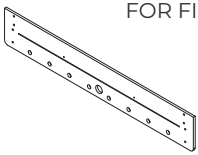
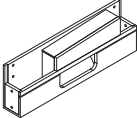
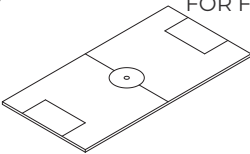



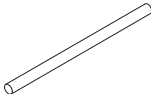



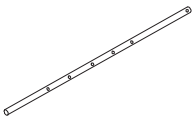
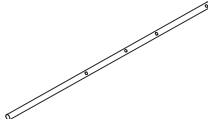
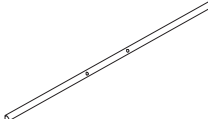

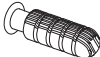


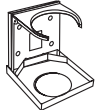
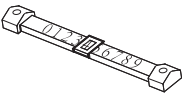









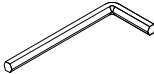
PARTS IDENTIFIER

PART NUMBER		1	FOR FIG. 1, 3	FIG. NUMBER
PART				
PART NAME			Side Apron	QUANTITY
2	FOR FIG. 1		x2	
		End Apron		
3	FOR FIG. 2		x1	
		Soccer Playfield		
4	FOR FIG. 4		x2	
		Support Brace		
5	FOR FIG. 5		x2	
		Leg - A		
6	FOR FIG. 5		x2	
		Leg - B		
7	FOR FIG. 5		x2	
		Leg Panel		
8	FOR FIG. 6		x4	
		Leg Leveler		
9	FOR FIG. 7		x16	
		Rod Washer		
10	FOR FIG. 7		x16	
		Rod Bumper		
11	FOR FIG. 7		x2	
		5 - Hole Rod		
12	FOR FIG. 7		x4	
		3 - Hole Rod		
13	FOR FIG. 7		x2	
		2 - Hole Rod		
14	FOR FIG. 8		x8	
		Rod End Cap		
15	FOR FIG. 8		x8	
		Handle		
16	FOR FIG. 7		x13	
		Player - Blue		
17	FOR FIG. 7		x13	
		Player - Red		
18	FOR FIG. 8		x2	
		Cup Holder		
19	FOR FIG. 8		x2	
		Slide Scorer		

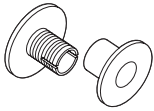
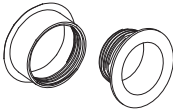
ACCESSORIES

20	FOR FIG. 9
	
x2	
Soccer Ball	

HARDWARE

A1 FOR FIG. 1, 3, 6  x24 1/4"x1-1/8" Bolt	A2 FOR FIG. 1, 3, 6  x24 1/4" Washer	A3 FOR FIG. 4  x4 4x35mm Screw	A4 FOR FIG. 7  x26 3x18mm Screw
A5 FOR FIG. 8  x8 4x12mm Screw	A6 FOR FIG. 8  x4 3x16mm Screw	A7  x1 Allen Key	

PRE-INSTALLED PARTS

P1 FOR FIG. 1, 3  x16 Plastic Rod Bushing	P2 FOR FIG. 1, 3  x2 Plastic Ball Entry Rim
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BEFORE ASSEMBLY

1. Find a clean, level place to begin the assembly of your product.
2. Verify that you have all listed parts as shown on the part list pages.

