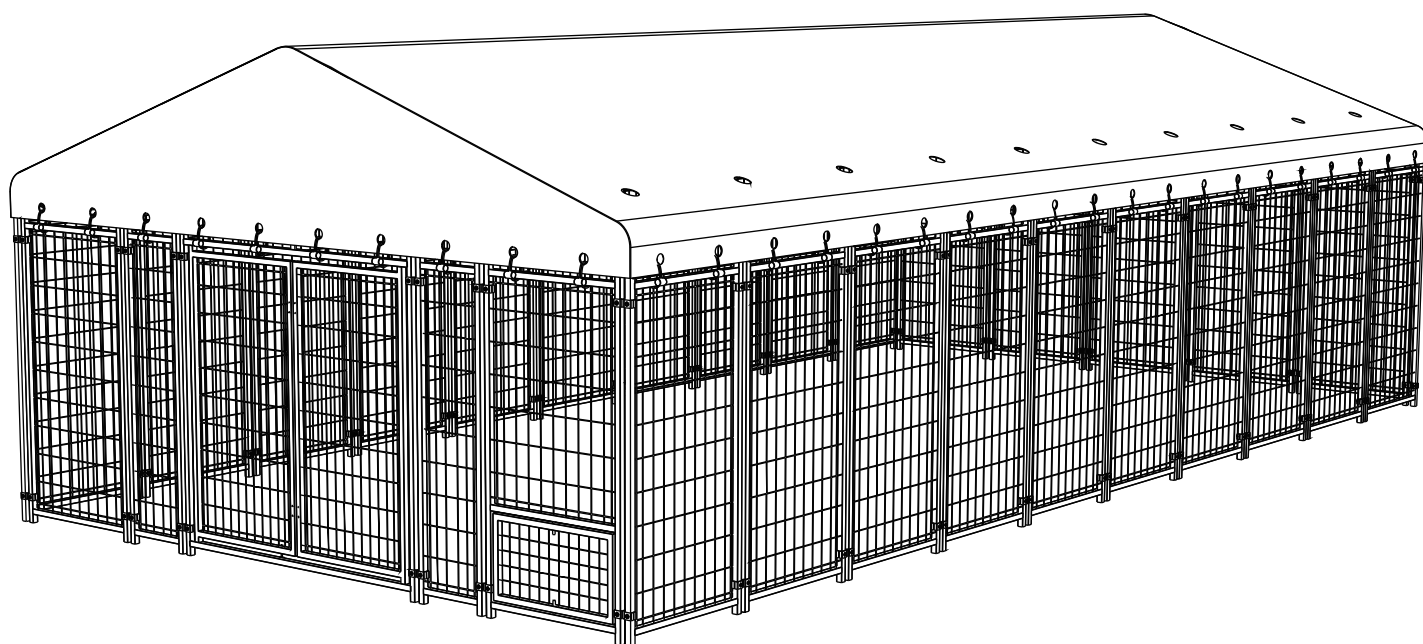
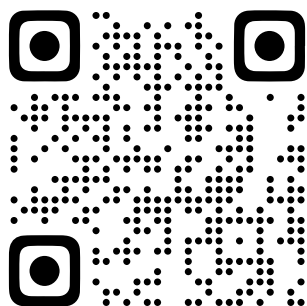




Outdoor 10×20ft Dog Cage



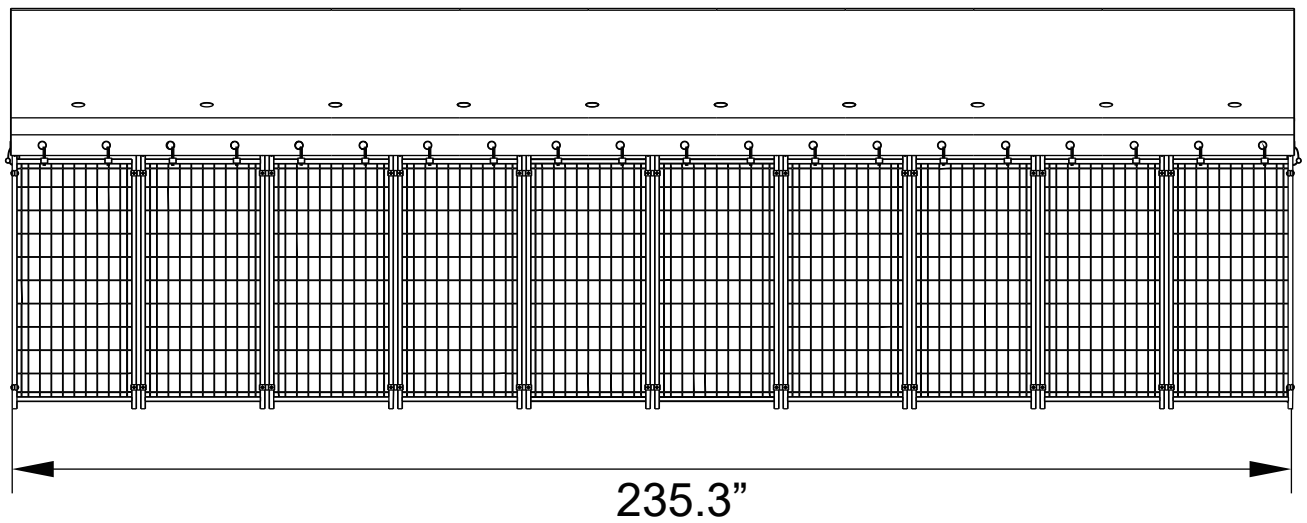
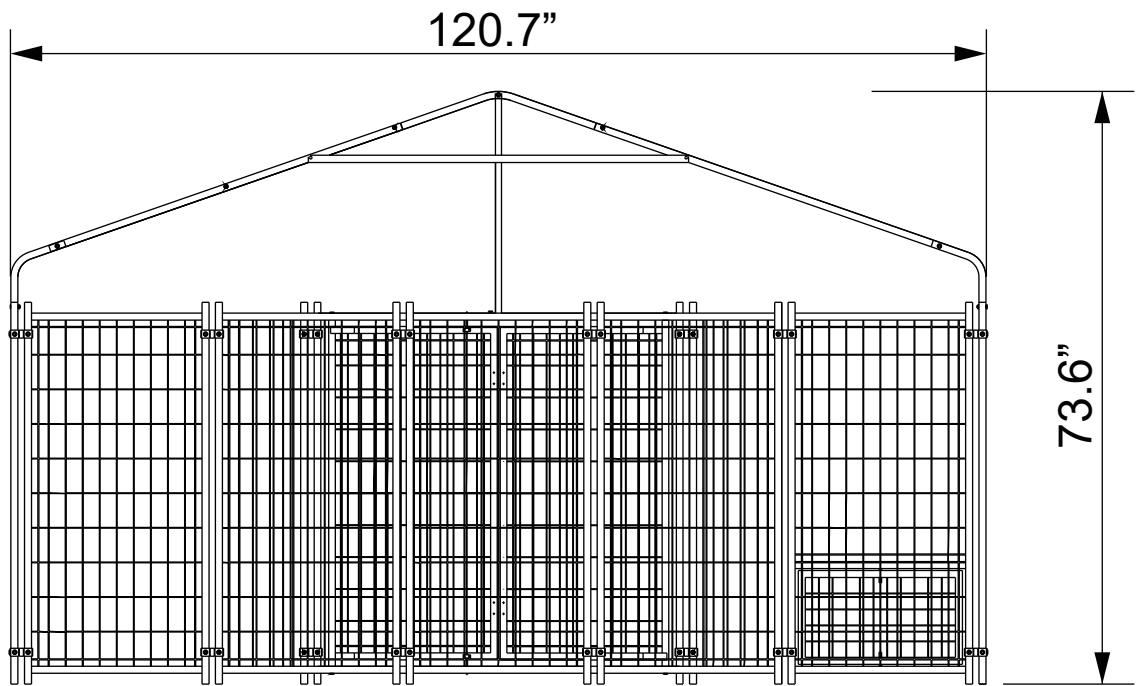
Model:25DK-1020



Scan the QR code to learn more about our product.



SPECIFICATIONS



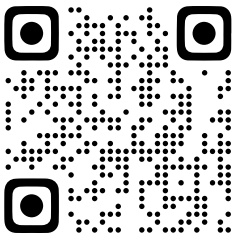


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CONTACT US

If you have any questions or concerns regarding our product, please don't hesitate to contact our customer service team at [service@outsofas.com]. We are committed to providing excellent service and ensuring your satisfaction.



Scan The Qr Code And Click The  Chat Button To Contact us.

Web: www.outsofas.com

E-mail: service@outsofas.com



IMPORTANT

Note: Please prepare below tools before installation.

The following tools are not included and needed for assembly:

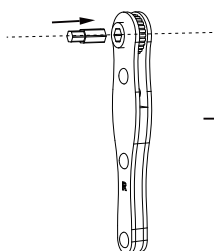


Pistol Drill

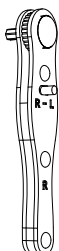


Tape Measure

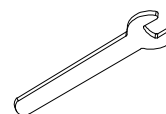
Package included Tools



Ratcheting wrench x1



Gloves x1 pair



Open-end wrench x2

Warning

We recommend two adults to complete the installation. Two adults installed together will make the installation process easier and safer.

The gloves must be carried to prevent hand cuts during installation.

Take care when using power tools near water the use of a residual current device (RCD) is advised.

Please use the electric driver carefully during screwing to prevent the screw from slipping and hurting your hand. (We recommend that beginners use a manual screwdriver for installation.)

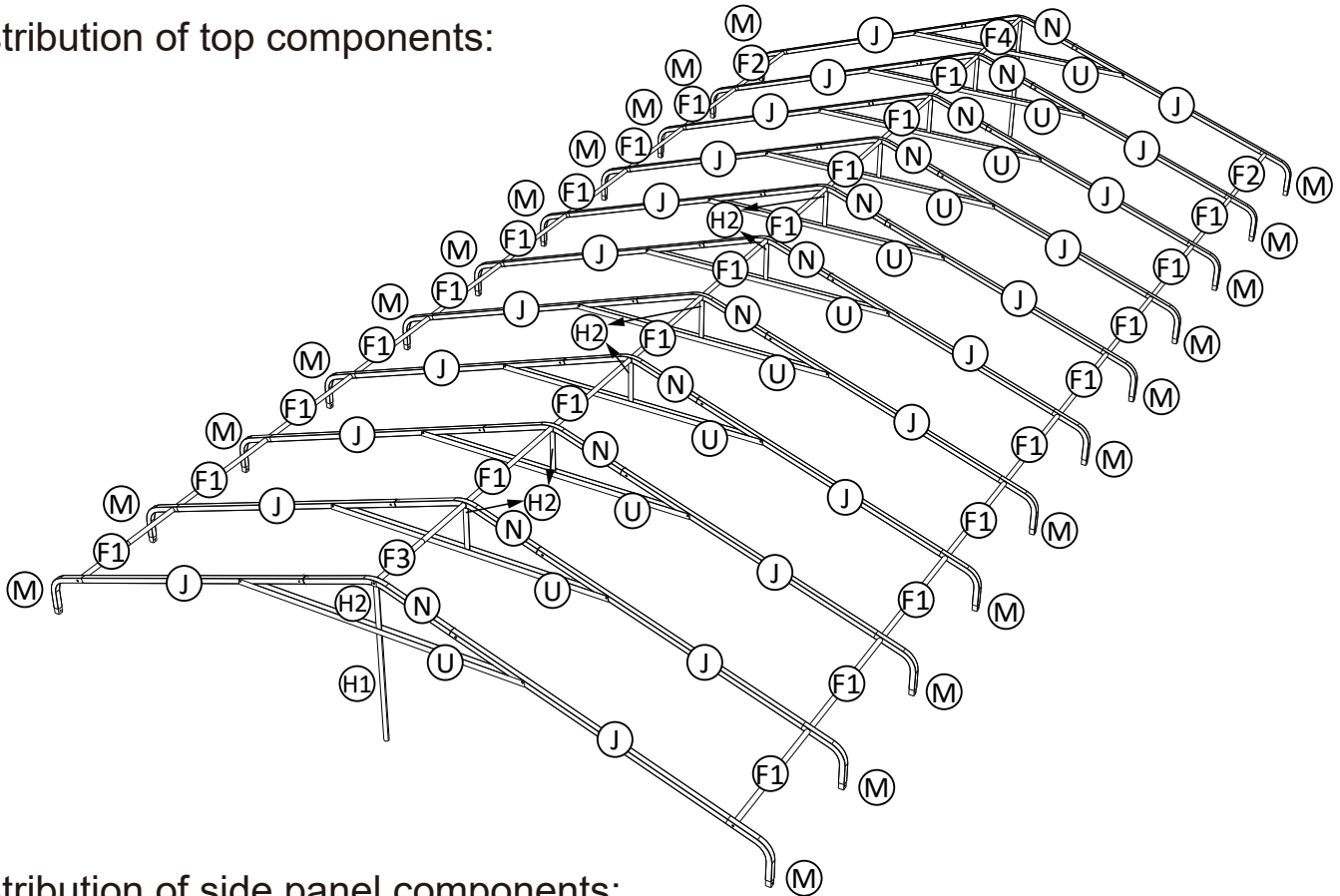
Be careful not to fall when installing the roof. Please steady the ladder and make sure the product placed on a flat ground.

PLEASE KEEP THIS INSTRUCTION FOR FUTURE REFERENCE.

