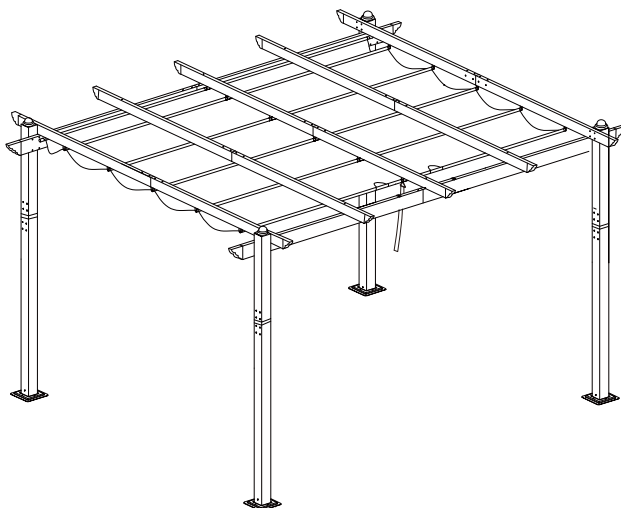
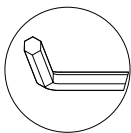


# Aluminum 10'x10' Pergola Shelter



**Read the instructions before use of this product.**

Please keep this instruction manual for future reference.



Use the hex keys in the box.



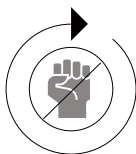
You may need to use a drill for this step.



Three or more people are required at this stage.


















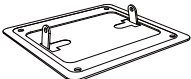



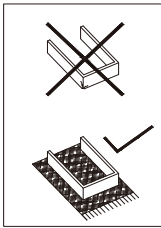
You may need a ladder.









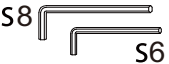


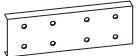
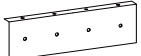

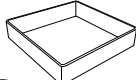


Do not tighten screws all the way for now.

