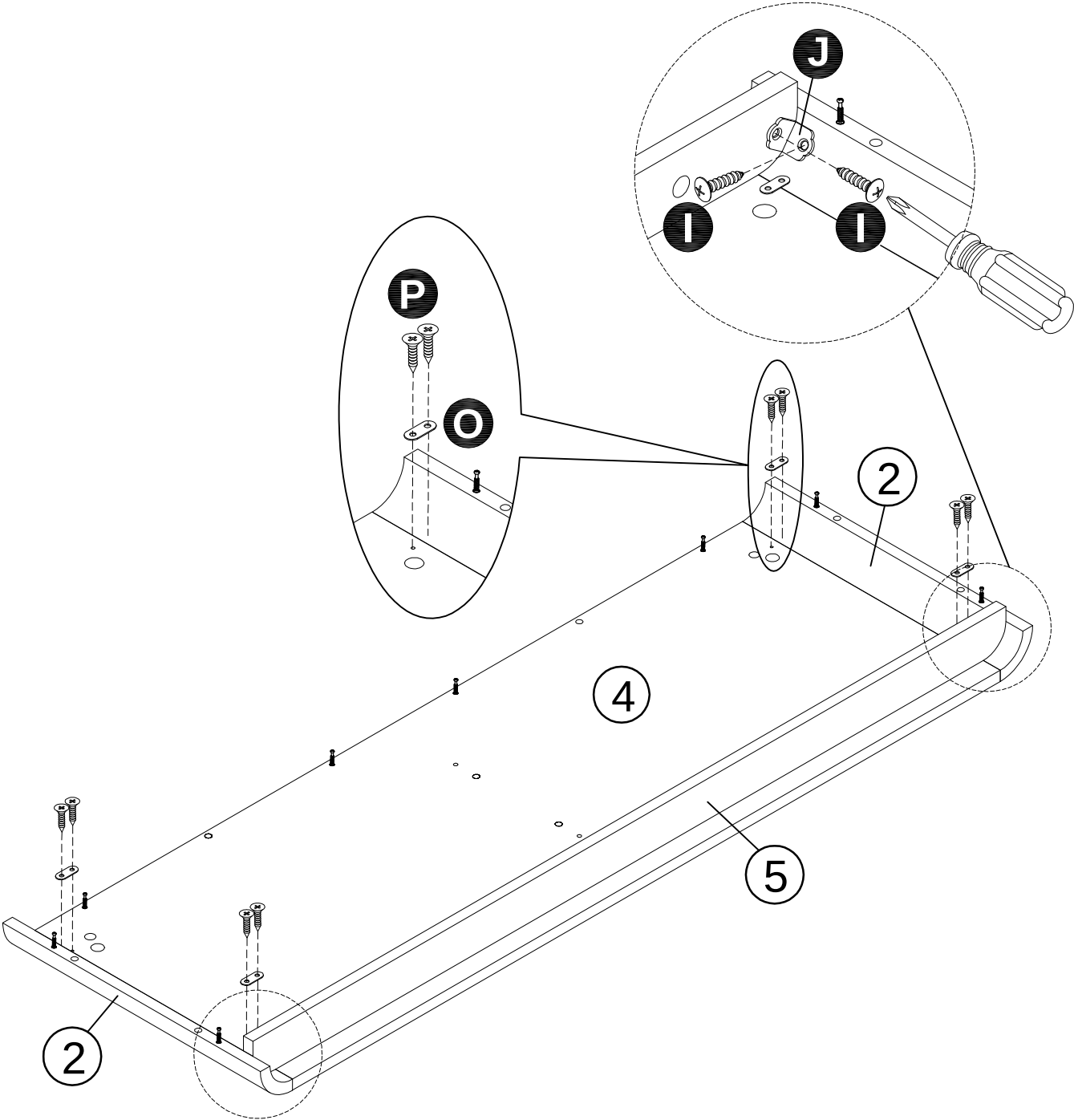


STEP 14

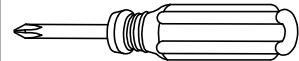
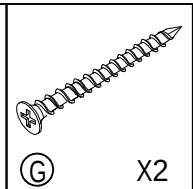
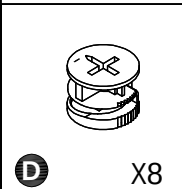
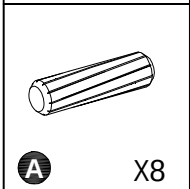
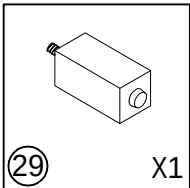
			
I X4	J X2	O X4	P X8



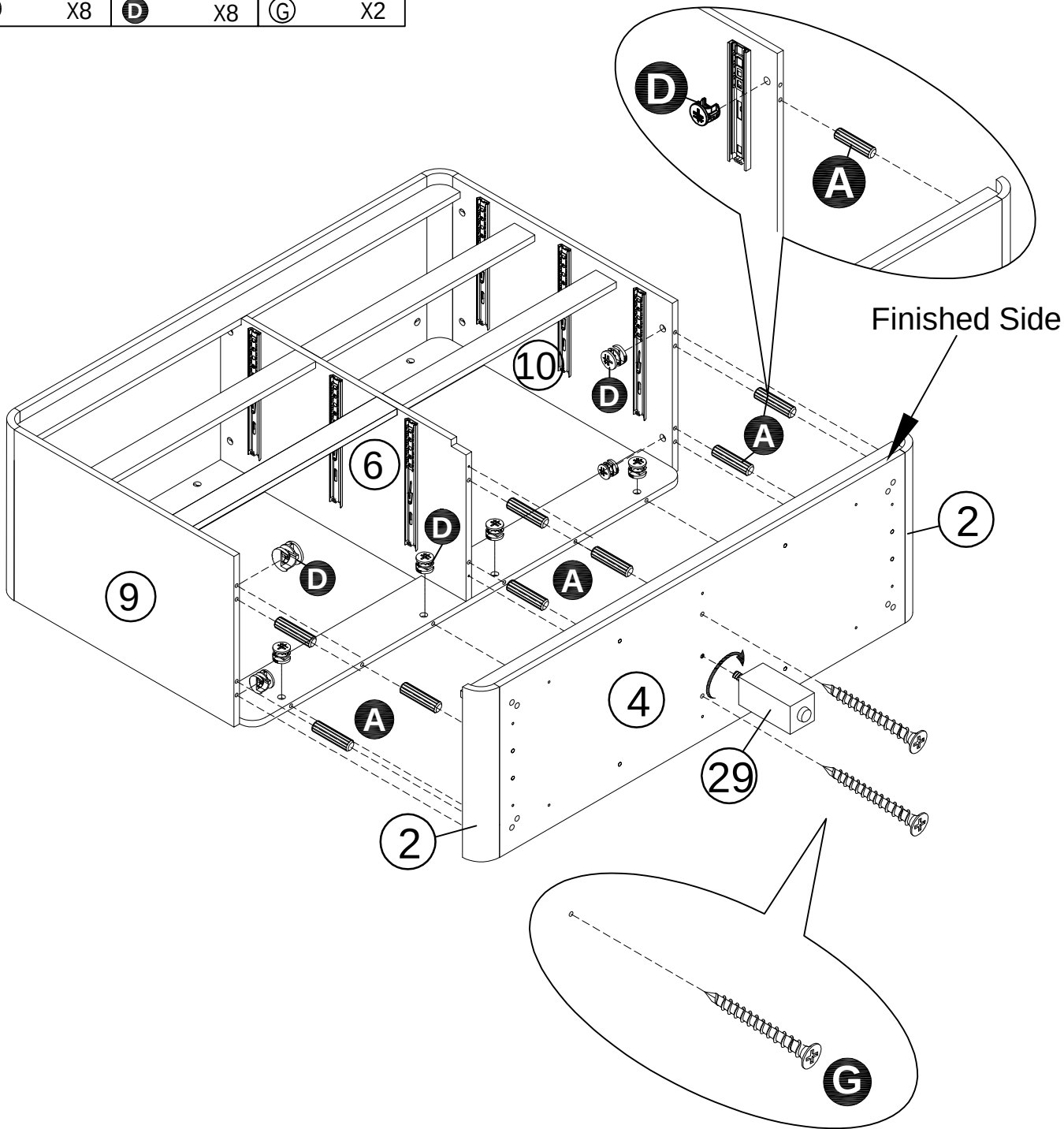
Philips
Screwdriver
(Not Included)