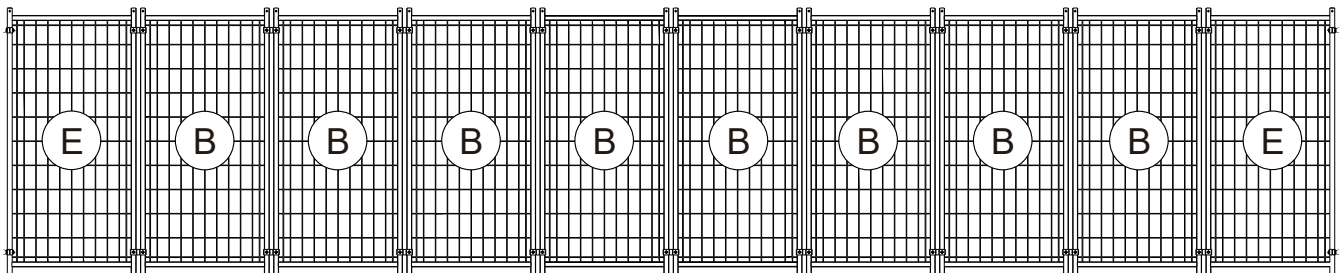


EXPLODED VIEWS

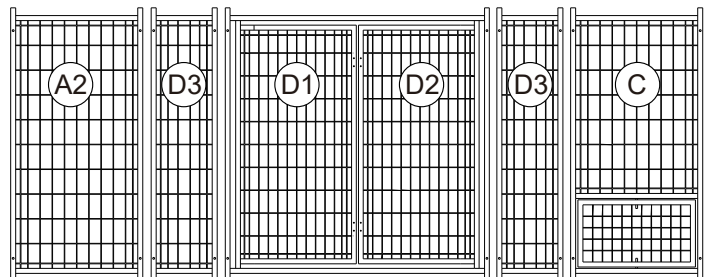
Distribution of top components:



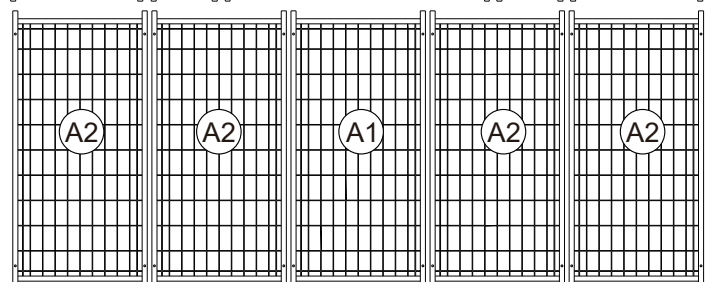
Distribution of side panel components:



Distribution of front panel components:

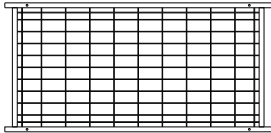
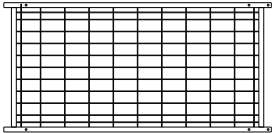
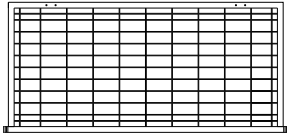
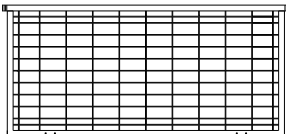
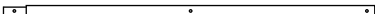


Distribution of back panel components:

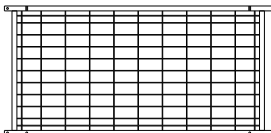
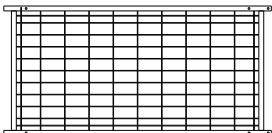
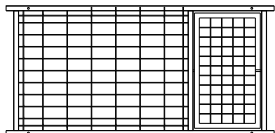




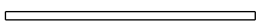
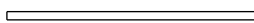
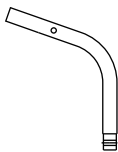
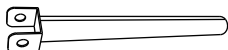
PARTS LIST BOX A

$\textcircled{A1} \times 1$ 	$\textcircled{B} \times 6$ 	$\textcircled{D1} \times 1$ 
Dog Cage Side Part 1	Dog Cage Side Part 3	Left Door Side Part
$\textcircled{D2} \times 1$ 	$\textcircled{D3} \times 2$ 	$\textcircled{J} \times 22$ 
Right Door Side Part	Small Dog Cage Side Part	Top Inclined Tubes
$\textcircled{K} \times 2$ 	$\textcircled{L} \times 2$ 	
Door Left and Right Tubes	Upper and Lower Door Tubes	

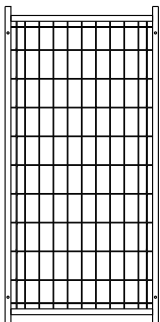
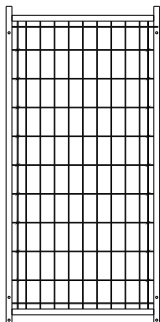
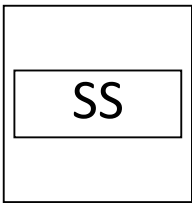
PARTS LIST BOX B

$\textcircled{E} \times 4$ 	$\textcircled{B} \times 5$ 	$\textcircled{C} \times 1$ 
Dog Cage Side Part 4	Dog Cage Side Part 3	Small Door Side Part



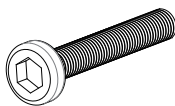
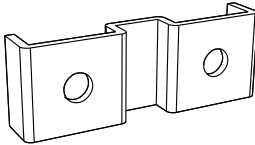
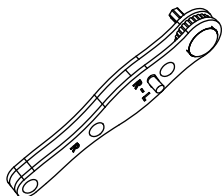
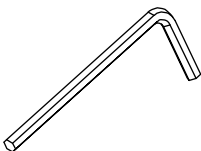
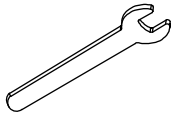
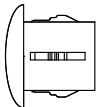
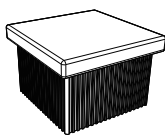
(F1) × 26 	(F2) × 2 	(F3) × 1 	(F4) × 1 
Middle Round Tubes	Front and Rear Round Tubes 1	Front and Rear Round Tubes 2	Front and Rear Round Tubes 3
(U) × 11 	(M) × 22 	(H1) × 2 	(H2) × 11 
U-Shaped Hollow Tubes	Link Elbow	Front and Rear Support Tubes	Top Vertical Support Tubes

PARTS LIST BOX C

(A2) × 5 	(B) × 5 	(N) × 11 	(G) × 1 
Dog Cage Side Part 2	Dog Cage Side Part 3	Top Support Rod	Top Cloth Cover
(T) × 60 	(I) × 16 	(Y) × 1 	(SS) × 1 
Pull Cord	Ground Nails	Gloves	Screw Set



PARTS LIST (Screw Set)

Ⓚ × 345 	Ⓡ × 316 	Ⓟ × 122 
Bolt M6×35	Washer Nut	Adjustable Screws
Ⓞ × 1 	Ⓦ × 1 	Ⓥ × 2 
Ratcheting Spanner	Spanner	Wrench
ⓧ × 45 	Ⓩ × 98 	
Hole Cover	Plastic Cover	

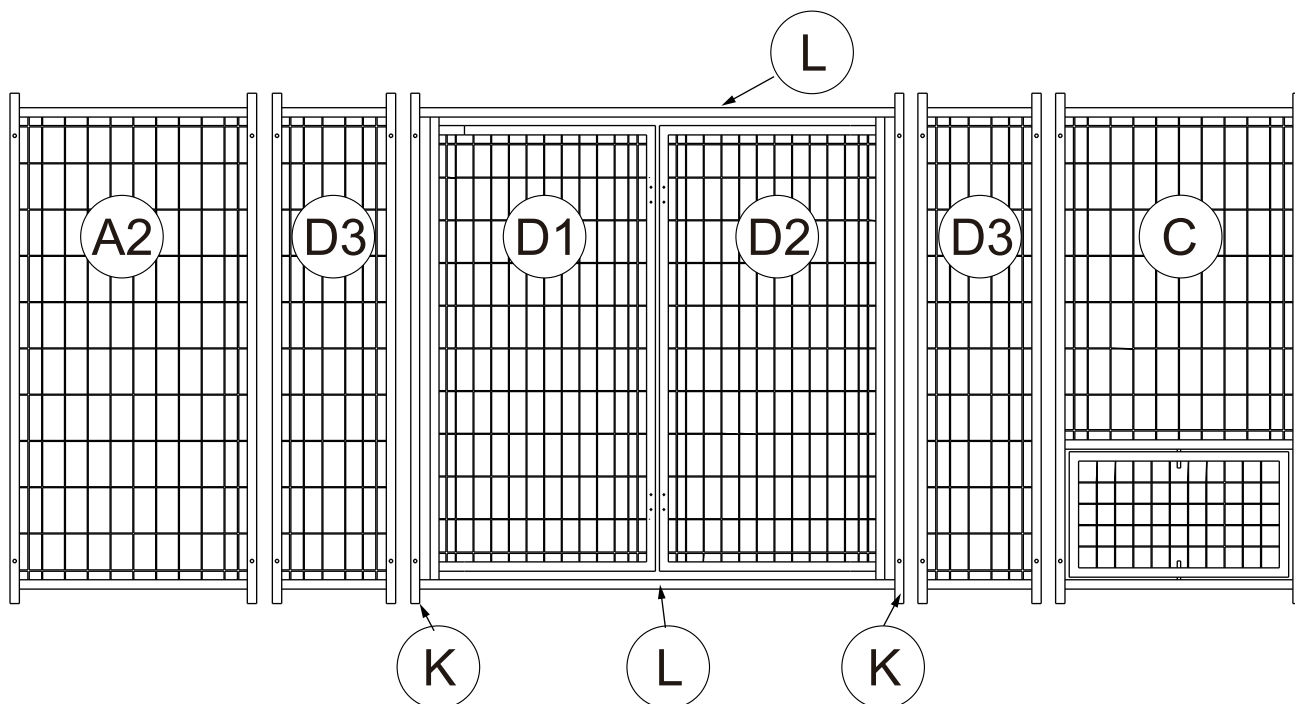
WARNING: Failure to locate parts in accordance with these diagrams, or failure to use special parts provided with this equipment, may result in property damage or personal injury.



Step 1

Arrange the front mesh of the dog crate in the order of the corresponding labels in the picture below.

Order of placement on the front side of the dog cage



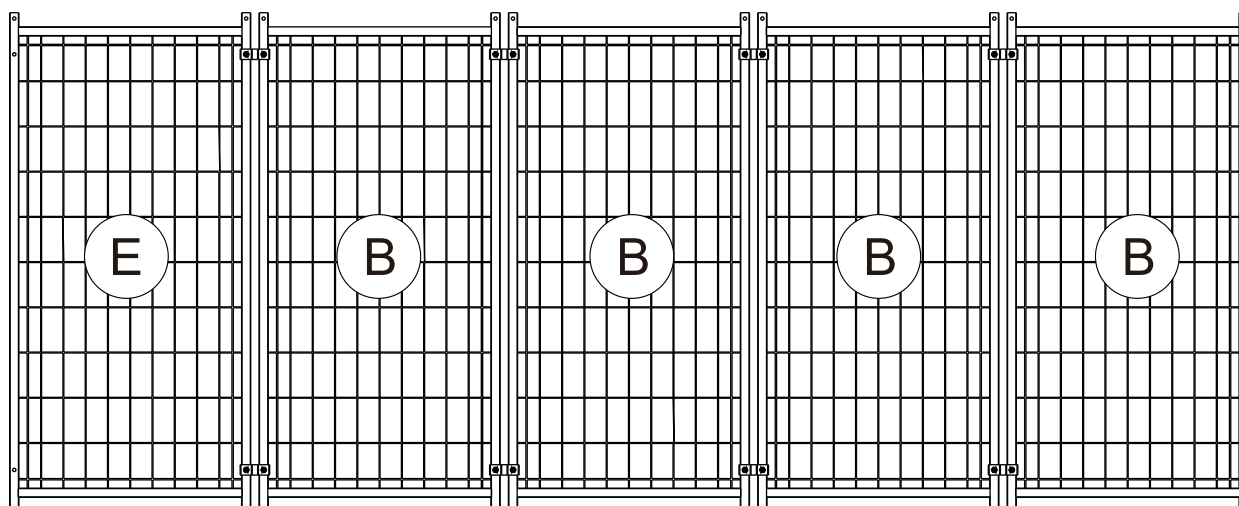
Step 2

Arrange the side nets of the dog crate in the order of the corresponding labels in the diagram below; this process needs to be done twice, with the left and right side panels of the crate placed in the same order.

Note: There are two through holes on the top side of both the side panels (B) and (E), so pay attention to the hole placement when installing.

Order of placement on the side of the dog cage

× 4



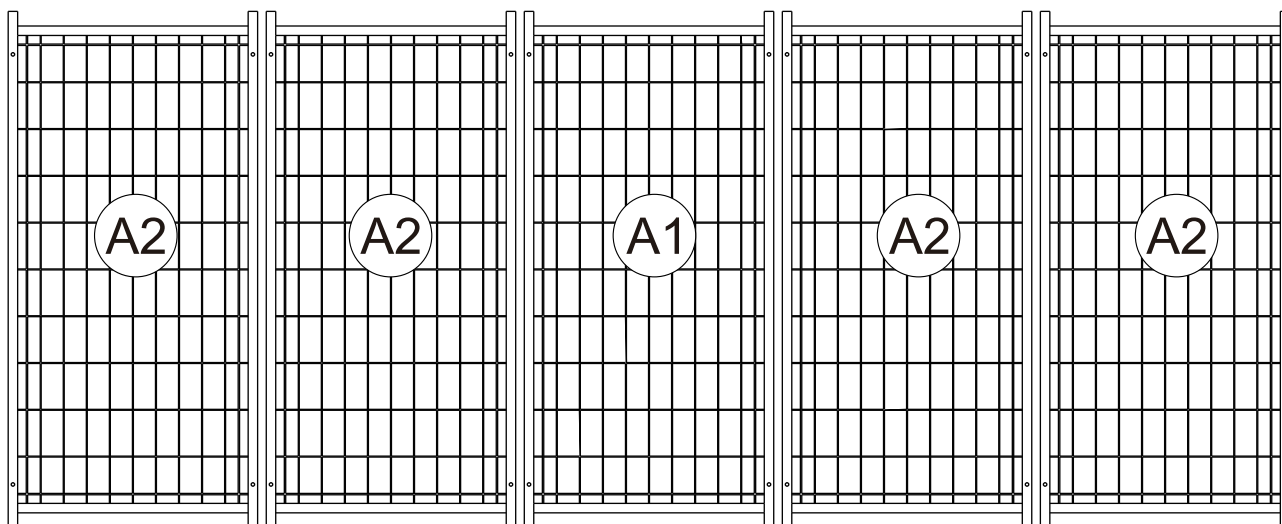


Step 3

Arrange the front mesh of the dog crate in the order of the corresponding labels in the picture below.

