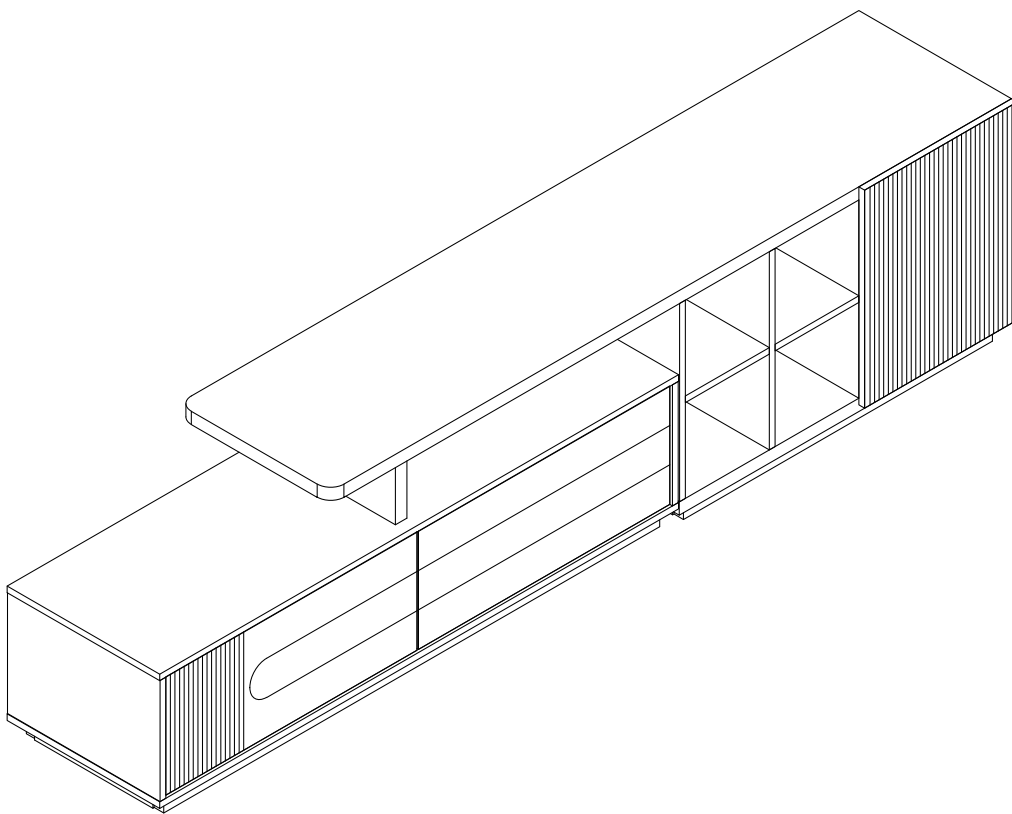


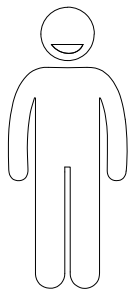
Assembly Instructions



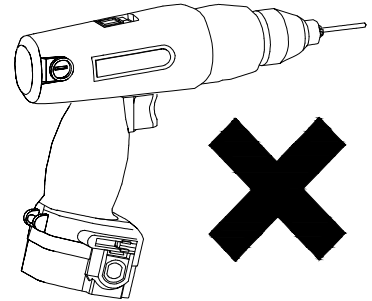
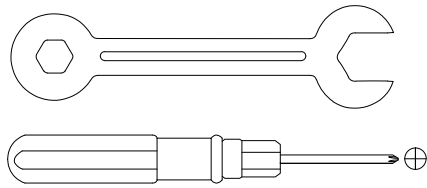
Tv Stand

Model No.
2203LE

The beginning of installation may feel confusing and painful, but it will get better.

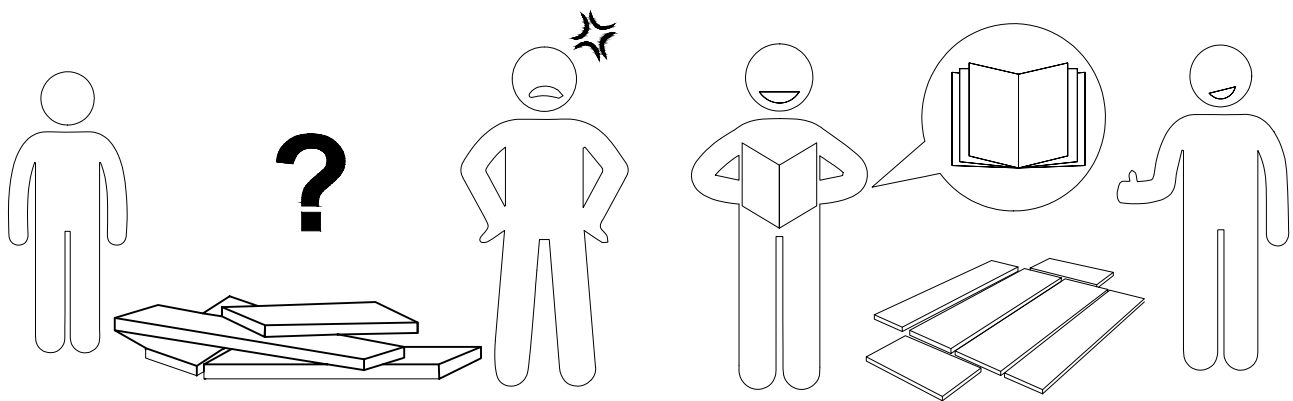


X2



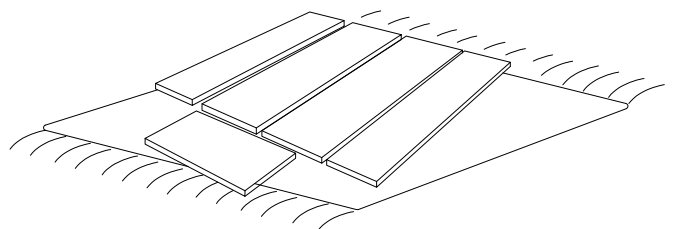
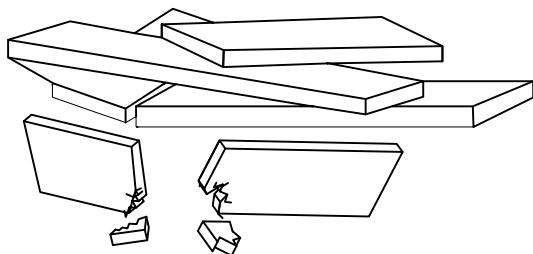
We recommend using hand tools for assembly.

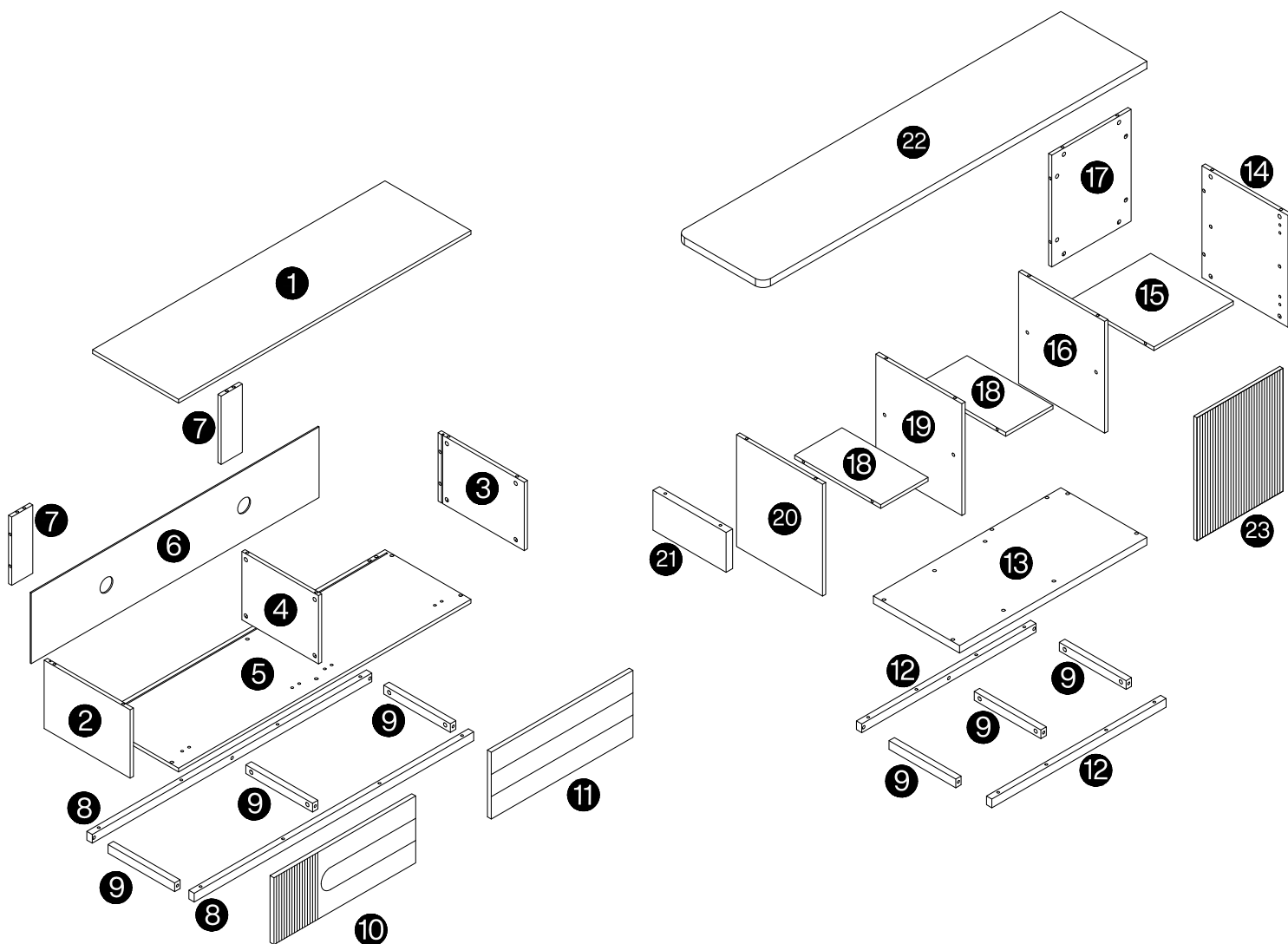
If an electric screwdriver is used, reduce power and torque to avoid damage to the product.



AVOID SCRATCHES

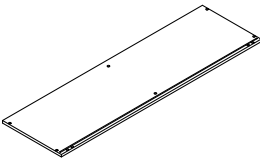
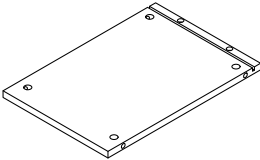
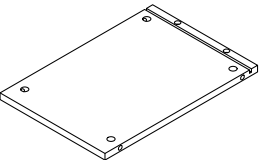
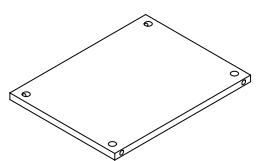
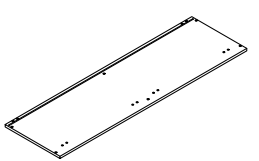
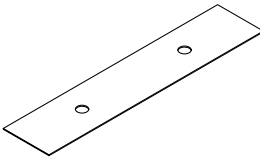
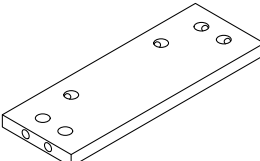
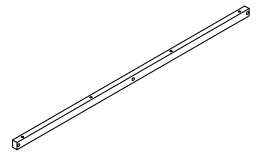
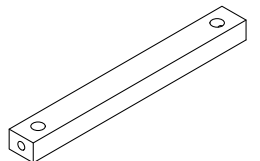
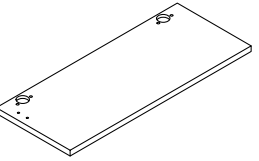
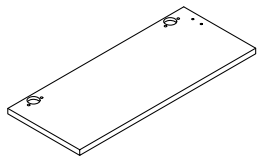
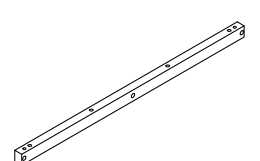
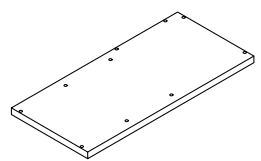
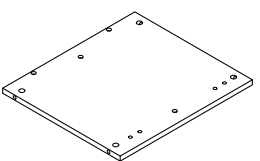
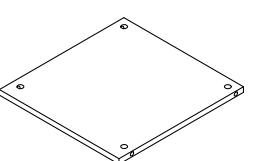
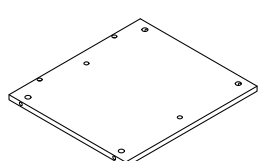
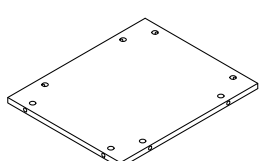
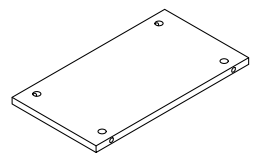
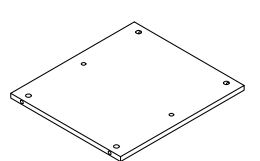
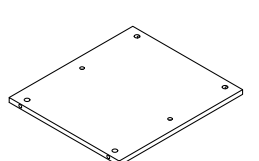
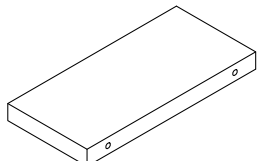
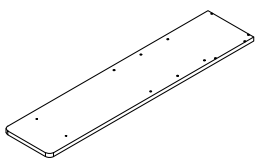
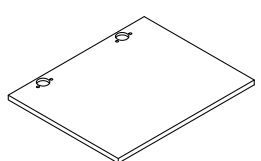
In order to avoid scratching this furniture should be assembled on a soft layer—could be a rug.



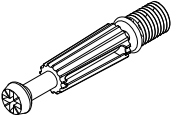
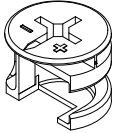
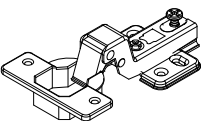
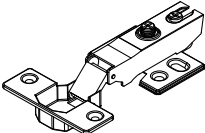
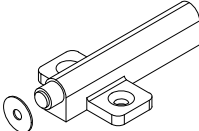
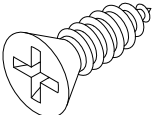


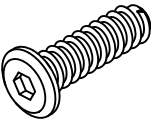
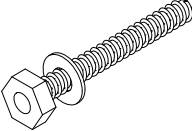
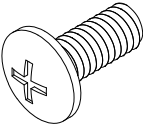
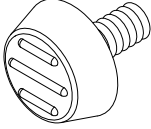
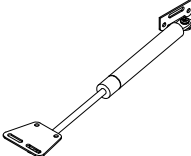
Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.
 Contact us for a free replacement if you encounter any damaged or missing parts.