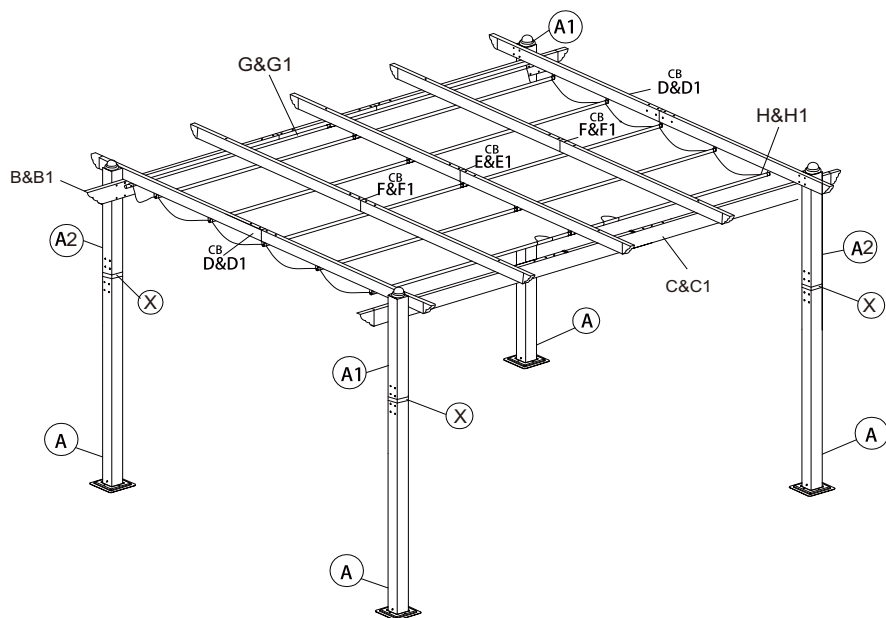
Parts list

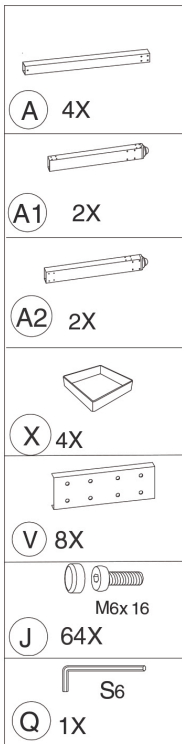
|  |  |   |
|--|--|---|
| <br><b>(A)</b> 4X    | <br><b>(A1)</b> 2X                 | <br><b>(A2)</b> 2X |
| <br><b>(B)</b> 1X   | <br><b>(B1)</b> 1X               |   |
| <br><b>(C)</b> 1X   | <br><b>(C1)</b> 1X               |   |
| <br><b>(D)</b> 2X   | <br><b>(D1)</b> 2X               |   |
| <br><b>(E)</b> 1X   | <br><b>(E1)</b> 1X               |   |
| <br><b>(F)</b> 2X   | <br><b>(F1)</b> 2X               |   |
| <br><b>(G)</b> 1X  | <br><b>(G1)</b> 1X               |   |
| <br><b>(H)</b> 5X | <br><b>(H1)</b> 5X              |   |
| <br><b>(I)</b> 4X | <br><b>(J)</b> 138X+5X<br>M6x16 |   |



|   |   |  |   |
|---|---|--|---|
| <br><b>M6x30</b><br><b>(K)</b> 3X+1X | <br><b>M6x85</b><br><b>(L)</b> 6X+1X | <br><b>M6x15</b><br><b>(M)</b> 32X+2X | <br><b>(N)</b> 10X |
| <br><b>(O)</b> 4X                  | <br><b>(P)</b> 1X                  | <br><b>(R)</b> 2X                   | <br><b>(S)</b> 1X |
| <br><b>S8</b><br><b>(Q)</b> 1X     | <br><b>(T)</b> 1X                  | <br><b>(U)</b> 16x+2x               | <br><b>(V)</b> 8x |
| <br><b>(V1)</b> 2x                 | <br><b>(V2)</b> 5x                 | <br><b>(X)</b> 4x                   |   |

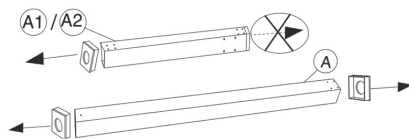
## OVERALL



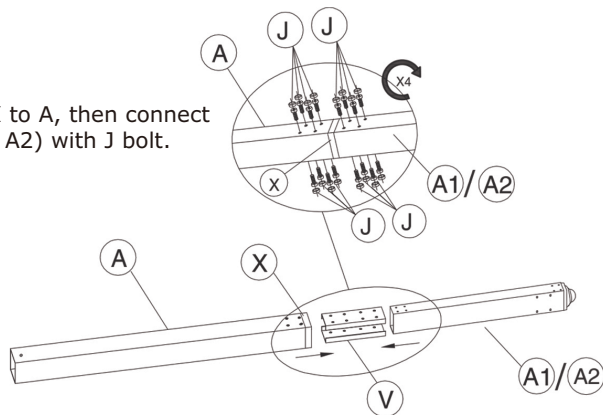


## Step 1

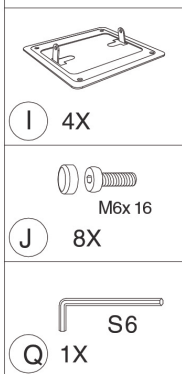
Remove portective cover from poles as pictrues below shows



Attach Part X to A, then connect A and (A1 or A2) with J bolt.