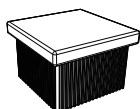
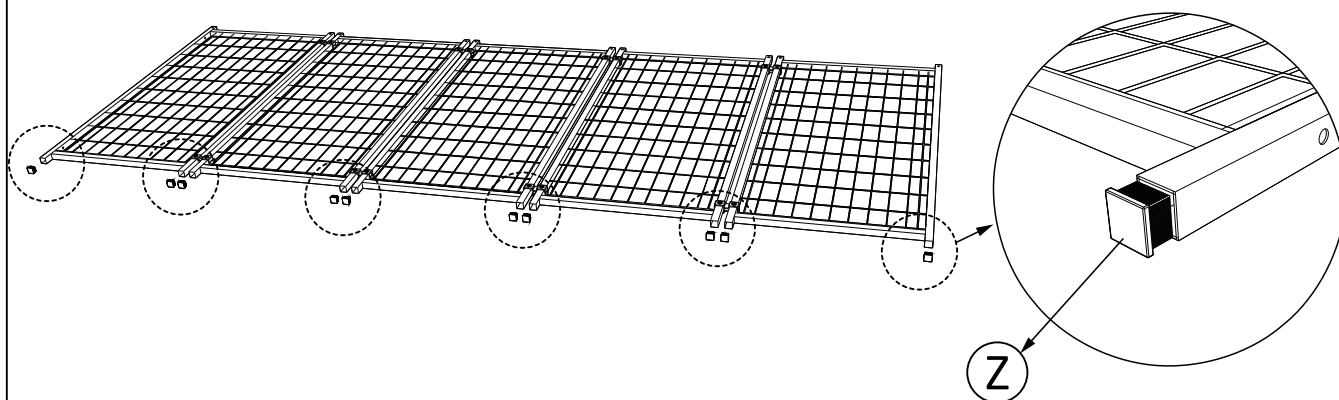
Note: The small door in (C) is below. Please note that the kennel door (D) has two threaded holes in the upper side cross tube and the holes need to be facing up.

Order of placement on the back side of the dog cage



Step 4

Plug the holes, into the tubes on the grounded side of the panel, being careful not to plug the holes backwards, into all the holes on the lower side of the side tabs (Z).

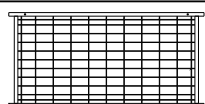
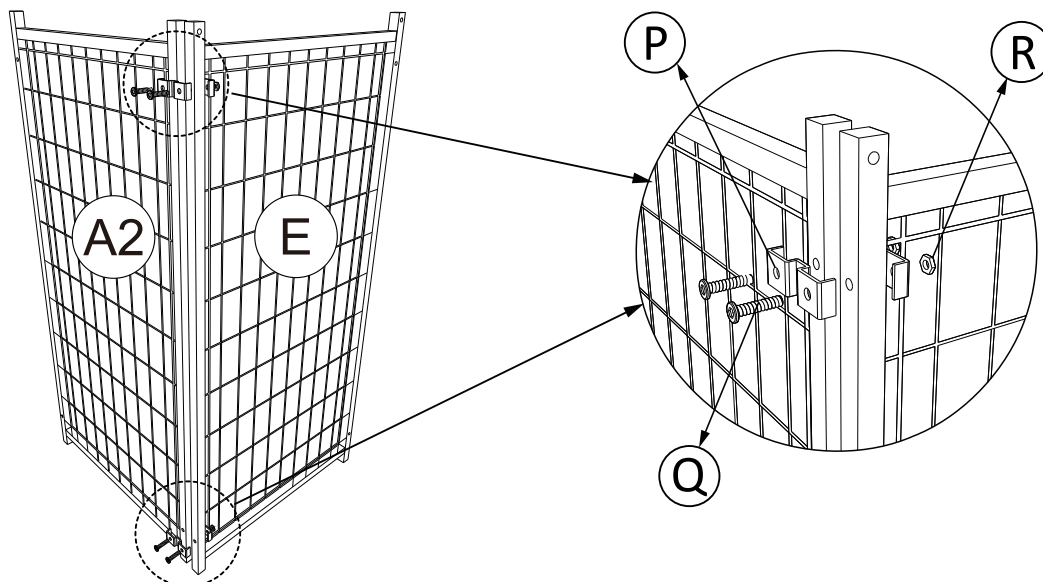


(Z) × 48

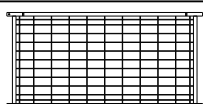


Step 5

Assemble (A2) and (E) as shown using bolts (Q) with snap fasteners (P) and nuts (R).



(A2) × 1



(E) × 1

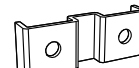


Bolt M6×35

(Q) × 4



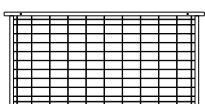
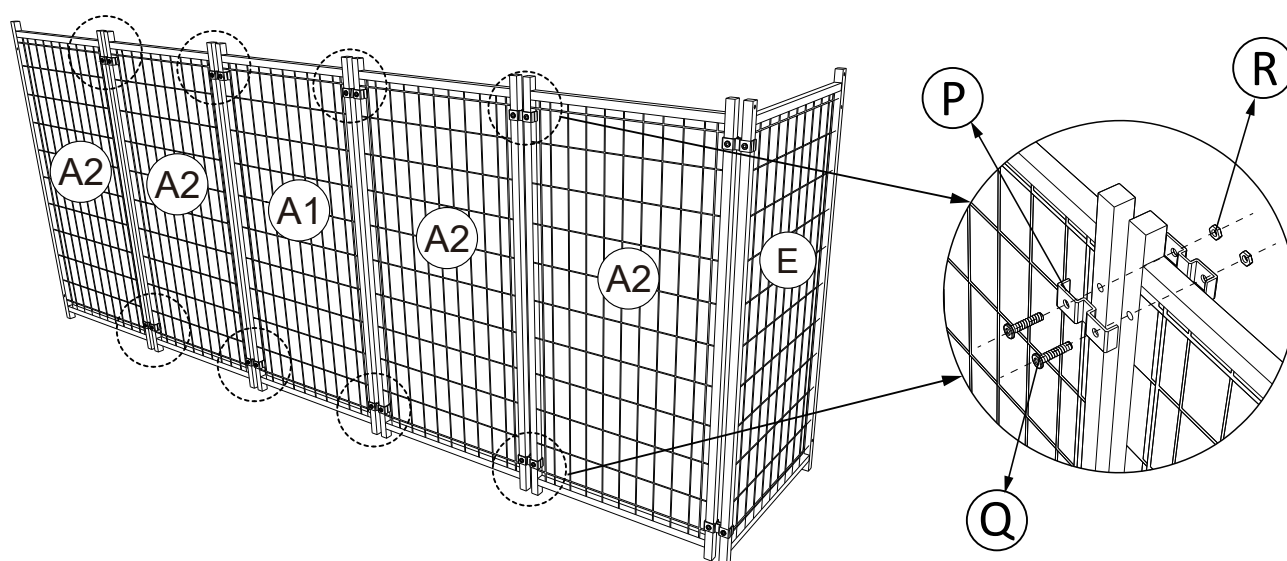
(R) × 4



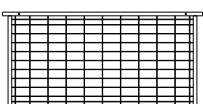
(P) × 4

Step 6

Align the holes in the bars on both sides of the panel with the front and rear snap fasteners (P), thread a bolt (Q) through, and tighten the other side with (R). **NOTE:** Install in order of illustration.



(A1) × 1



(A2) × 3

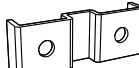


Bolt M6×35

(Q) × 16



(R) × 16

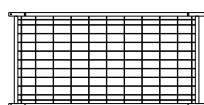
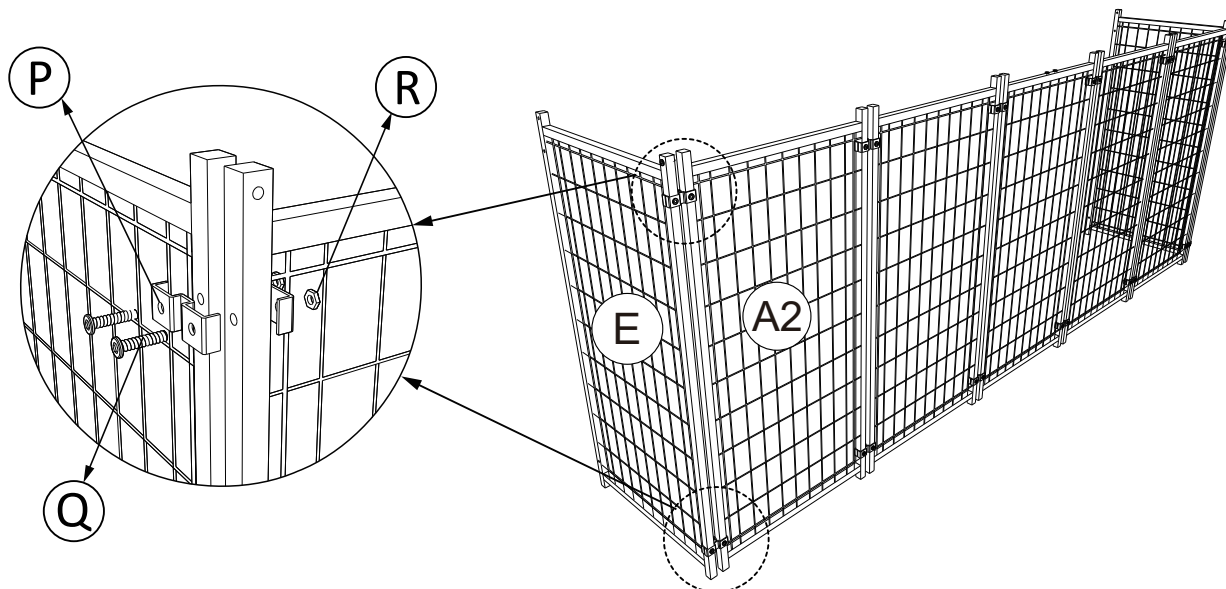


(P) × 16



Step 7

Install (E) next to the other side (A2) as shown following the same installation method as before.



(E) × 1

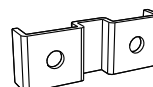


Bolt M6x35

(Q) × 4



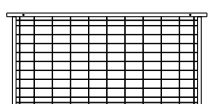
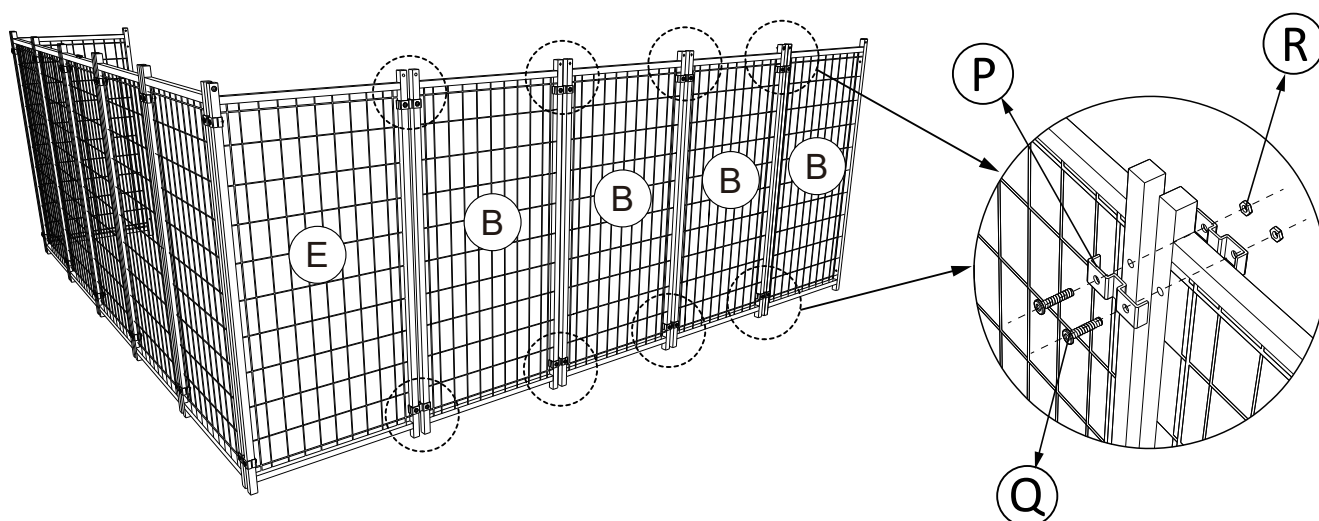
(R) × 4



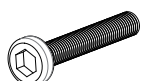
(P) × 4

Step 8

Install (B) next to side (E) as shown, following the same installation method as before, and install the mesh in sequence.



(B) × 4

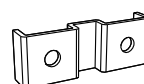


Bolt M6x35

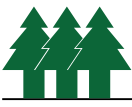
(Q) × 16



(R) × 16

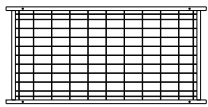
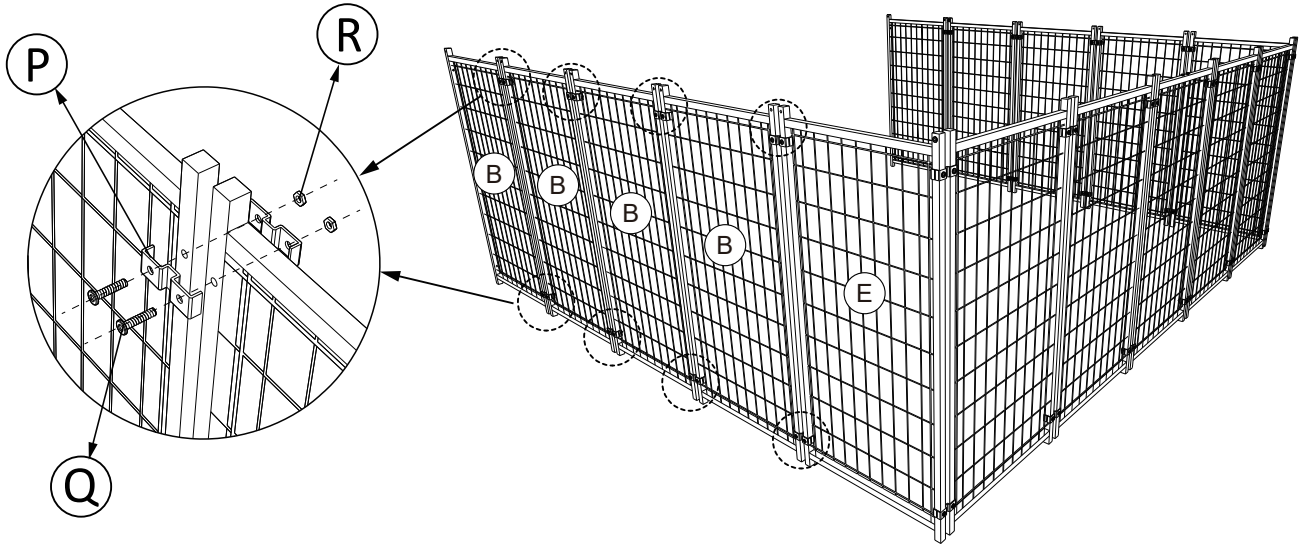


(P) × 16

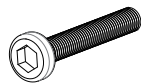


Step 9

Install (B) next to side (E) as shown, following the same installation method as before, and install the mesh in sequence.



