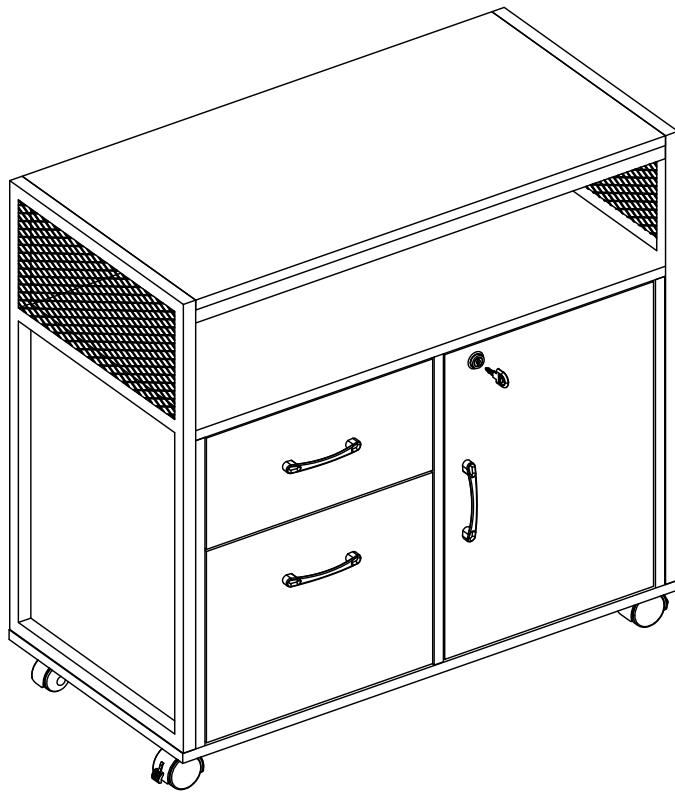
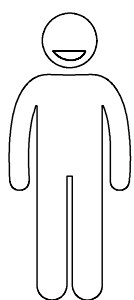
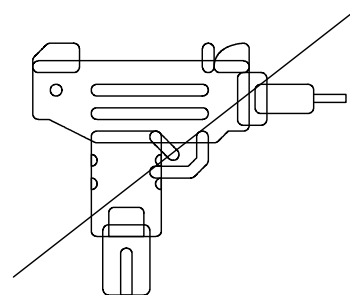
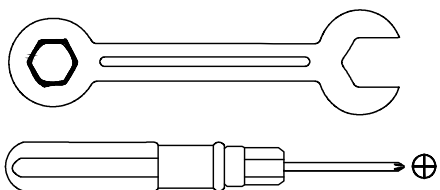


Assembly Instructions

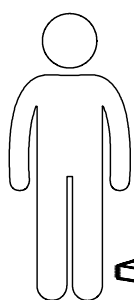




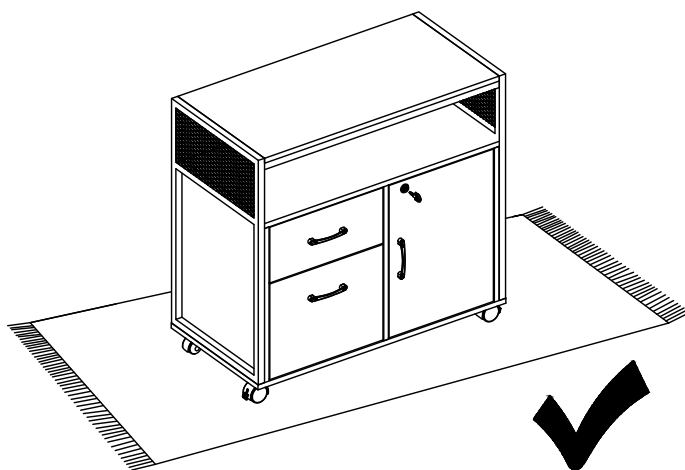
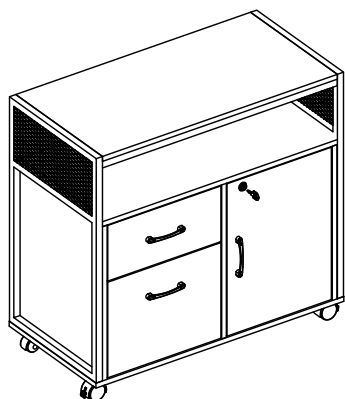
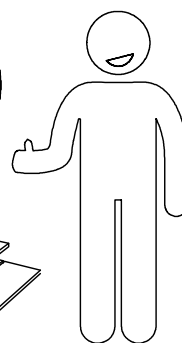
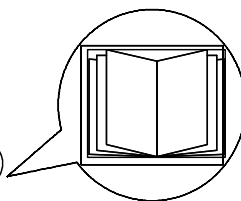
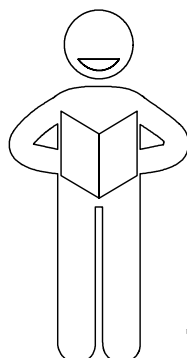
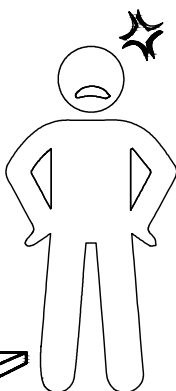
X2

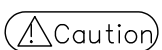
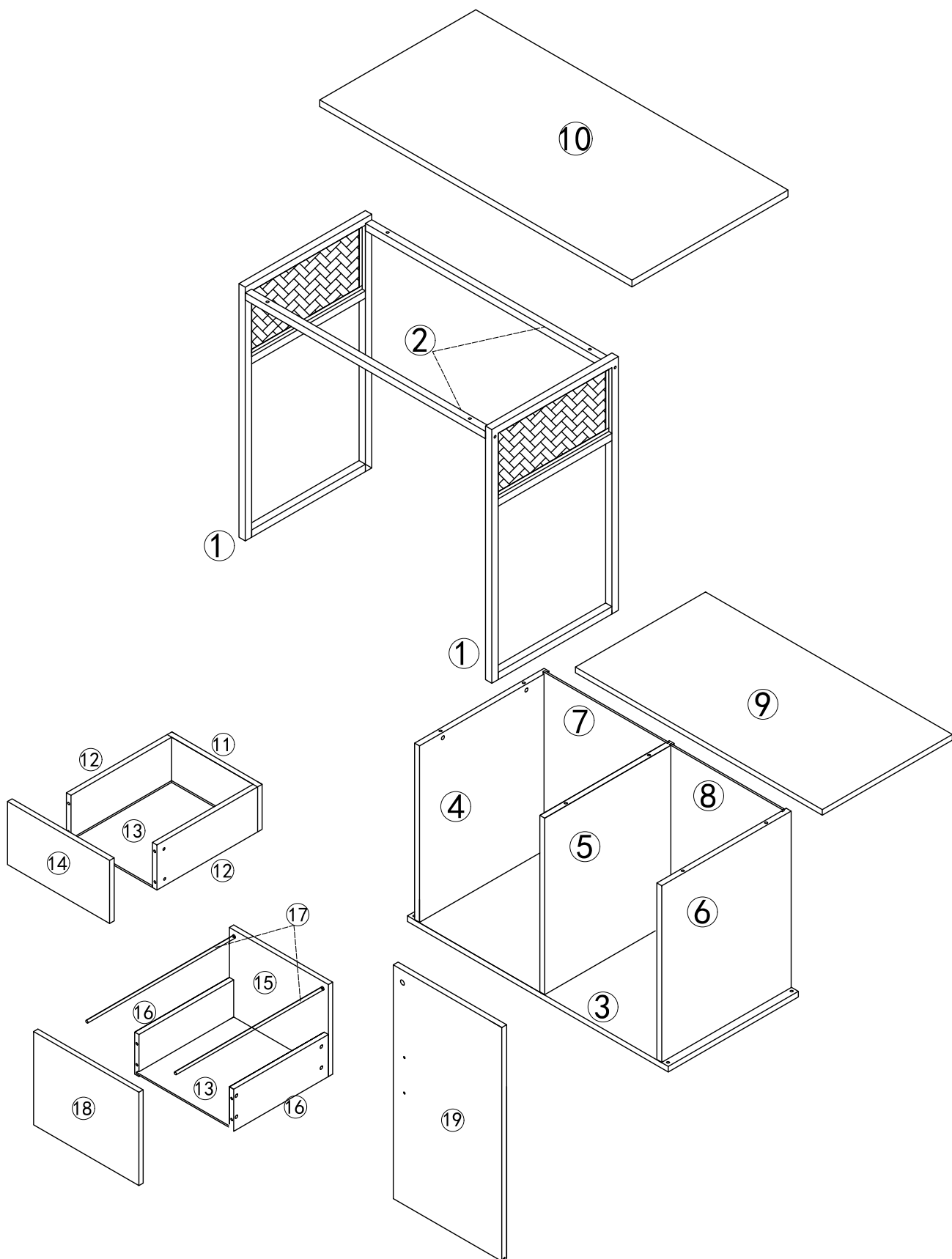