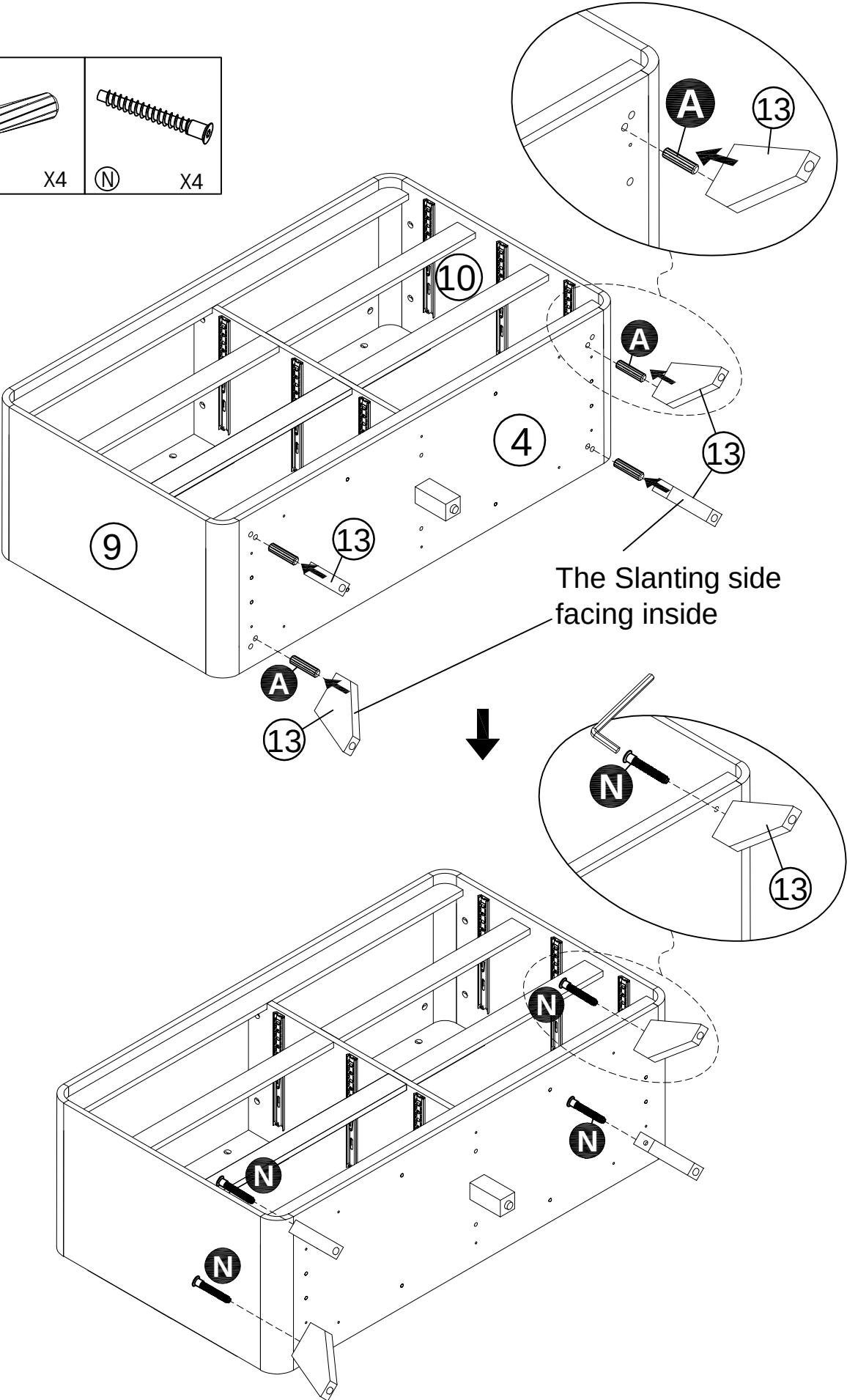
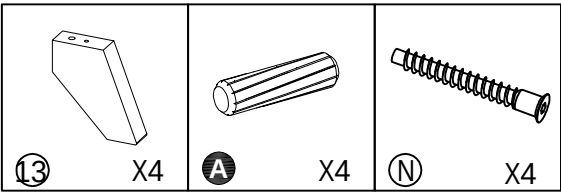
STEP 15



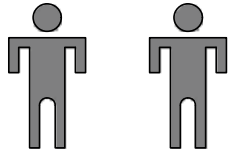
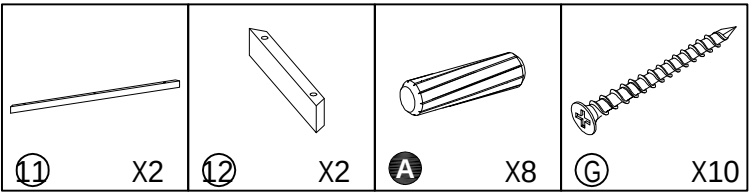
Philips
Screwdriver
(Not Included)



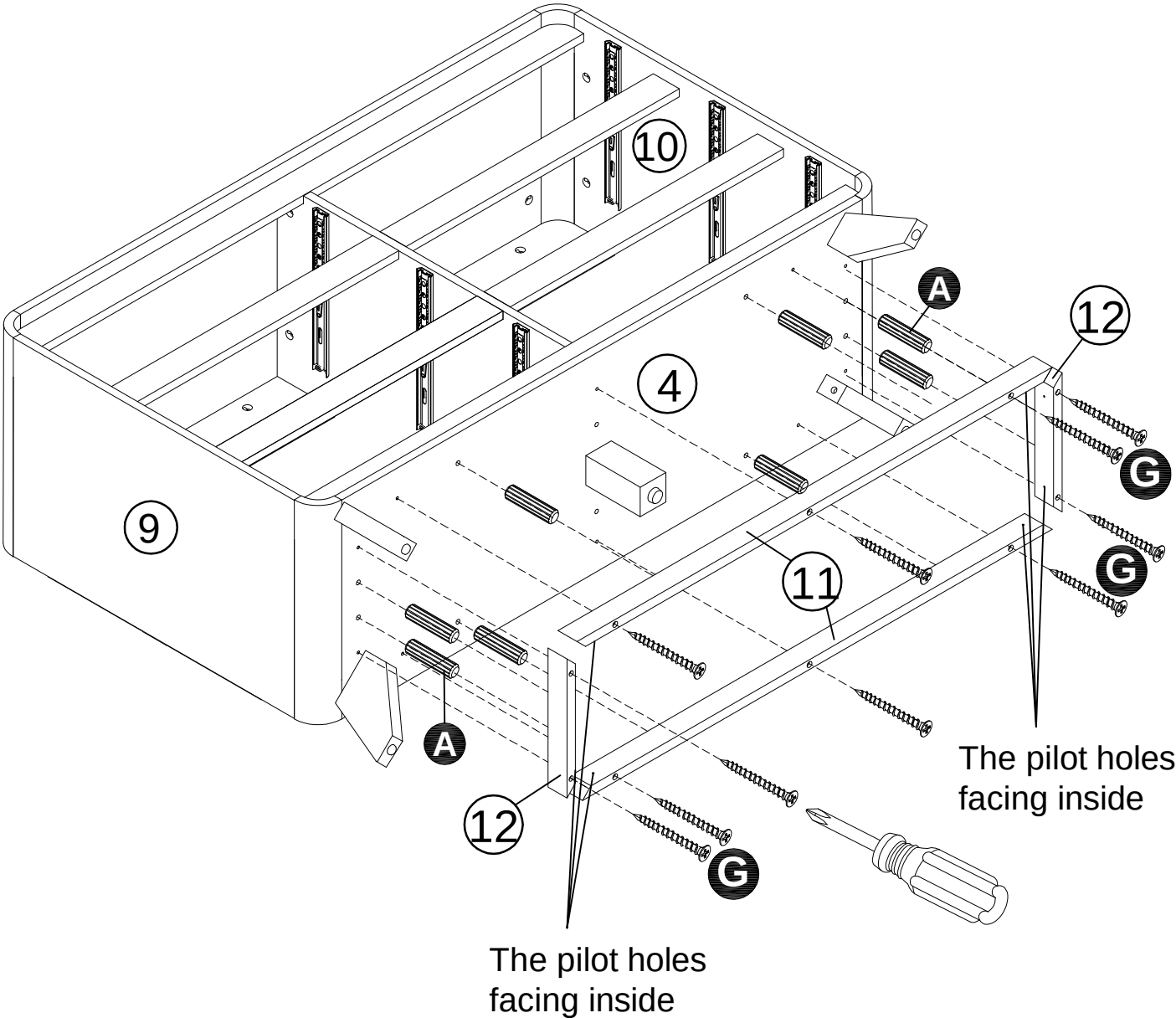
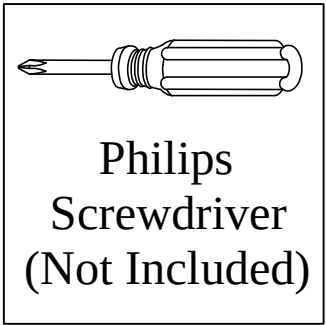
STEP 16