(B) × 4

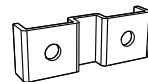


Bolt M6×35

(Q) × 16



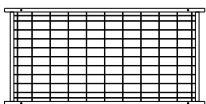
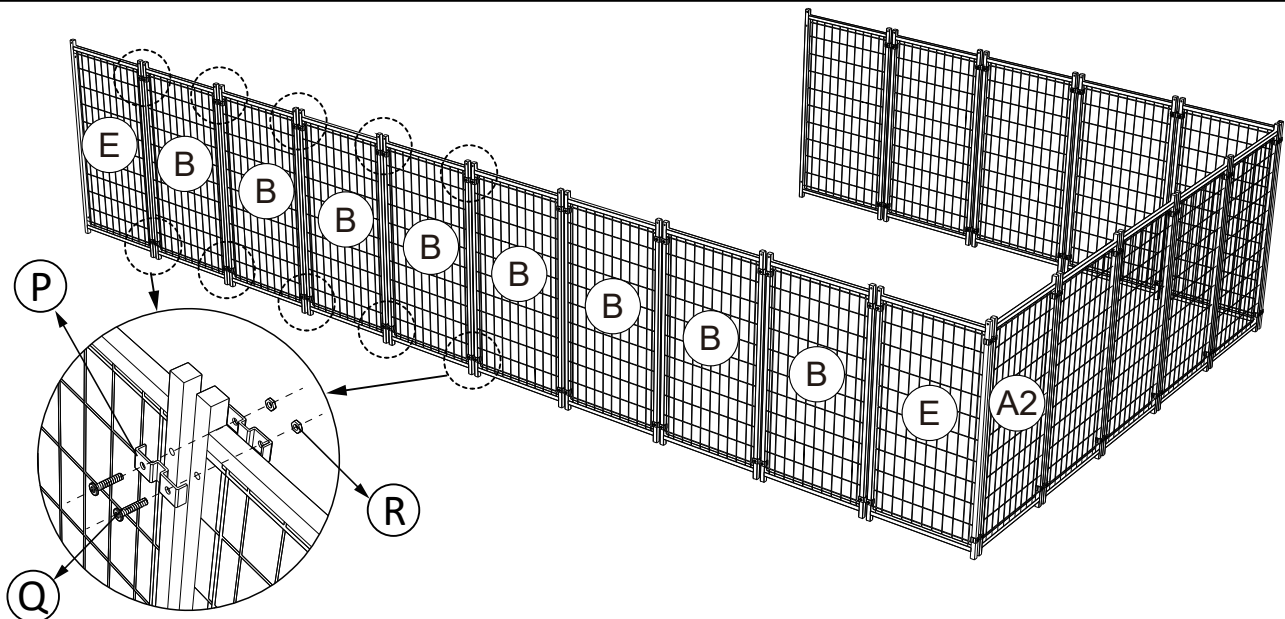
(R) × 16



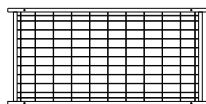
(P) × 16

Step 10

In the same manner as before, as shown in the illustration, install (B) and (E) in sequence next to the side (B).



(E) × 1



(B) × 4

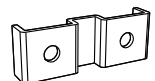


Bolt M6×35

(Q) × 20



(R) × 20

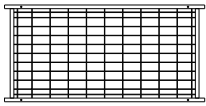
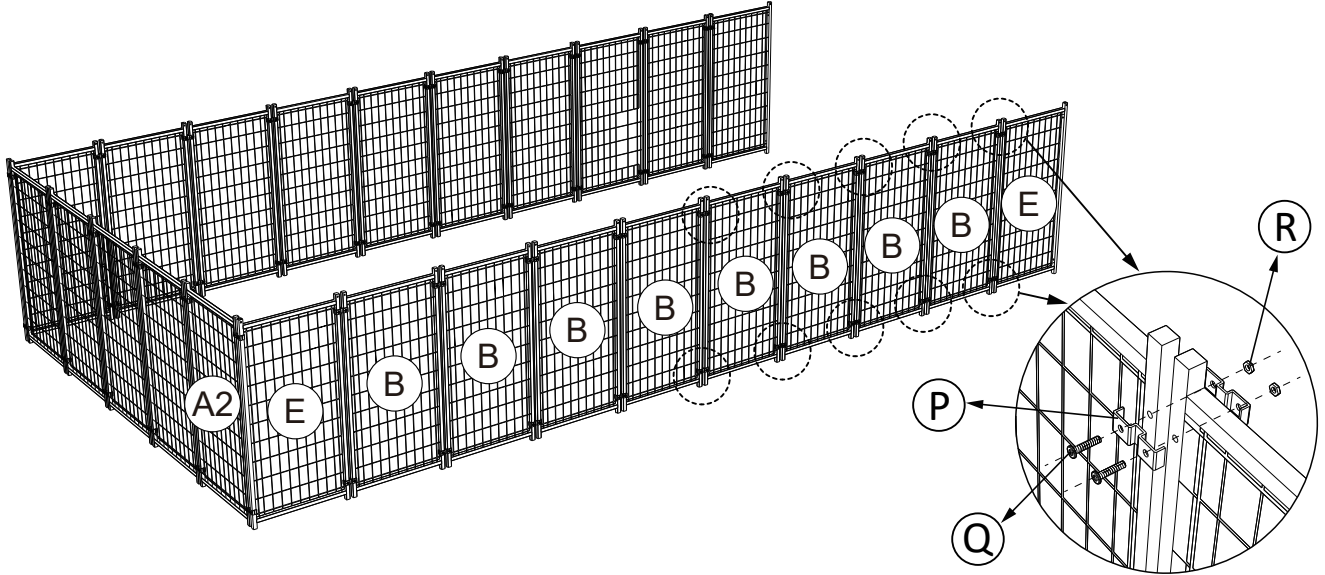


(P) × 20

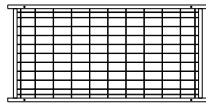


Step 11

In the same manner as before, as shown in the illustration, install (B) and (E) in sequence next to the side (B).



(E) × 1



(B) × 4

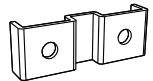


Bolt M6×35

(Q) × 20



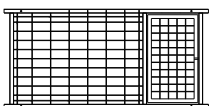
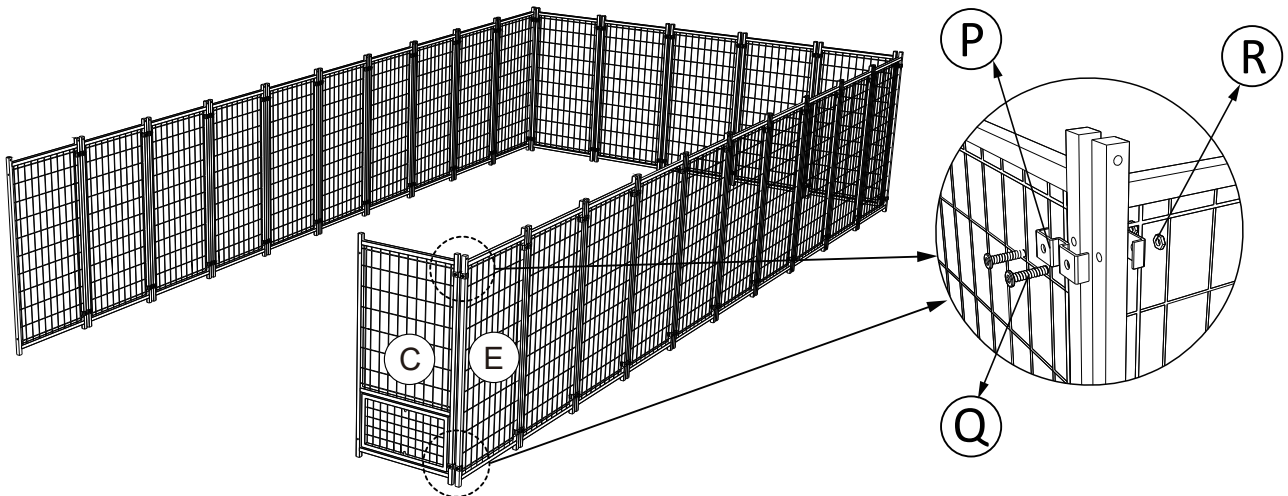
(R) × 20



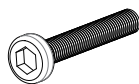
(P) × 20

Step 12

Install (C) next to side (E) in the same manner as before, as shown in the illustration, and install the grids in sequence.



(C) × 1

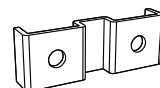


Bolt M6×35

(Q) × 4



(R) × 4

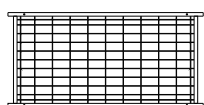
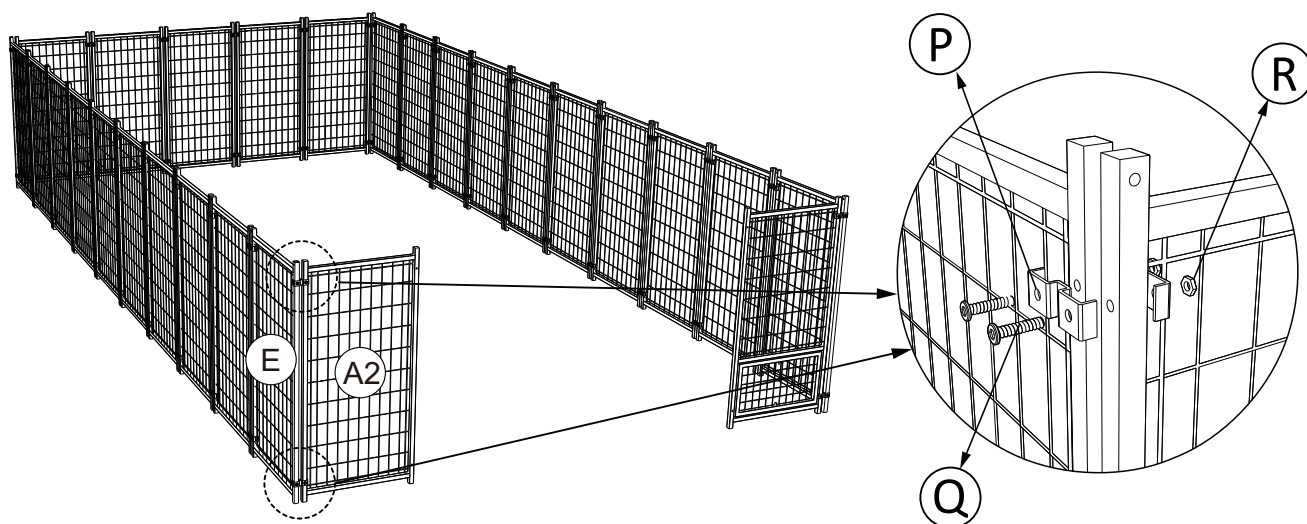


(P) × 4

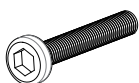


Step 13

Install (A2) next to side (E) as shown, following the same installation method as before, and install the mesh in sequence.



(A2) × 1

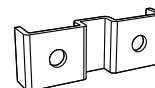


Bolt M6x35

(Q) × 4



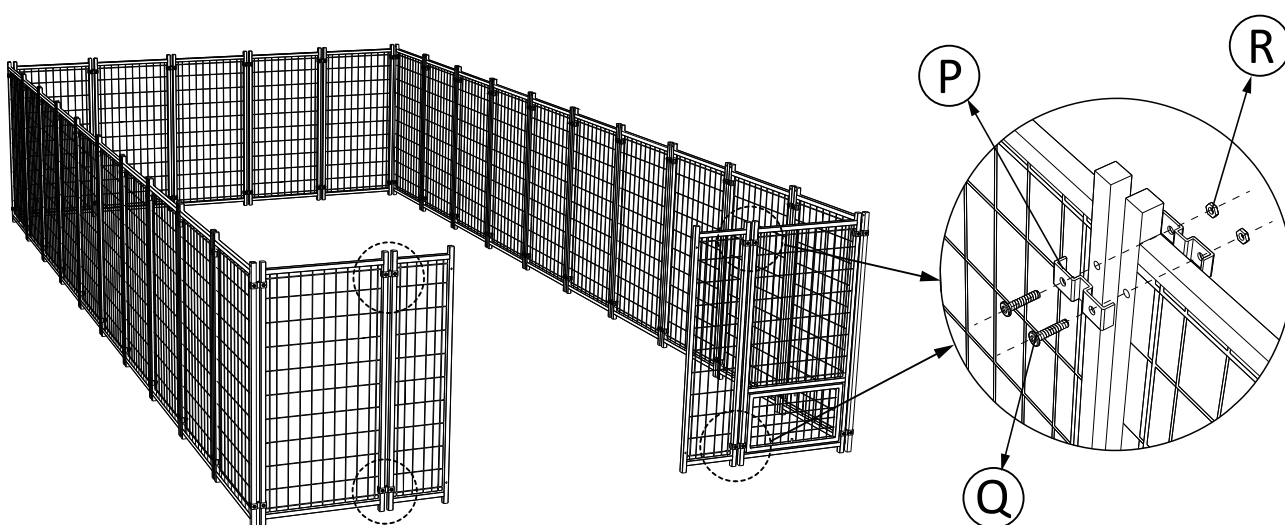
(R) × 4



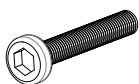
(P) × 4

Step 14

Install (D3) next to side (A2) (C) as shown, following the same installation method as before, and install the mesh in sequence.



(D3) × 2

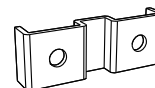


Bolt M6x35

(Q) × 8



(R) × 8

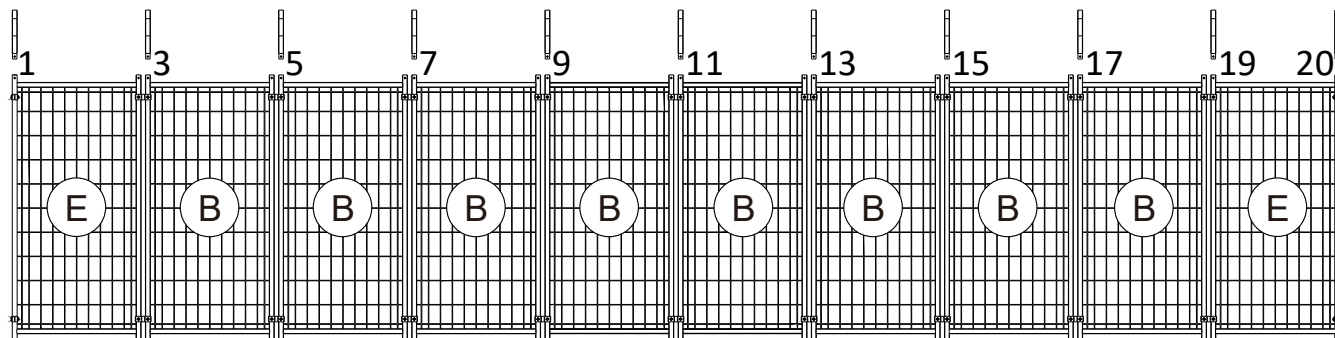


(P) × 8



Step 15

Insert bends (M) into the upper side holes of both side panels, as shown below, in the upper side holes of (E) and (B), with 10 tubes on the upper side, and insert (M) into the upper side holes of the six tubes, 1, 3, 5, 7, 9, 11, 13, 15, 17, 19 and 20 align them with the holes.