When using the electric screwdriver ,
Reduce the power and torque to avoid damaging the furniture



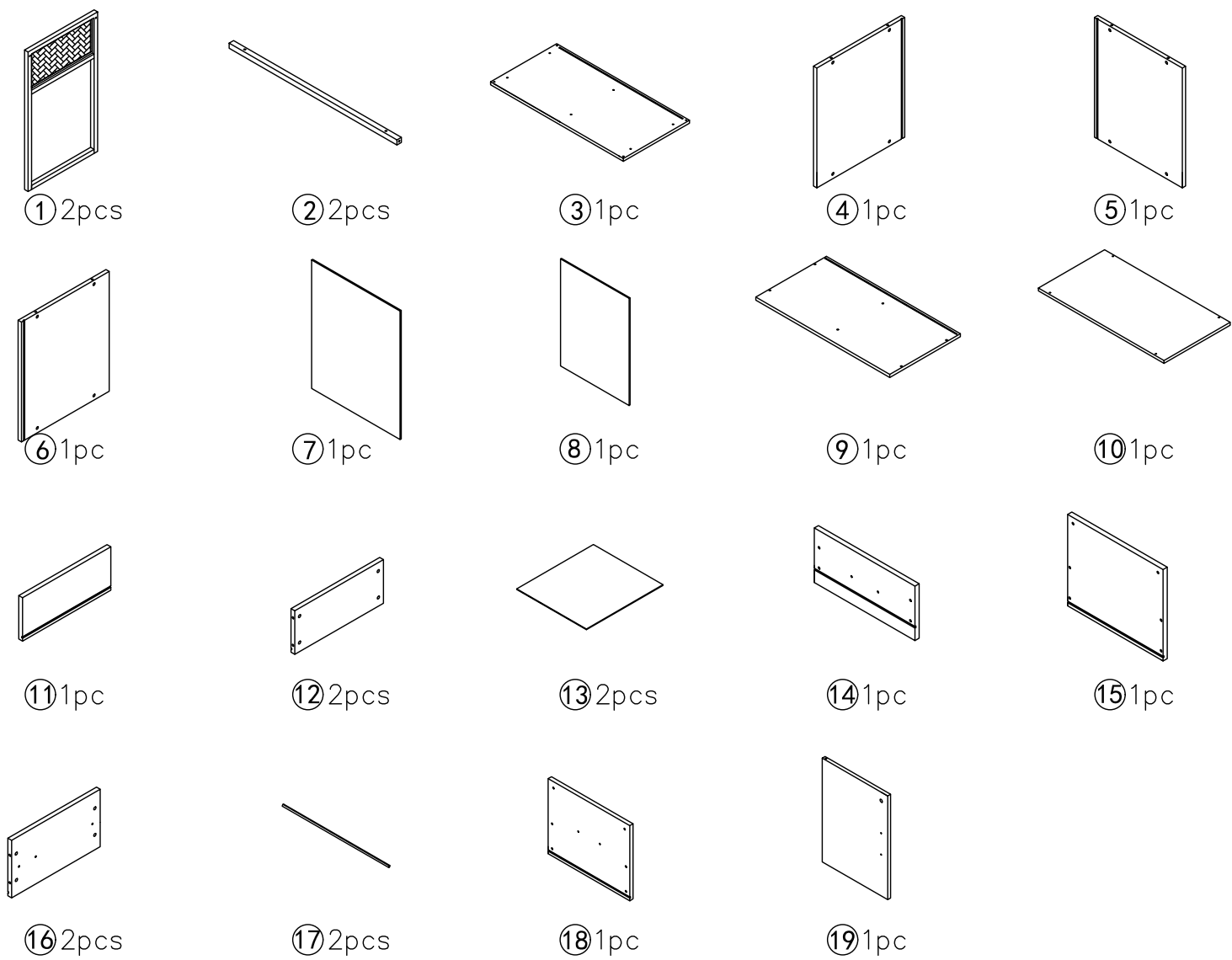
?





















Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Contact us for free replacement if having damaged or missing parts.

Parts & Hardware List



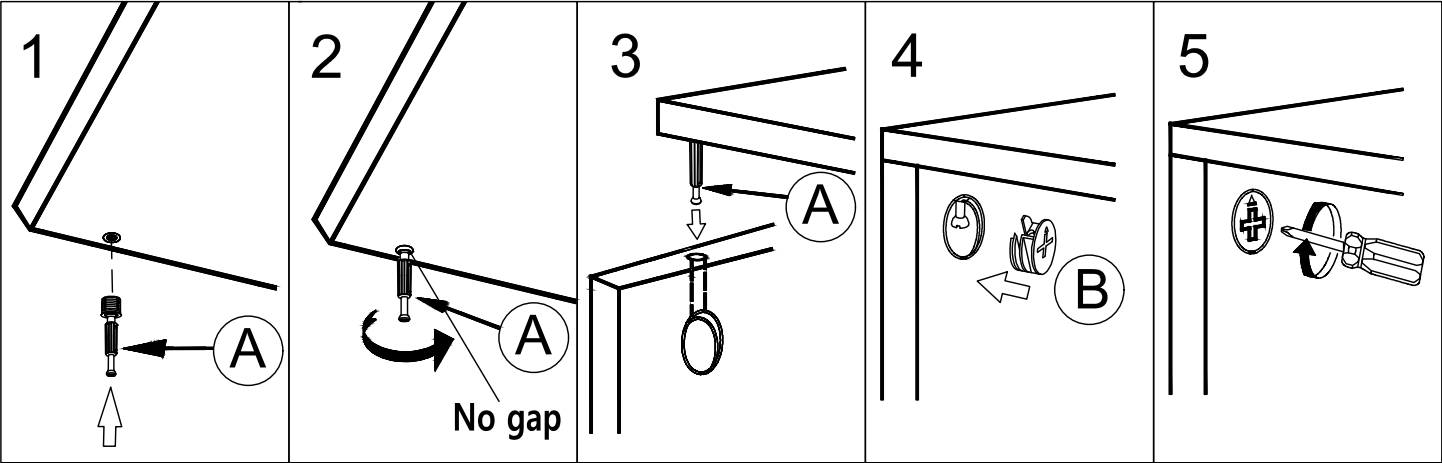
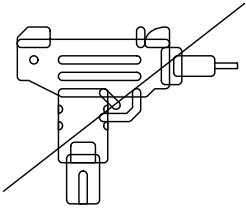
Hardware List

A	x28+1	B	x28+1	C	x8+1	D	x4+1	E	x2	F	x3	G	x1	H	x2
															
φ6x40		φ15x12		M6X30mm		M6X35mm									

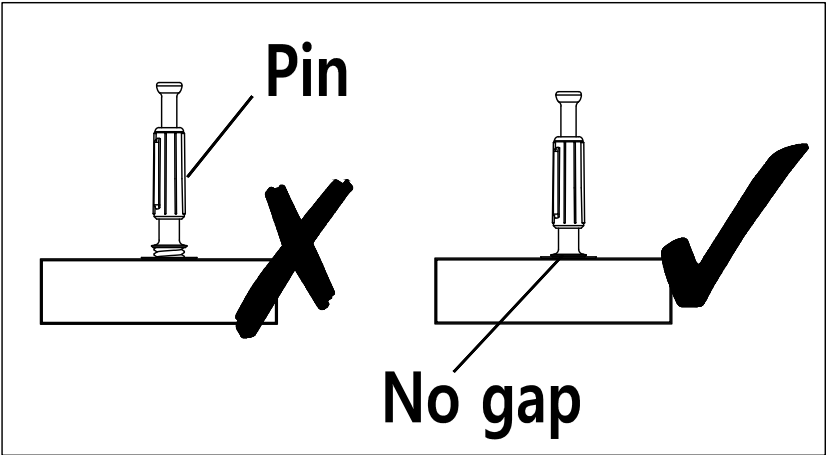
I	x2	J	x12+1	K	x16+1	L	x53+1	M	x6+1	N	x1	O	x1	P	x4
															