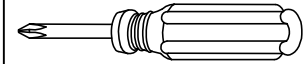
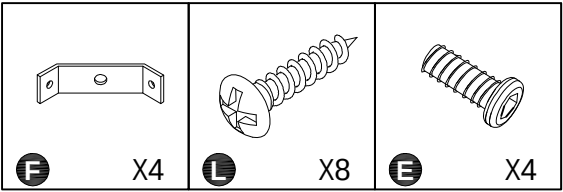
STEP 17



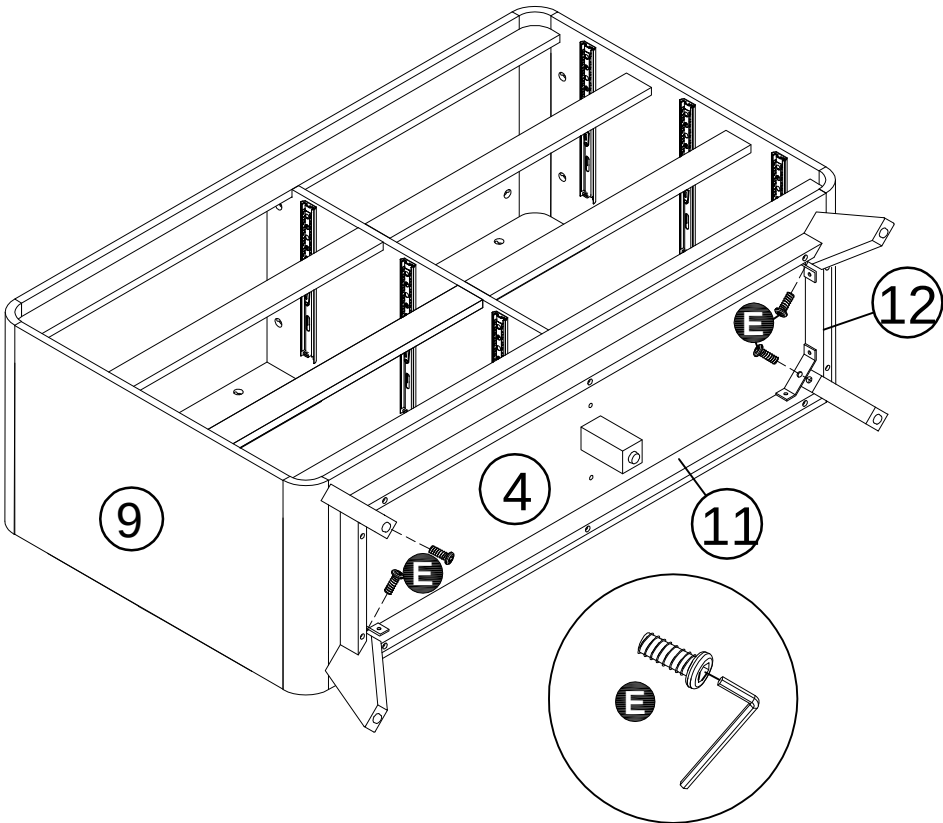
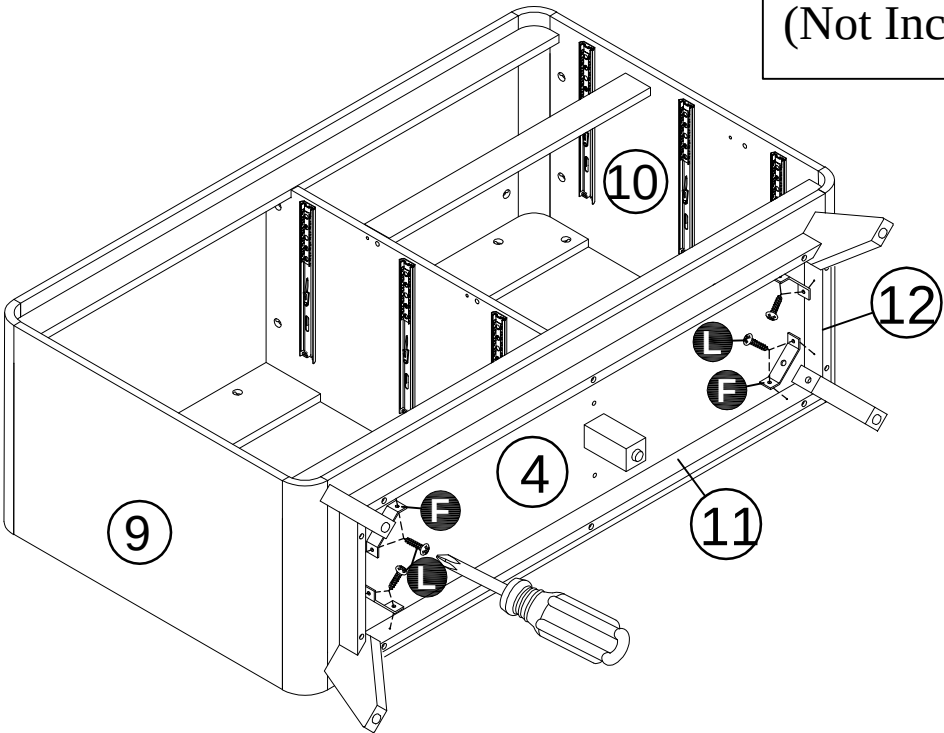
2 people for assembly



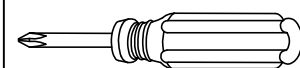
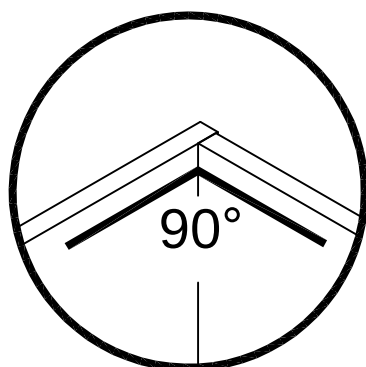
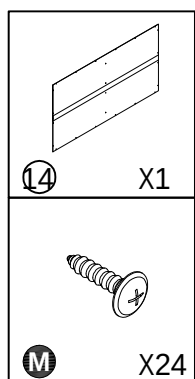
STEP 18



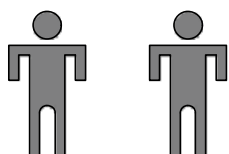
Philips
Screwdriver
(Not Included)