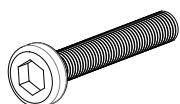
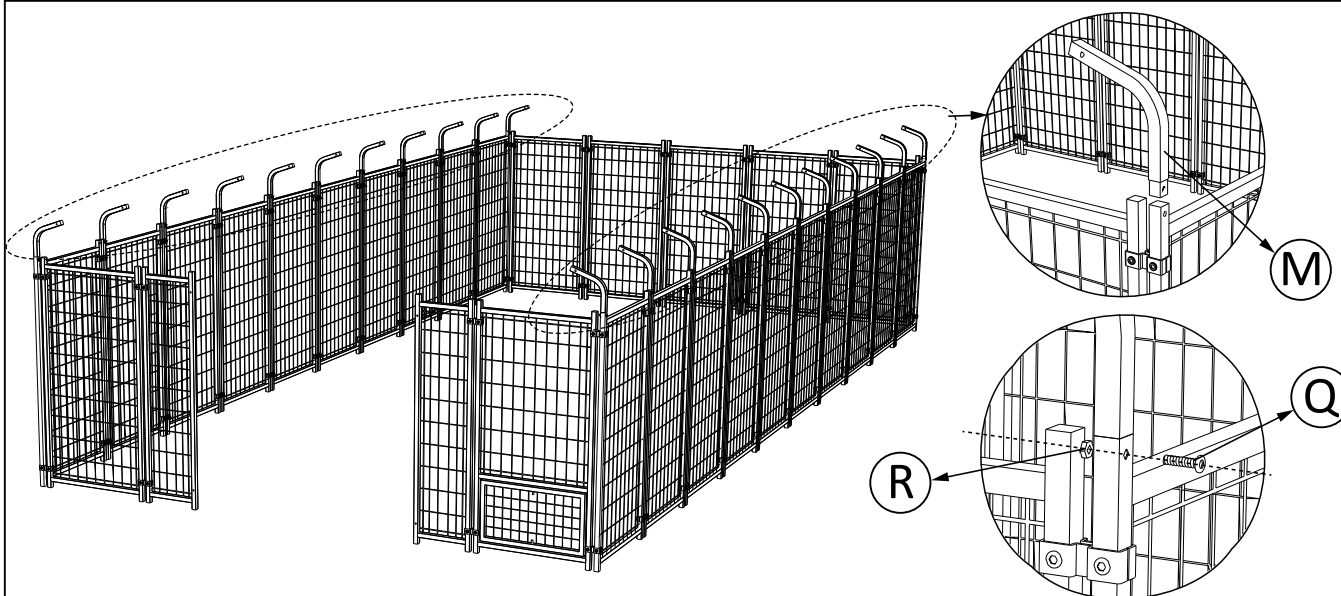


(M) × 22

Step 16

After inserting the elbow (M) in line with the vacant position, tighten it with a bolt (Q) and a nut (R).

Note: Bolts should be threaded into the installation from the outside in.



Bolt M6×35

(Q) × 22

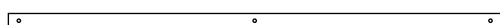
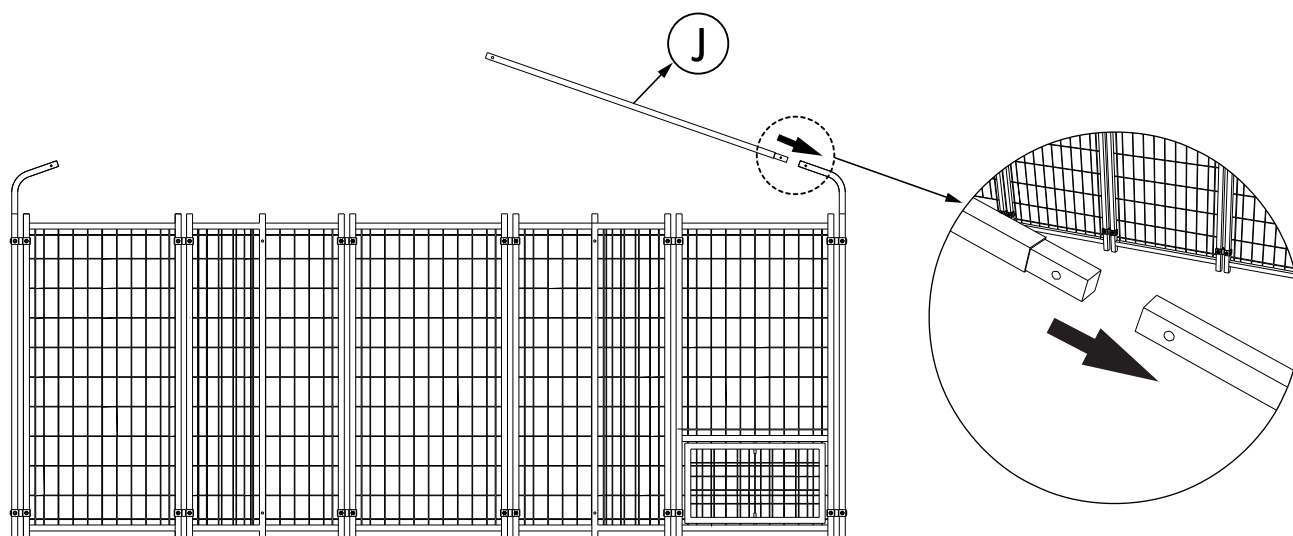


(R) × 22



Step 17

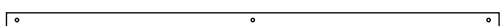
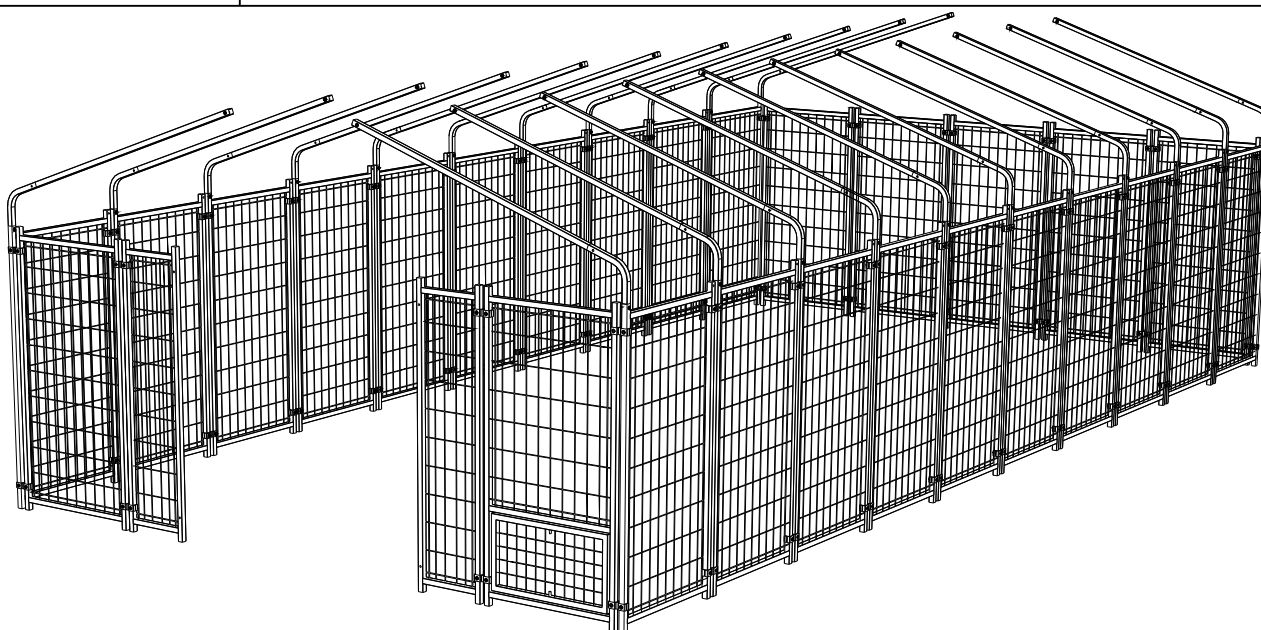
Insert one end of (J) into (M) to align the holes.
Note: Plug in the parts first, do not bolt on.



ⓐ × 1

Step 18

Consistent with the previous step, install all the rest (J) onto (M).

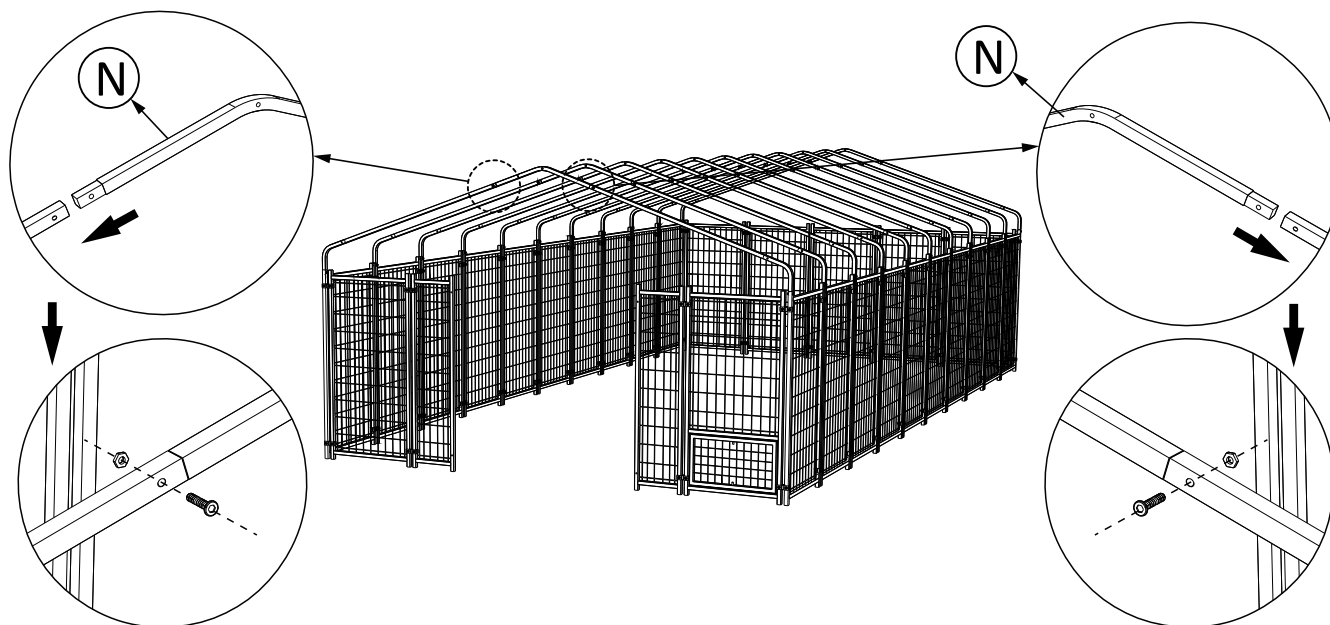


ⓐ × 21

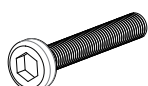


Step 19

Insert one end of (J) into (N) to align the holes.
NOTE: Insert parts first and leave bolts untightened.



(N) × 11



Bolt M6×35

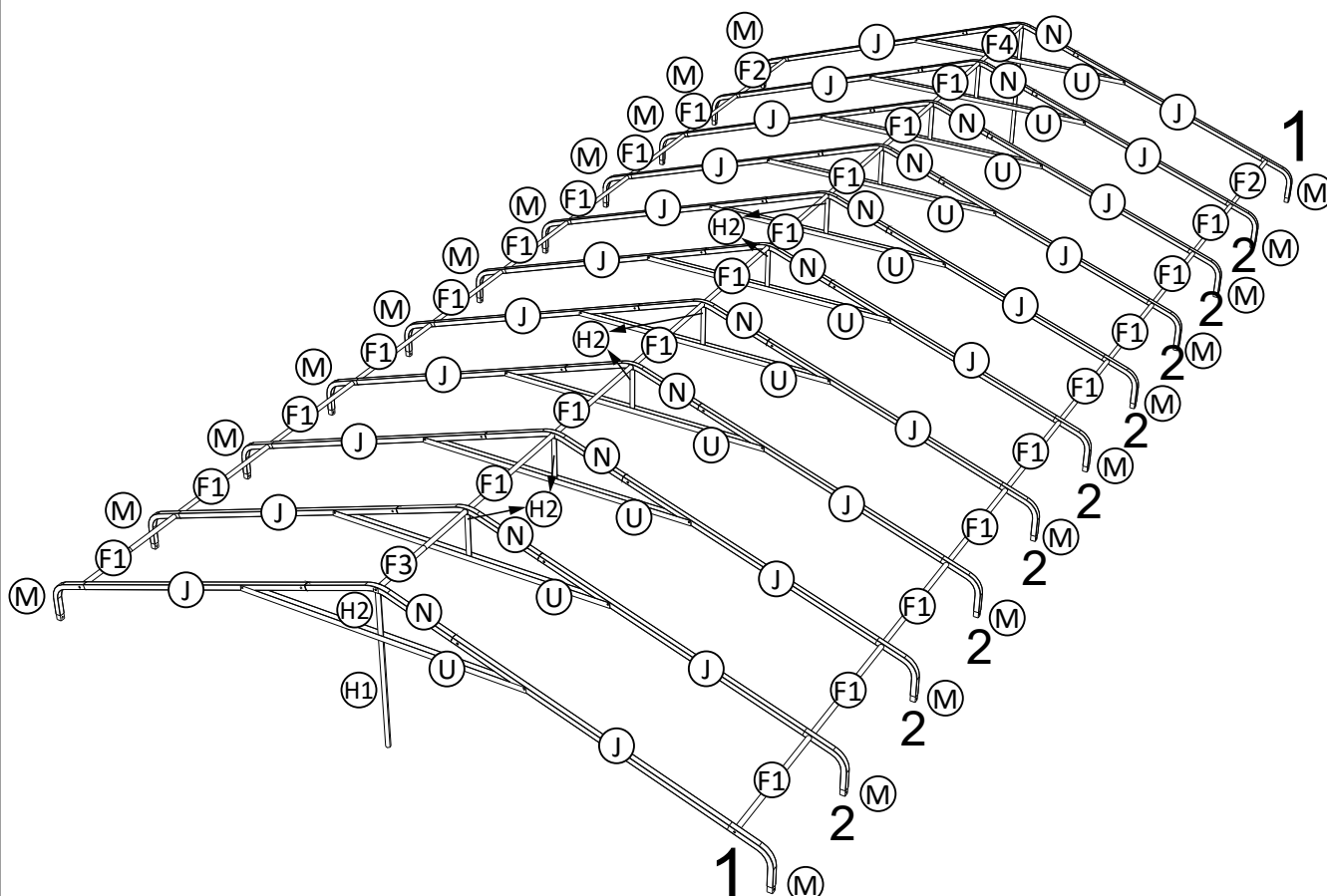
(Q) × 22

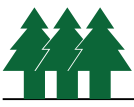


(R) × 22

Step 20

The following picture shows the distribution of each part on the top of the dog cage, please check it many times during installation to prevent installation errors.