				3X18mm		3.5X14mm		M4X20mm		M4x65x30					

Installation of Cams and Pins

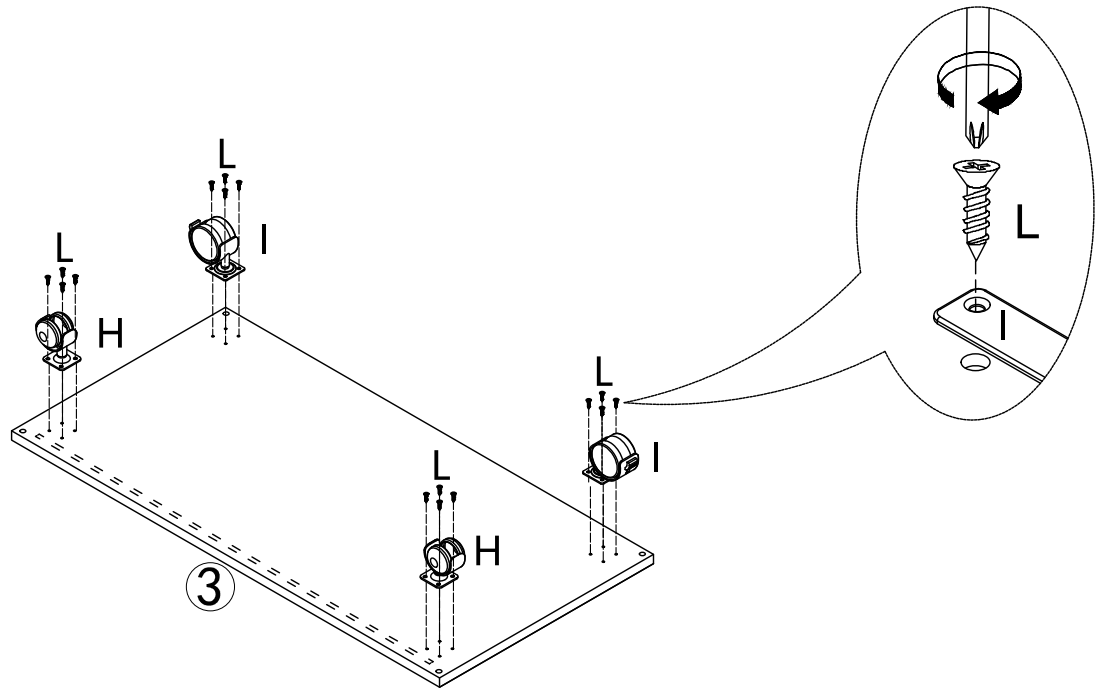
Screw the pin into the hole. To set the cams correctly, ensure that the arrow on the cam is opening to the hole of the pin it is locking. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.






Read each step carefully before starting. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.

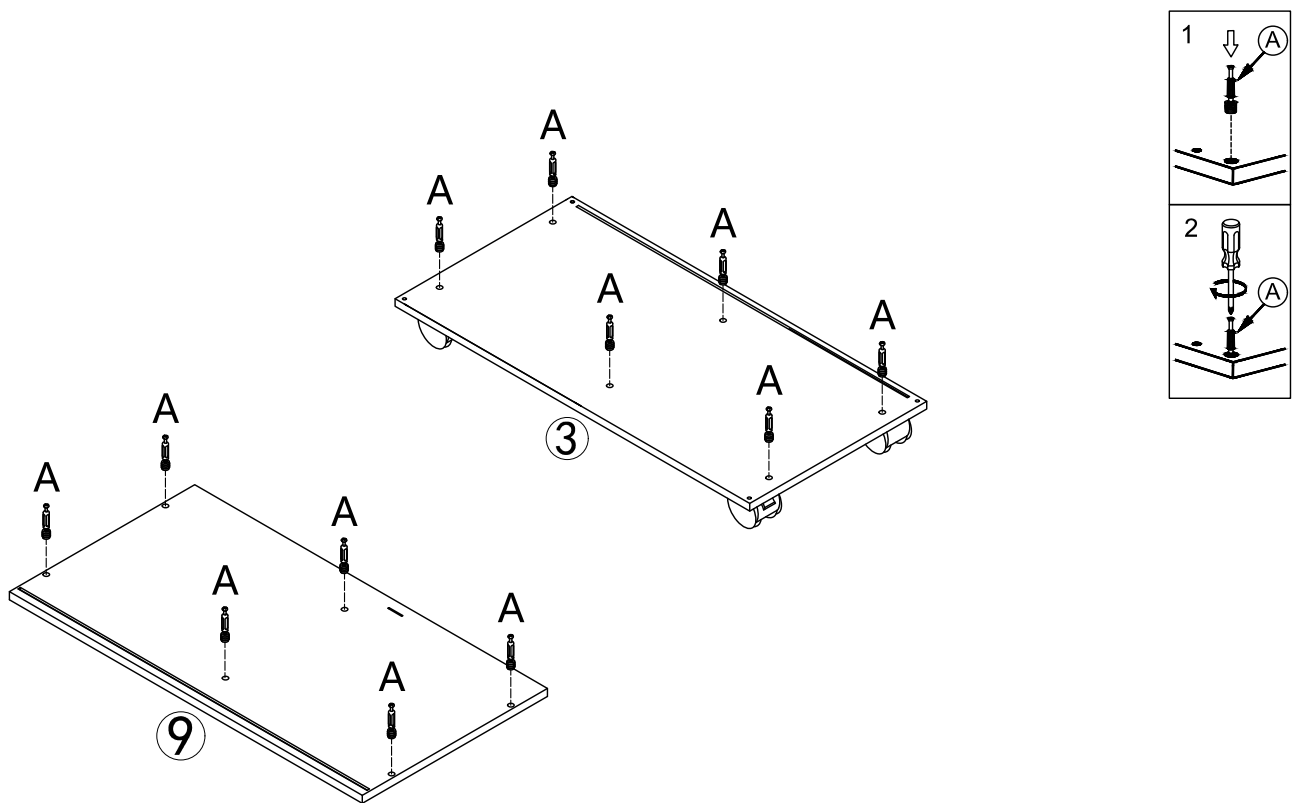



1



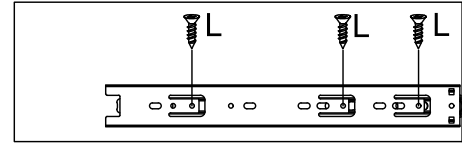
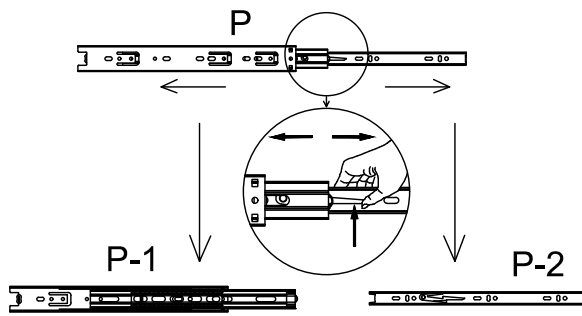
H	x2	I	x2	L	x16
					
					3.5X14mm

2

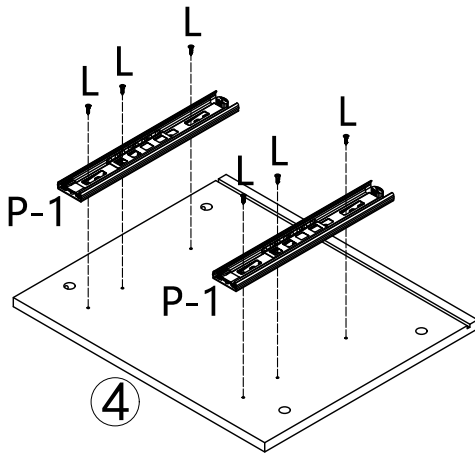


A	x12
	
ø6x40	

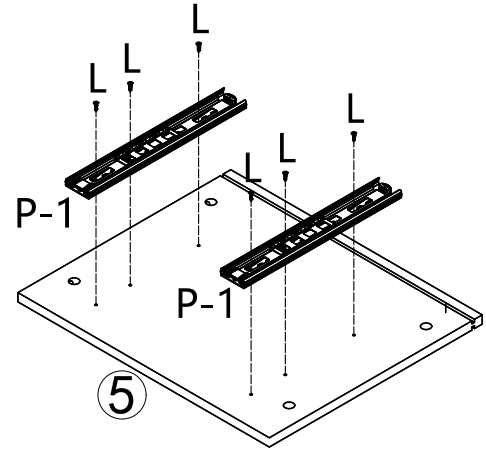
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P-1