ASSEMBLY

FIG. 1

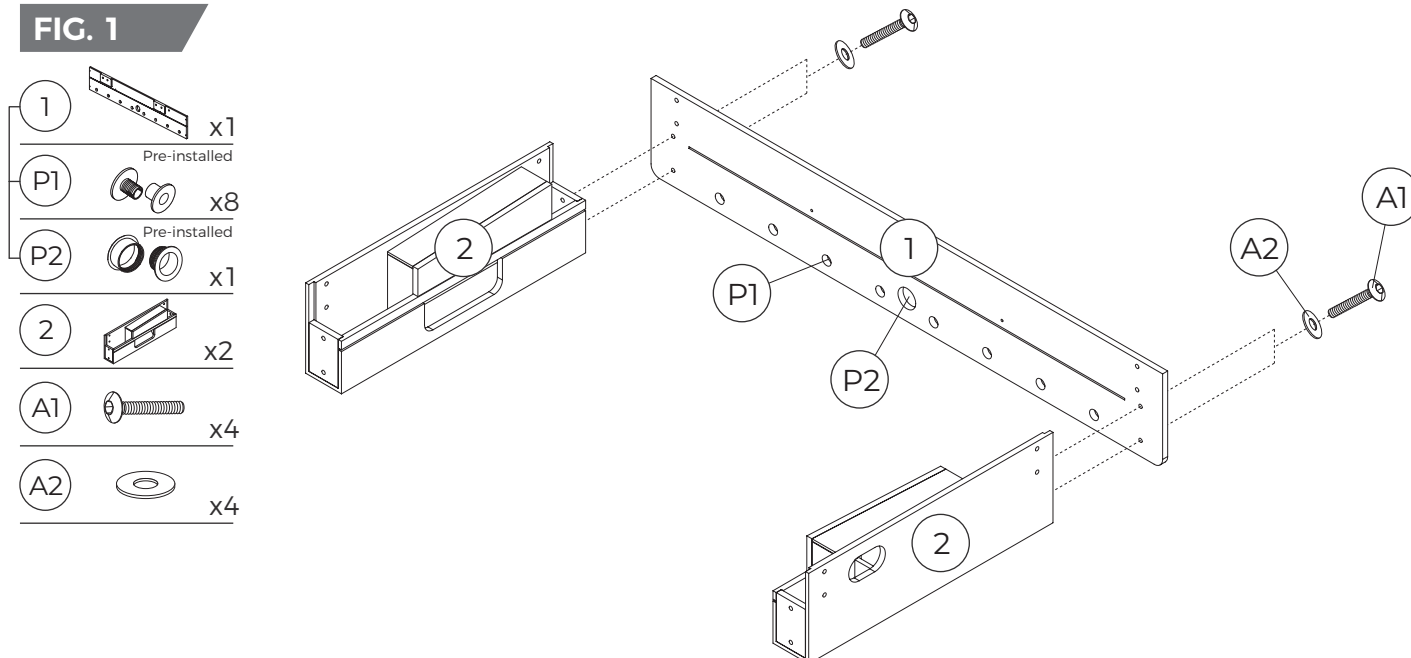
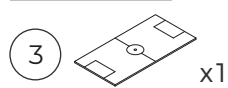


FIG. 2



Note: Playfield graphic should face down when assembling.

