Outdoor Living Today

ASSEMBLY MANUAL

4x1.5 Urban Garden Bed

Stock Code:
URB415

Version #1.4
Nov 7, 2025



CONTACT

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Important Information

1.Selecting a Location - Garden Setting or Patio

Walk around your property and make notes of the following:

- sunny spots
- slope of the land
- light blocking trees and high buildings.

Don't hide your Garden away in a dark corner.
Ensure you have easy access to it. Place your Garden on a level piece of land with good drainage. Take into account existing paths and utilities such as electricity and water. Having a water supply at hand avoids carrying heavy watering cans from the tap to the raised bed.

2. Preparing the Ground for a Garden Setting

Level ground beneath the raised bed prior to assembly. Your new Garden will be open on the bottom which enables plant roots to access soil nutrients below ground level.

Lay down a sand perimeter base for the garden frames to sit on if possible. Sand offers excellent drainage and will make it easier to level bed frames.

The Garden can also be located on almost any flat surface - sand, pebbles/gravel, concrete or asphalt. Preparing the soil and the sand base beneath the garden will not be necessary. Twenty inches of soil should be plenty for most types of vegetables and flowers. Please check growing instructions for root depths prior to planting.

3. Adding a Liner

- Lining the Garden with landscape fabric to prevent soil from seeping out. Liners also provide insulation for the soil and helps control temperature fluctuations. In addition, liners separate weeds from seeds and can drive away pests like gophers and moles that can damage your plants.

Note: Raised Garden Beds qualify for our Limited 3-Year Warranty only if the interior of the beds is fully lined with a waterproof barrier before filling the Garden with soil.

4. Arranging and Planting Crops

Since requirements vary from region to region on how to arrange and plant crops, we recommend researching thoroughly before planting

5. Warranty Considerations

- Failure to use the supplied parts included in this kit could result in poor product performance and may void your warranty.
- If you plan to deviate from our written instructions, please contact Outdoor Living Today's Customer Toll-Free Line for guidance.

6. Liability and Customer Support

- Customers agree to hold Outdoor Living Today and any Authorized Dealers free of any liability for improper installation, maintenance, and repair.
- In the event of a missing or broken piece, contact the Outdoor Living Today Customer Support Line at 1-888-658-1658 within 30 days of delivery. Replacement parts will be couriered free of charge within 10 business days.
- All structures purchased from Outdoor Living Today are covered for one year against defects in manufacturing and workmanship. Costs incurred for customer installations are not included.

Key Features

- Double-Walled Aluminum Connectors
Rust-proof, 1/8” thick Black Anodized 6063-T6 Aluminum corner and ‘T’ connectors for enhanced strength and durability without the need for interior bracing.

- Pre-Drilled for Easy Assembly
All components come pre-drilled, allowing for a fast, tool-free setup that requires minimal effort.

- Contemporary Design
The combination of sleek cedar wood and modern aluminum connectors ensures a stylish addition to any outdoor space, blending functionality with anesthetic.

- Premium Cedar Construction
Made from high-quality, locally sourced Western Red Cedar for natural resistance to rot, decay, and pests, ensuring long-lasting performance.

- 22.5-Inch High Growing Beds
Provides ample depth for planting a variety of vegetables, herbs, fruits, and flowers, ensuring healthier root development.

- 33% Thicker Design
Boasting a full 1-inch thickness, this raised bed offers increased durability and structural strength compared to competitors.

- Included Floor
Designed to keep soil in place while providing a stable base for your plants. Transform your gardening experience with our Urban Raised Garden Bed

What to do Before my Shed Arrives?



Become familiar with this assembly manual and determine if you can complete the project yourself or will require a professional contractor.



Clear the construction area and ensure a clear pathway for delivery when the freight company arrives. Remove all debris: roots, grass, rocks, etc.



If doing the assembly yourself, have all the necessary tools ready to go and in working condition. A list of required tools can be found after the parts list.



One helper is recommended to assist in constructing your garden.

Thank you for purchasing our 4'x1.5' Urban Garden Bed
Please take the time to identify all the parts prior to assembly.