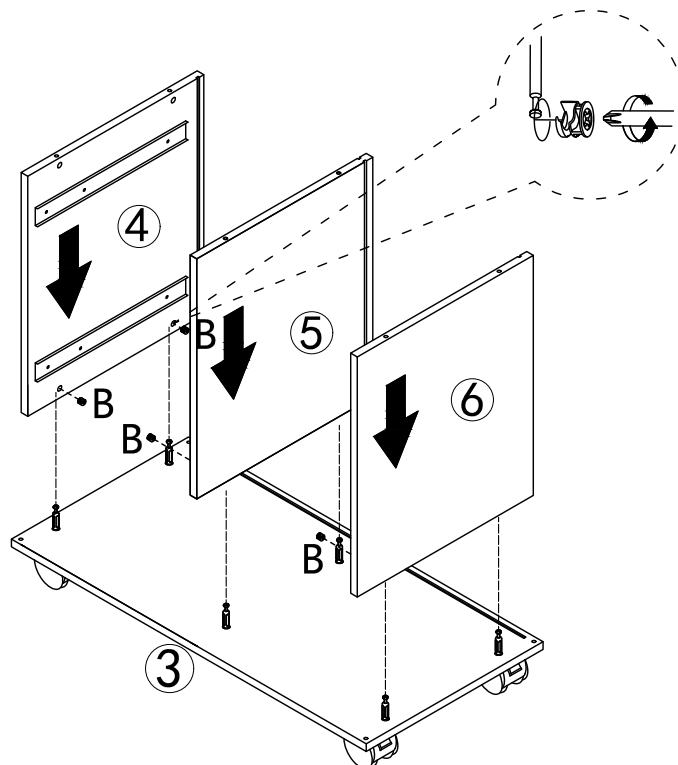
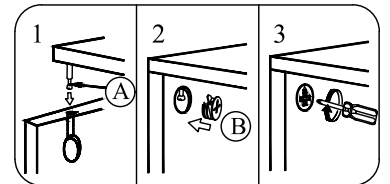
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5

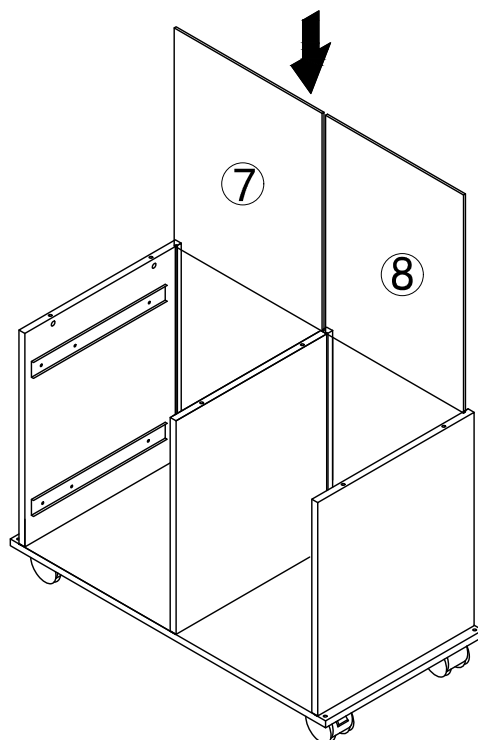
P	x4	L	x12
		3.5X14mm	

4

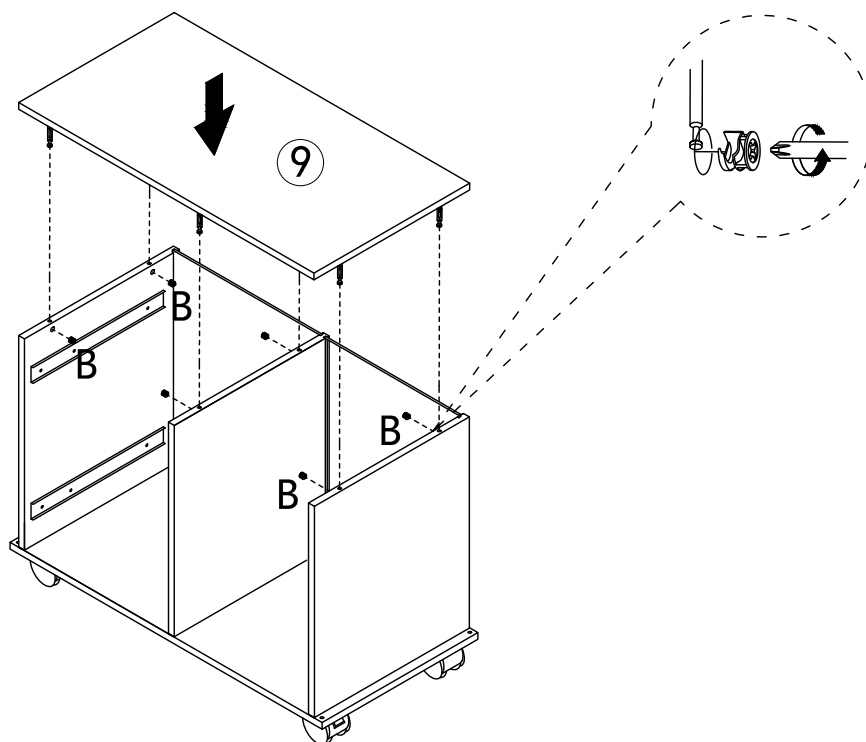


B	x6
Ø15x12	

5

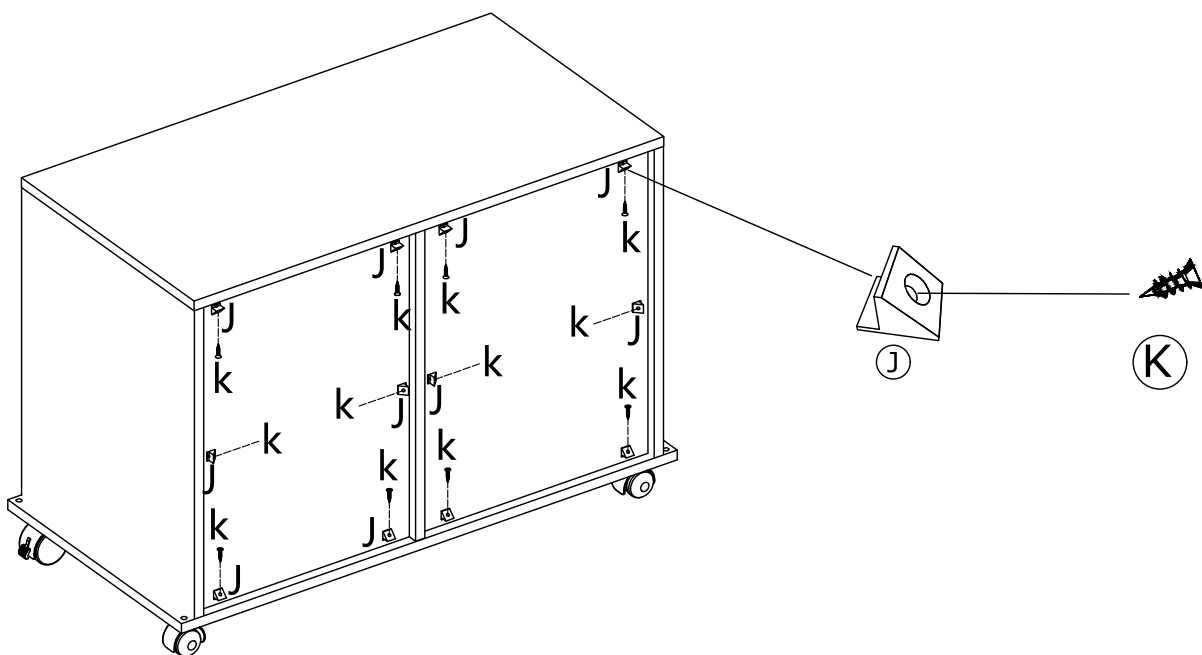




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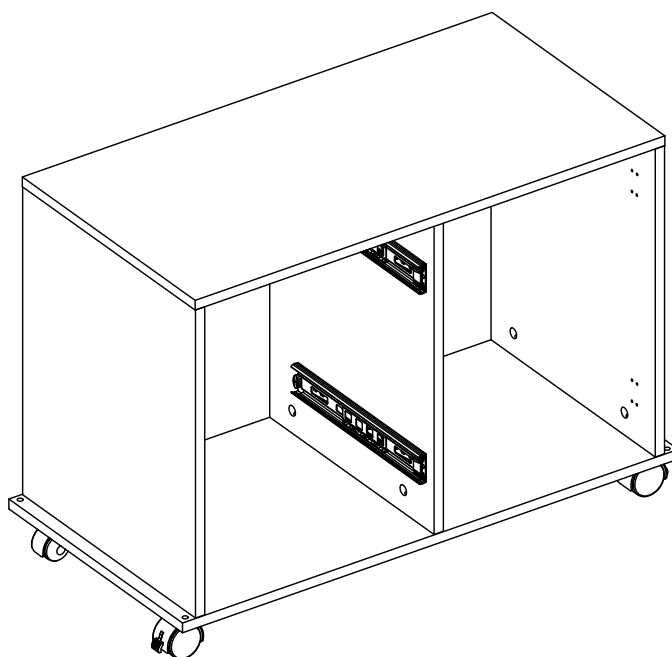
B	x6
Ø15x12	