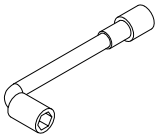
Parts List

1  1 pc	2  1 pc	3  1 pc	4  1 pc	5  1 pc
6  1 pc	7  2 pcs	8  2 pcs	9  6 pcs	10  1 pc
11  1 pc	12  2 pcs	13  1 pc	14  1 pc	15  1 pc
16  1 pc	17  1 pc	18  2 pcs	19  1 pc	20  1 pc
21  1 pc	22  1 pc	23  1 pc		

Hardware List

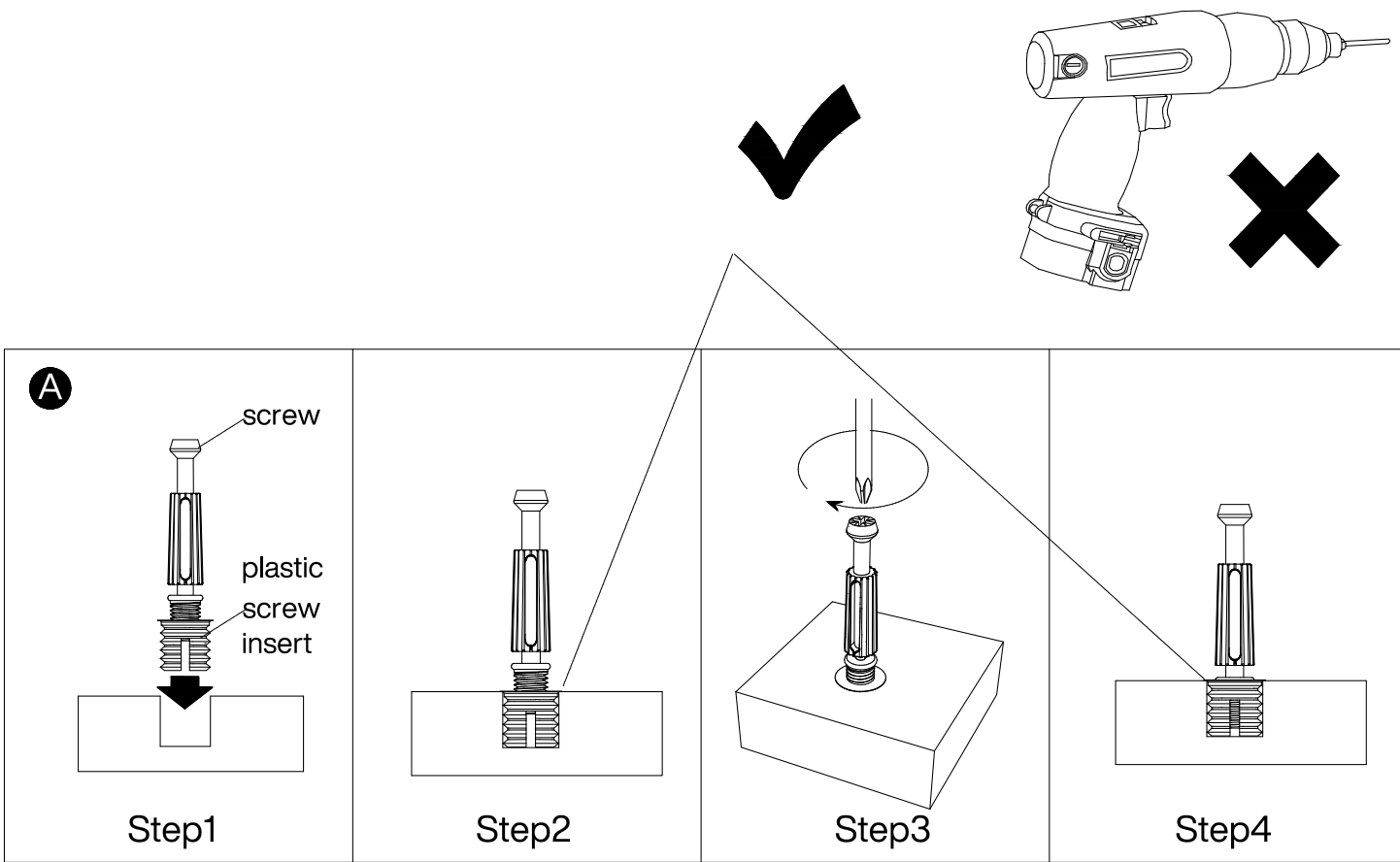
A	B	C	D	E	F
					
M6x40mm	Ø15x10mm	Dawan Hinge	Straight bend hinge		Ø3.5x12mm
72+2 pcs	72+2 pcs	4 pcs	2 pcs	2 pcs	28+2 pcs

G	H	I	J	K	L
					
M6X30 mm	M8X175	Ø4X10 mm	M6X14 mm		M4
16+2 pcs	2+2 pcs	24+2 pcs	10+1 pcs	2 pcs	1 pc

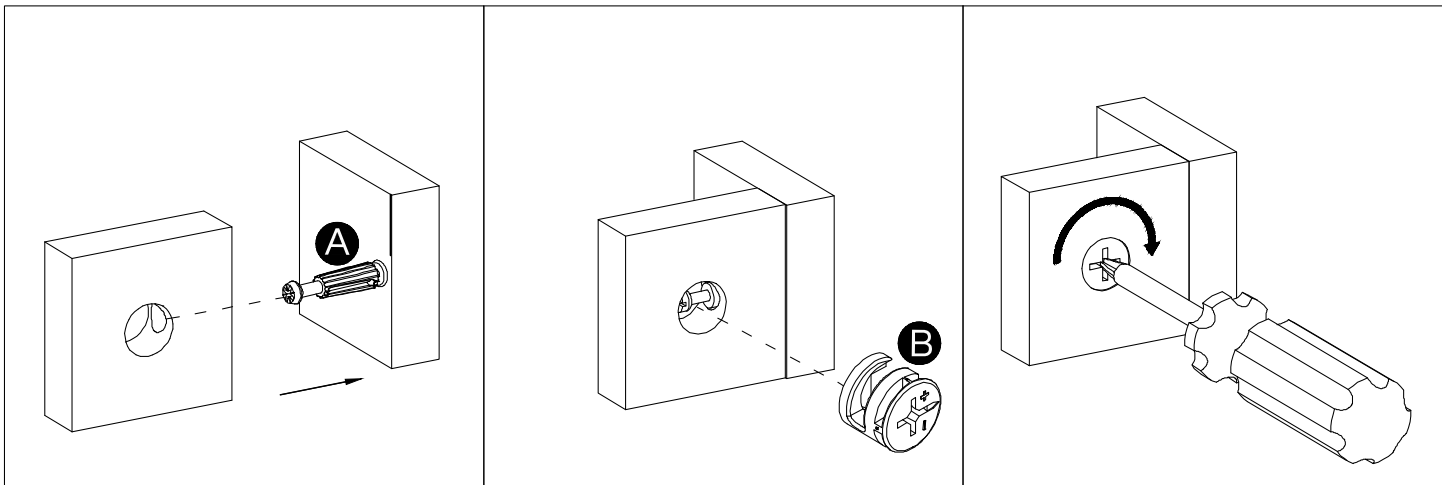
M					
					
1pc					

Installation of Cams and Pins

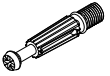
Step 1-2: Align the plastic part with the mounting hole and press it in. If you can't press it in, loosen the screw counter clockwise or completely remove the screw from the plastic part and try again.
 Step 3-4: After pressing the plastic part into place, use a screwdriver to tighten the screw clockwise.

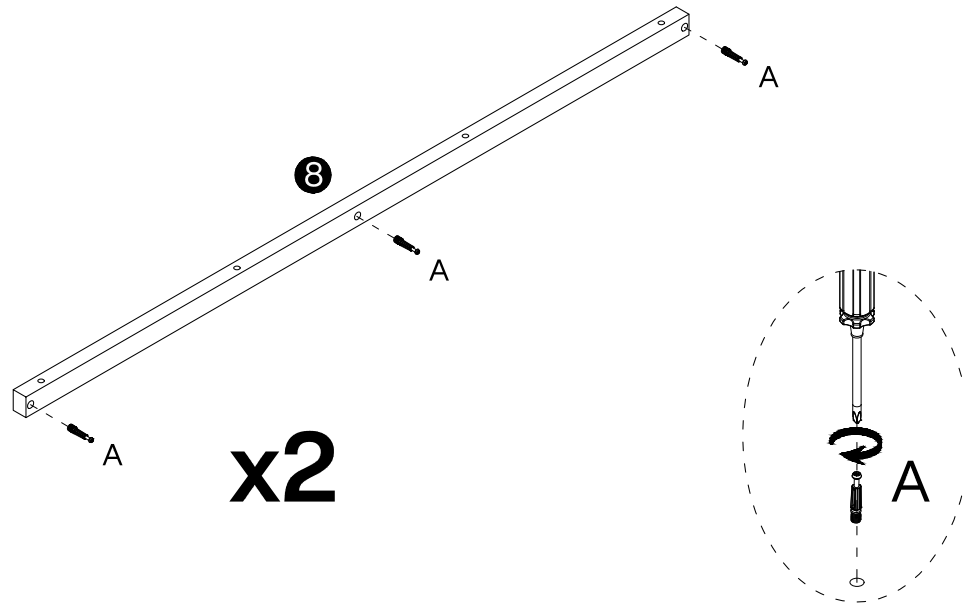


Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.



1

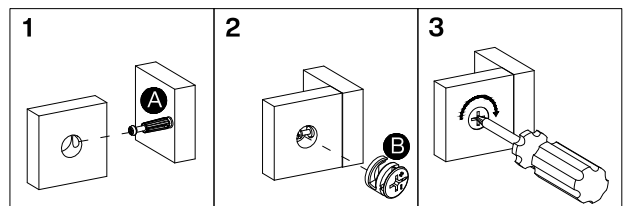
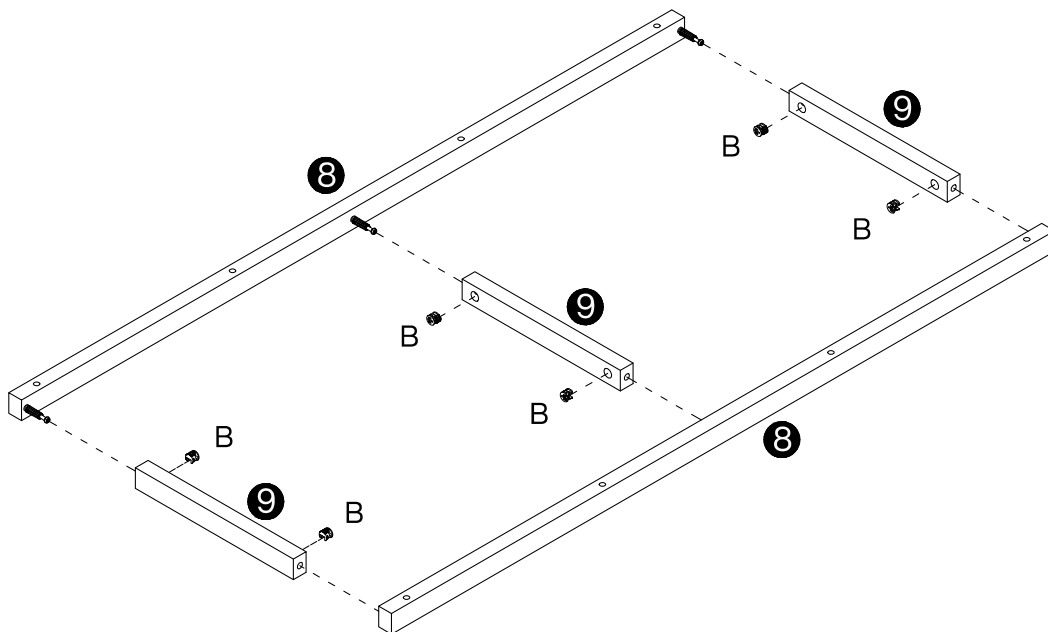
A