PARTS LIST

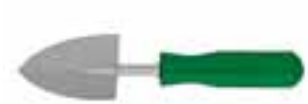
PART DRAWING	CROSS SECTION	QUANTITY	LENGTH	PART NAME & DIMENSIONS
		4	22.5	Corner Bracket 1/8" x 2 13/16" x 22 1/2"
		10	43	Panel Boards 1" x 4 1/2" x 43"
		18	15	15" Panel Boards 1" x 4 1/2" x 15"
		2	43	Floor Cleat 1 1/2" x 1 1/2" x 43"

Note: you may find the detailed drawings at the end of the manual.

HARDWARE KIT (PROVIDED)

2" Brown Screw	3/4" Black Headed Screw	Fabric Liner 4'x7'
 x 24	 x 100	x 1

TOOLS REQUIRED (NOT PROVIDED)

Shovel 	Screw Gun/Drill 	Tape Measure 
Level 		

SAFETY EQUIPMENT REQUIRED (NOT PROVIDED)

Safety Glasses 	Work Gloves 

To prevent soil seepage and extend the life of your garden bed, we recommend you line the inner walls with landscape fabric or plastic sheeting before filling with soil.

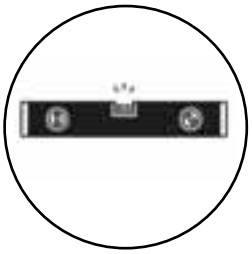
HELPFUL TIPS FOR ASSEMBLY



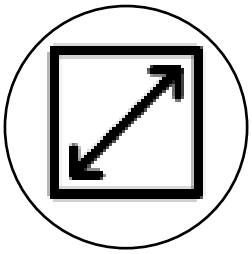
Follow Symbols



Have Helper



Build on Level Foundation



Check Measurements are Square

SYMBOLS

Throughout this assembly manual, symbols are provided at the top right-hand corner of the assembly step:



Use Help
Use help where this is shown. Two or more people are required to safely complete this step. To avoid injury or damage to the assembly, make sure to get some help.



Pre-Drill
Pre-drill a pilot hole before fastening screw or lag to prevent splitting of wood.



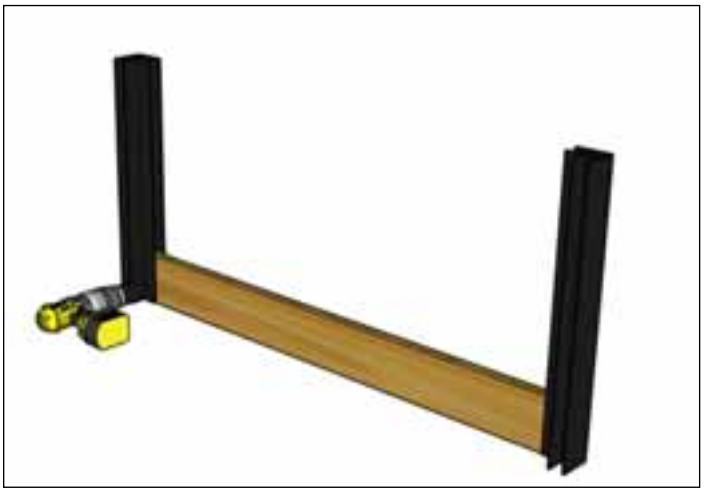
Use a Measuring Tape
Use a measuring tape to assure proper location.



Use a Clamp
Use a clamp to help fasten parts together.