7

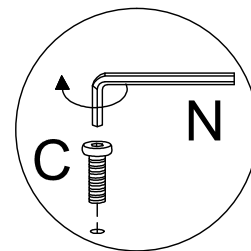
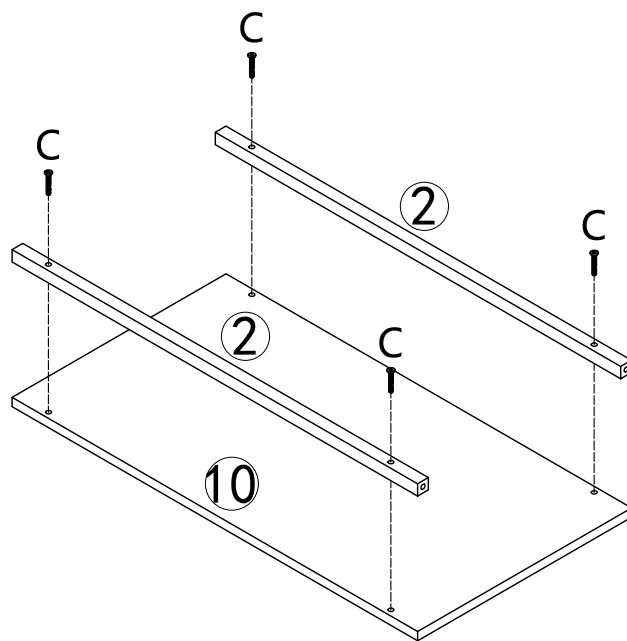




J	x12	K	x12
			
		3X18mm	

8

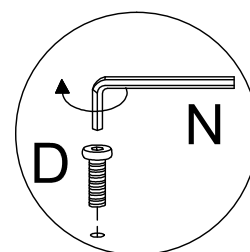
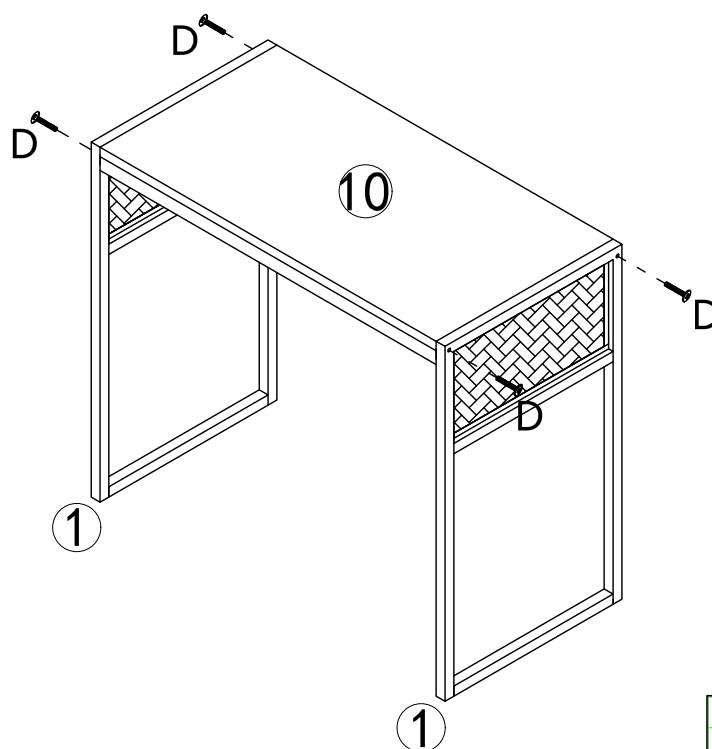




9



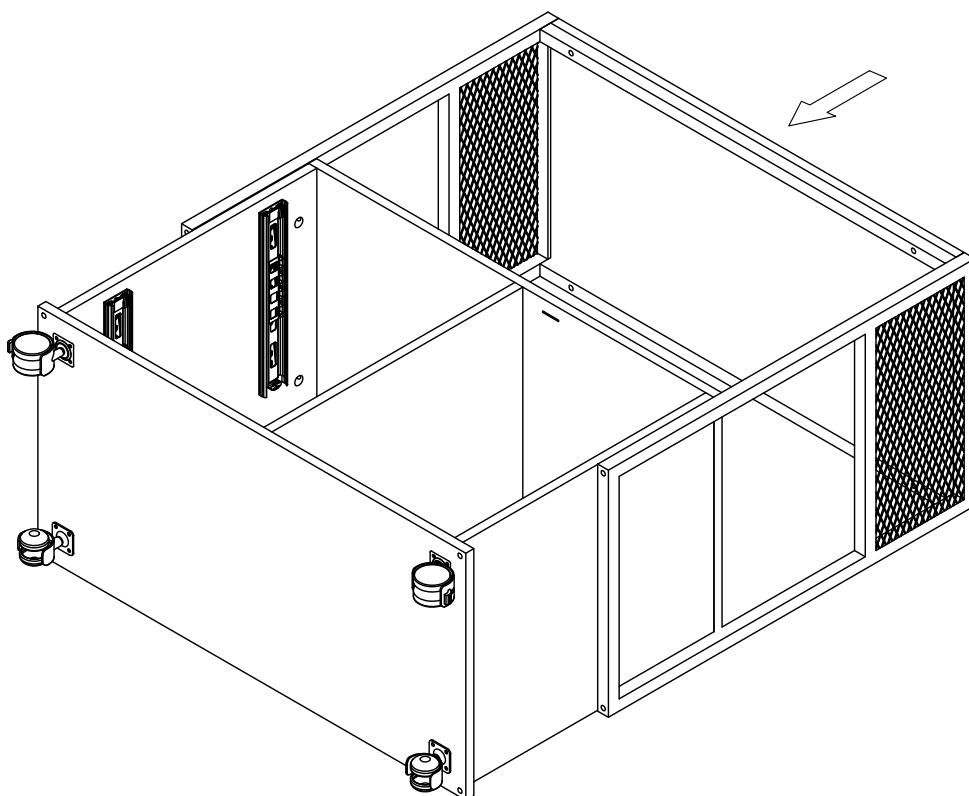
C	x4	N	x1
			
M6X30mm		M4x65x30	

10

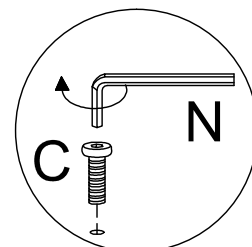
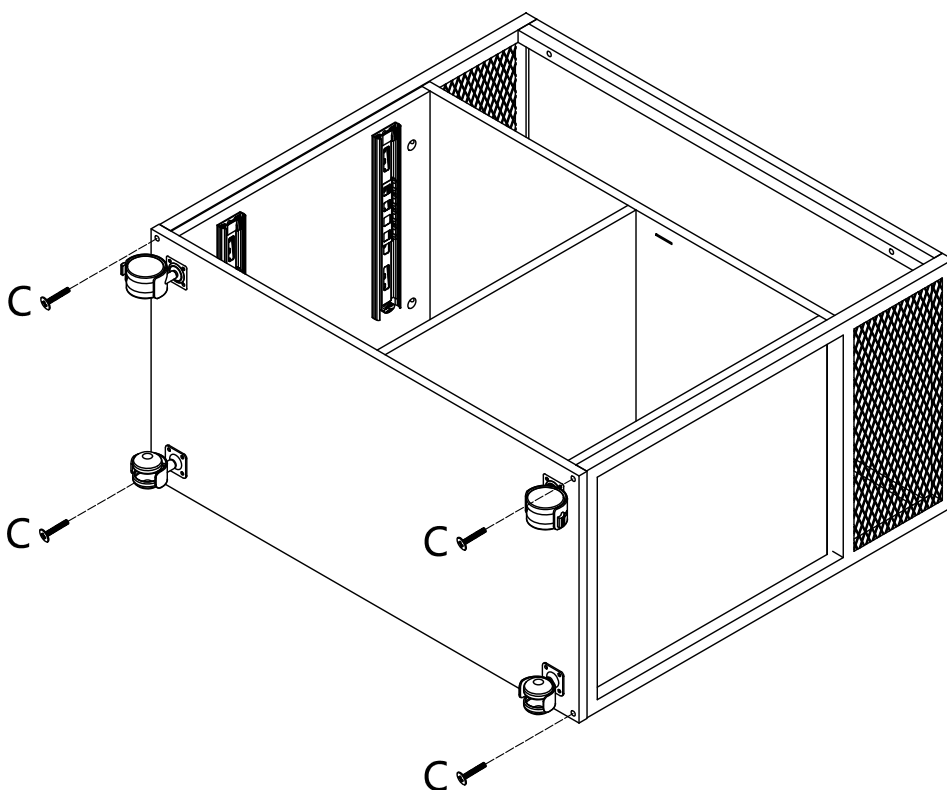