M6x40mm
6 pcs



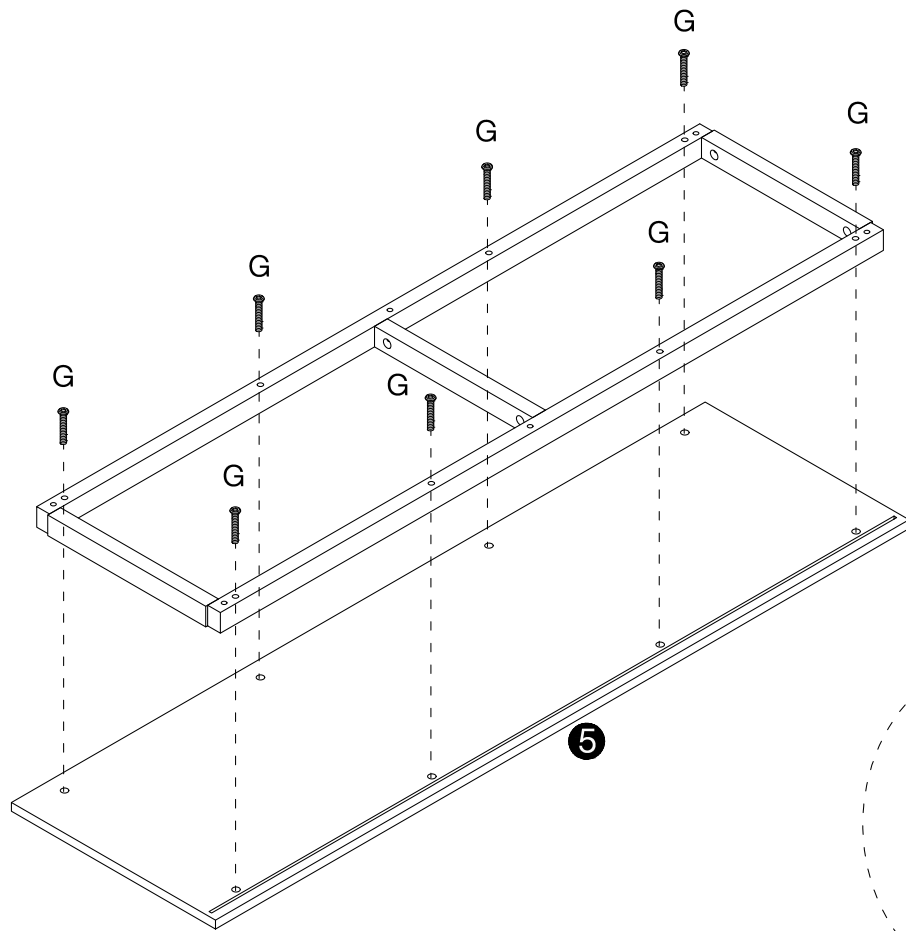
2

B

Ø15x10mm
6 pcs

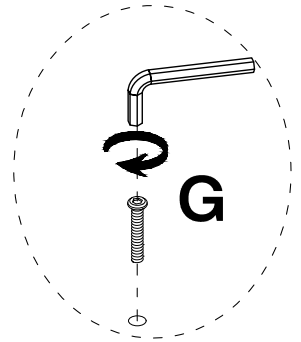


3

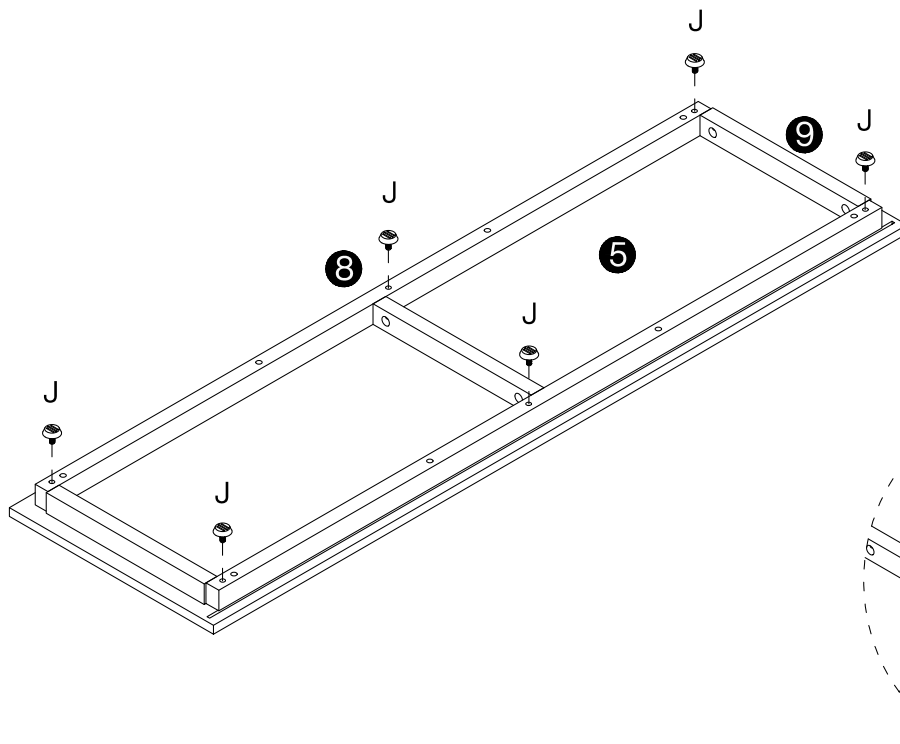


G

M6X30 mm
8 pcs

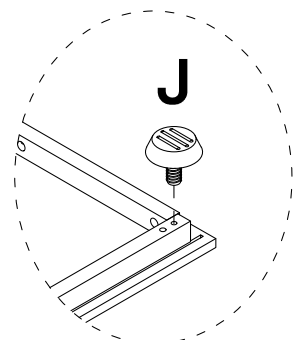


4

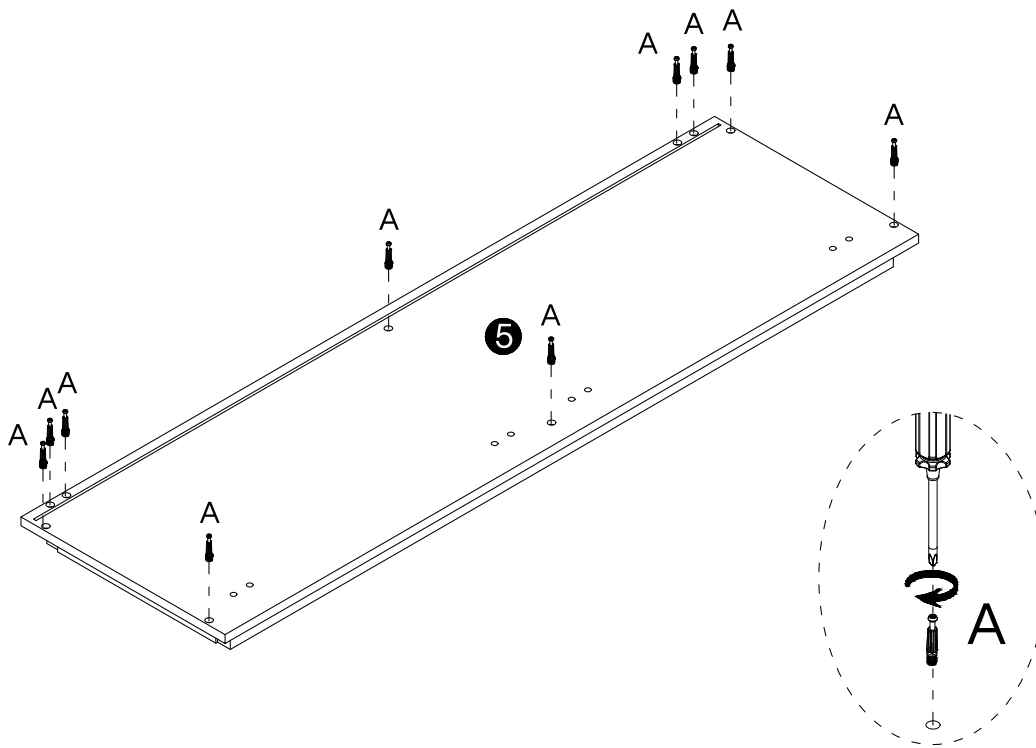


J

M6x14mm
6 pcs



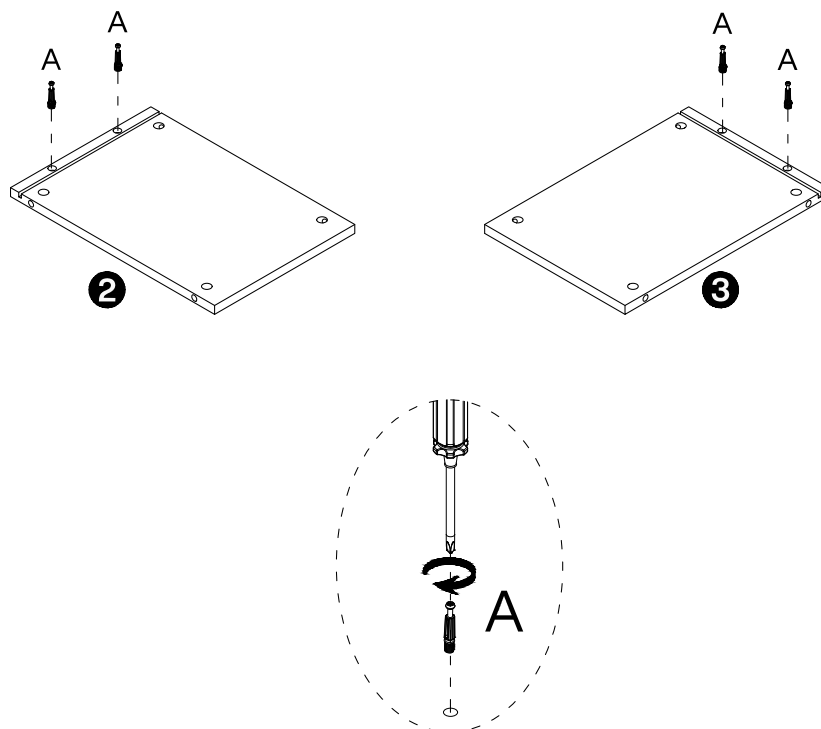
5



A

M6x40mm
10 pcs

6



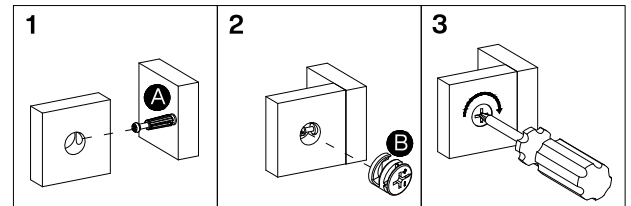
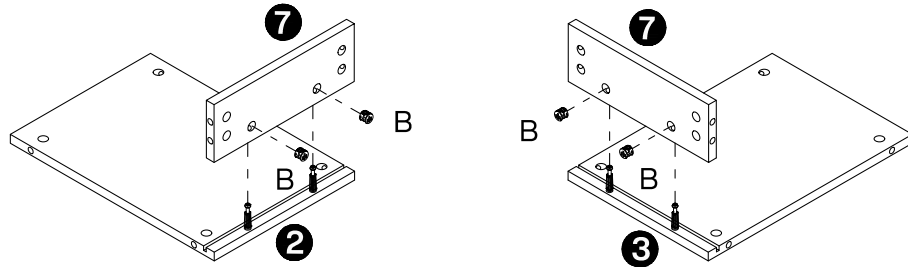
A

M6x40mm
4 pcs

7

B

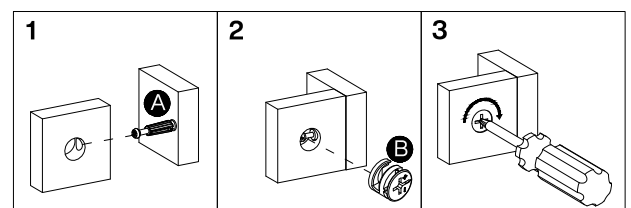
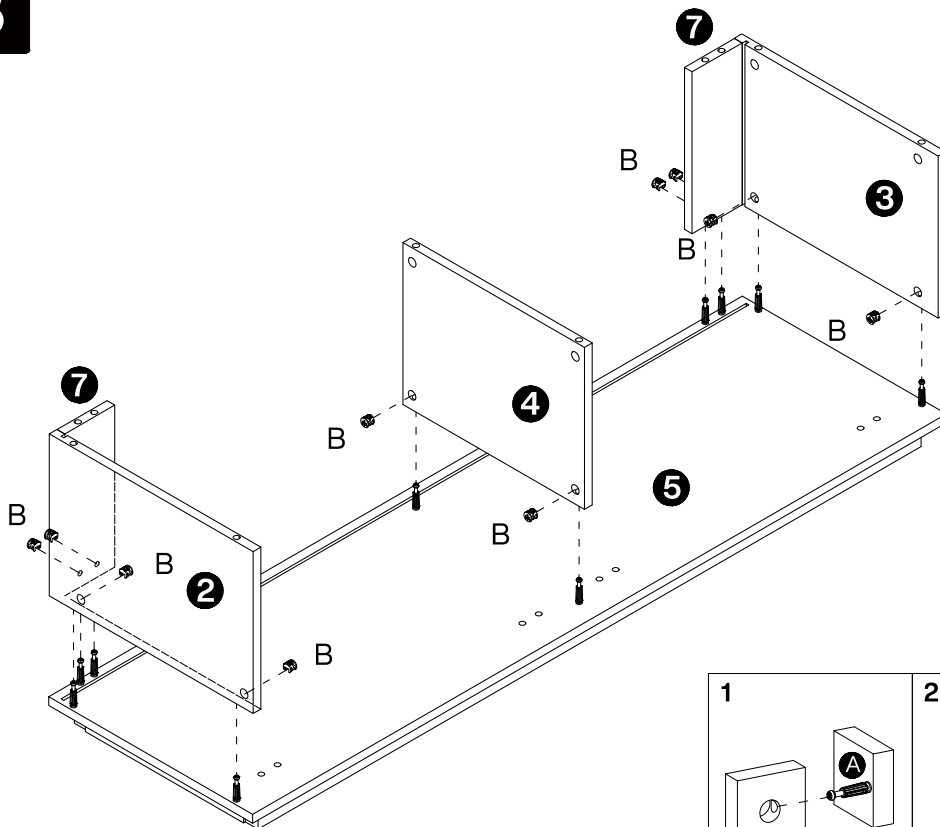
Ø15x10mm
4 pcs