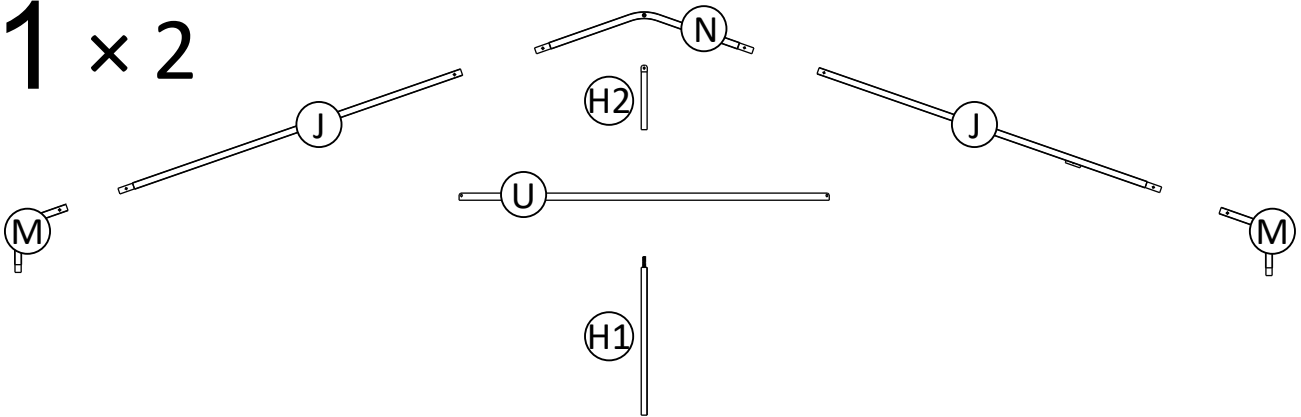




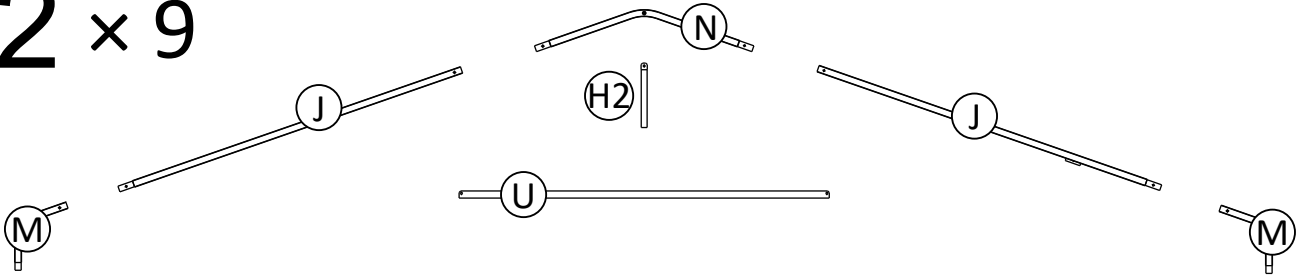
Step 21

The following are two cross-sections of the top structure.

1 × 2

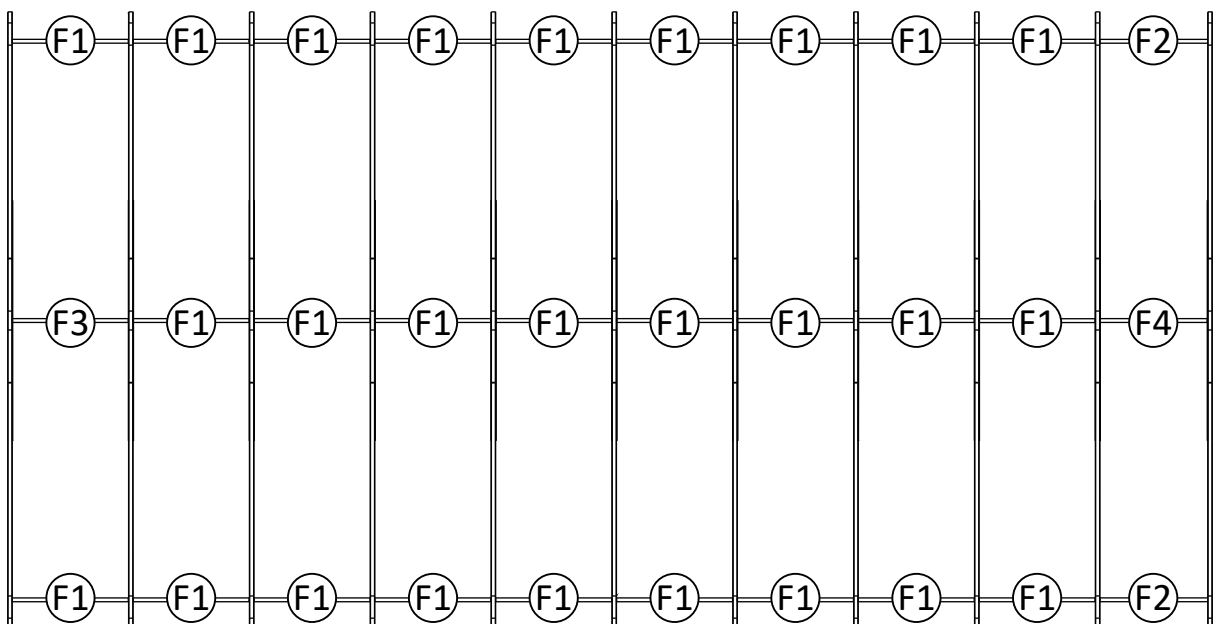


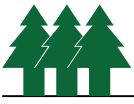
2 × 9



Step 22

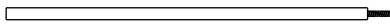
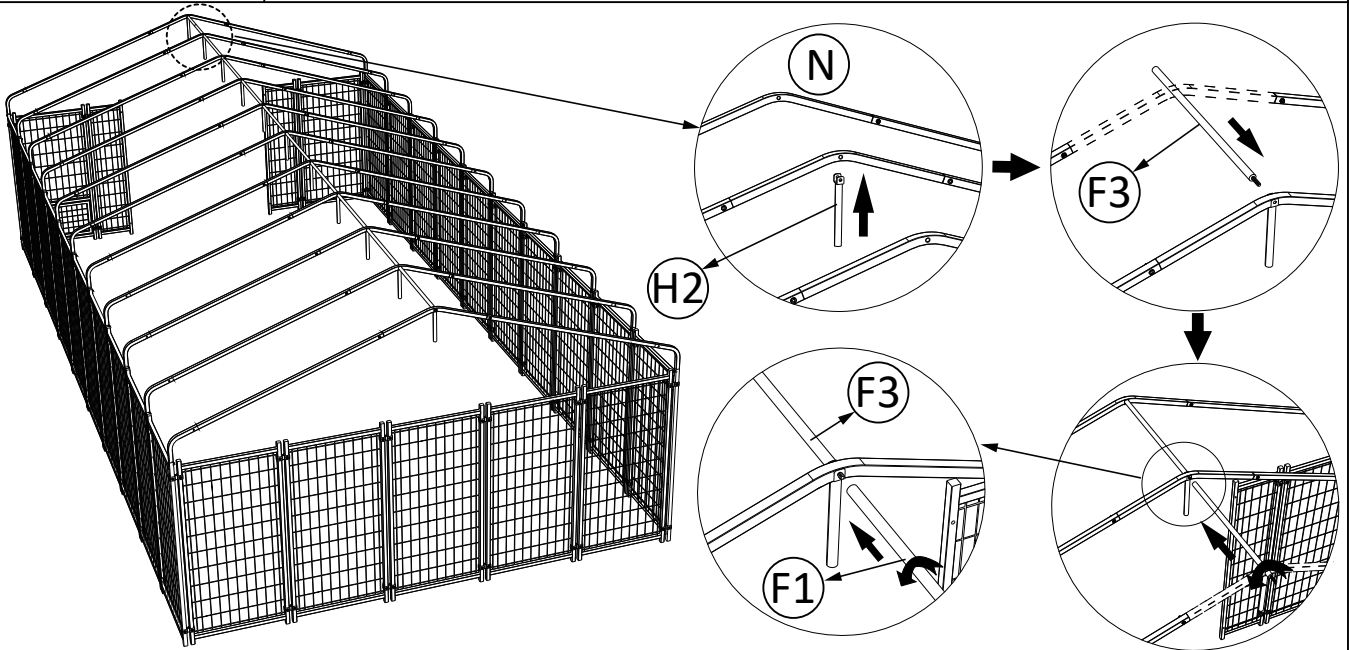
The following is a distribution diagram of each component from the top view.



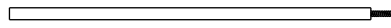


Step 23

As shown in the figure, now count from the door, clip the (H2) component onto the top of the second (N), align the holes, insert one end of the (F3) screw into the holes of (H2) and (N) from the front side, then use one end of the (F1) nut to tighten (F3).



(F1) × 1



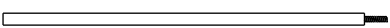
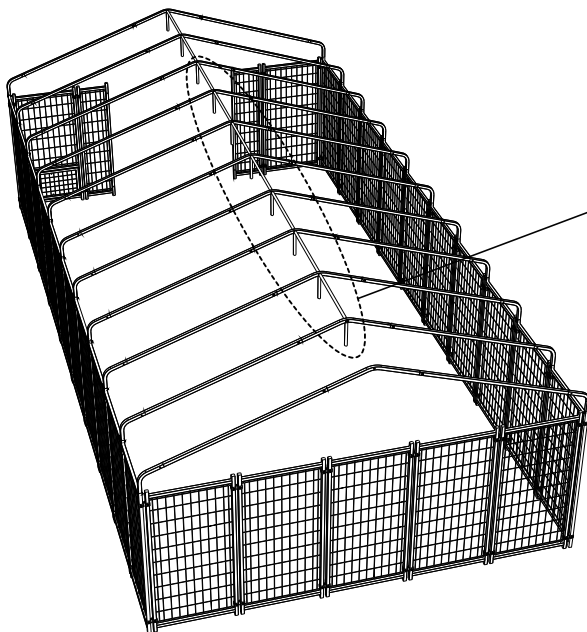
(F3) × 1



(H2) × 1

Step 24

Following the same logic as the previous step, use (F1) to install step by step until reaching the second-to-last (N).



(F1) × 7

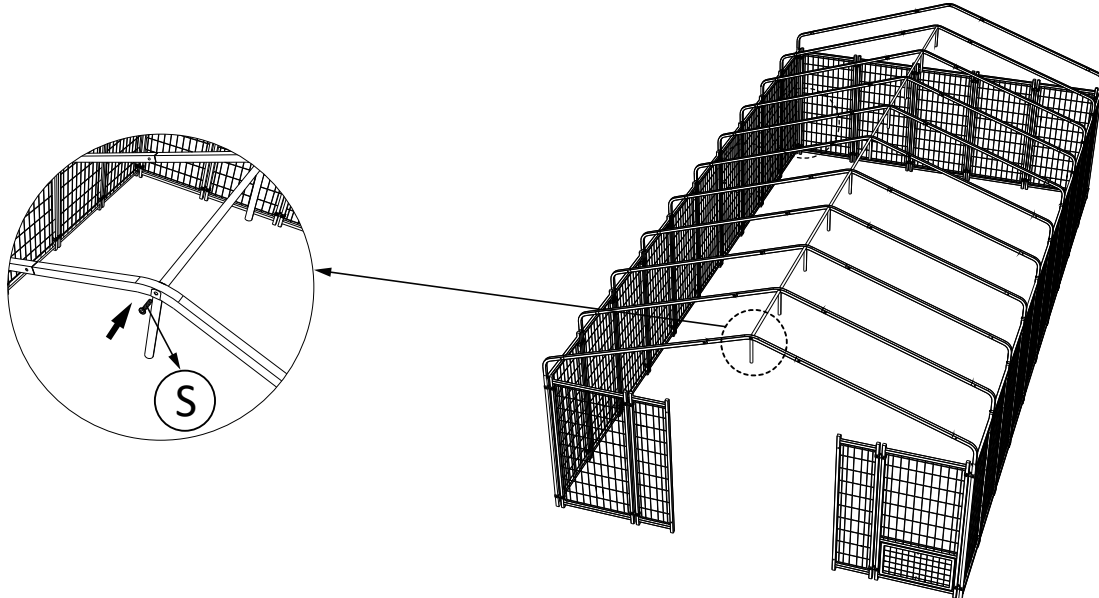


(H2) × 8

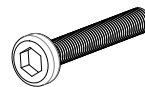


Step 25

At this point, return to the first (N), clip (H2) into the hole above the first (N), align the holes, insert the screw (Q) into the holes of (H2) and (N), screw it into the threaded hole of (F3), and tighten it.