D	x4	N	x1
			
M6X35mm		M4x65x30	

11

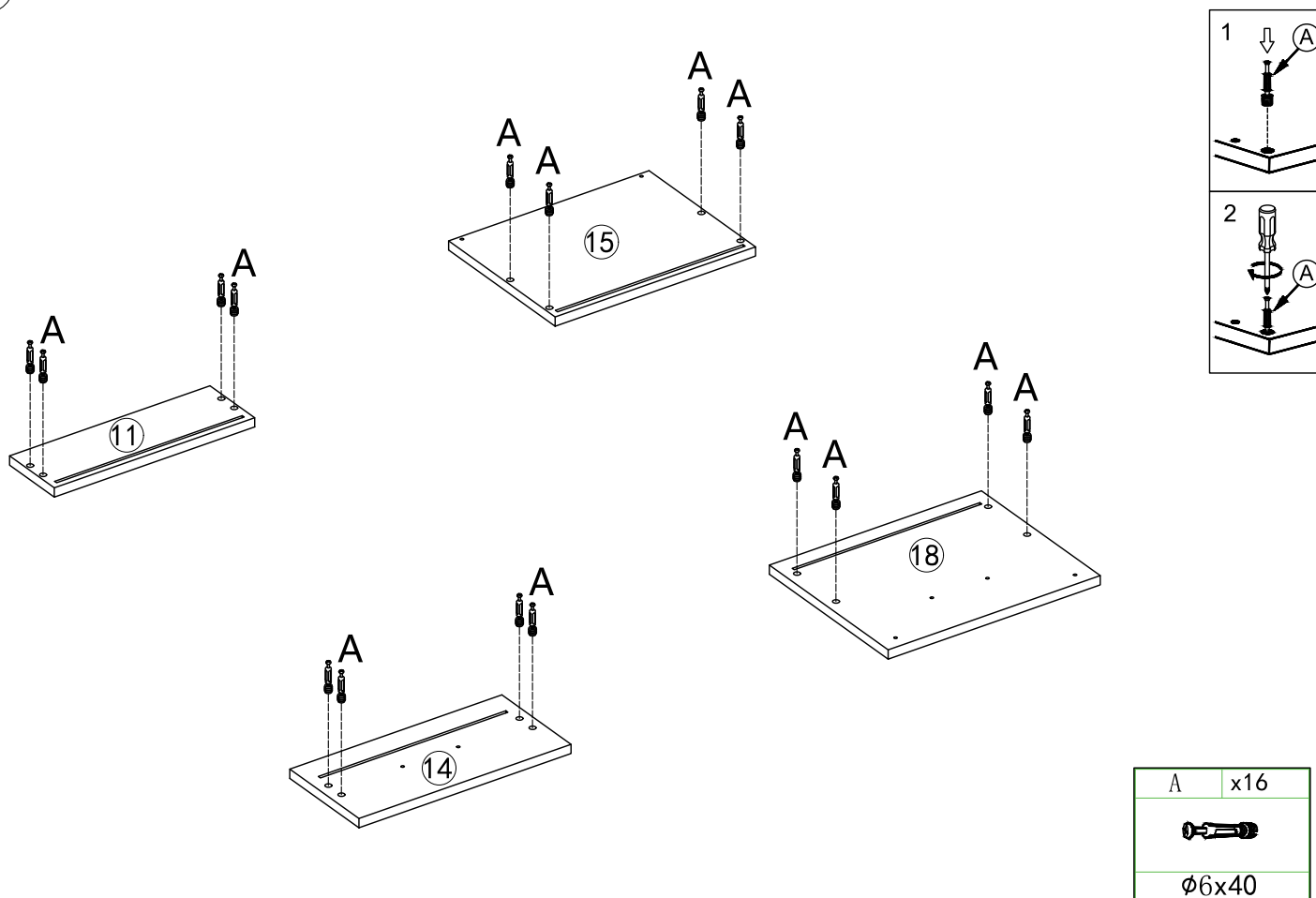


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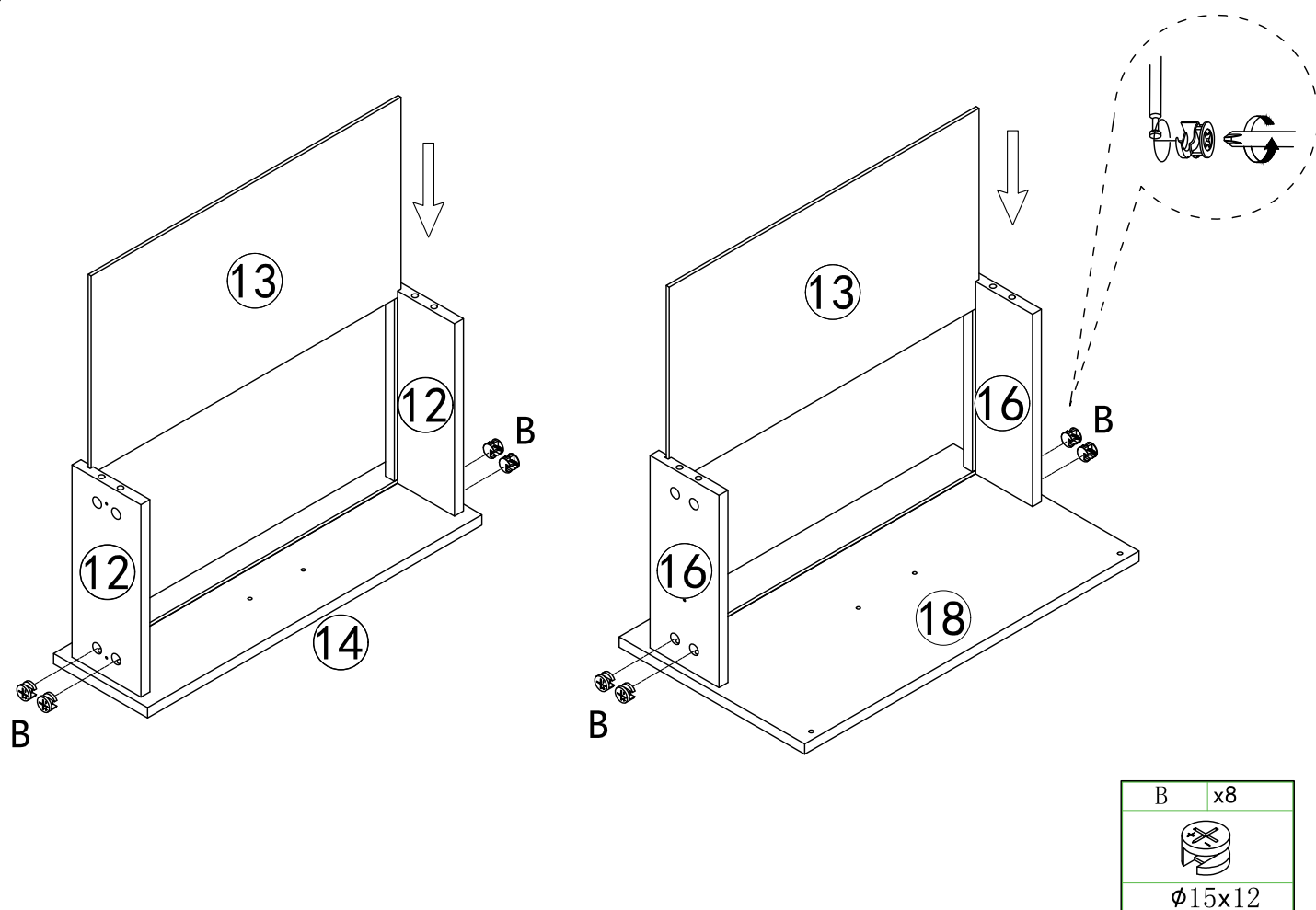


