Instruction Sheet

STEP 3- Align holes on center cross rail (14) and end cross rails (15) with holes on cleat of side rails (13) See Figure 3. Insert flat metal washers (3) over screws (2) See Figure 3. Now insert screws with washers through holes on cross rails (14) and (15) into holes on cleat of side rails (13) secure each screws with flat metal washers (3) spring washers (4) and hex nuts (5) and tighten all screws securely using allen wrench (6) and open wrench (7) See Figure 3.