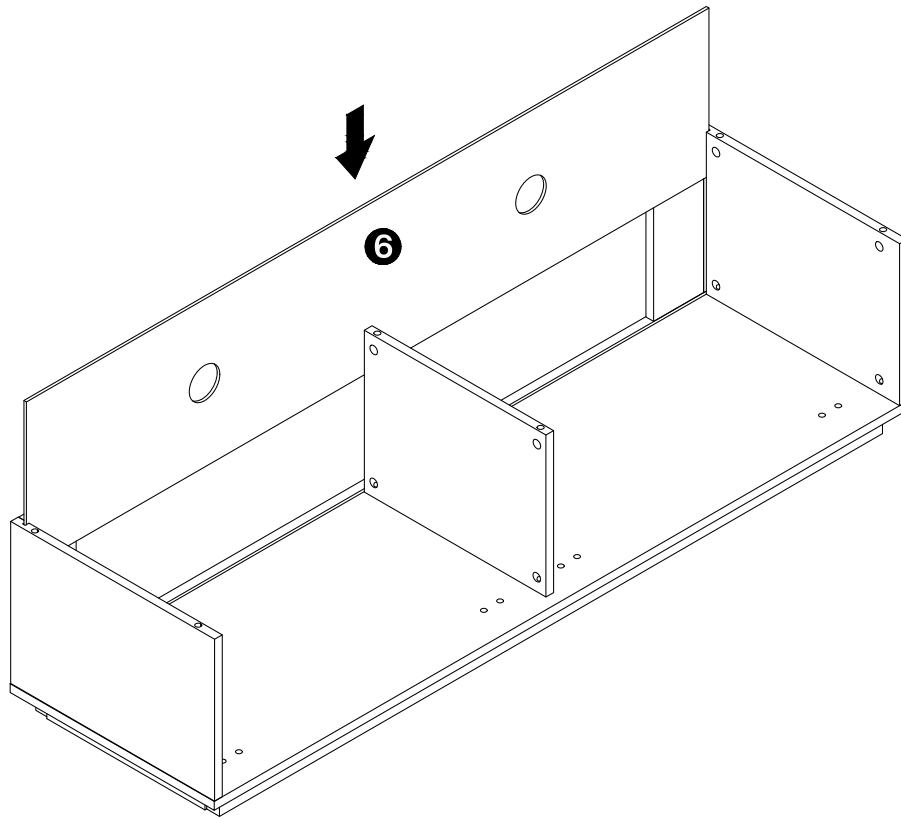
8

B

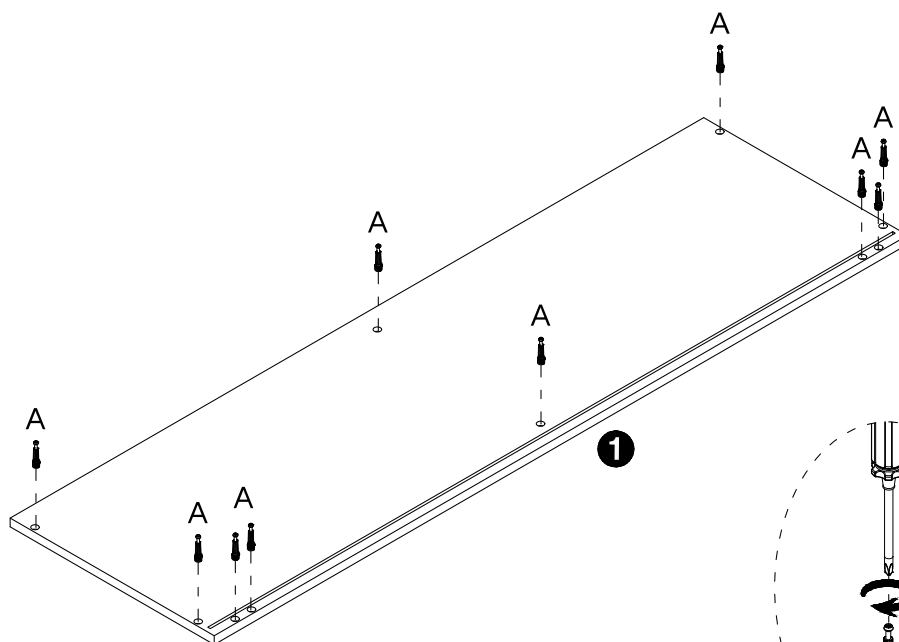
Ø15x10mm
10 pcs



9

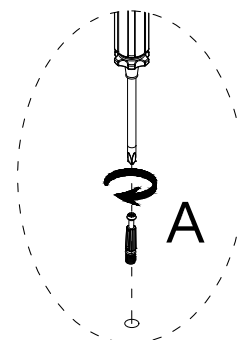


10

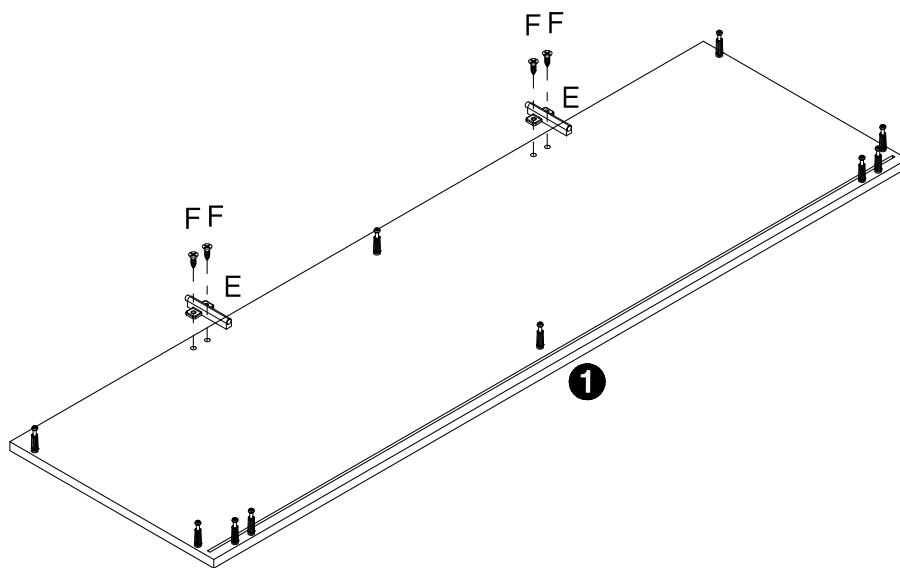


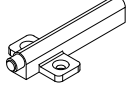
A

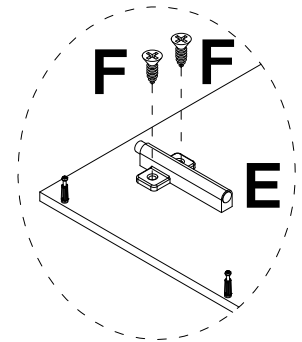
M6x40mm
10 pcs



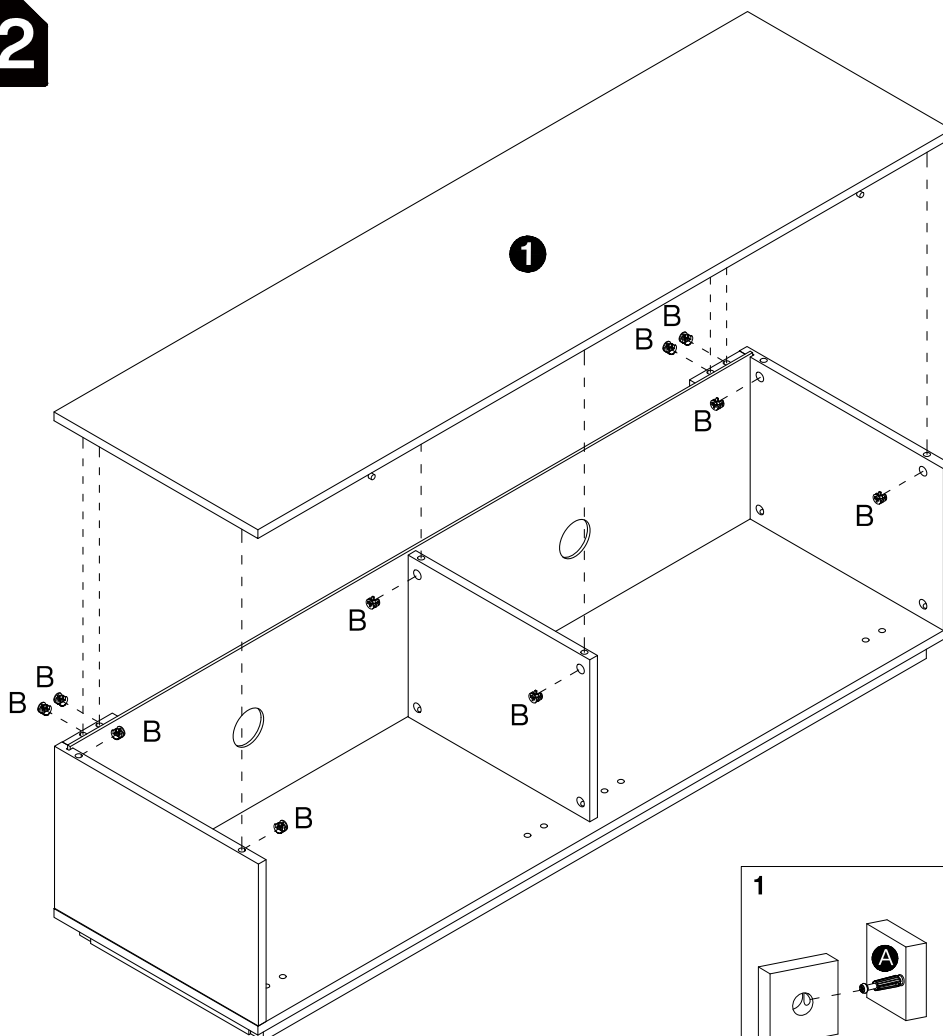
11



F	E
	
Ø3.5X12 mm	
4 pcs	2 pcs

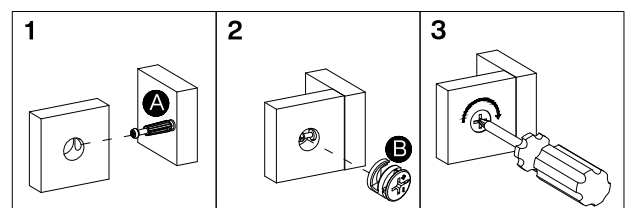


12

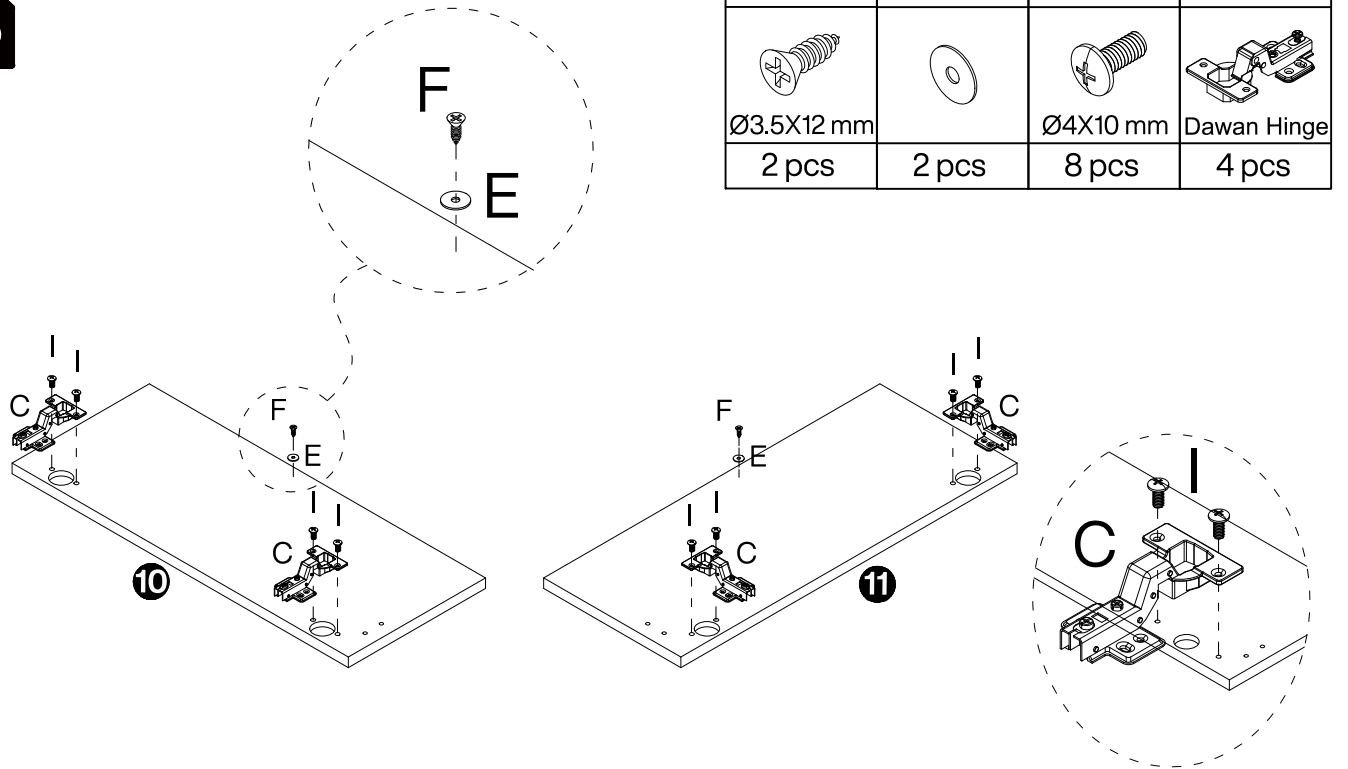


B

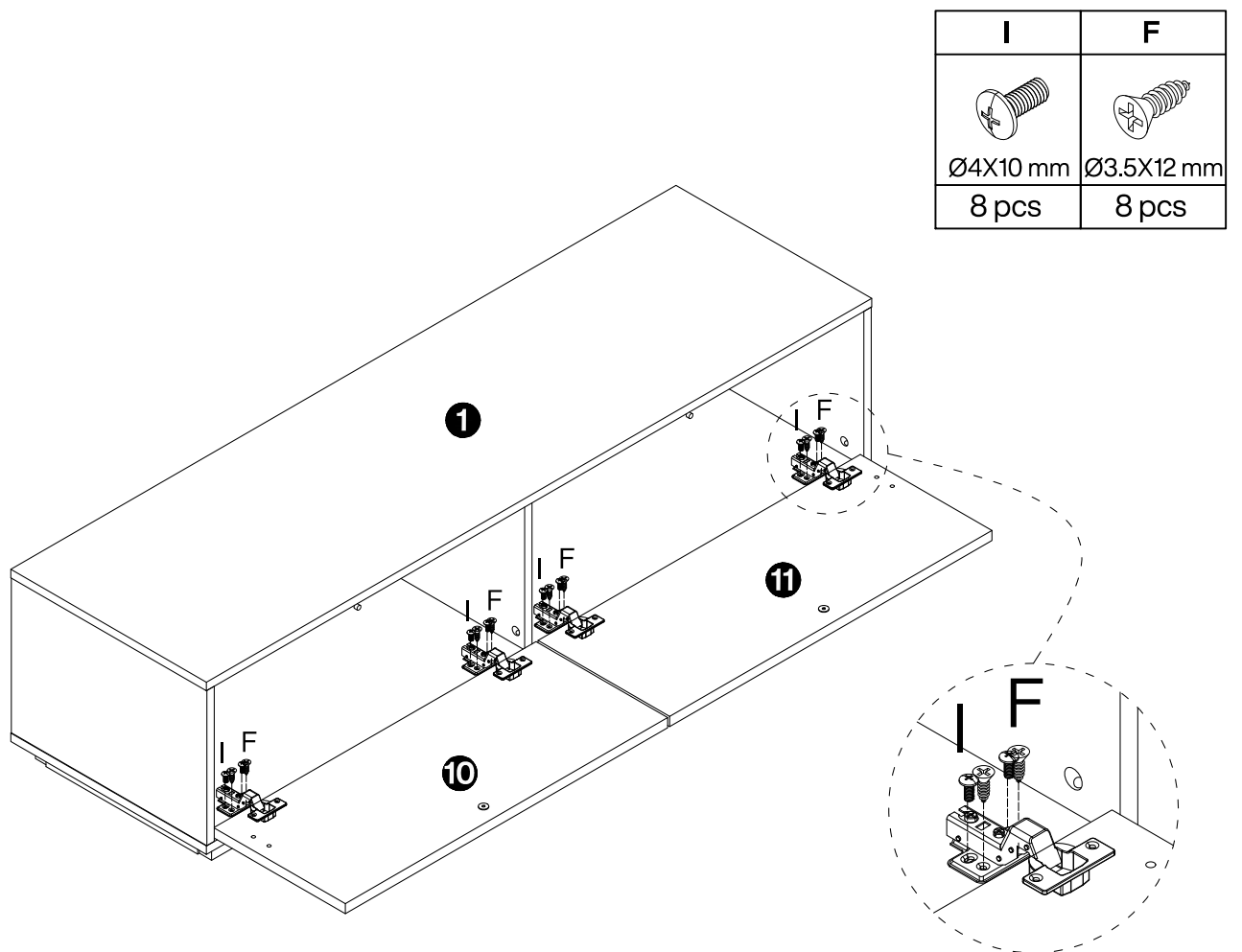
Ø15x10mm
10 pcs



13

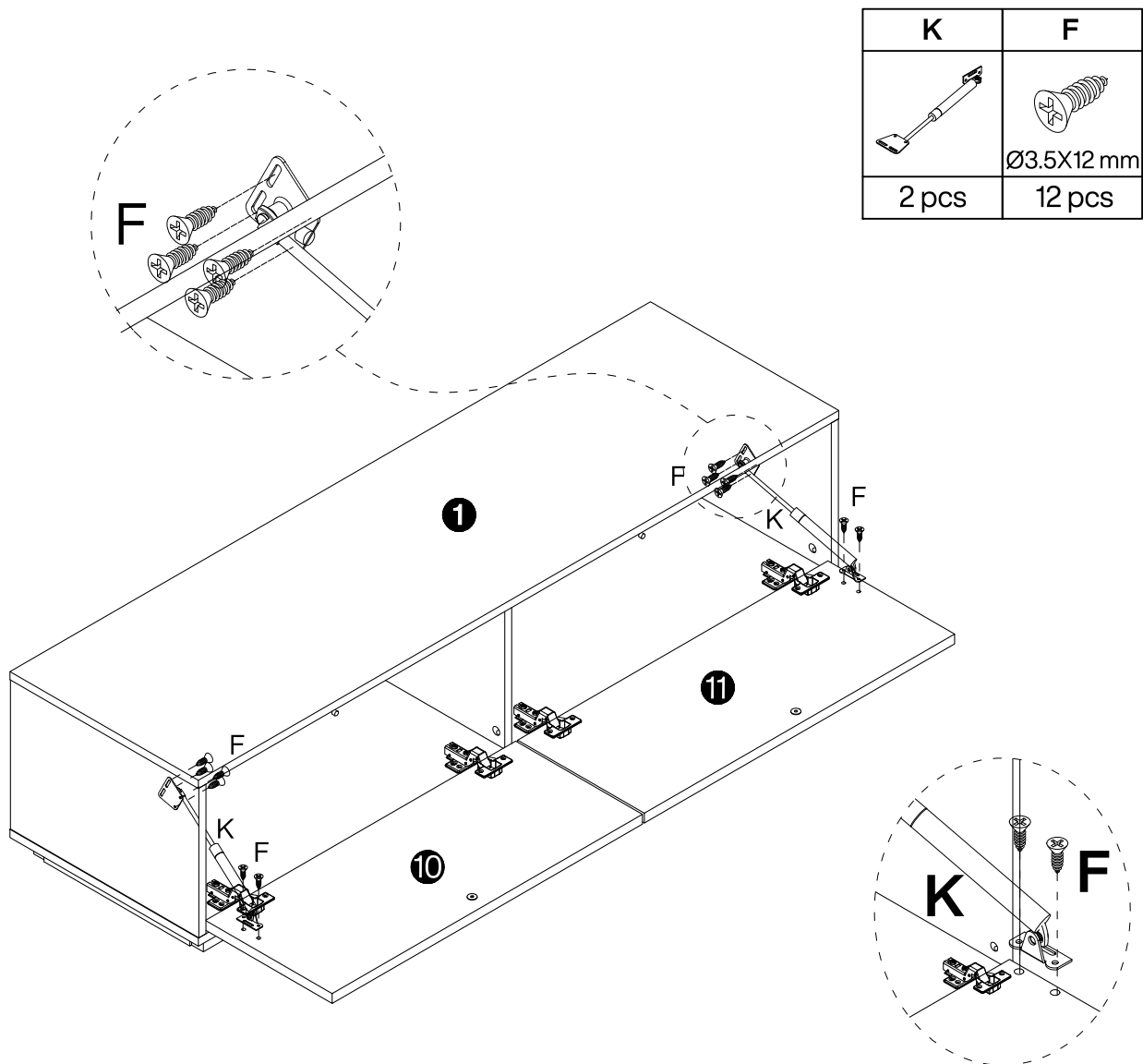


14

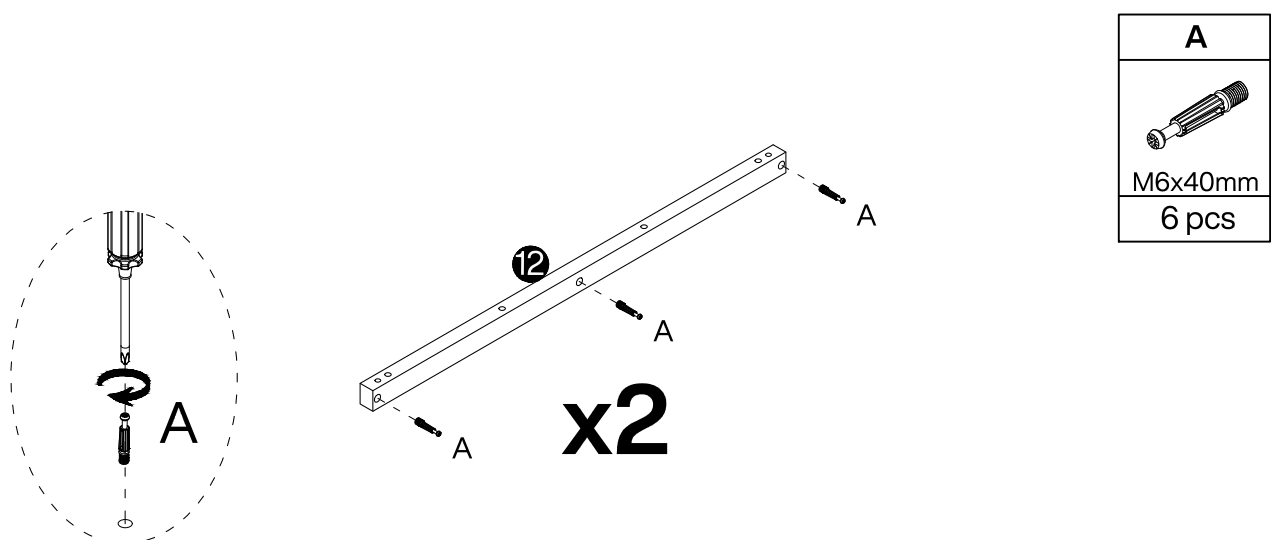