C	x4	N	x1
			
M6X30mm		M4x65x30	

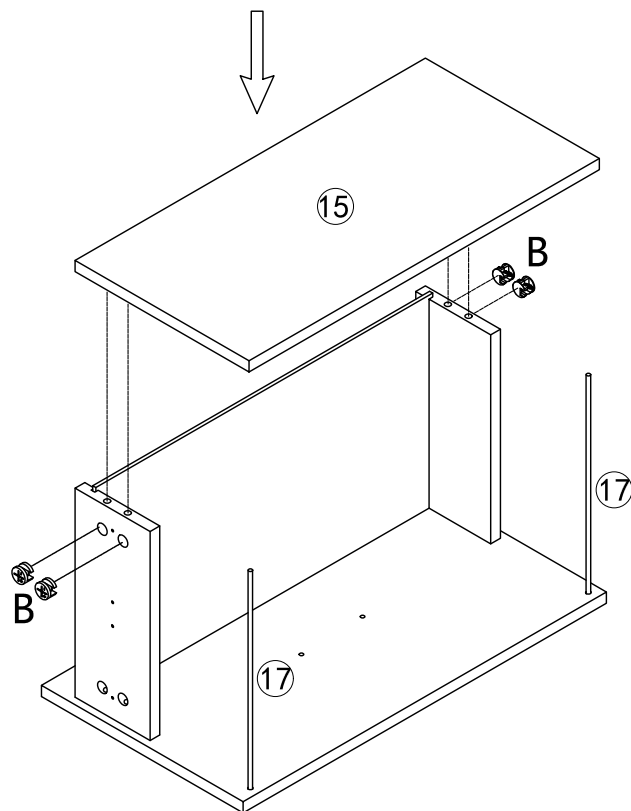
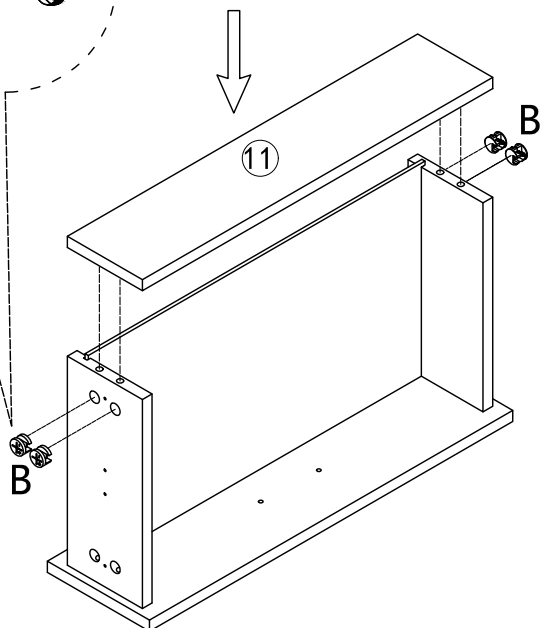
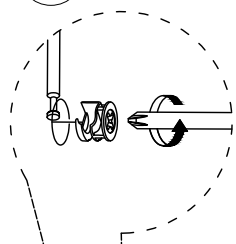
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14

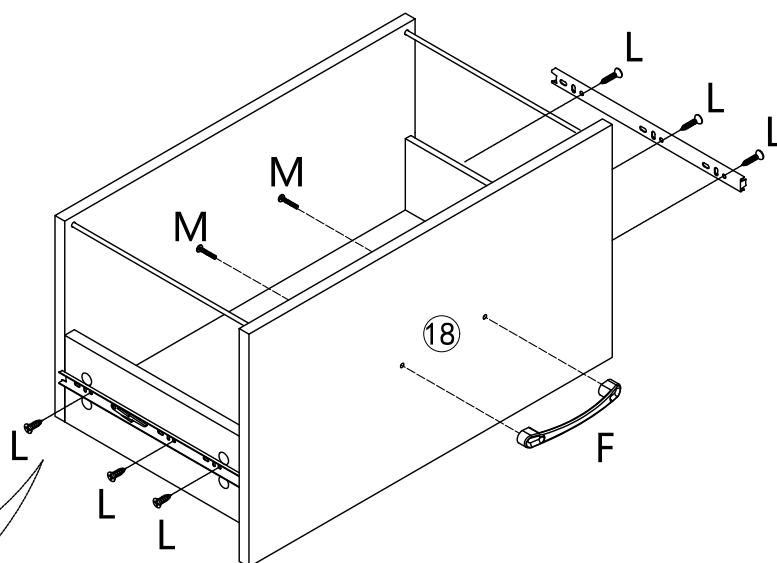
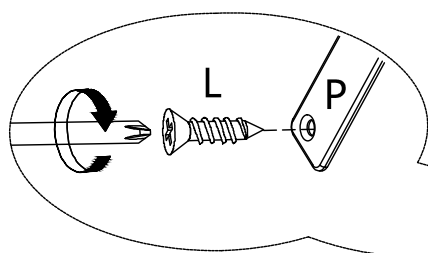
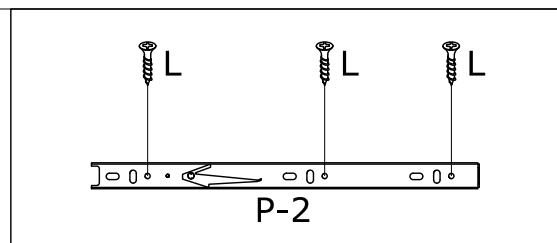
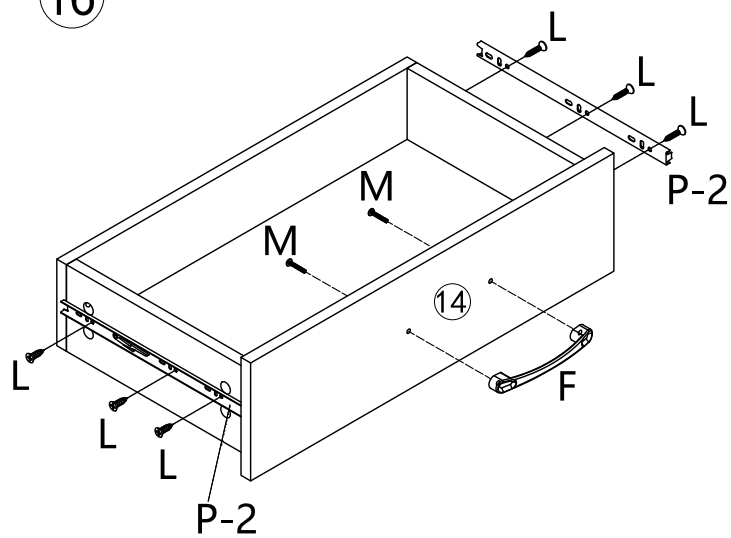