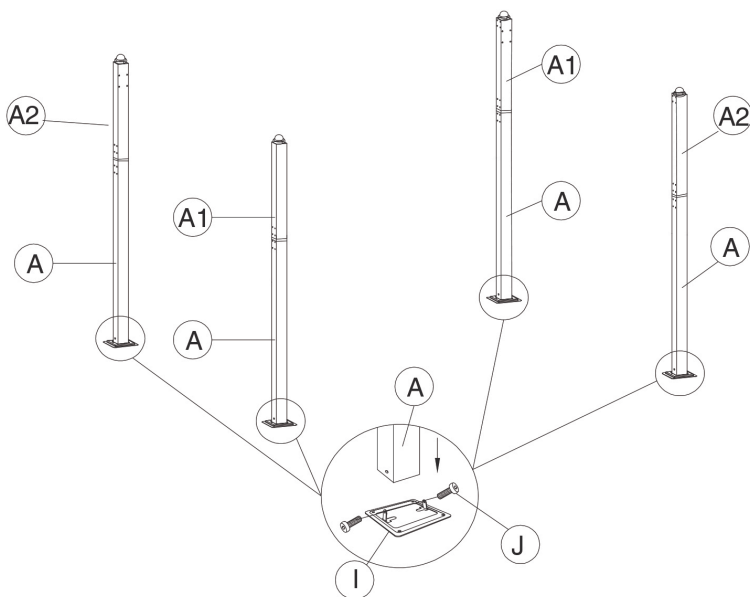


Do not overtightned the bolts.



## Step 2

Attach the poles to part I with J bolt.



## Step 3 Connect B and B1 with J bolt.



**B** 1X



**B1** 1X



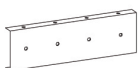
**C** 1X



**C1** 1X



**R** 2X



**V1** 4x



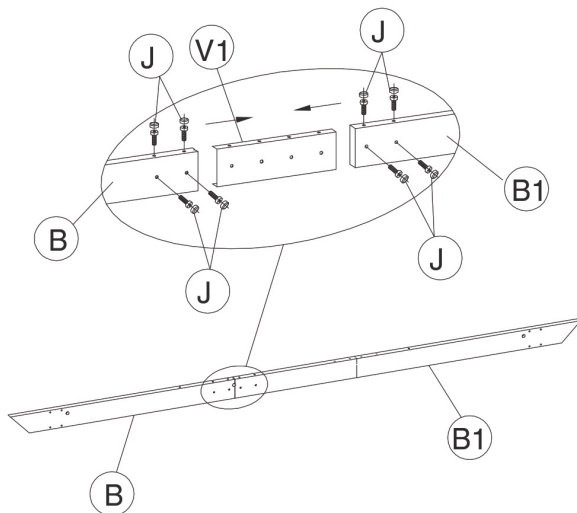
M6x 16

**J** 16X



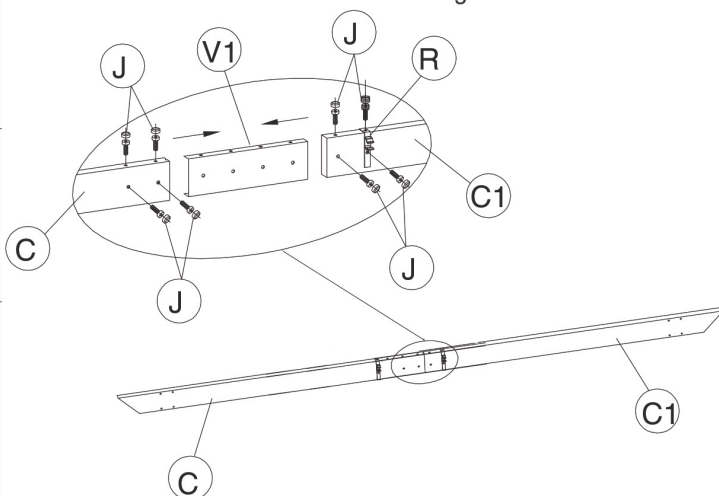
S6

**Q** 1X



Connect C and C1 with J bolt.

Connect C, C1 by using bolt J to build another main beam 2. meanwhile Attach Part R to C1 using bolt J.



Attach Part R to C1 with J bolt as well.