To prevent the door hinge from falling off, please install 4 screws

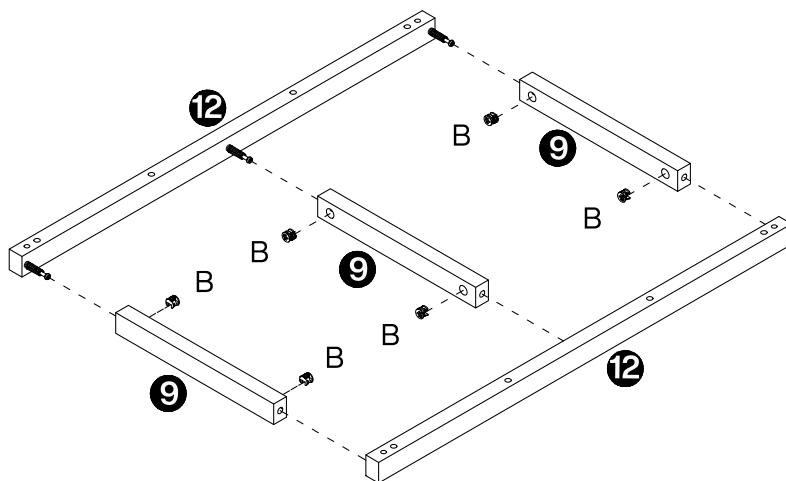
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16

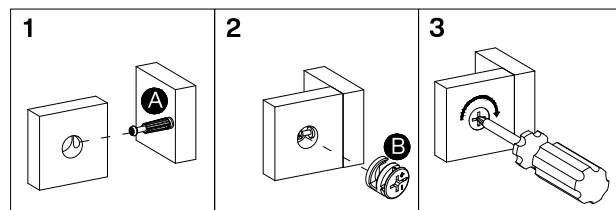


17

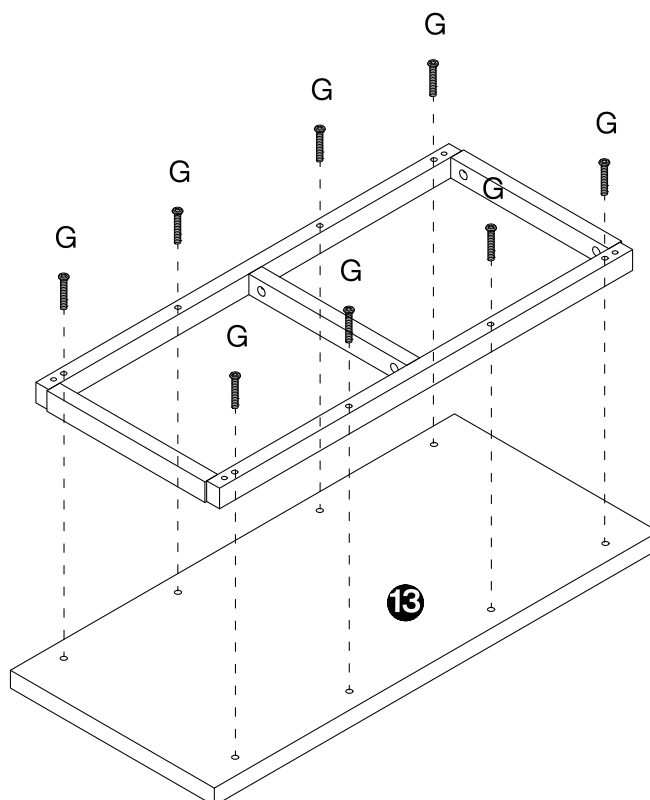


B

Ø15x10mm
6 pcs

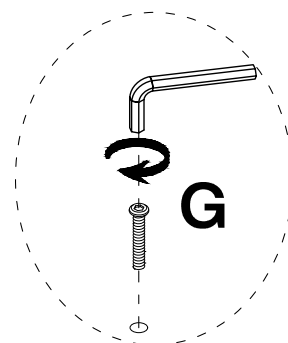


18



G

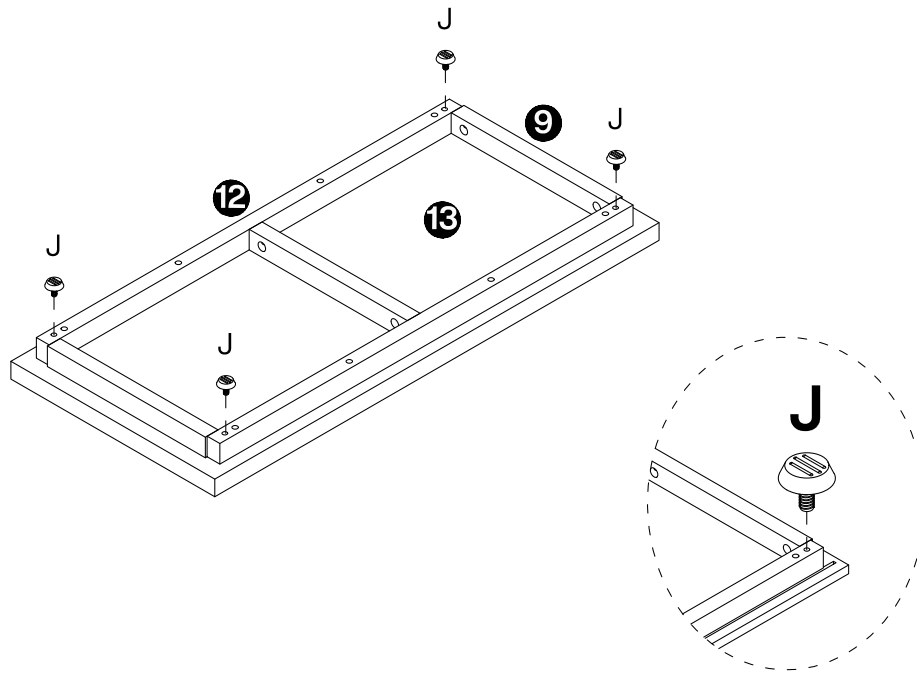
M6X30 mm
8 pcs



19

J

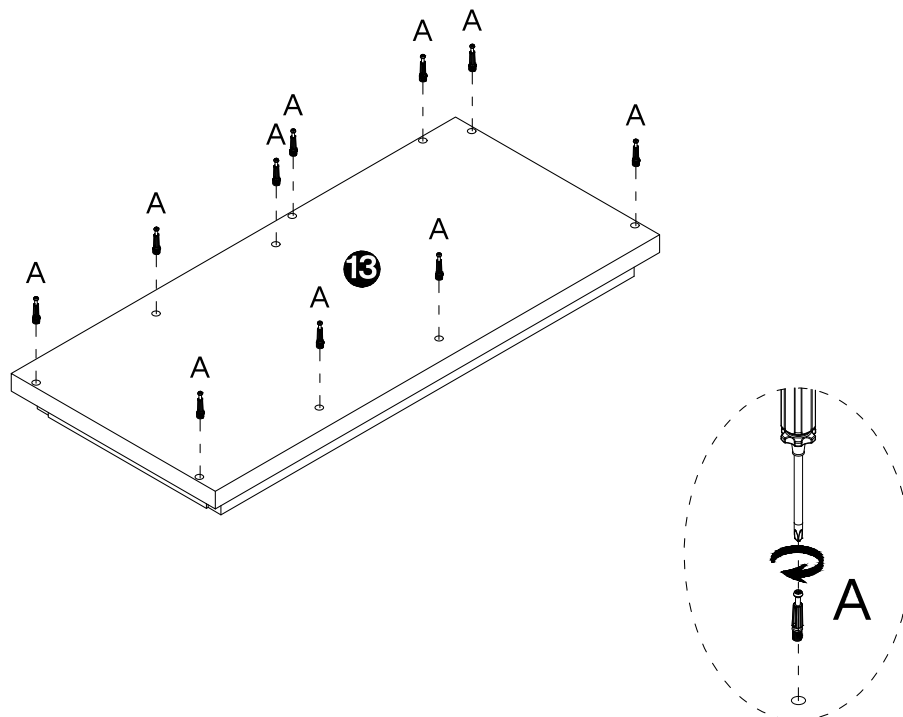
M6x14mm
4 pcs



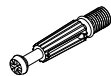
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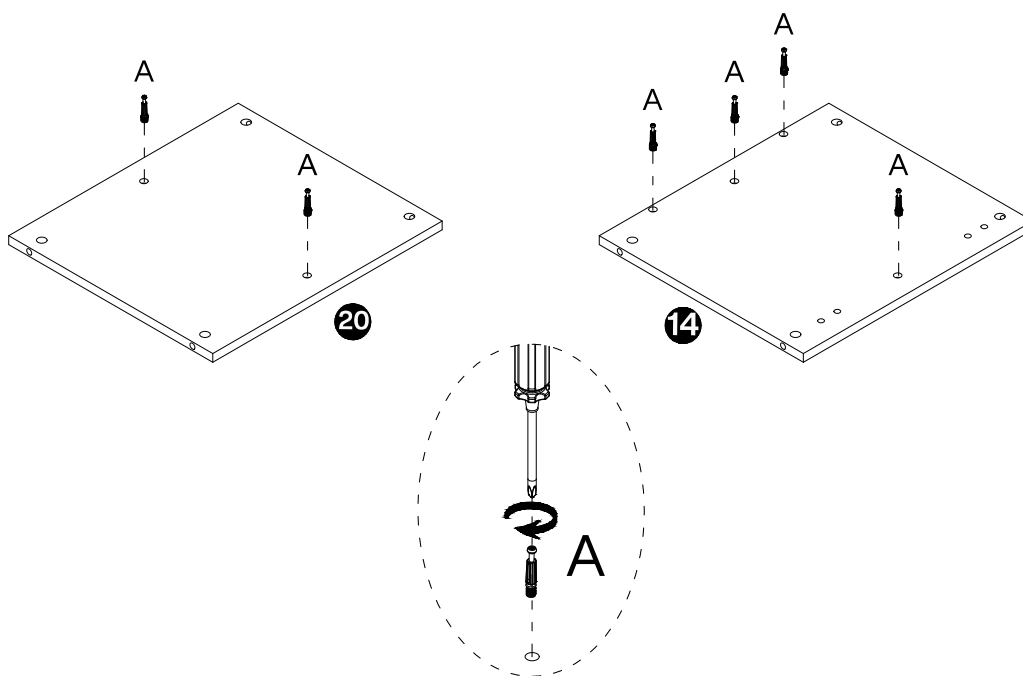
A