STEP 19

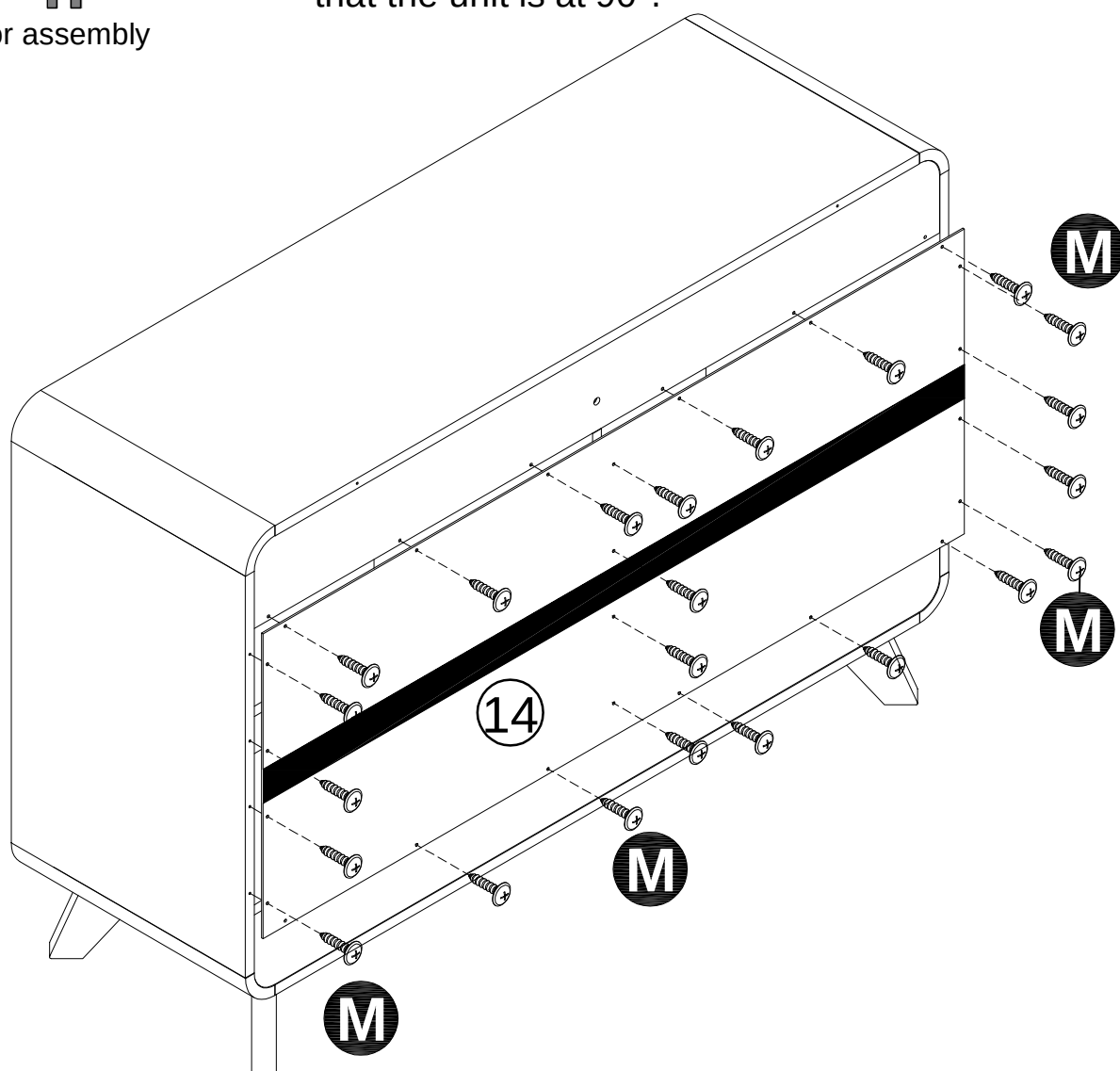


Philips
Screwdriver
(Not Included)

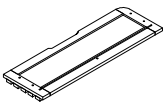
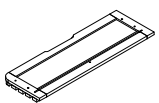
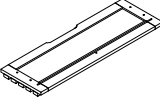
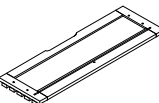
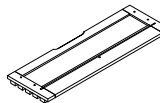
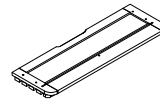


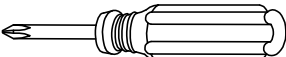
2 people for assembly

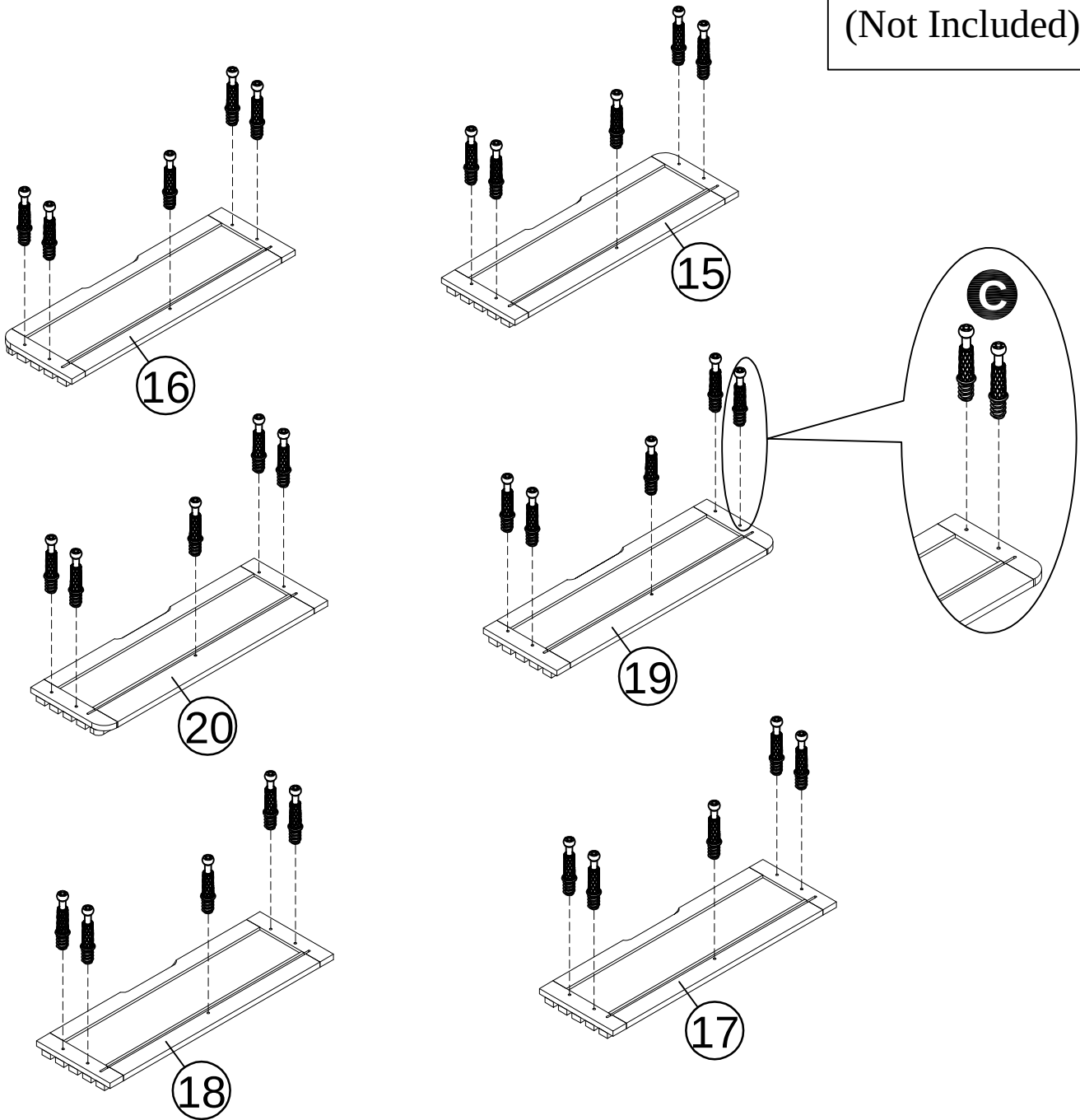
Before attaching the
back panel be sure
that the unit is at 90°.



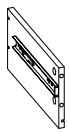
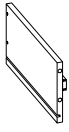
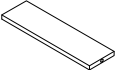
STEP 20

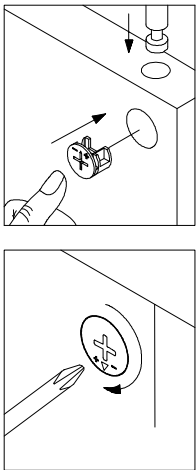
 15 X1	 16 X1	 17 X1	 18 X1	 19 X1	 20 X1
 C X30					


Philips
Screwdriver
(Not Included)