M6x15

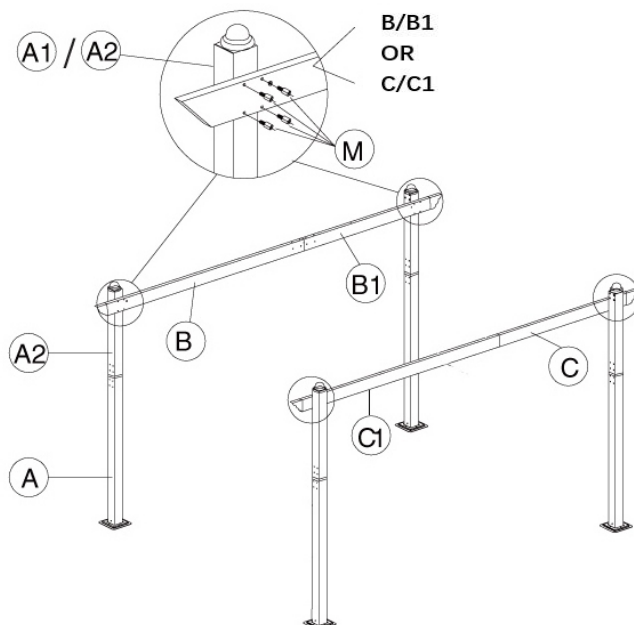
(M) 16X



S8

(Q) 1X

**Step 4** Connect main beam 1(B and B1) and main beam 2(C and C1) to main poles with M bolt.



(D) 2X



(E) 1X



(N) 10X



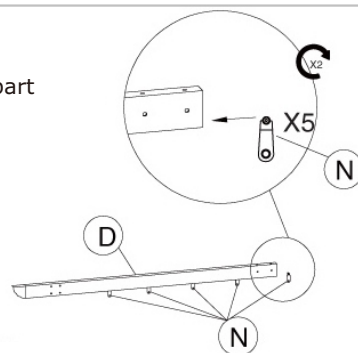
(O) 4X



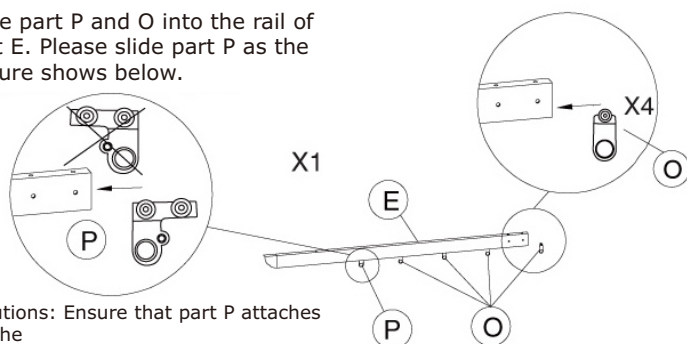
(P) 1X

## Step 5

Slide N hook into the rail of part D (both two of them)



Slide part P and O into the rail of part E. Please slide part P as the picture shows below.



Cautions: Ensure that part P attaches to the part E as the picture shows above.