(H2) × 1

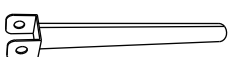
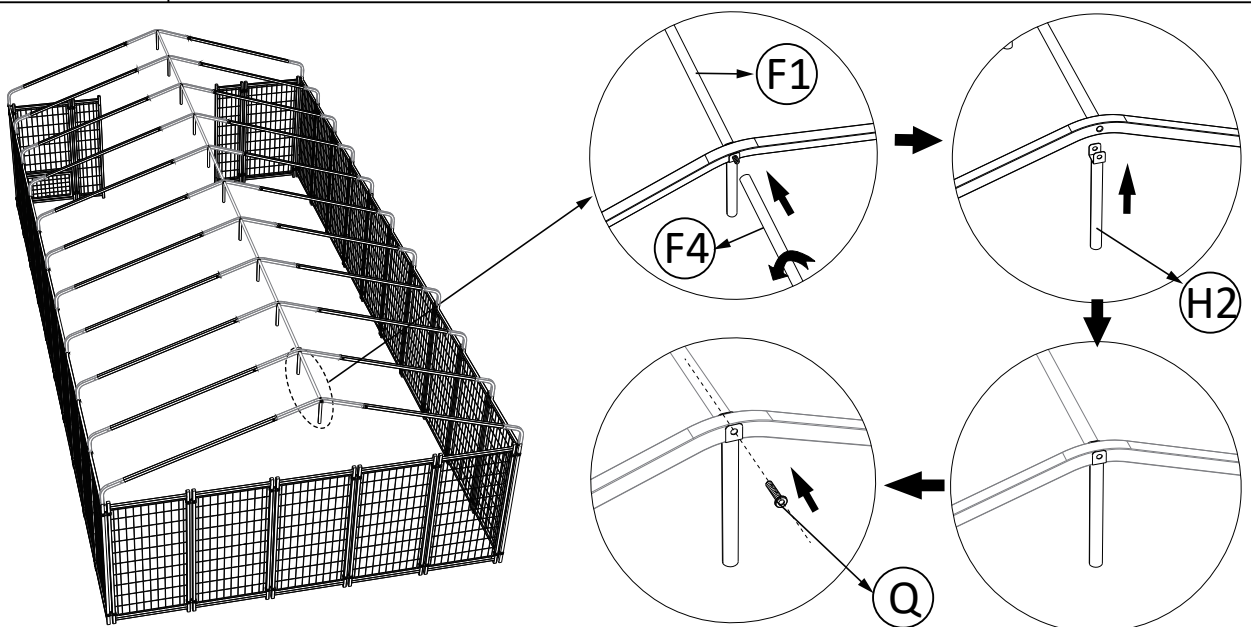


(Q) × 1

Bolt M6×35

Step 26

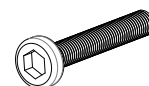
At this point, move to the last (N). After the previous (F1), install (F4) — which is a rod with threaded holes at both ends. Then, clip (H2) onto the last (N), insert the screw (Q) into the holes of (H2) and (N), screw it into the threaded hole of (F4), and tighten it.



(H2) × 1



(F4) × 1



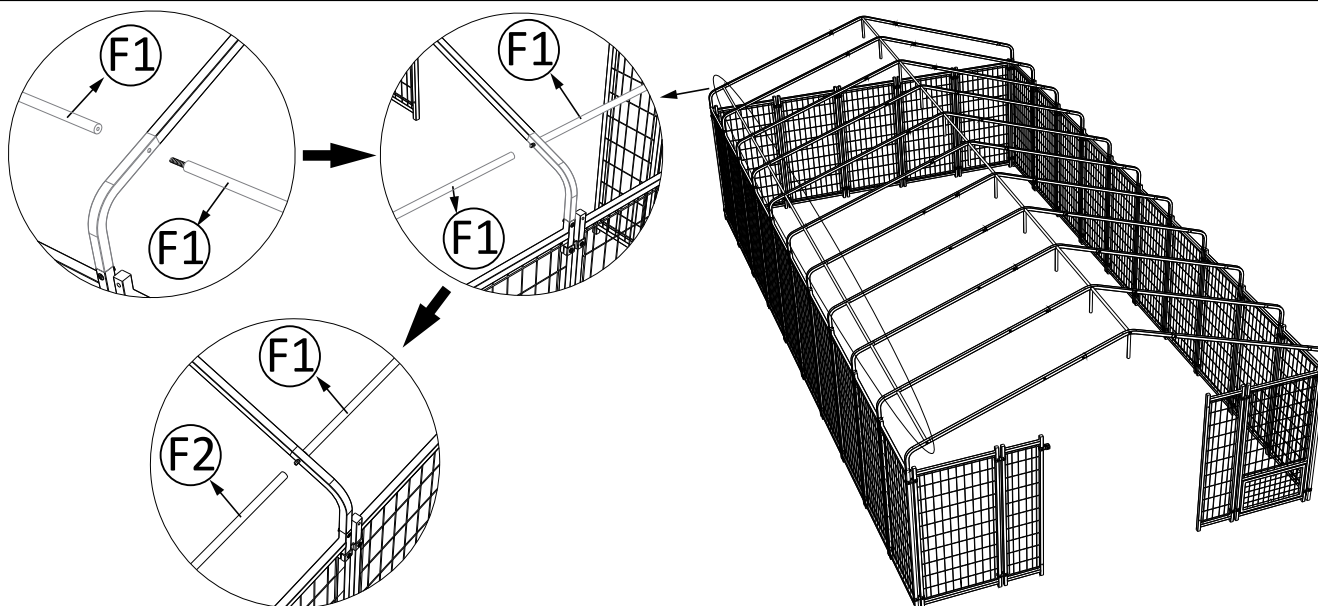
(Q) × 1

Bolt M6×35



Step 27

Install the support rods on both sides according to the previous installation method: starting from the side of the door, first use (F1) to install in the holes of (J) and (M) all the time. When installing the last one, replace it with (F2) and tighten.



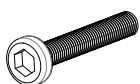
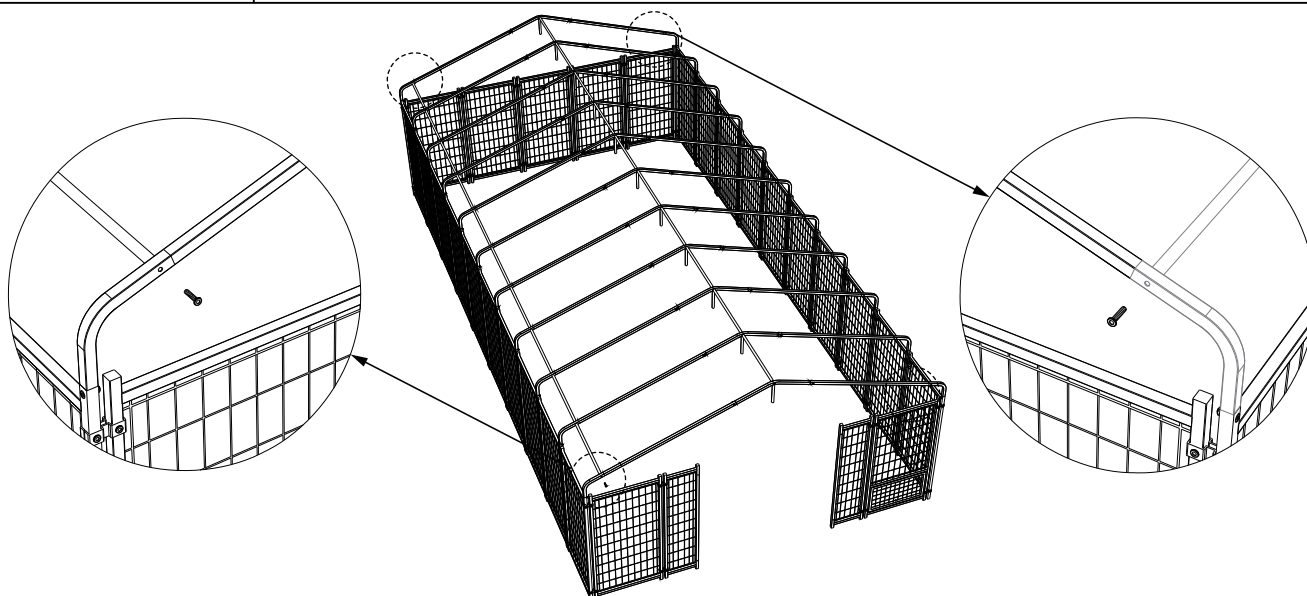
(F1) × 18



(F2) × 2

Step 28

Use (Q) to tighten from the outside in the same way.



(Q) × 4

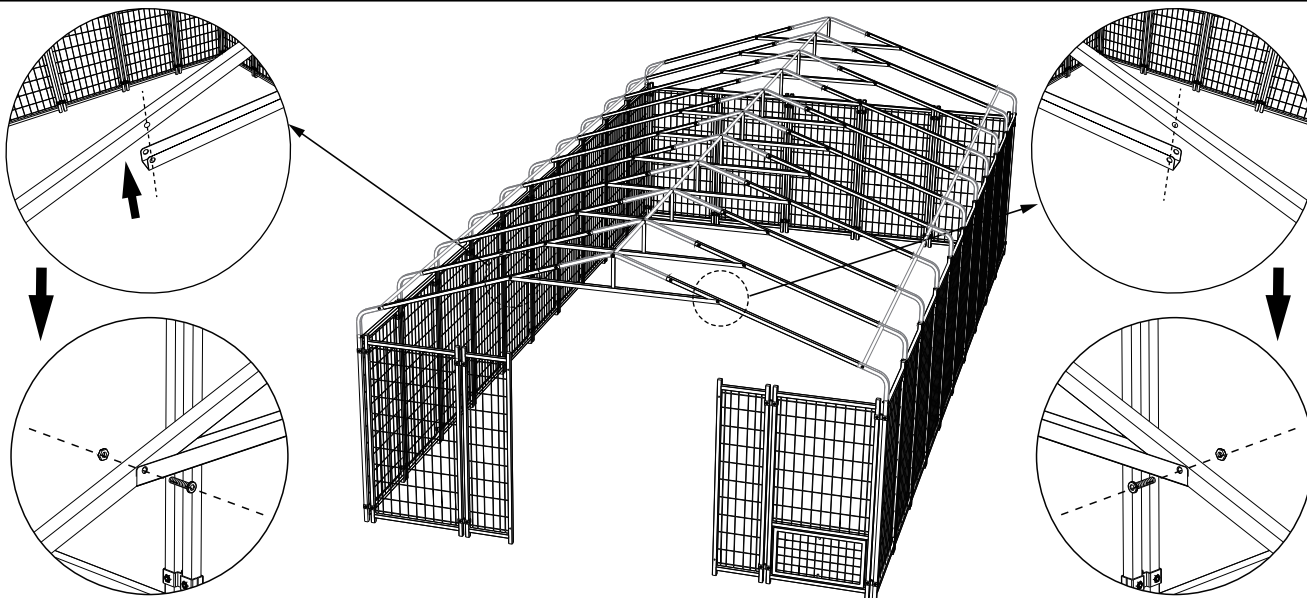
Bolt M6×35



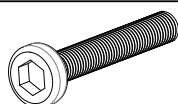
Step 29

Install (U) horizontally onto (J), aligning the holes on both sides, and tighten using bolts (Q) and nuts (R).

NOTE: Tighten all screws at the top.



(U) × 11



(Q) × 22

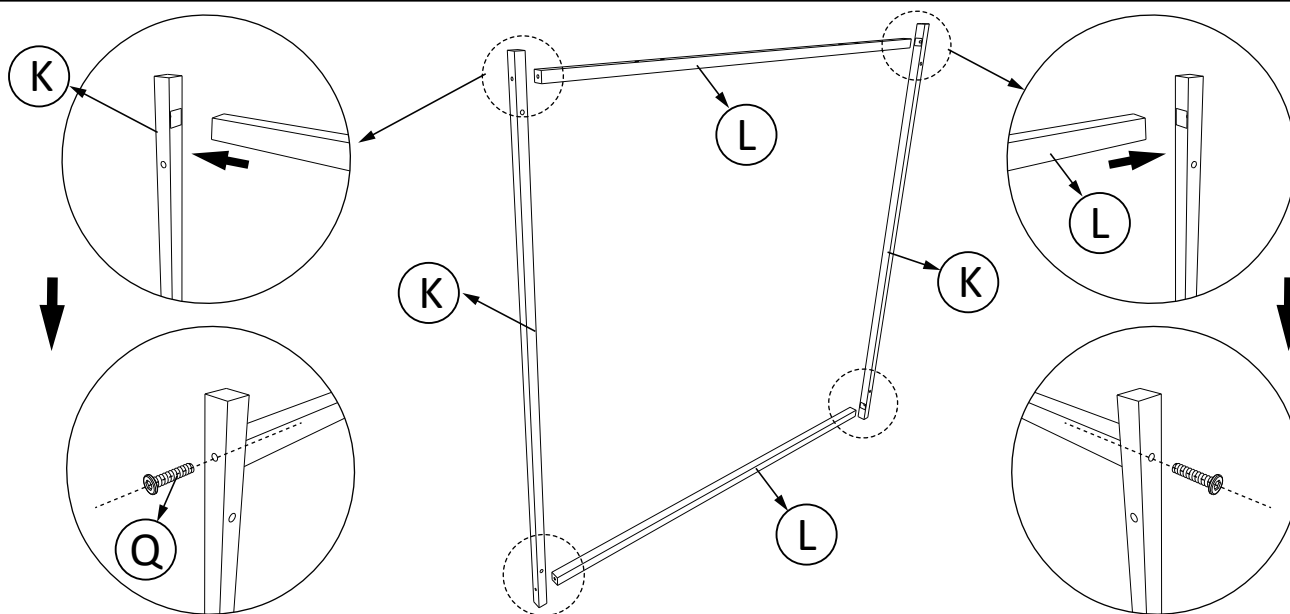


(R) × 22

Bolt M6×35

Step 30

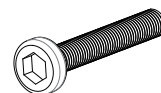
Build the door frame by installing (K) and (L) in the order shown.



(K) × 12



(L) × 12

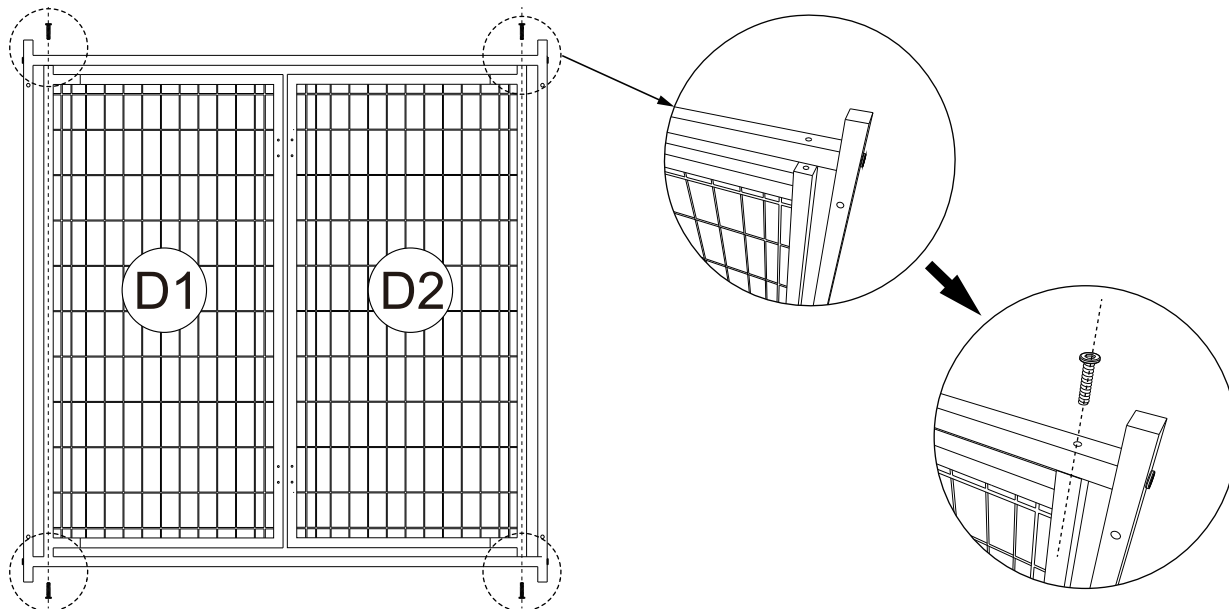


(Q) × 4

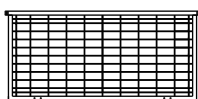
Bolt M6×35



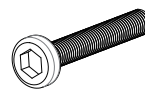
Step 31 Install (A2) in the remaining position of the side panel.