M6x40mm
10 pcs

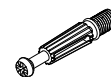


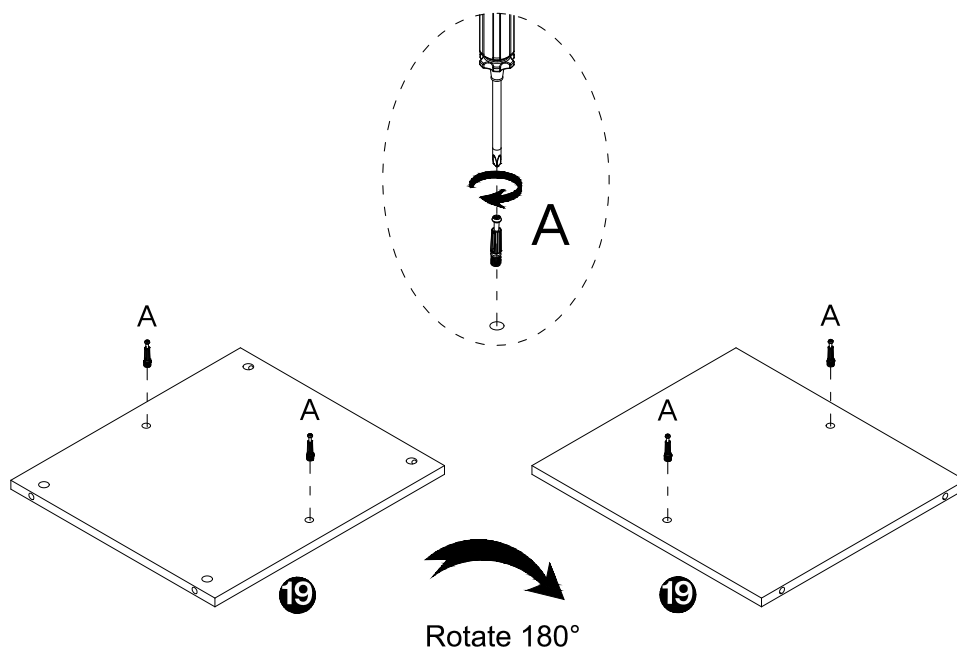
21

A

M6x40mm
6 pcs



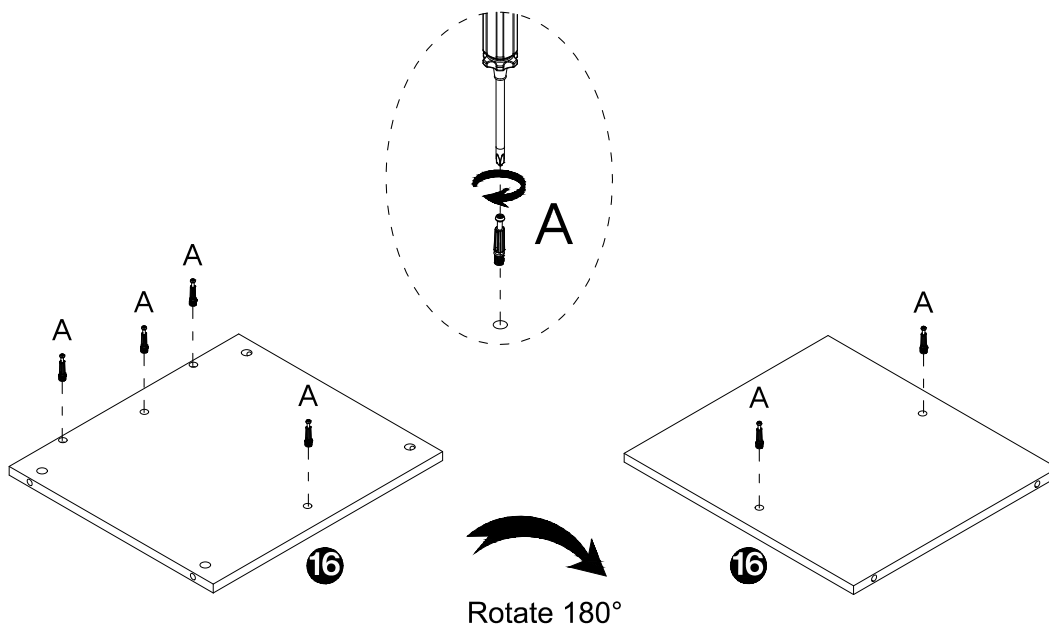
22

A

M6x40mm
4 pcs



⚠ Note: The plastic inserts may fall out during screw-install. They will be clamped and secured once top & bottom panels are fully tightened, no impact on performance.

23

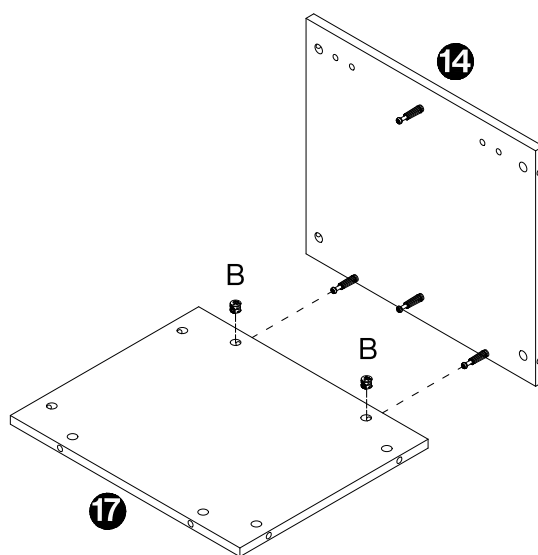


A

M6x40mm
6 pcs

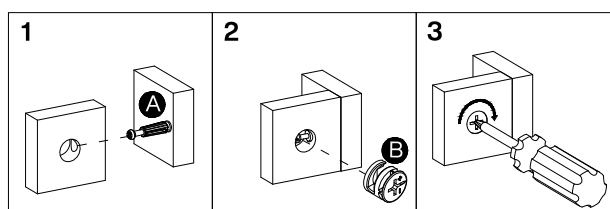
⚠ Note: The plastic inserts may fall out during screw-install. They will be clamped and secured once top & bottom panels are fully tightened, no impact on performance.

24



B

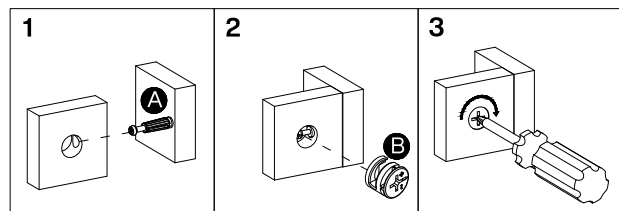
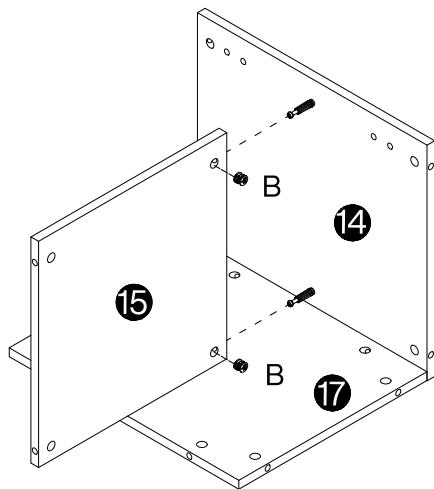
Ø15x10mm
2 pcs



25

B

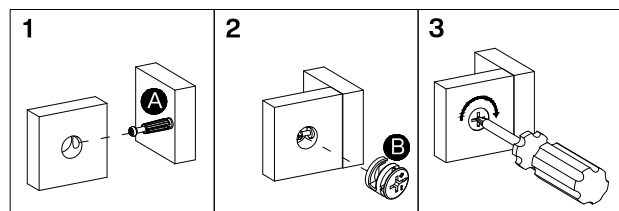
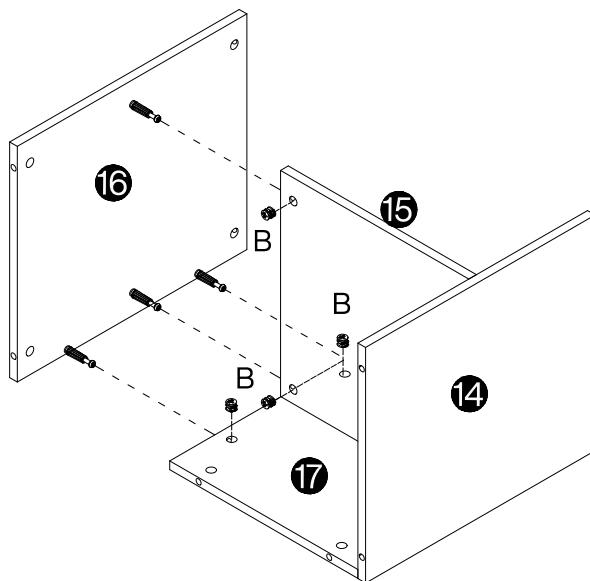
Ø15x10mm
2 pcs



26

B

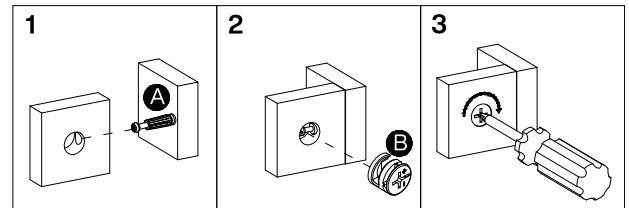
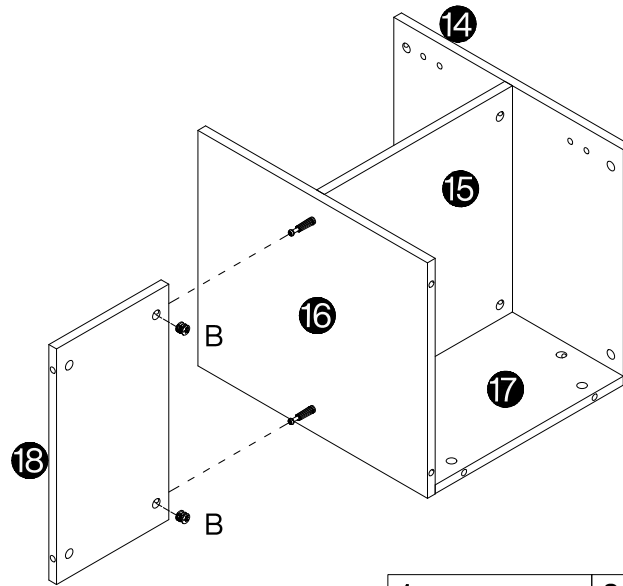
Ø15x10mm
4 pcs



27

B

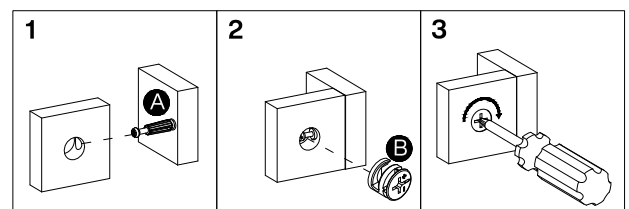
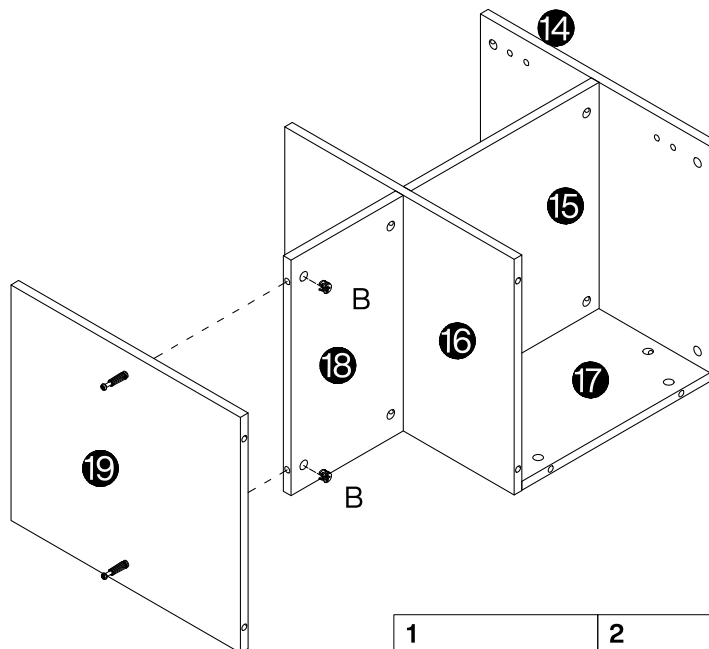
Ø15x10mm
2 pcs



28

B

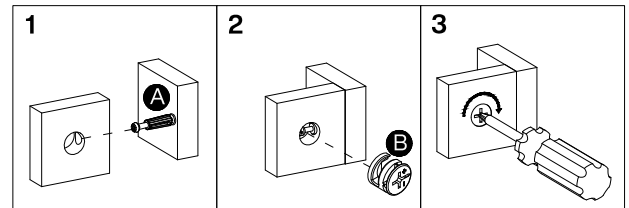
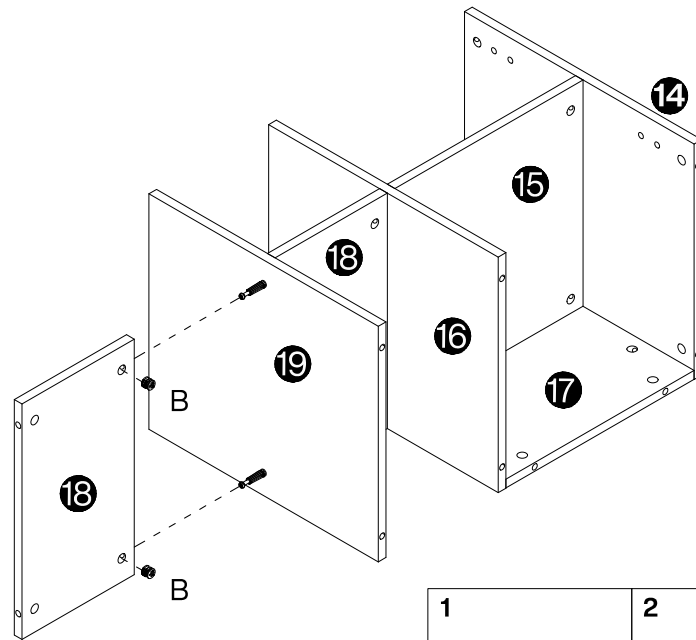
Ø15x10mm
2 pcs