ASSEMBLY

FIG. 3

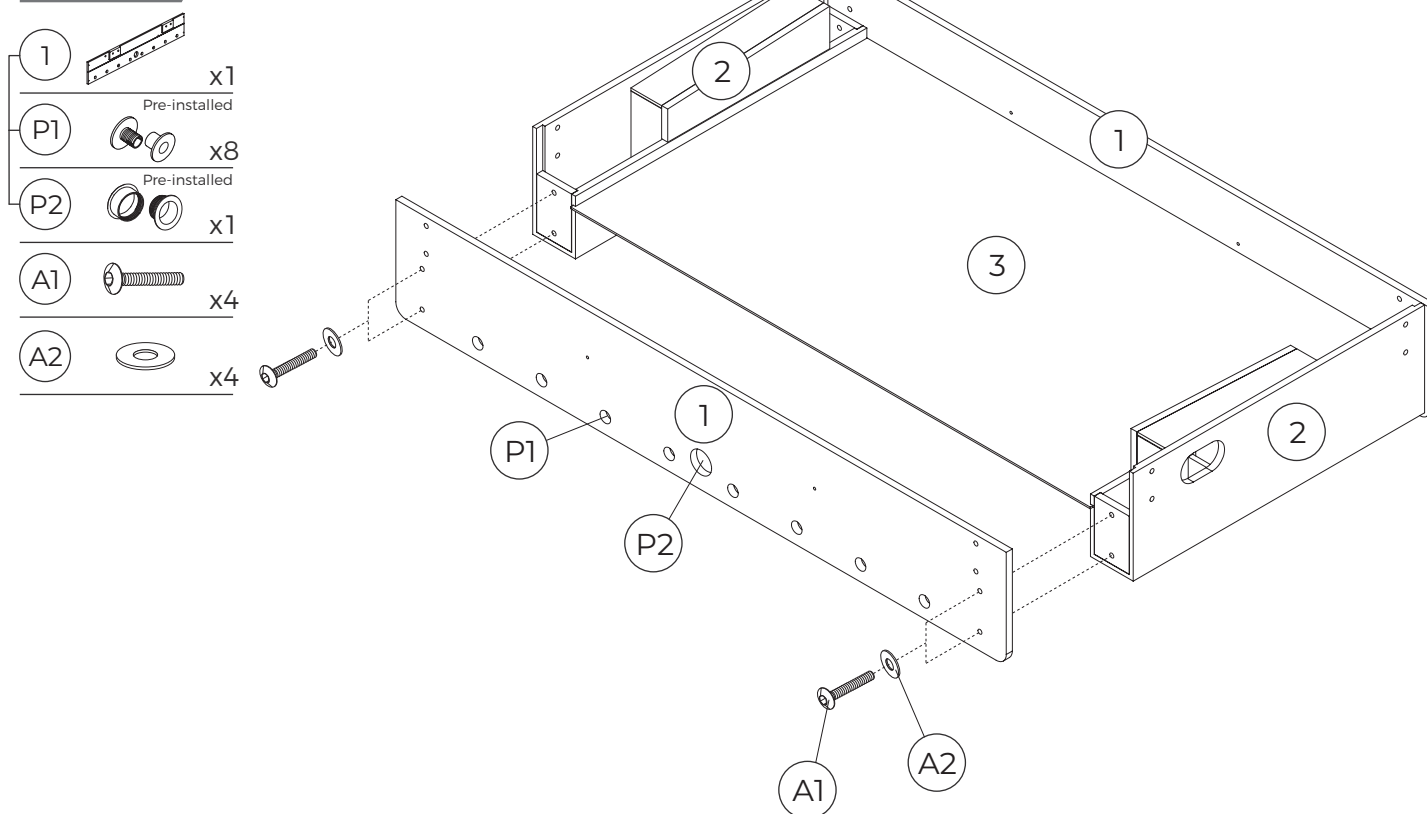
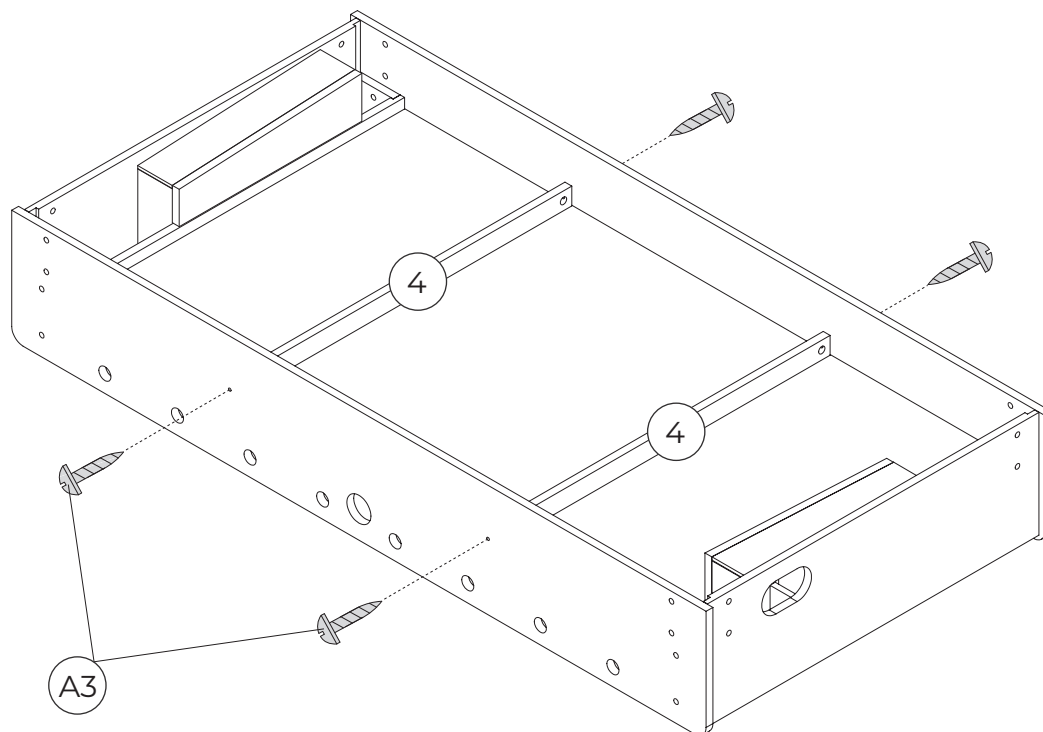
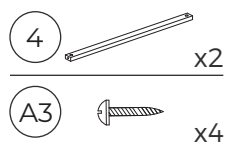