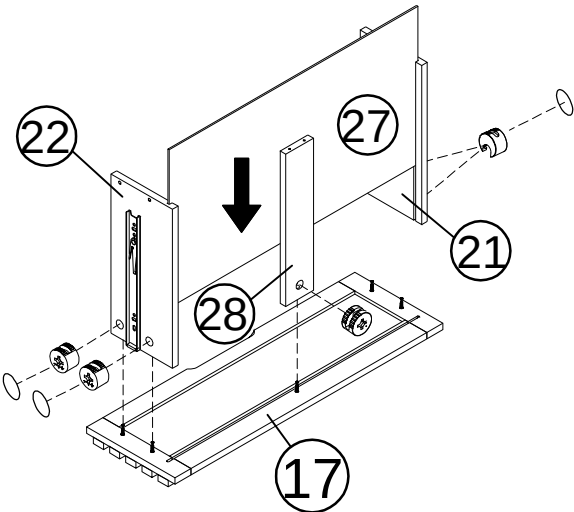
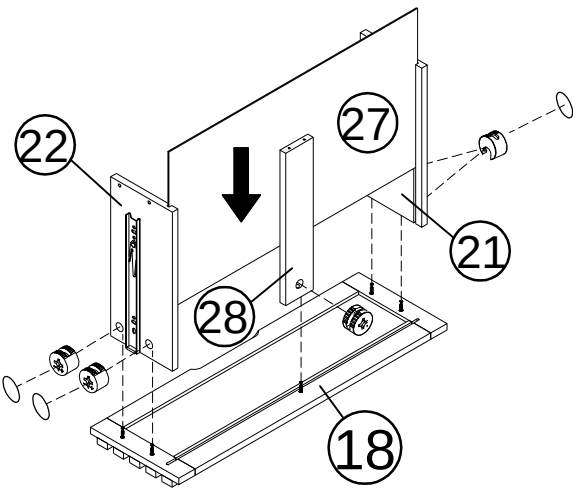
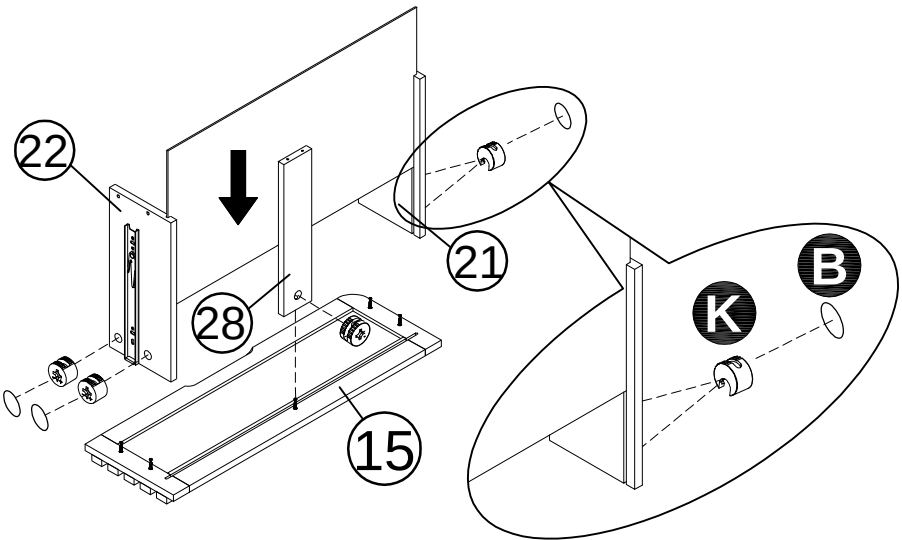
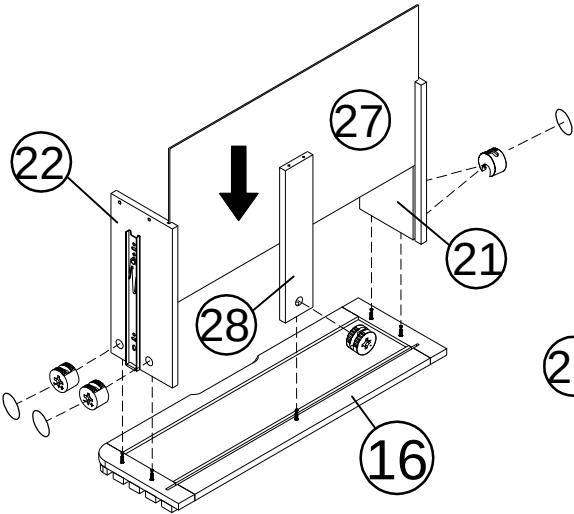


STEP 21

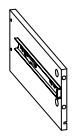
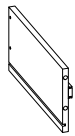
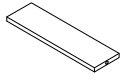
 21 X4	 22 X4	 27 X4	 28 X4
 B X16	 K X20		

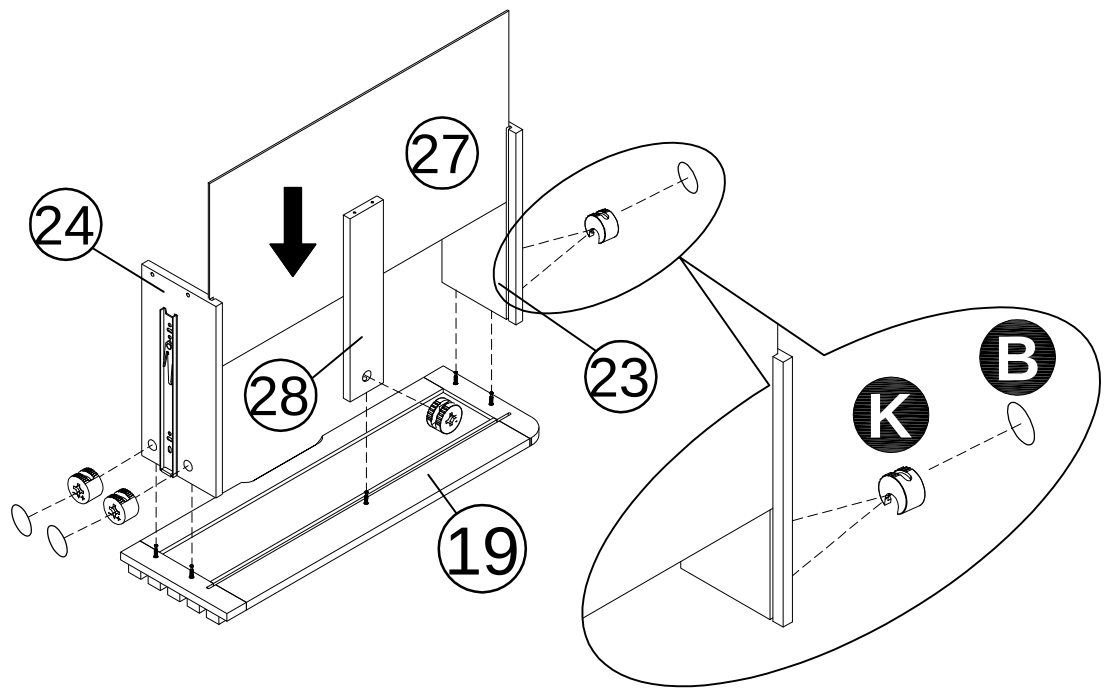
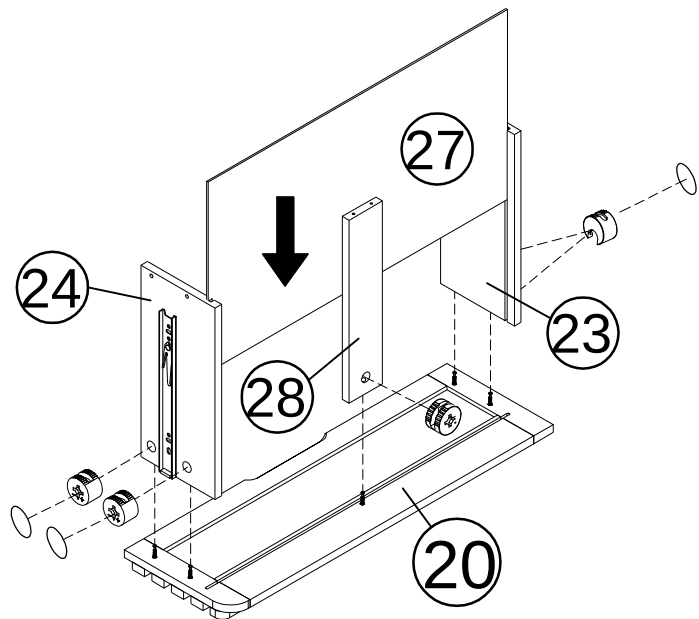
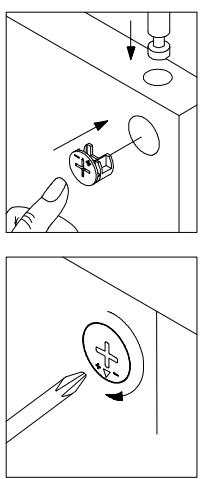


Note: Parts labeled K and D are similar in appearance; please take care to distinguish between them. Part K is slightly shorter than Part D

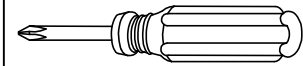
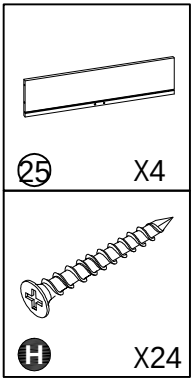