29

B

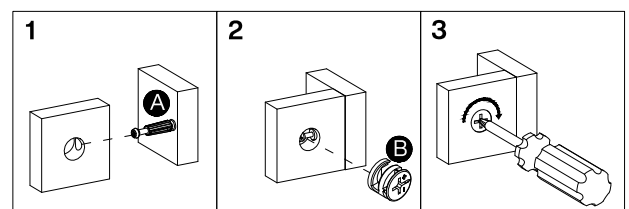
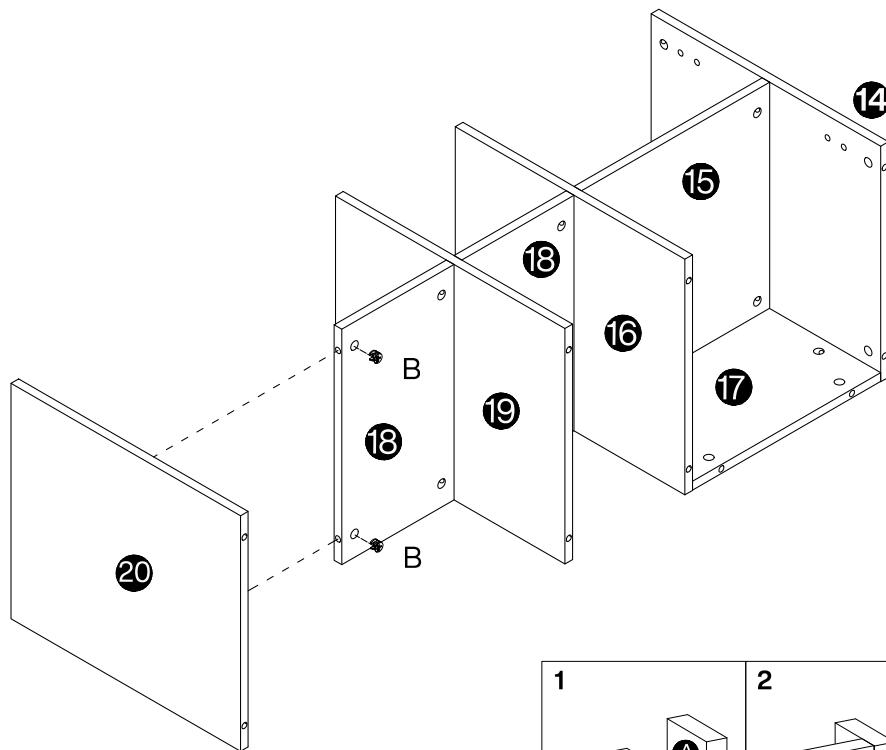
Ø15x10mm
2 pcs



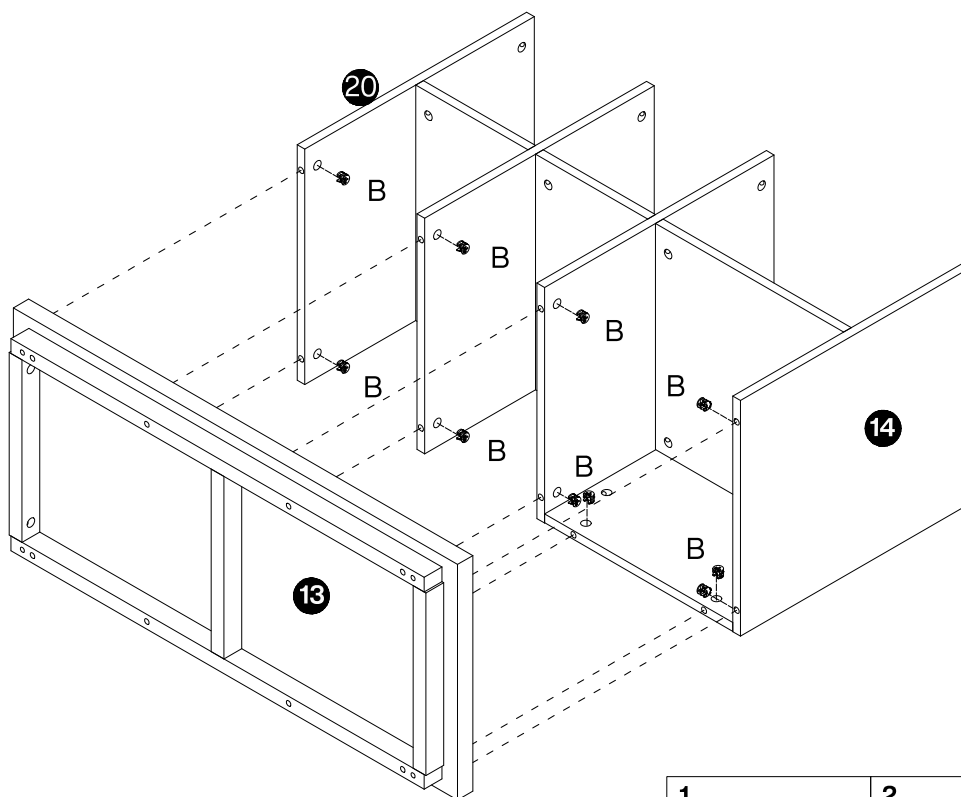
30

B

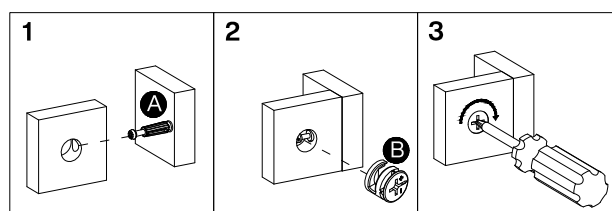
Ø15x10mm
2 pcs



31



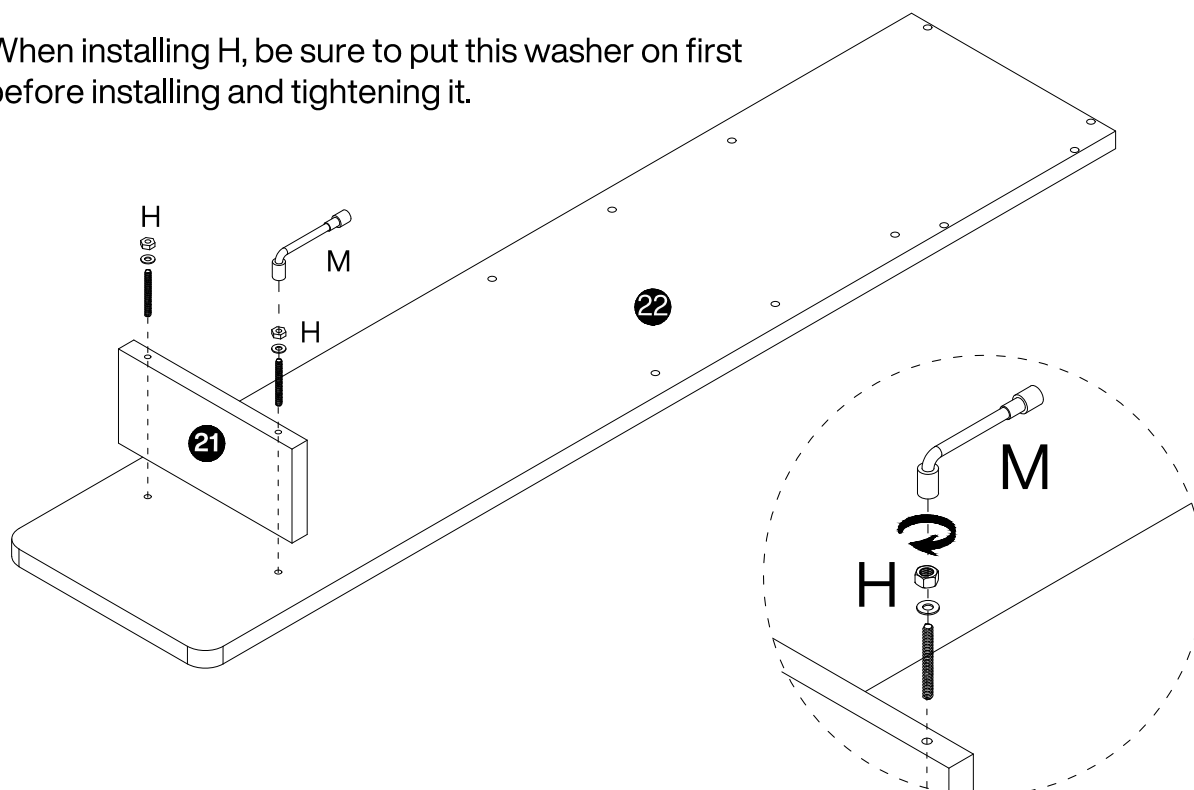
B
Ø15x10mm
10 pcs



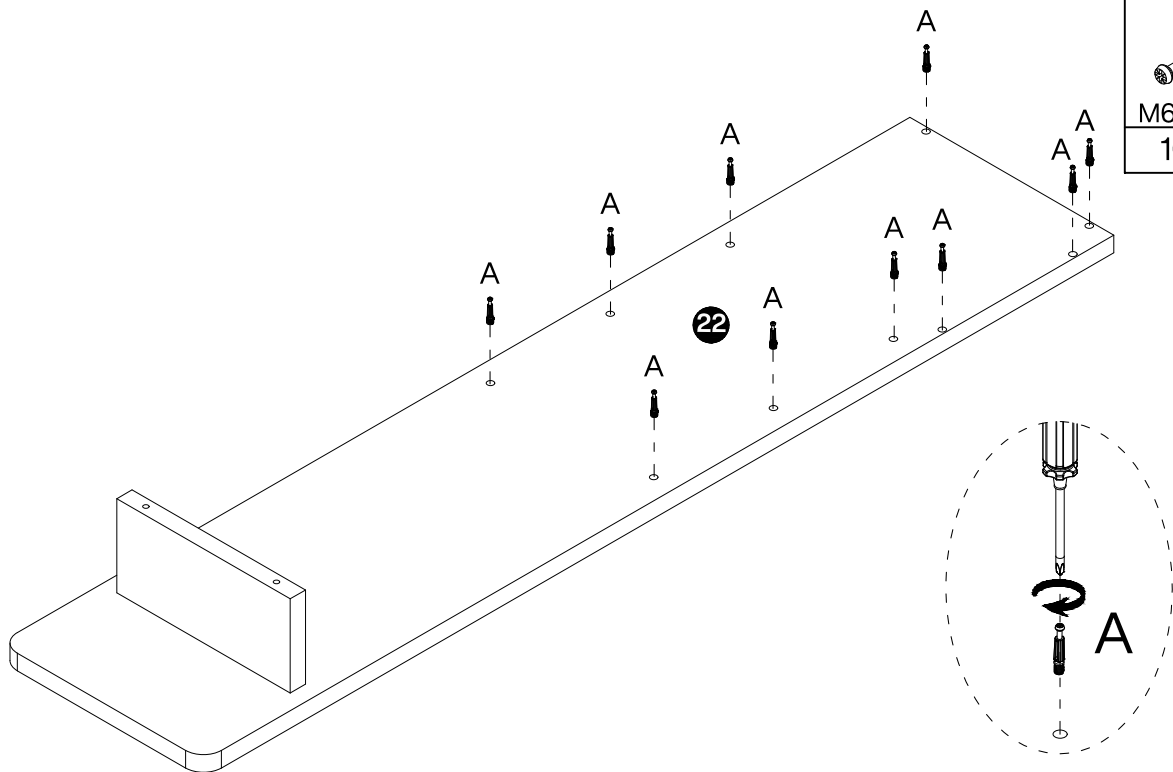
32

M	H
1pc	M8 2 pcs

When installing H, be sure to put this washer on first before installing and tightening it.