FIG. 4



ASSEMBLY

FIG. 5

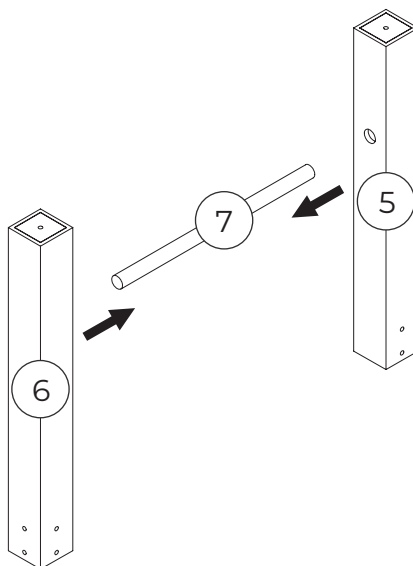
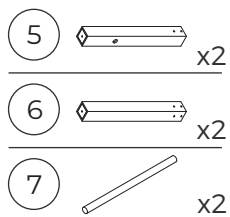
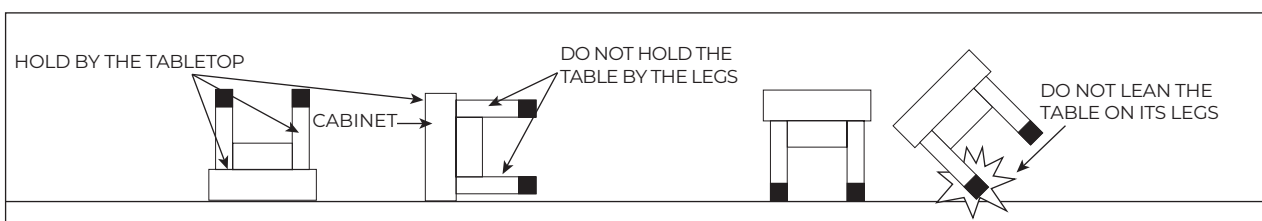
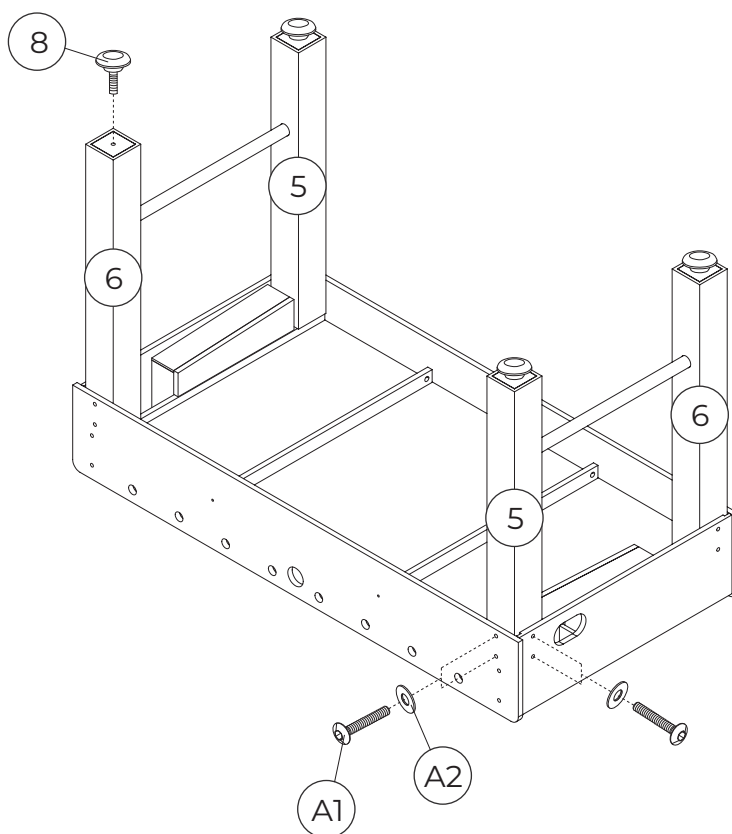
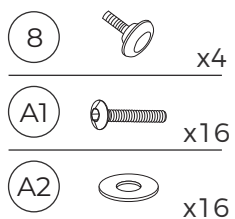


FIG. 6







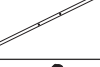



⚠ CAUTION

Two strong adults are recommended to turn over the table as shown.