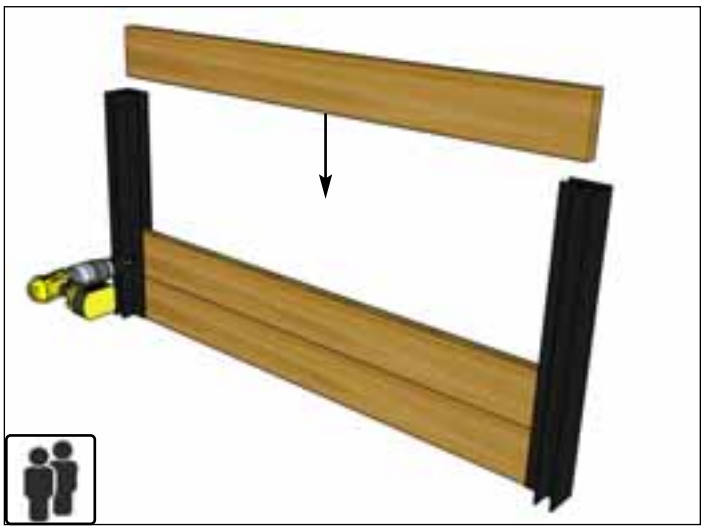
1. Wall Section





1. Locate 2 - Corner Brackets and 1 - Panel Board. Press the Corner Brackets tight over the Panel Board. Screw each Corner Bracket to the Panel Board with 4 - 3/4" Black Screws. When selecting the boards choose the most desirable face to be on the outside.

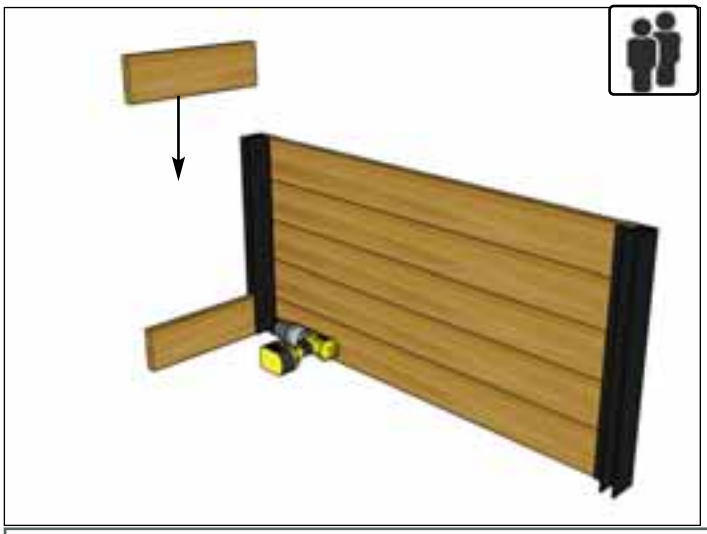
Pieces:	Hardware:
- 1x Panel Board (1" x 4 1/2" x 43")	**- 2x Corner Brackets** **- 4x 3/4" Black Screws**





2. Continue adding Panel Boards and screwing them in with 4 - 3/4" screws per piece until 5 boards have been stacked up and one side of the garden bed is complete.

Pieces:	Hardware:
- 4x Panel Board (1" x 4 1/2" x 43")	**- 16x 3/4" Black Screws**





3. Locate the 15” long Panel Boards. Position one Panel Board tight inside the Corner Bracket on one end of the garden bed and fasten with 4 - 3/4” Black Screws. Continue adding and fastening boards until the top of this side is reached.

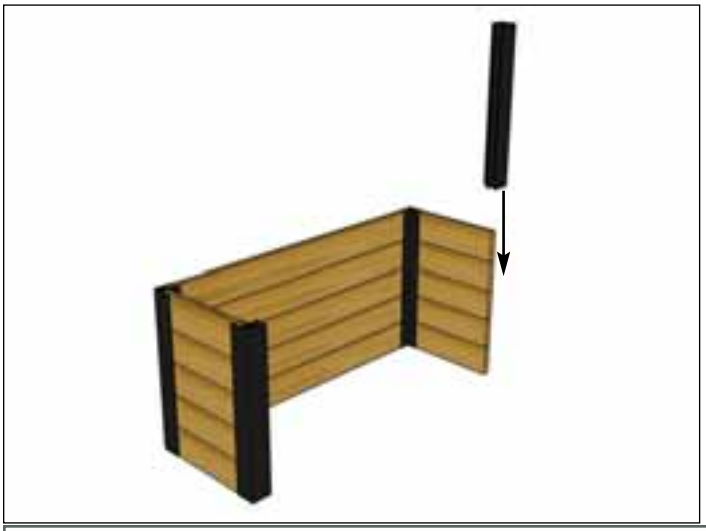
Pieces:	Hardware:
- 5x Panel Board (1” x 4 1/2” x 15”)	**- 20x 3/4” Black Screws**