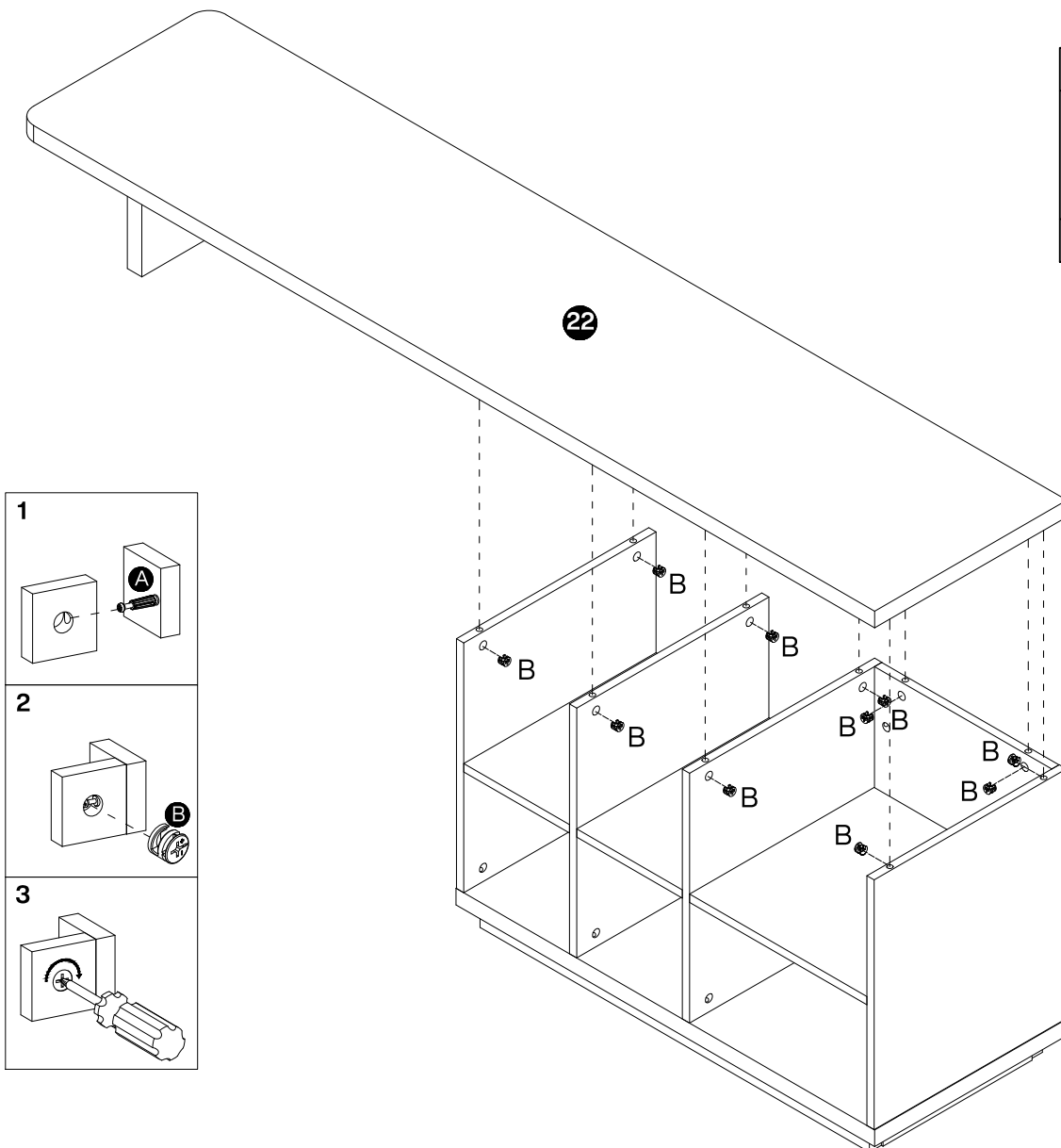
33



A

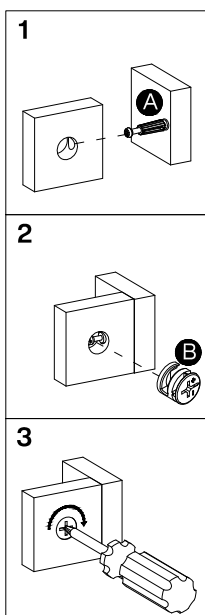
M6x40mm
10 pcs

34

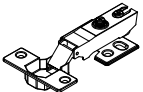


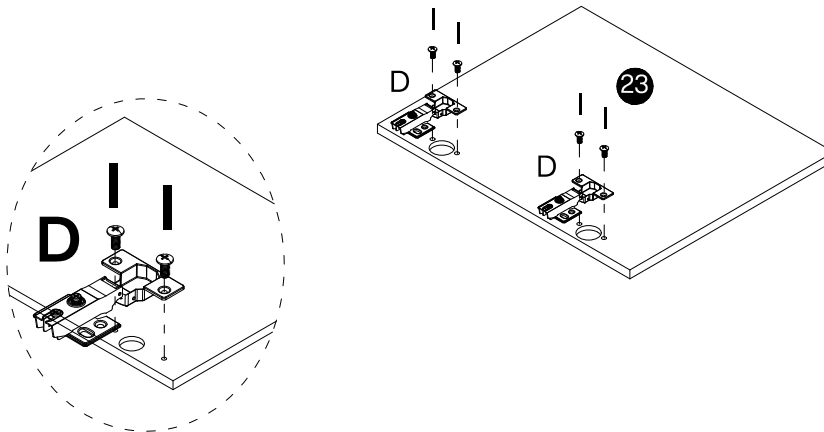
B

Ø15x10mm
10 pcs



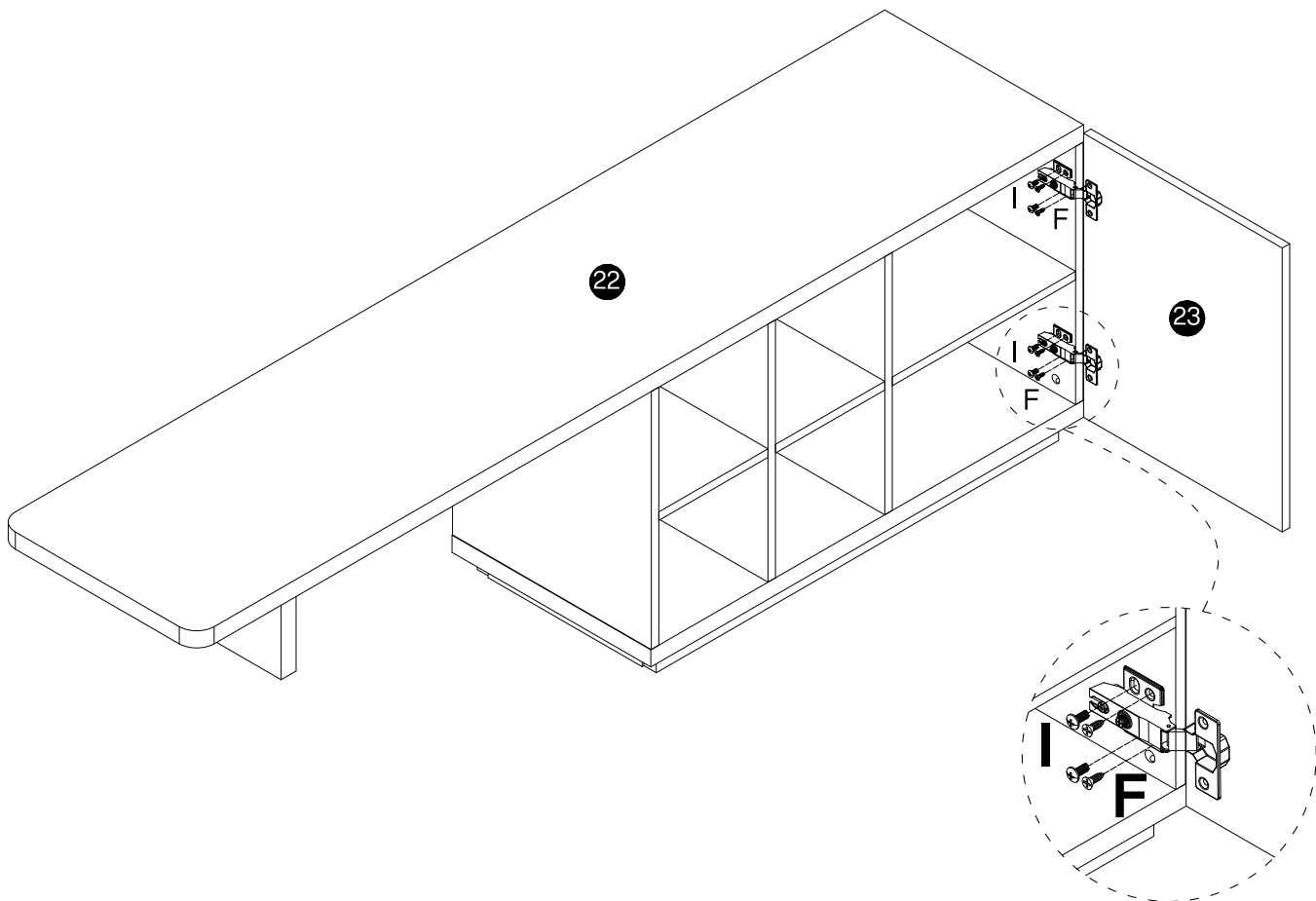
35

I	D
	
Ø4X10 mm	
4 pcs	2 pcs

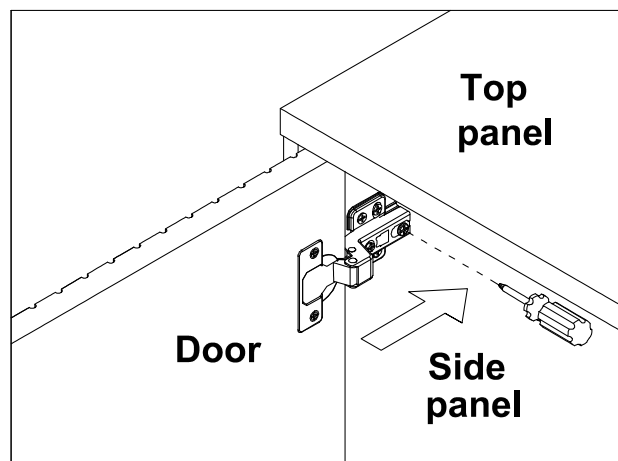
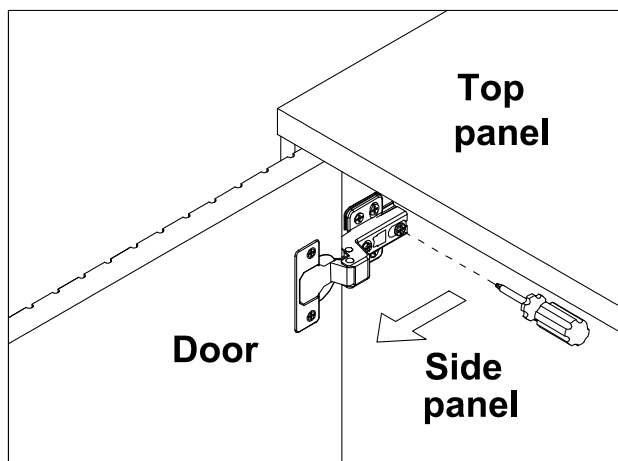
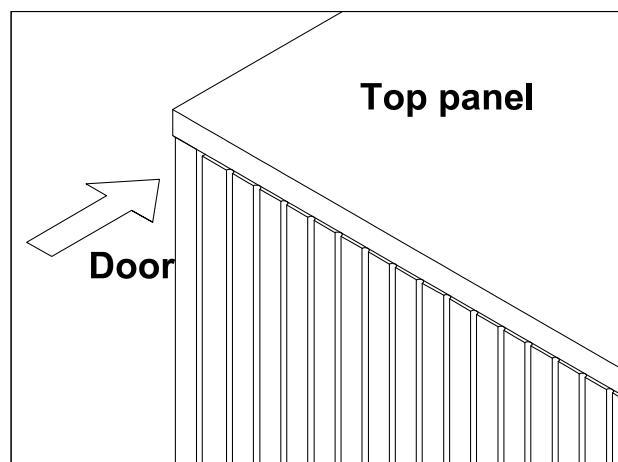
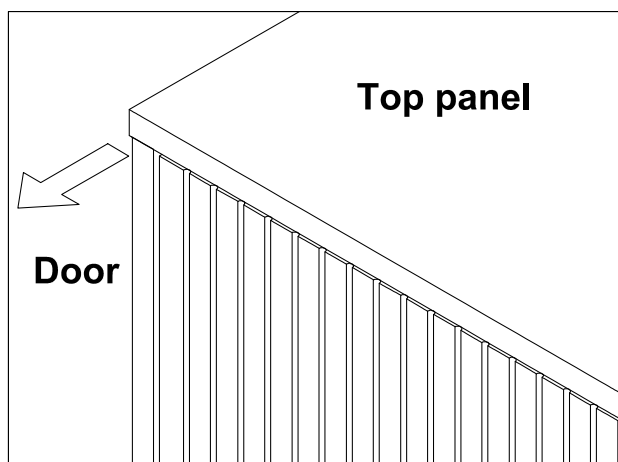


36

I	F
	
Ø4X10 mm	Ø3.5X12 mm
4 pcs	4 pcs

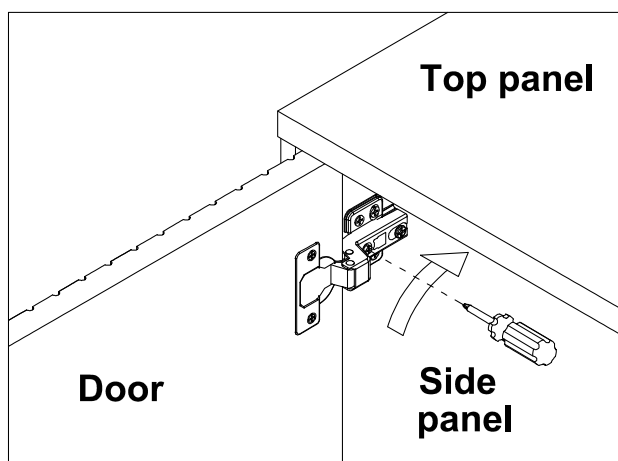
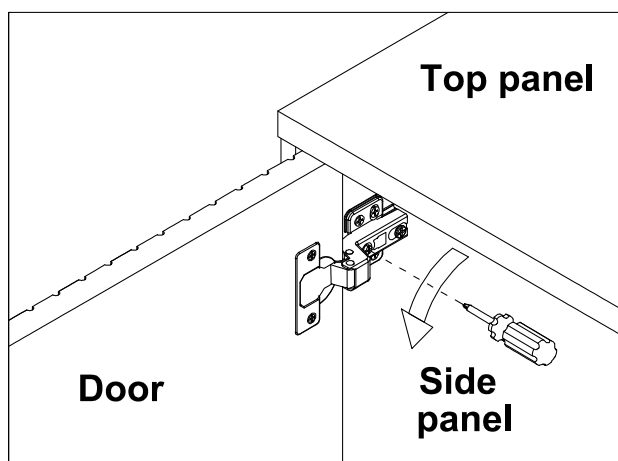
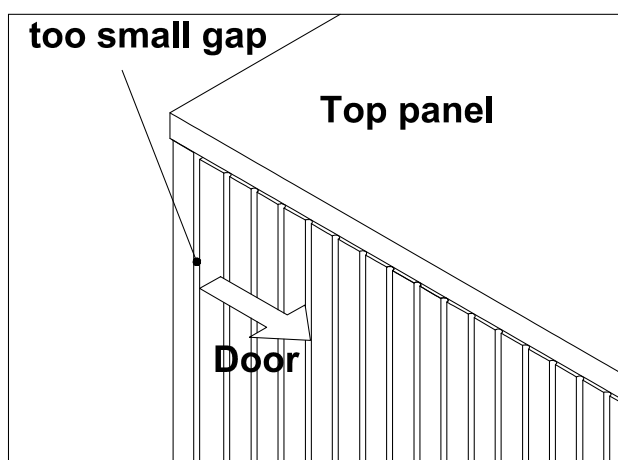
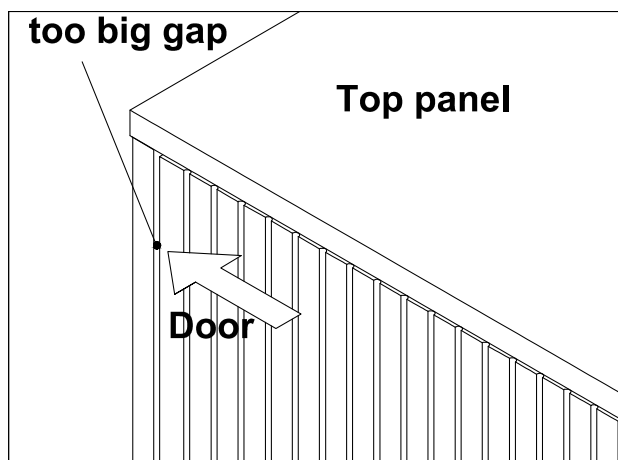


To prevent the door hinge from falling off, please install 4 screws



Pull the hinge forward a little.

Push the hinge back a little.



Turn the screw clockwise a little as shown to make the gap smaller

Turn the screw counterclockwise a little as shown to make the gap bigger