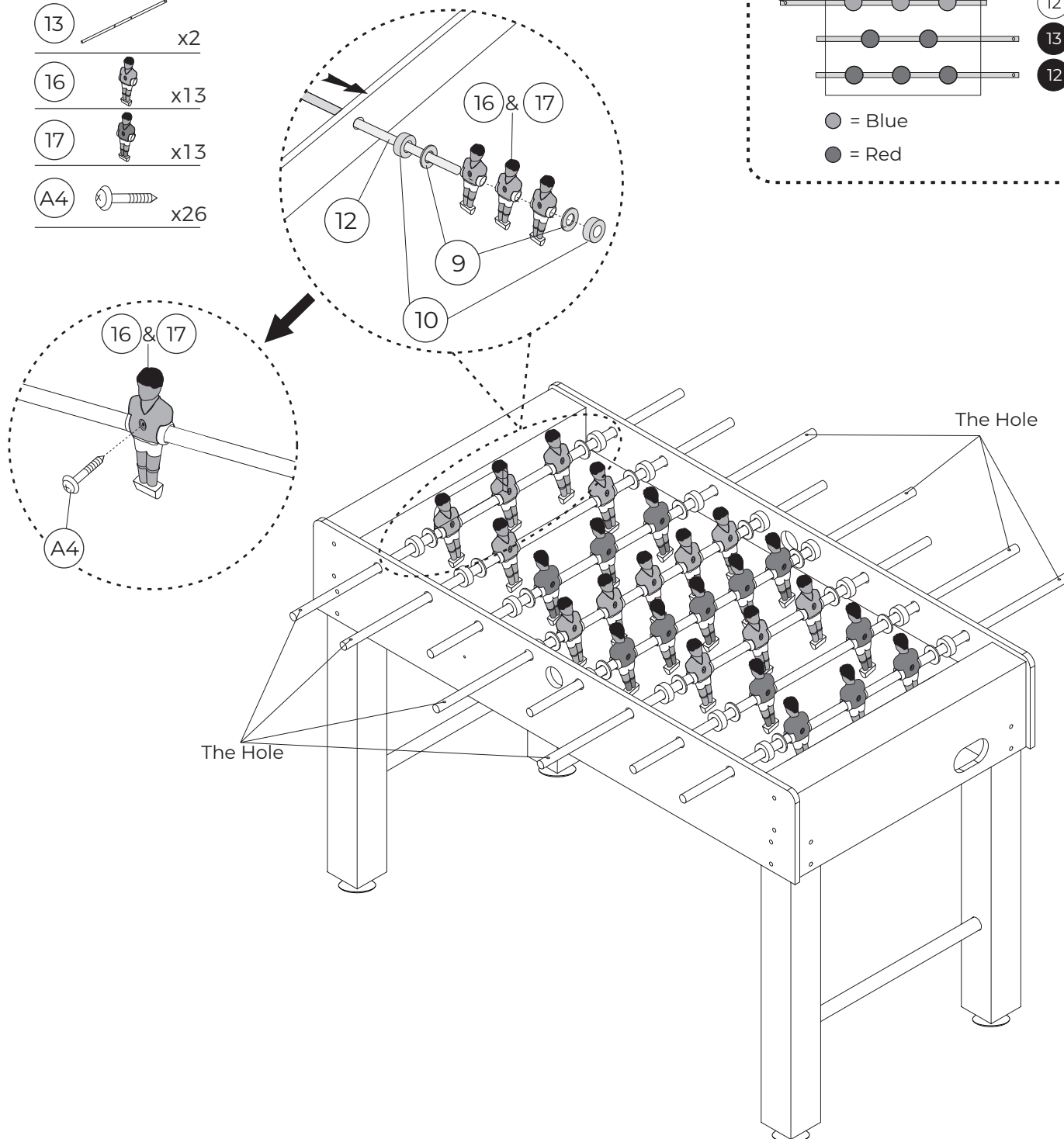
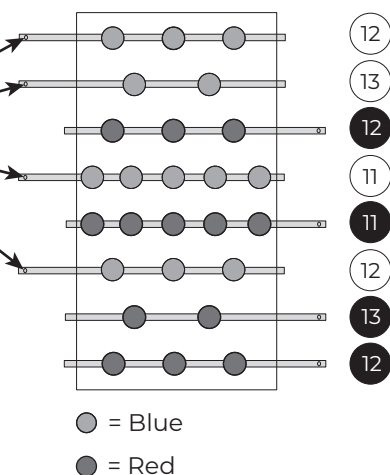
1. Lift the table off the ground.
2. Turn the table over.
3. Place it on all four feet at the same time on the ground.