(D1) × 1



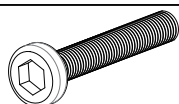
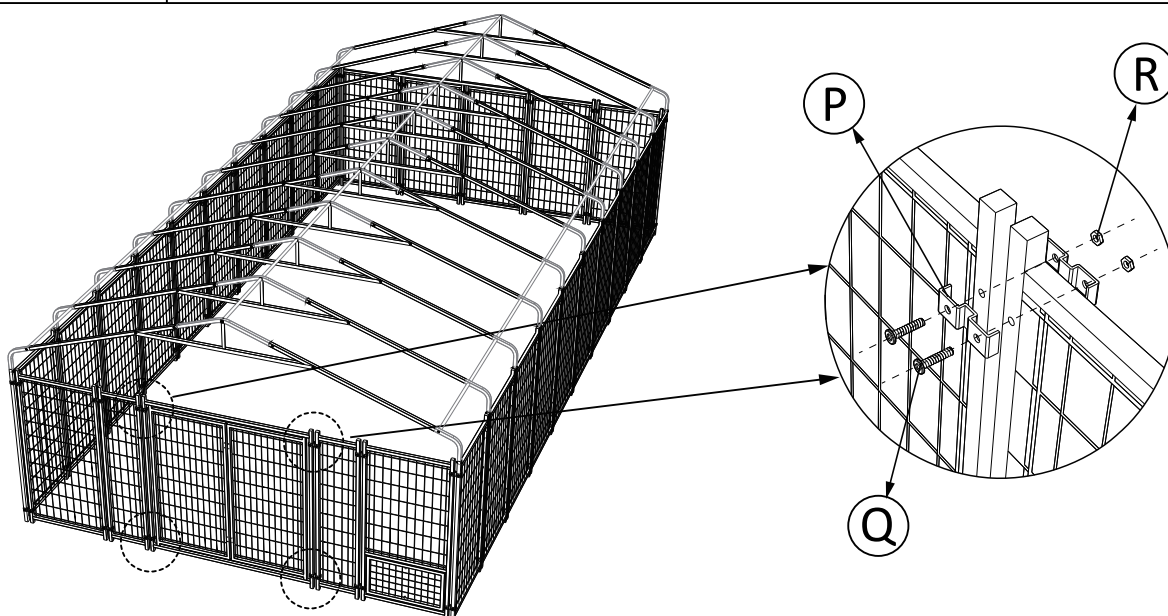
(D2) × 1



Bolt M6×35

(Q) × 4

Step 32 Using the metal plate (P) and bolts (Q), (R), install the door you just installed next to (D3).

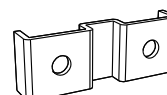


Bolt M6×35

(Q) × 8



(R) × 8

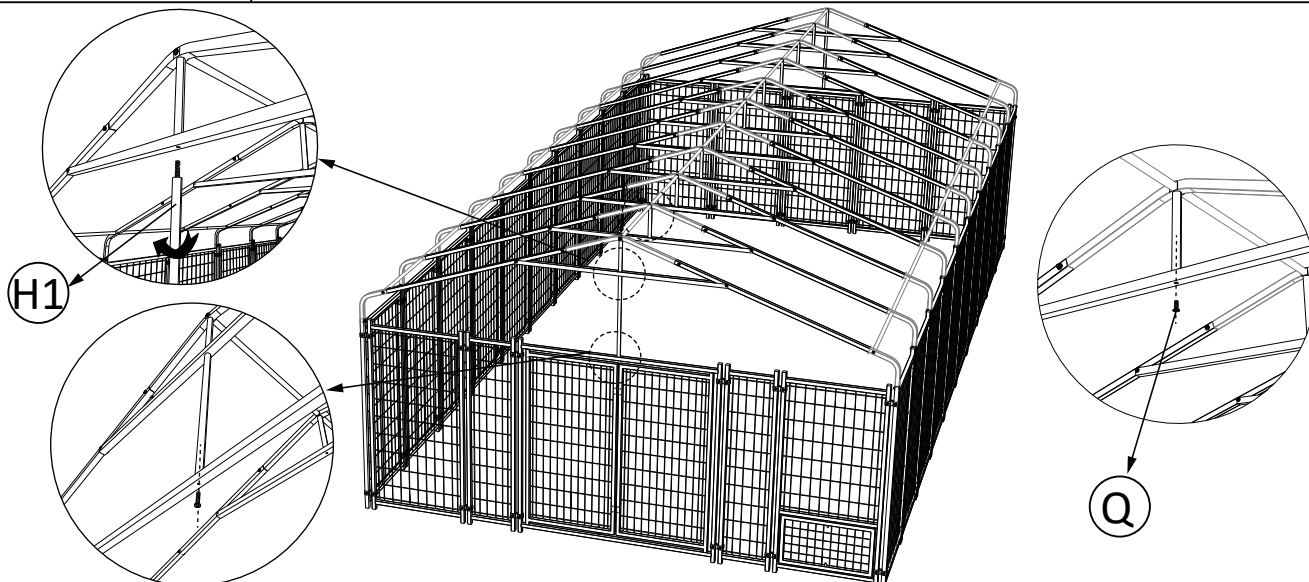


(P) × 8

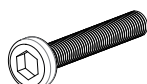


Step 33

Take (H1) from the lower center hole of (U) and tighten it in (H2), then tighten the bolt (Q) from the lower center hole of (L) in the lower hole of (H1). Align the (Q) screws with the holes in the middle of (U) respectively, screw them into the threaded holes at the bottom of (H2), and tighten them.



(H1) × 2

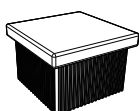
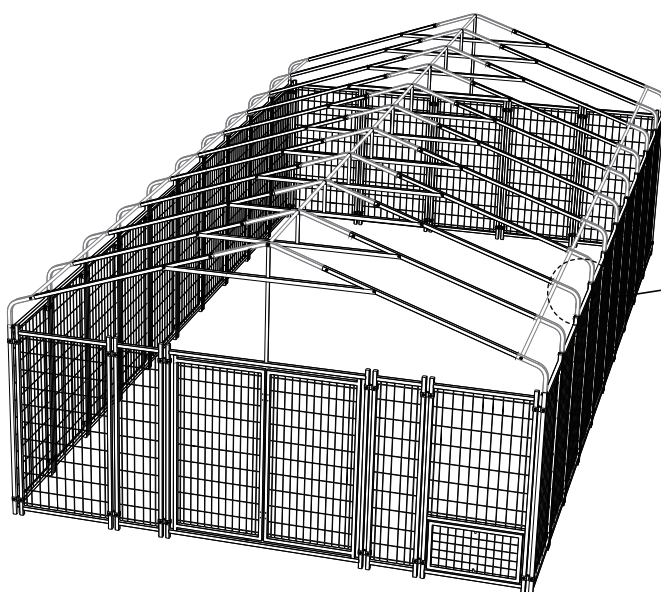


(Q) × 11

Bolt M6×35

Step 34

After installing the frame, observe the excess holes at the top, the rest of the holes are free of plastic plugs, and install (Z) and (X) to the excess holes.



(Z) × 50



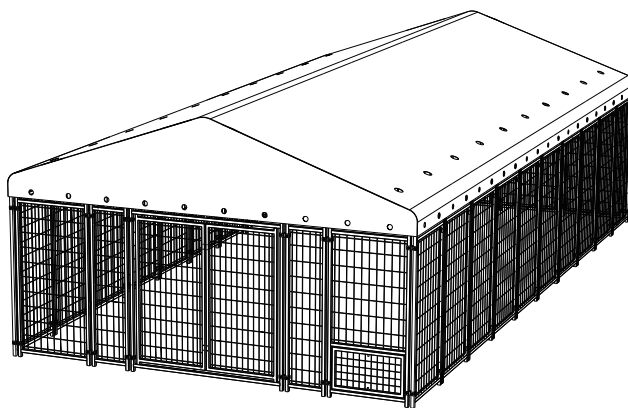
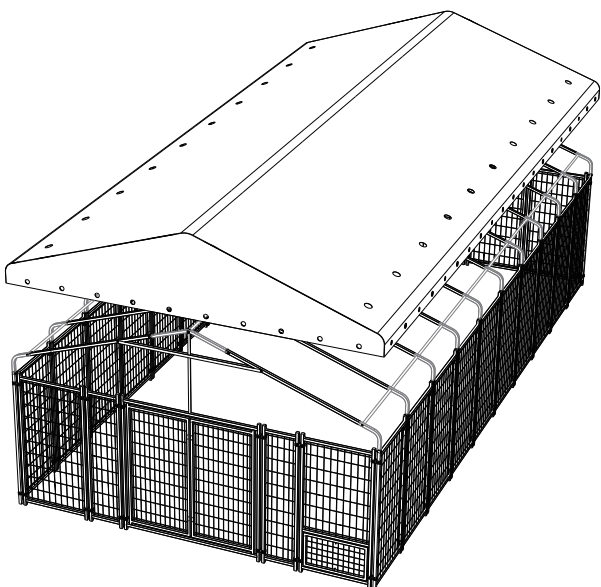
(X) × 45



Step 35

Unfold the cloth cover and fasten it to the top of the dog cage, tightening it.

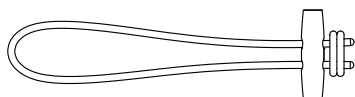
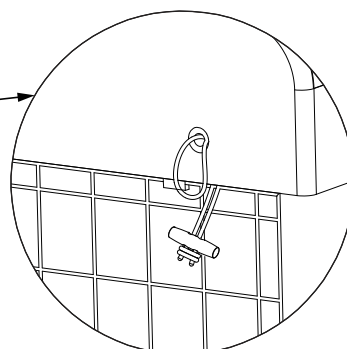
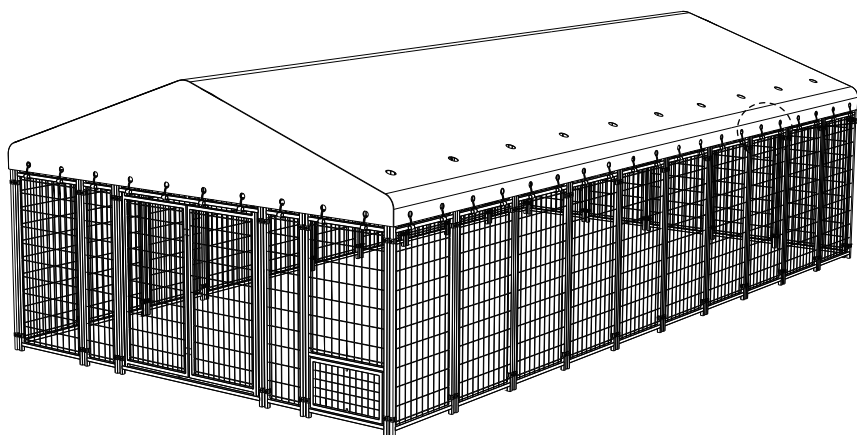
Note: Do not pull the canopy too hard.



Ⓔ × 1

Step 36

Once the tarp is taut, use (T) to mount the cloth top on top of the dog cage.

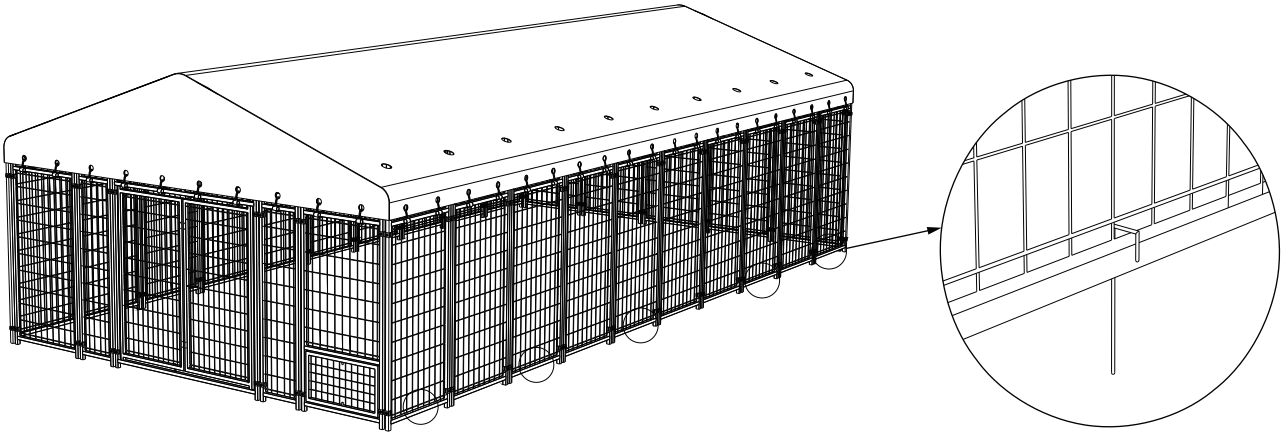


Ⓙ × 60

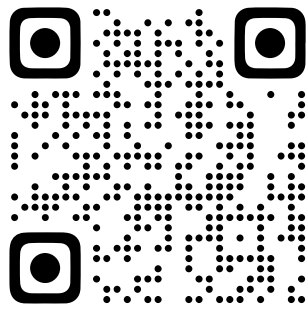


Step 37

The ground nails are installed on the transverse pipe under the side panel, and three ground nails are installed on one side, respectively in the first, third and fifth pieces.



① × 18



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