4. Repeat Step 3 on the opposite side of the garden bed.

Pieces:	Hardware:
- 5x Panel Board (1” x 4 1/2” x 15”)	**- 20x 3/4” Black Screws**





5. Position remaining two Corner Brackets tight to each side. Fasten Corner Brackets to short sides of garden bed with 20 - 3/4" Black Screws.

Pieces:	**Hardware:**
	- 2x Corner Brackets **- 20x 3/4" Black Screws**



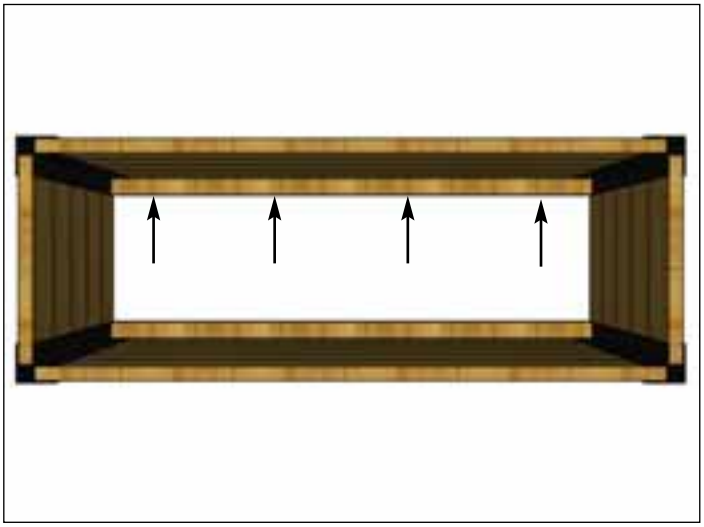


6. Position remaining two Corner Brackets tight to each side. Fasten Corner Brackets to short sides of garden bed with 20 - 3/4" Black Screws.

Pieces:	**Hardware:**
- 5x Panel Board (1" x 4 1/2" x 43")	**- 20x 3/4" Black Screws**