STEP 22

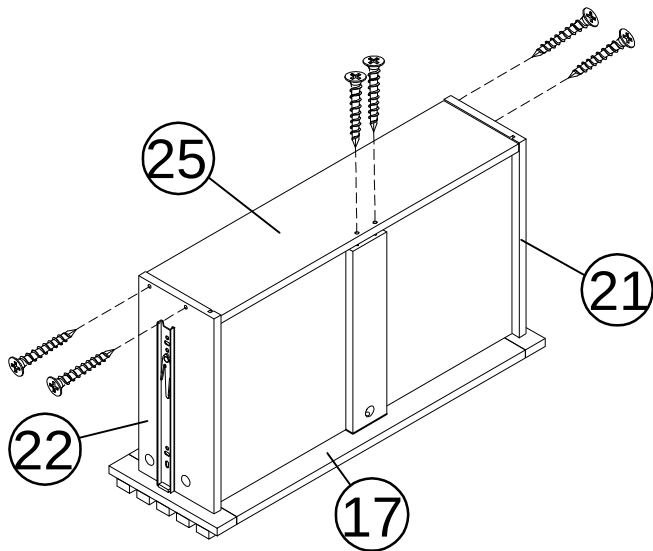
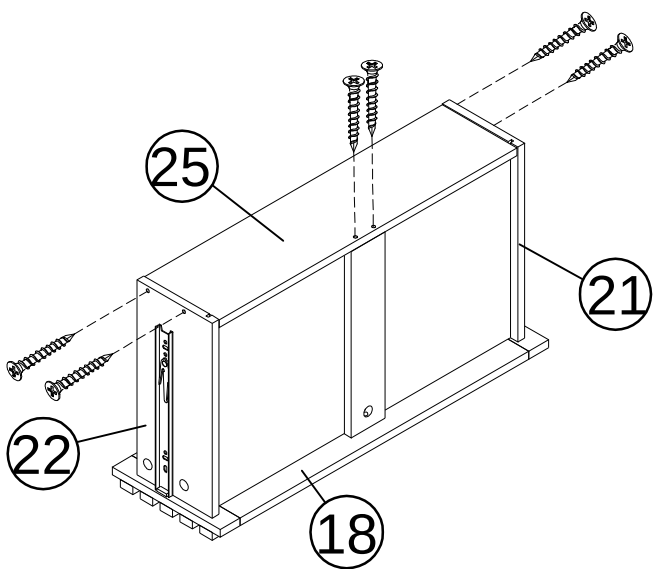
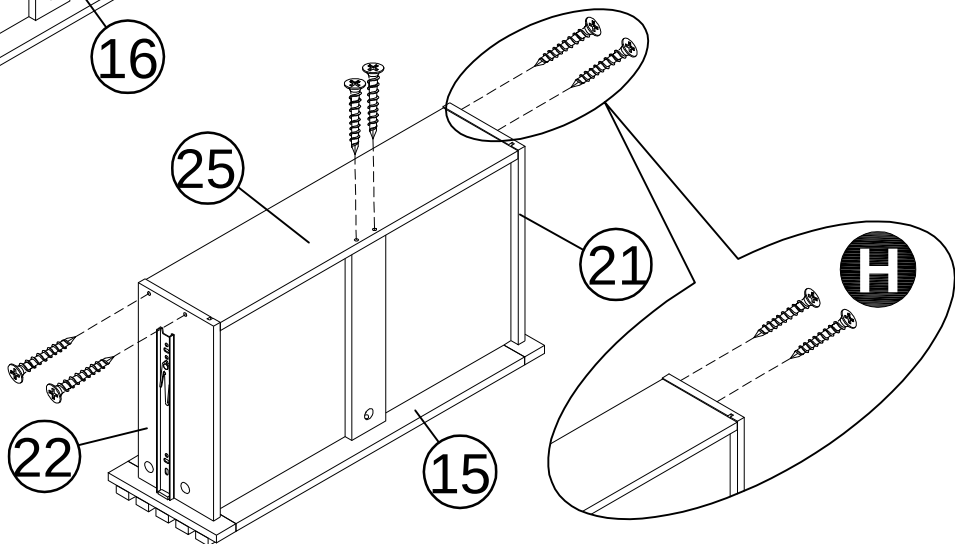
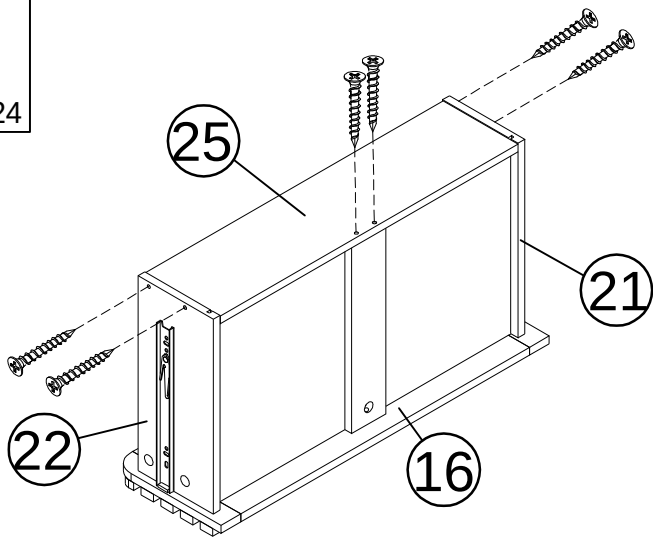
 23 X2	 24 X2	 27 X2	 28 X2
 B X8	 K X10		



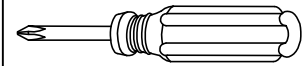
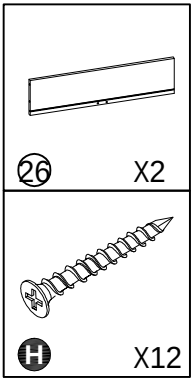
STEP 23



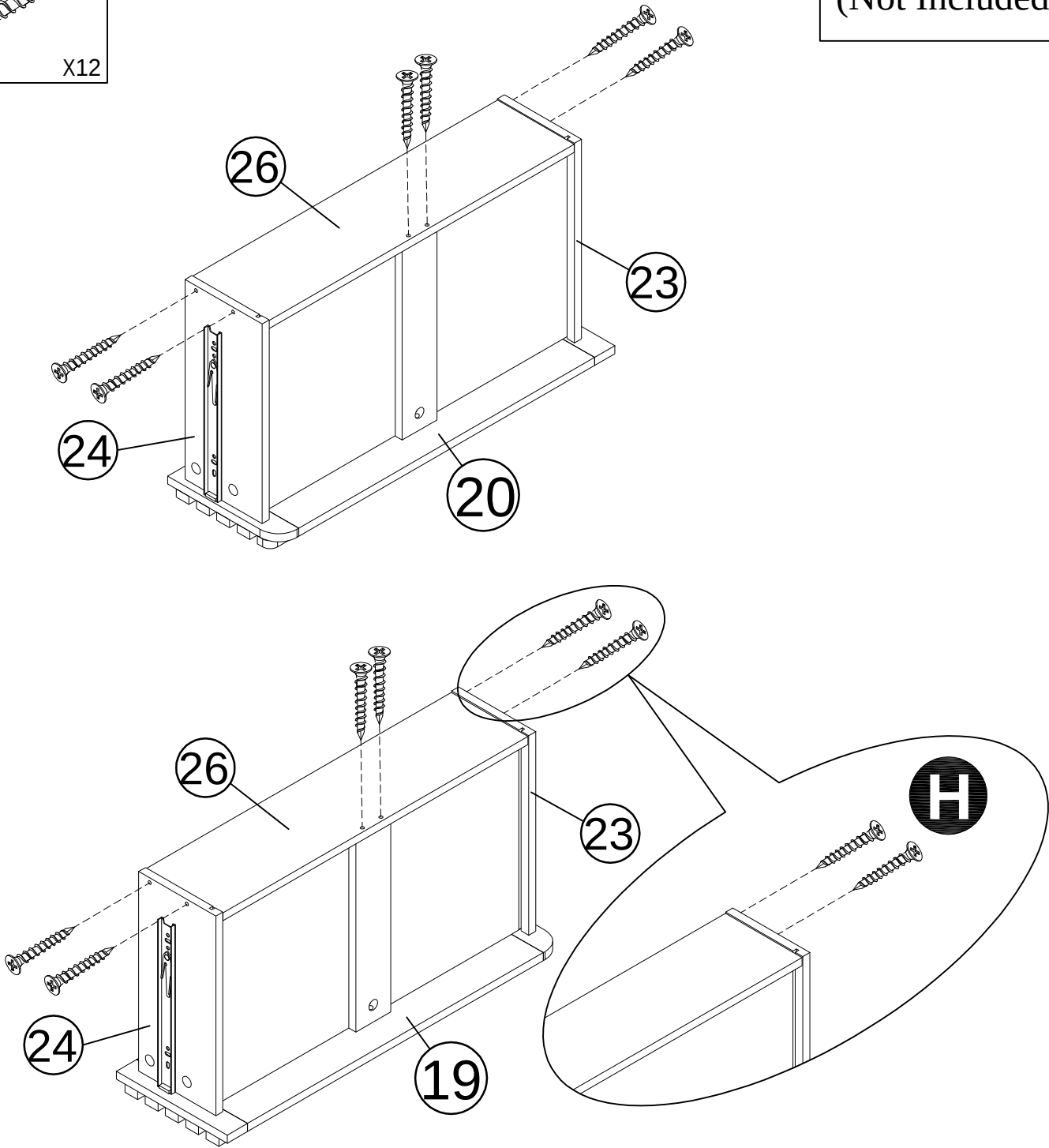
Philips
Screwdriver
(Not Included)