15



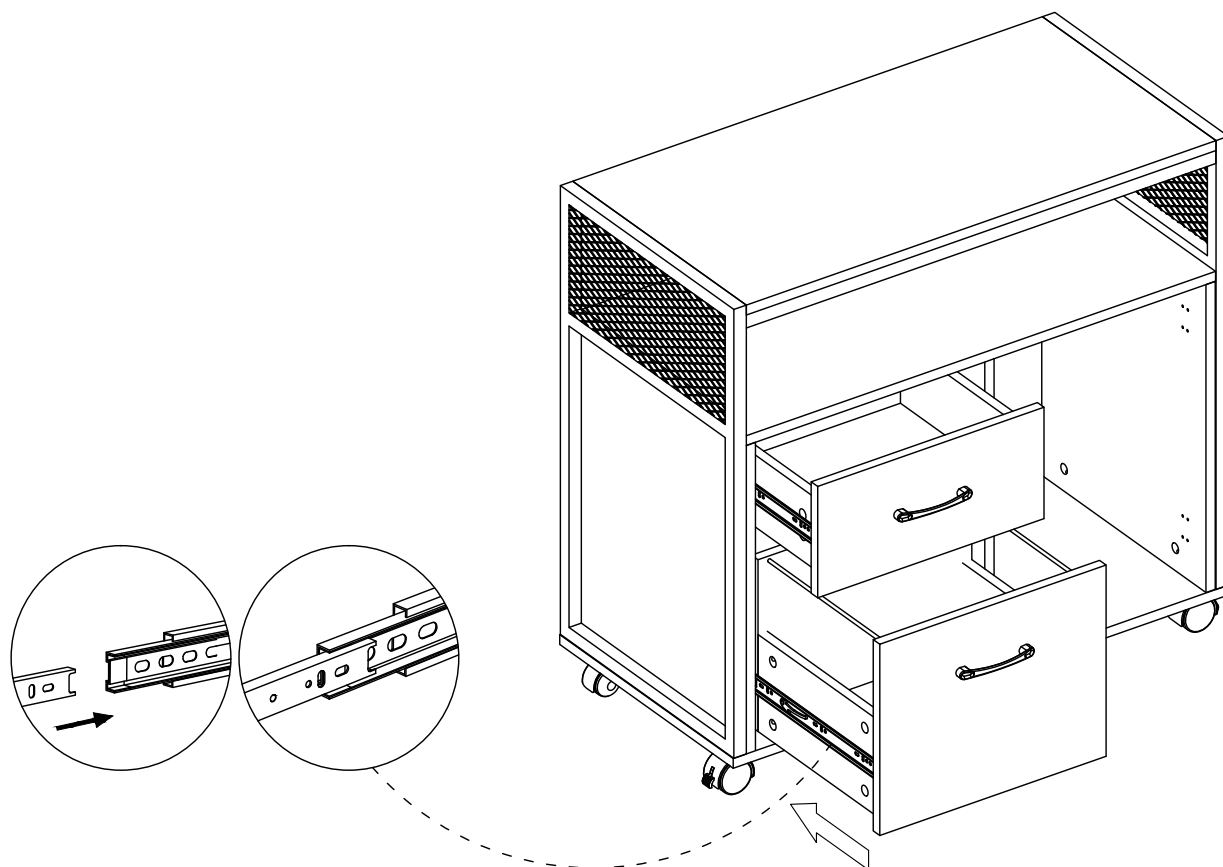
B	x8
Ø15x12	

16

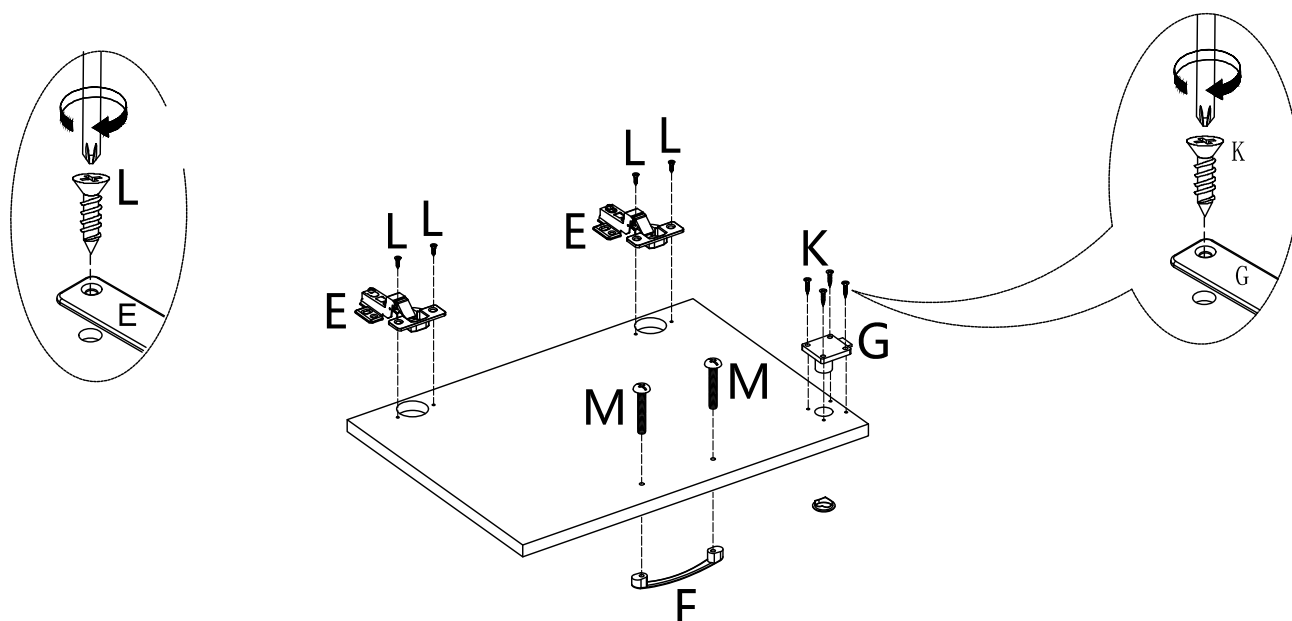








F	x2	L	x12	M	x4	P-2	x4
		3.5X14mm		M4X20mm			

17

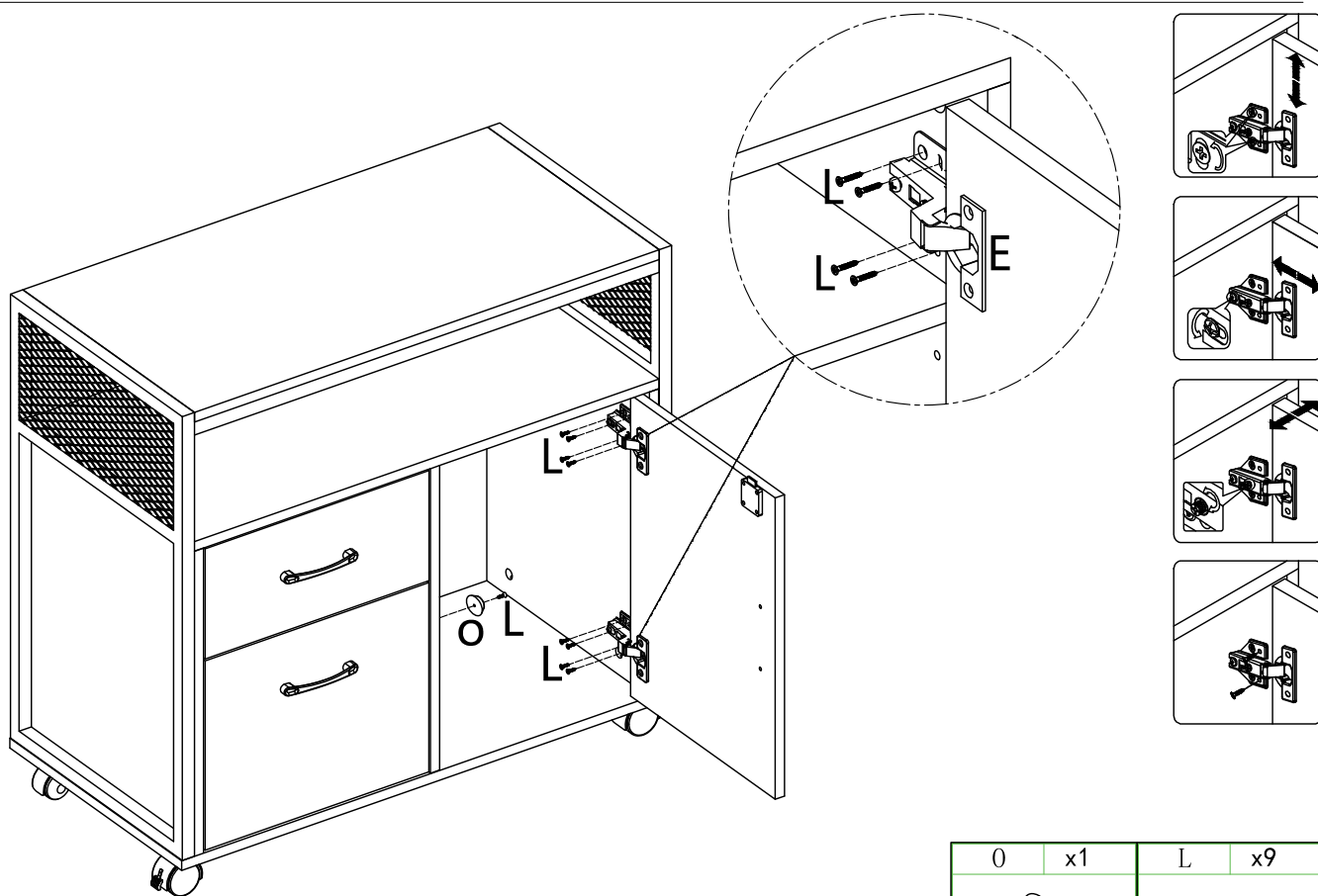


18



E	x2	F	x1	G	x1	K	x4	L	x4	M	x2
											
						3X18mm		3.5X14mm		M4X20mm	

19



20