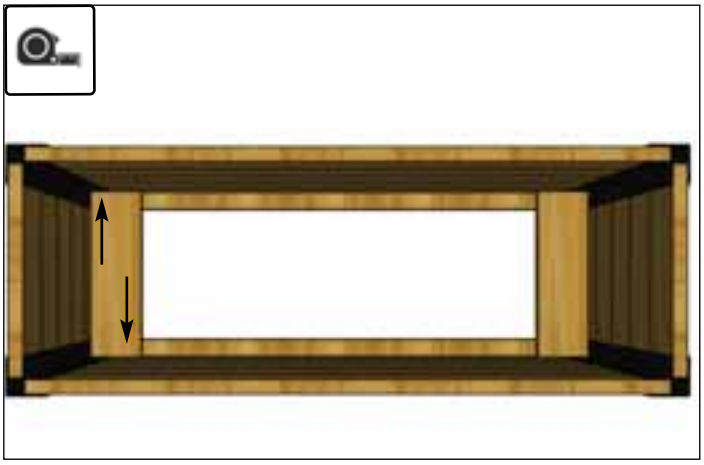
2. Floor Section

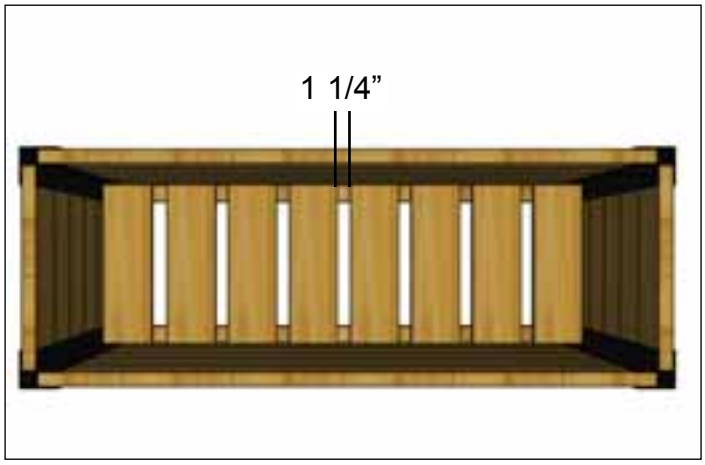




7. Locate the 2 - Floor Cleats and position them near the bottom of the raised bed. Fasten the floor Cleats to the side walls with 4 - 2” Brown Screws each. Fasten a Floor Cleat to each side of the garden bed.

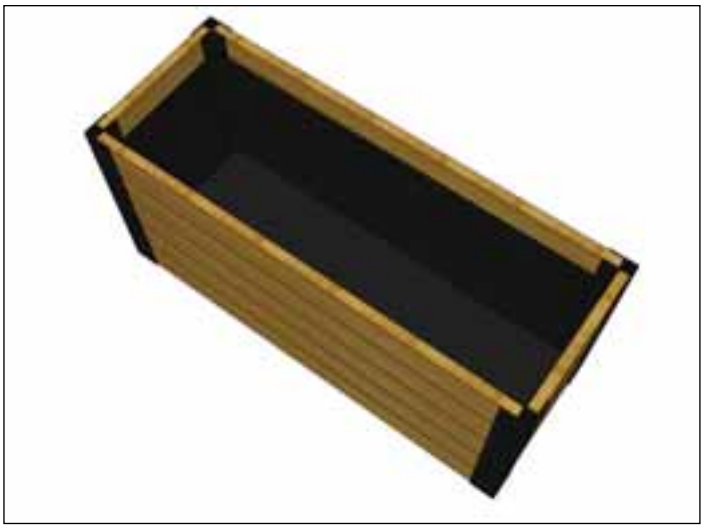
Pieces:	Hardware:
- 2x Floor Cleat (1 1/2” x 1 1/2” x 43”)	**- 8x 2” Brown Screws**





8. Locate the remaining 8 Floor Boards spread them out evenly over the Floor Cleats, leaving approximately 1 1/4” in between each floor board. Fasten Floor Boards to Floor Cleat with 2 - 2” Brown screws per piece.

Pieces:	Hardware:
- 8x Floor Boards (1 1/2” x 4 1/2” x 15”)	**- 16x 2” Brown Screws**



9. Line the garden bed with landscaping fabric and tuck into the sides. **Note:** Fabric Liner doesn't go to the top of the bed.

Pieces:

- 1x Landscaping Fabric

Hardware:



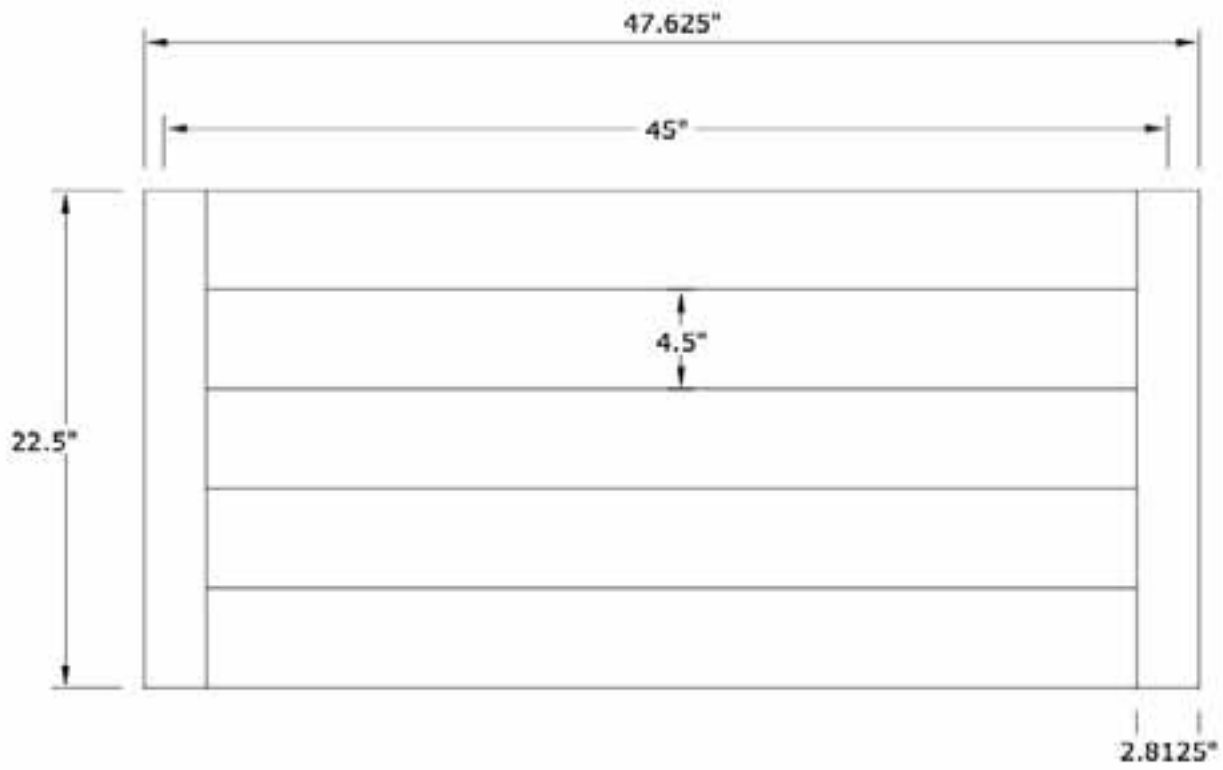


10. Fill the garden bed with 7 - 8 cubic feet of soil depending on how low the floor is installed. Plant the garden and enjoy.

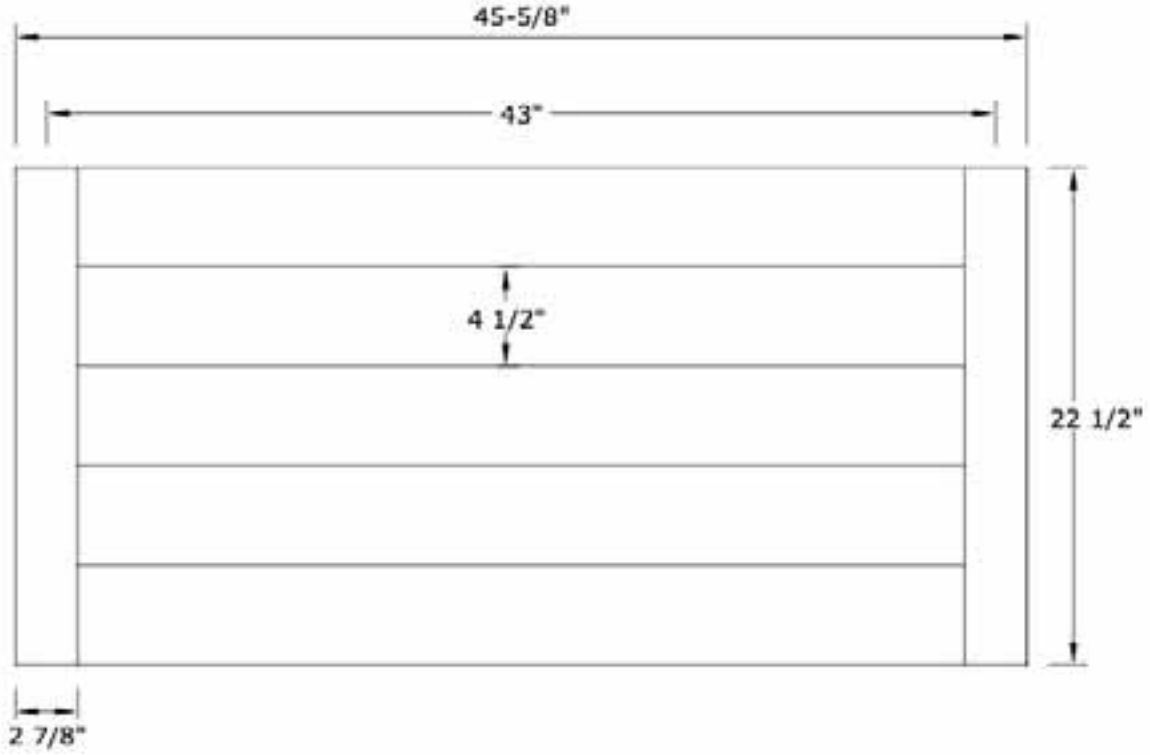
Pieces:

Hardware:

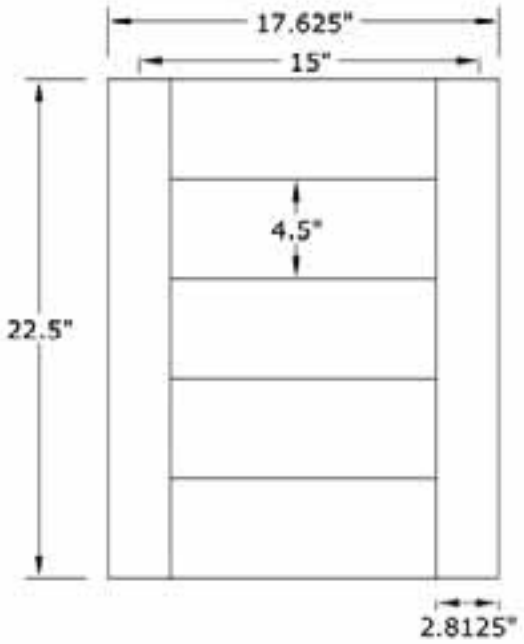
Front Profile



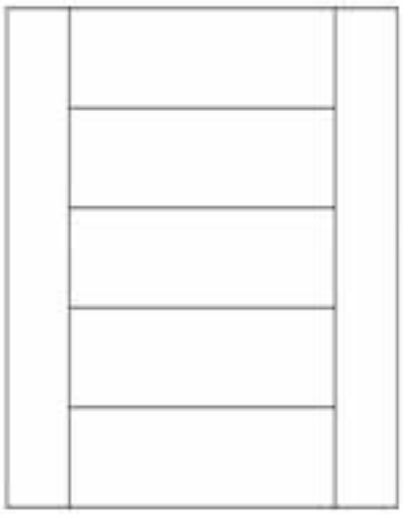
Back Profile



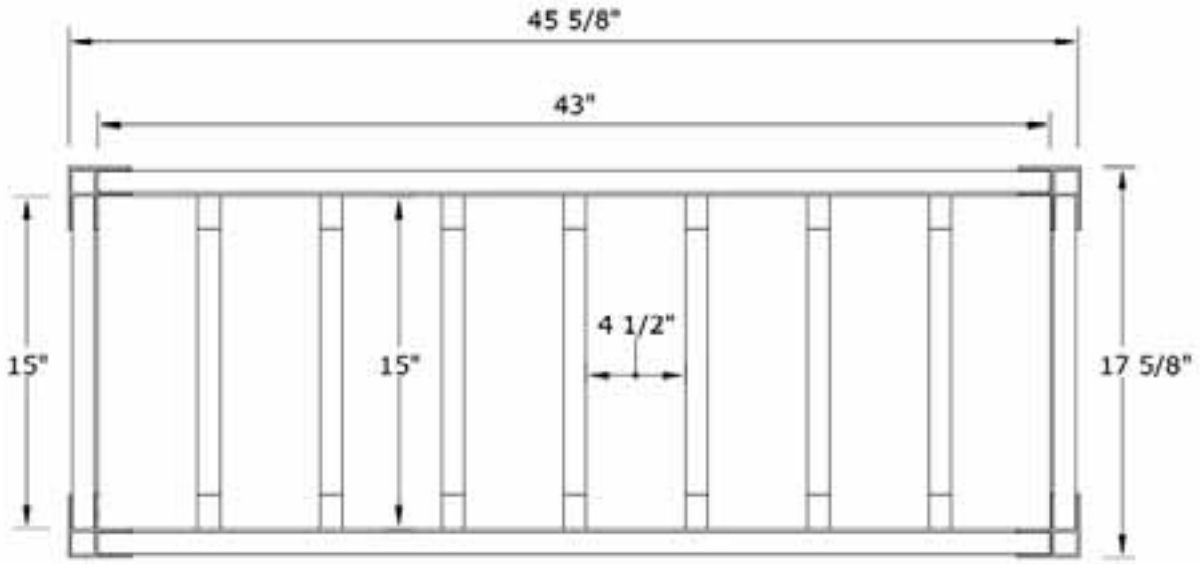
Left Profile



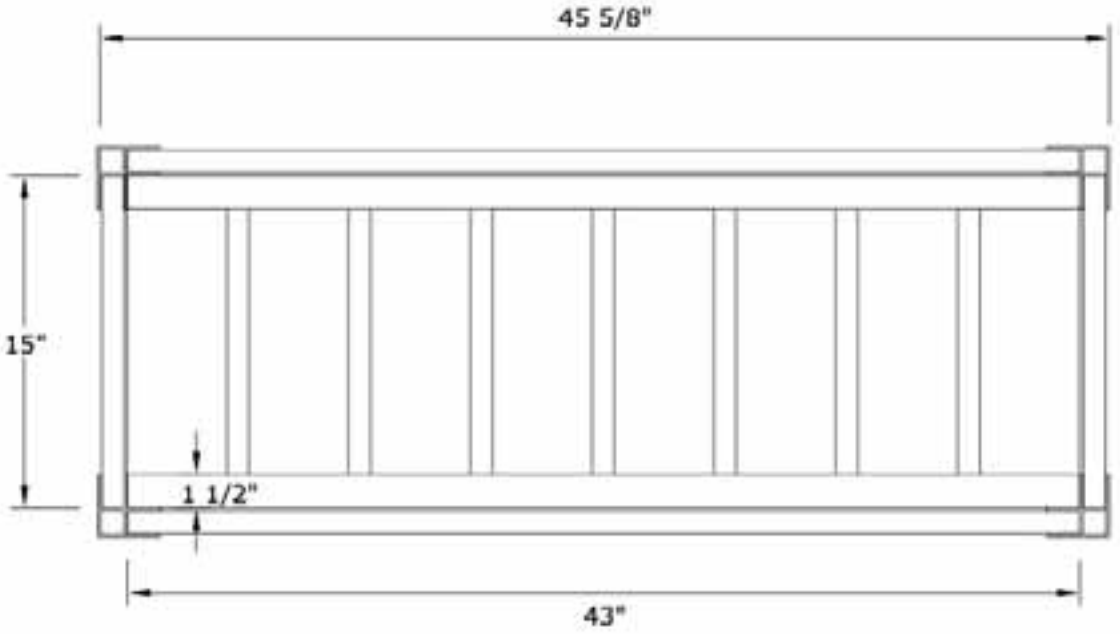
Right Profile



Top Profile



Bottom Profile



Outdoor Living Today

Congratulations on assembling your 4x1.5 Urban Garden Bed!



We strongly recommend you now line the inner walls of your Garden in a Box with landscape fabric or 6 mil poly/plastic sheeting (not provided) before filling with soil.

Note: Raised Garden Beds qualify for our Limited 3-Year Warranty only if the interior of the beds is fully lined with a waterproof barrier before filling the Garden with soil.

We hope your experience constructing our **4x1.5 Urban Garden Bed** has been both positive and rewarding. We value your feedback and would like to hear back from you on how well we are doing in the following areas:

1. Customer Service
2. On Time Shipping
3. Motor Freight Delivery
4. Quality of Materials
5. Assembly Manual
6. Overall Satisfaction

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