(D) 2X



(D1) 2X



(V2) 2x



M6x16

(J) 16X



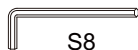
S6

(Q) 1X



M6x15

(M) 16X

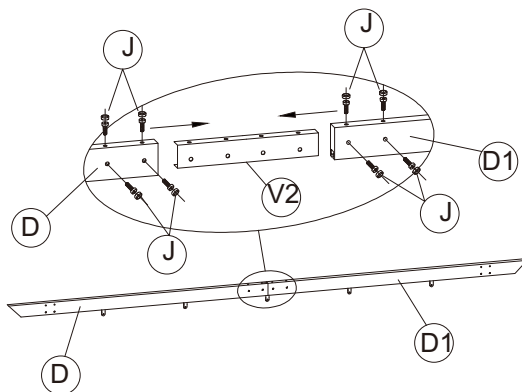


S8

(Q) 1X

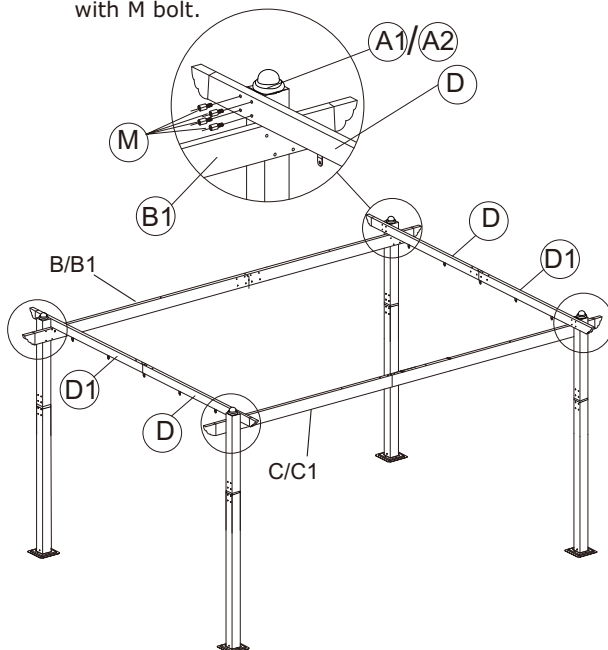
## Step 6

Connect D and D1 with J bolt.

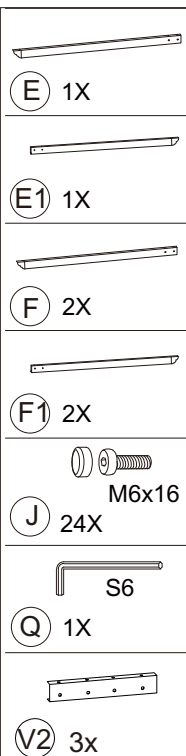


## Step 7

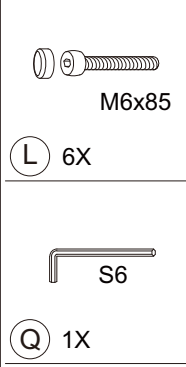
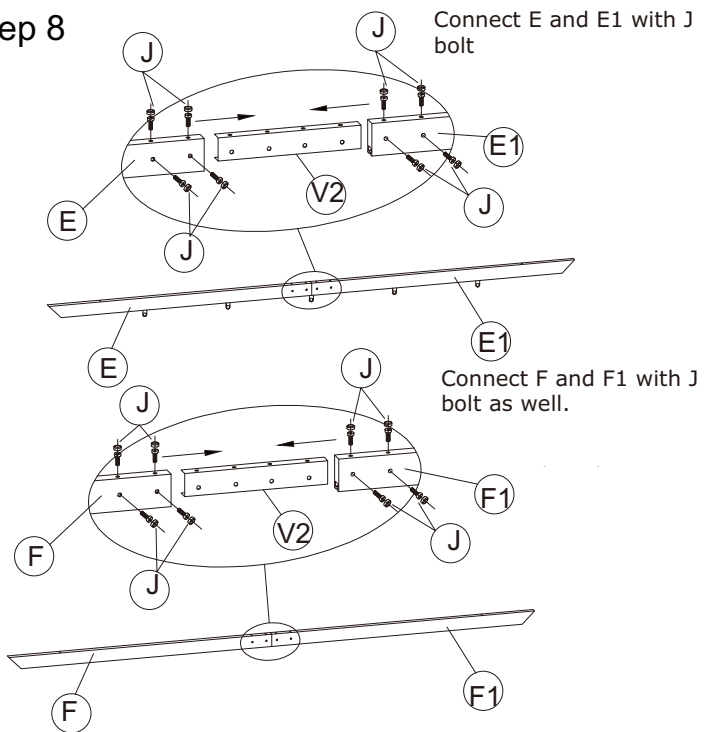
Connect the Cross Beam (D and D1) to the main poles with M bolt.