ASSEMBLY

FIG. 7




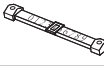


- | | | |
|----|---|-----|
| 9 |  | x16 |
| 10 |  | x16 |
| 11 |  | x2 |
| 12 |  | x4 |
| 13 |  | x2 |
| 16 |  | x13 |
| 17 |  | x13 |
| A4 |  | x26 |

Note: The Rods have a hole at the end where their Handles will go.

Order of players (Overhead View)


ASSEMBLY

FIG. 8

- | | | |
|----|---|----|
| 14 |  | x8 |
| 15 |  | x8 |
| 18 |  | x2 |
| 19 |  | x2 |
| A5 |  | x8 |
| A6 |  | x4 |

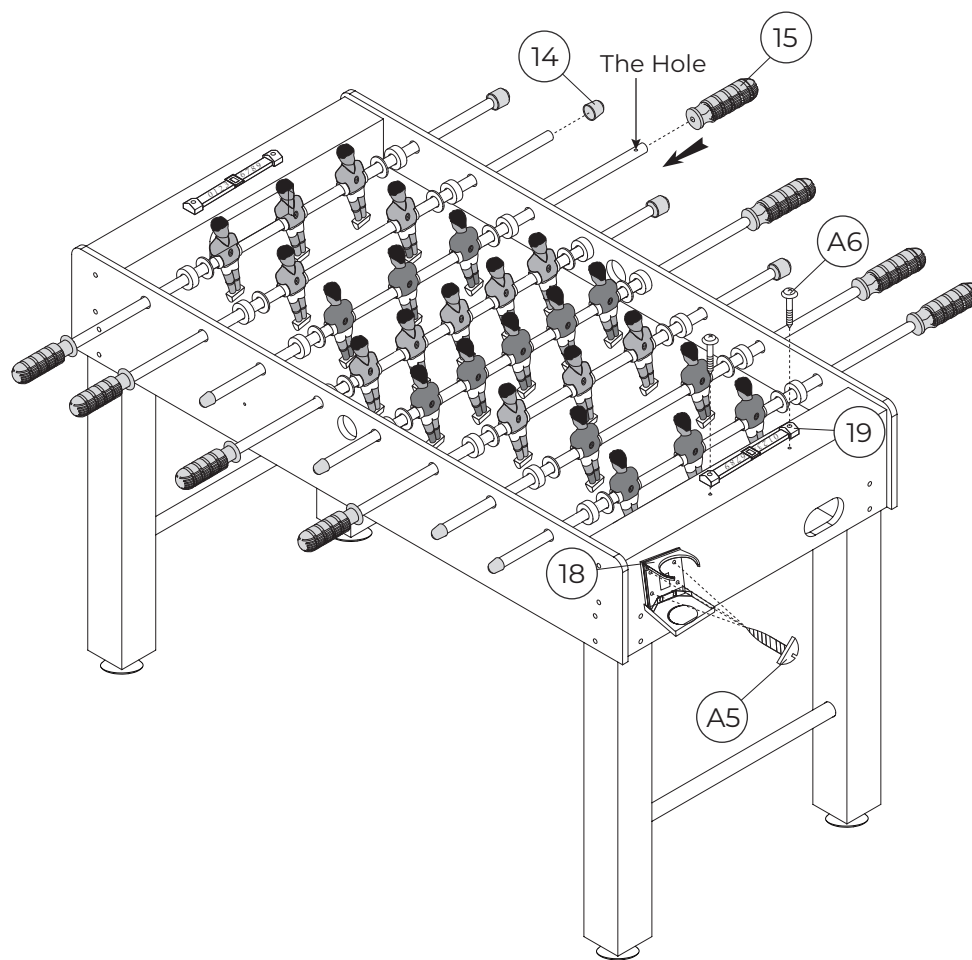


FIG. 9

- | | | |
|----|---|----|
| 20 |  | x2 |
|----|---|----|