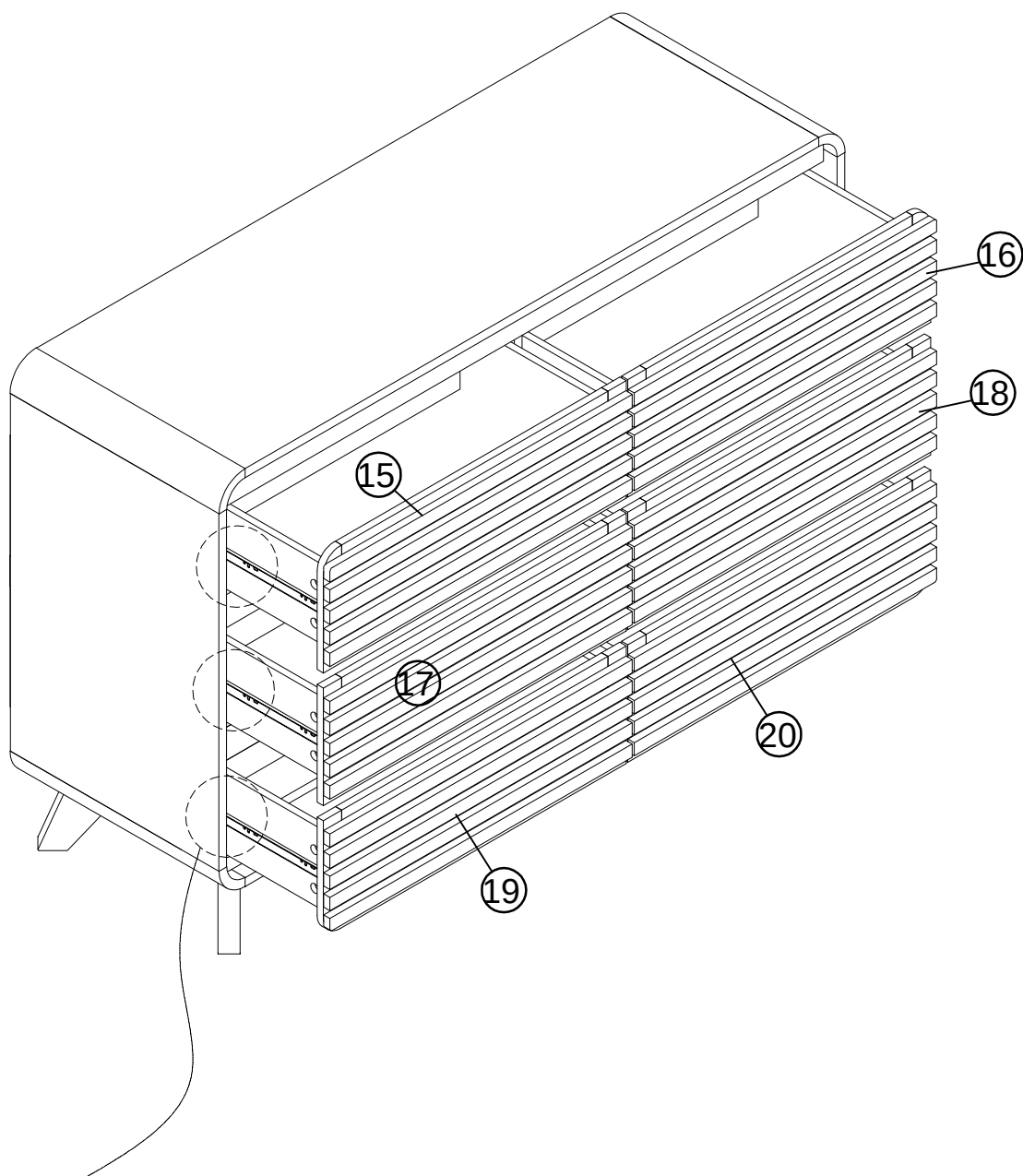
STEP 24



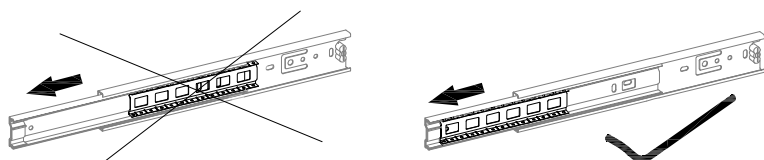
Philips
Screwdriver
(Not Included)



STEP 25

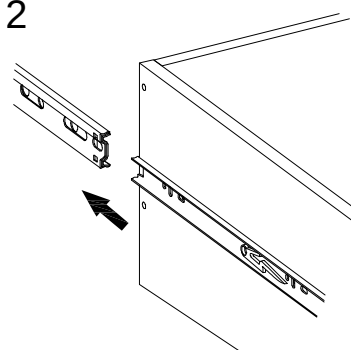


1

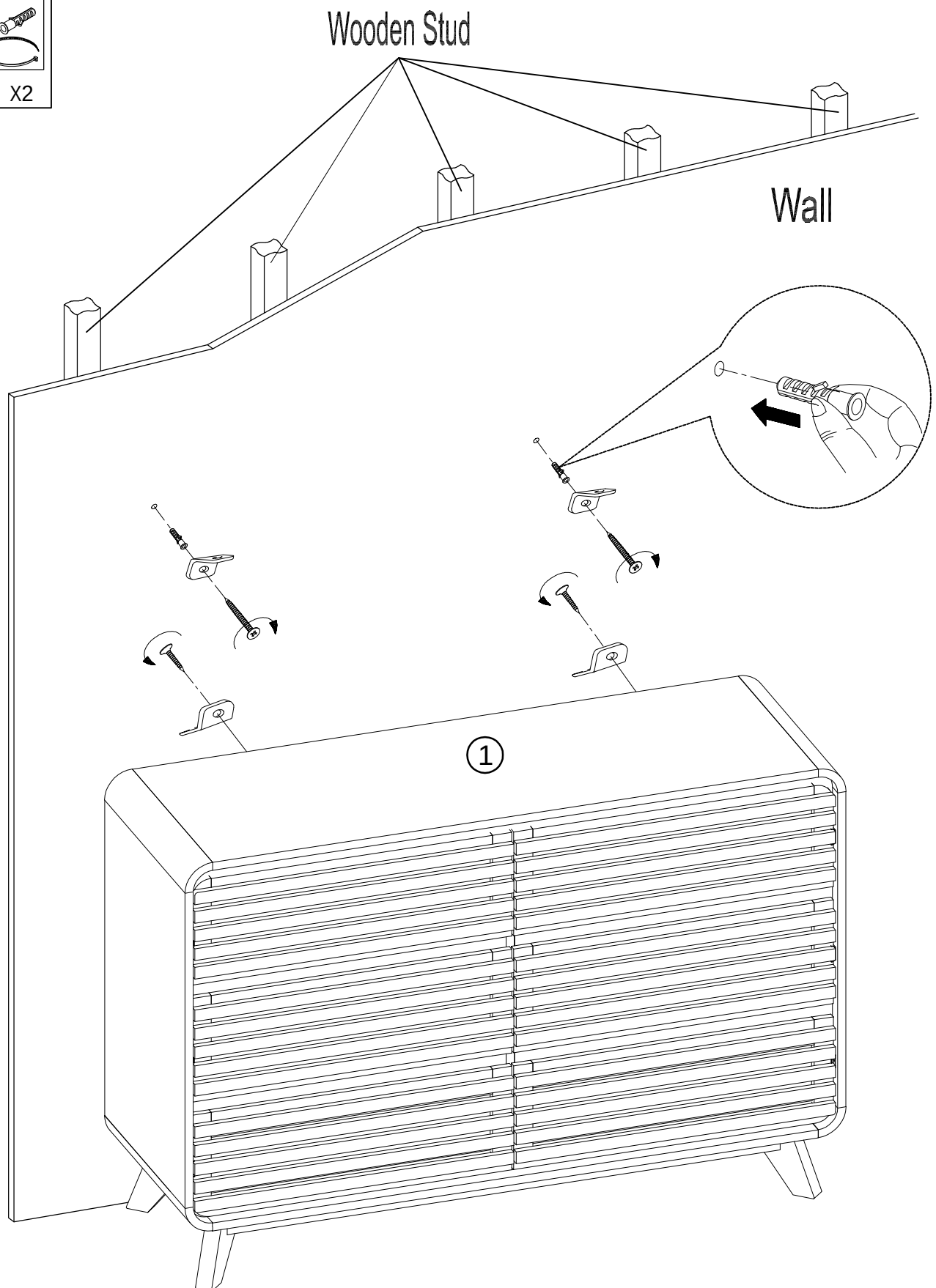
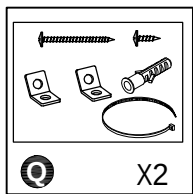


NOTE: Pull the inner ball bearing slides on each side all the way out till it stops.(may be slightly greasy).