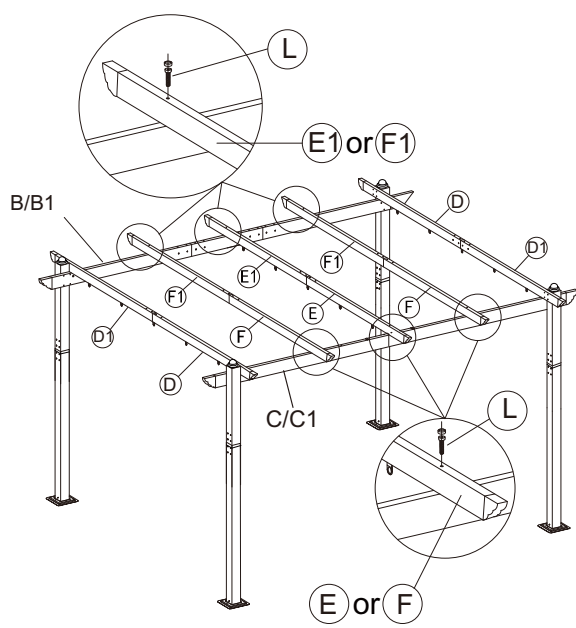


## Step 8



## Step 9

Connect E+E1 and F+F1 to the main beams.  
 Caution: Keep part P and C/C2/C1 in the same side.



## Step 10

Install G+G1 to B+B1+B2 with K bolt. Caution: Ensure that insert G+G1 into the canopy ahead of this step.



**G** 1X



**G1** 1X



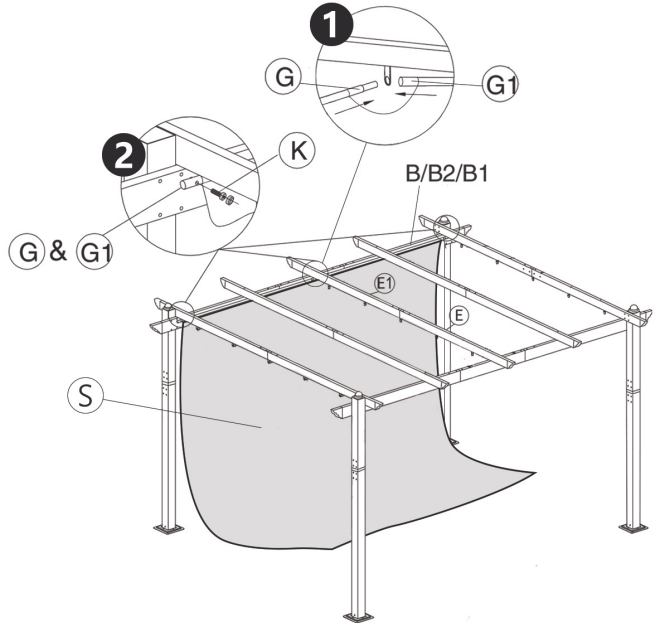
**H** 5X



**H1** 5X



**S** 1X



## Step 11

Connect H and H1 across N hook.

Stabilize H/H1 to the N hook with J bolt. Pull the rope of the canopy and put on N hook to tighten the canopy, as the picture shows below.



**M6x16**

**J** 10X



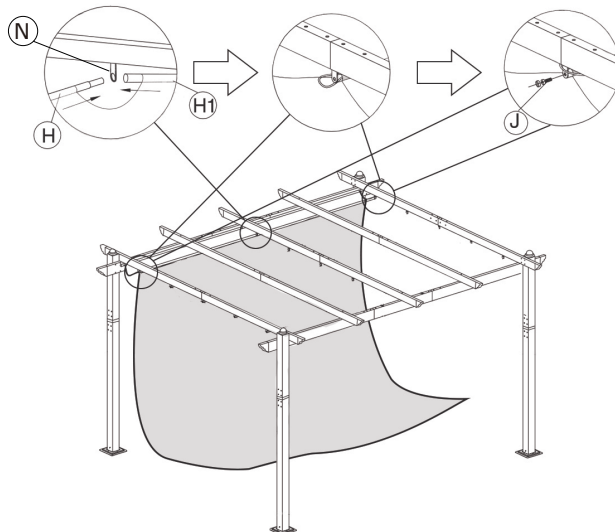
**M6x30**

**K** 3X

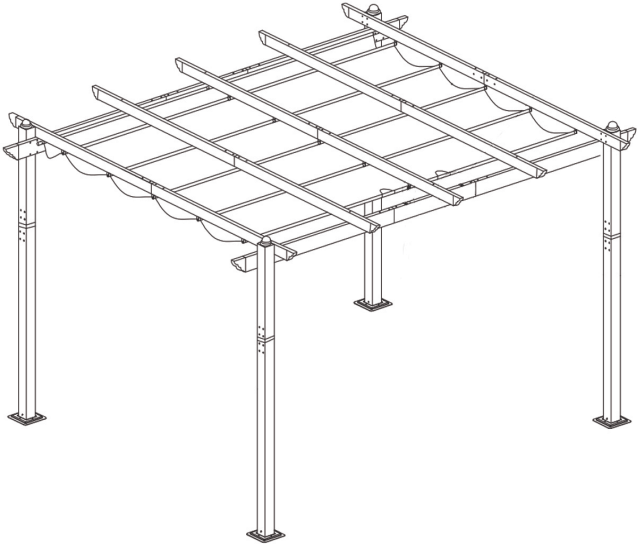


**S6**

**Q** 1X

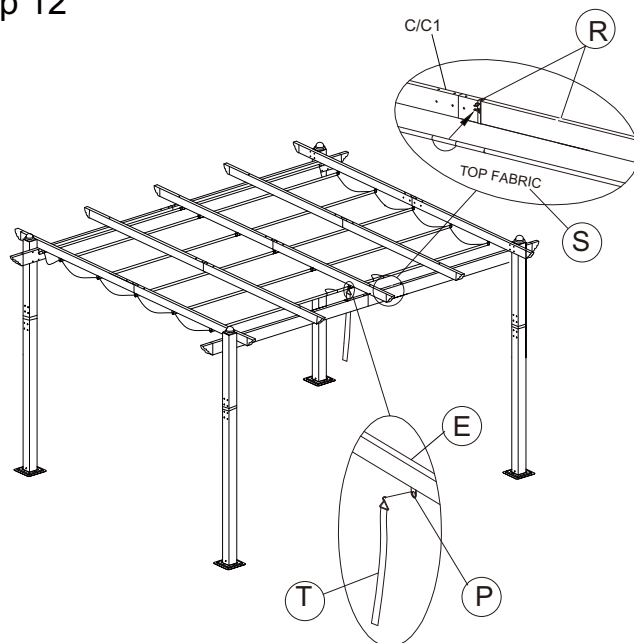


# Overall View



## Step 12

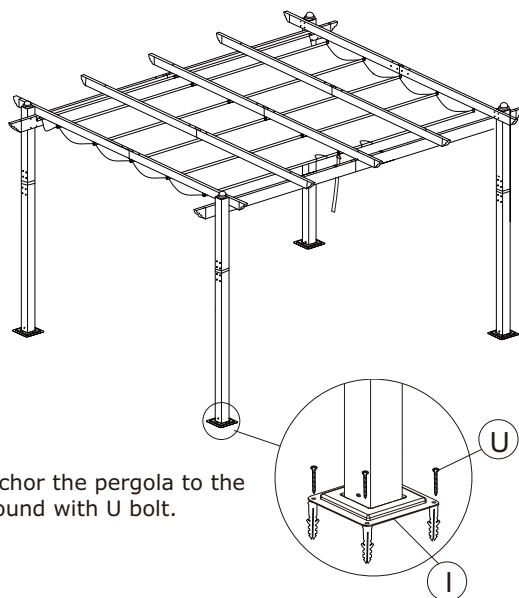
**T** 1X



Hook part T onto P hook.

## Step 13

**U** 16X



Anchor the pergola to the ground with U bolt.