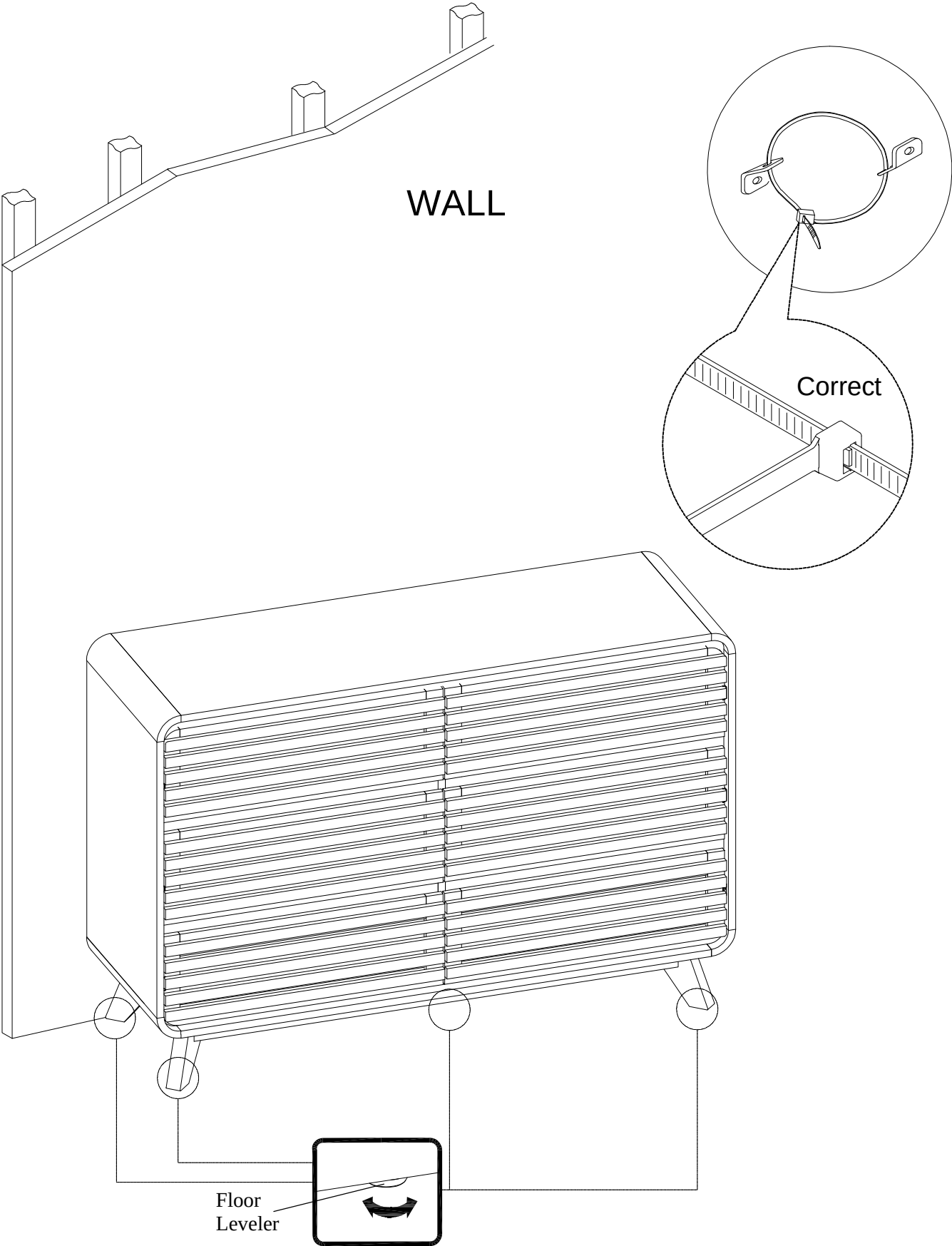
2



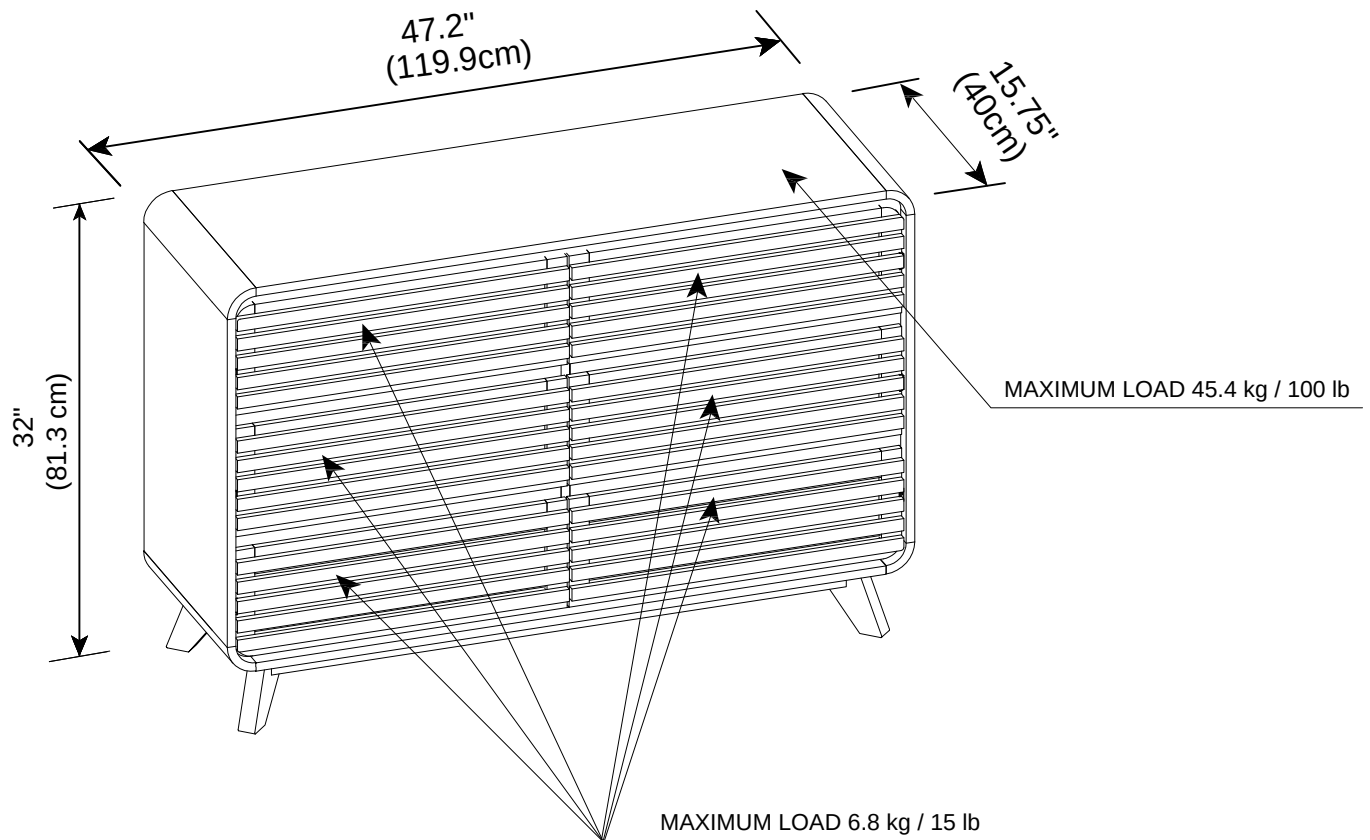
STEP 26



STEP 27



STEP 28



SPECIFICATIONS

ASSEMBLED DIMENSIONS(W x D x H)

47.2" x 15.75 " x 32"

119.9 x 40 x 81.3 cm

MAXIMUM WEIGHT CAPACITY

Top: 100 lb