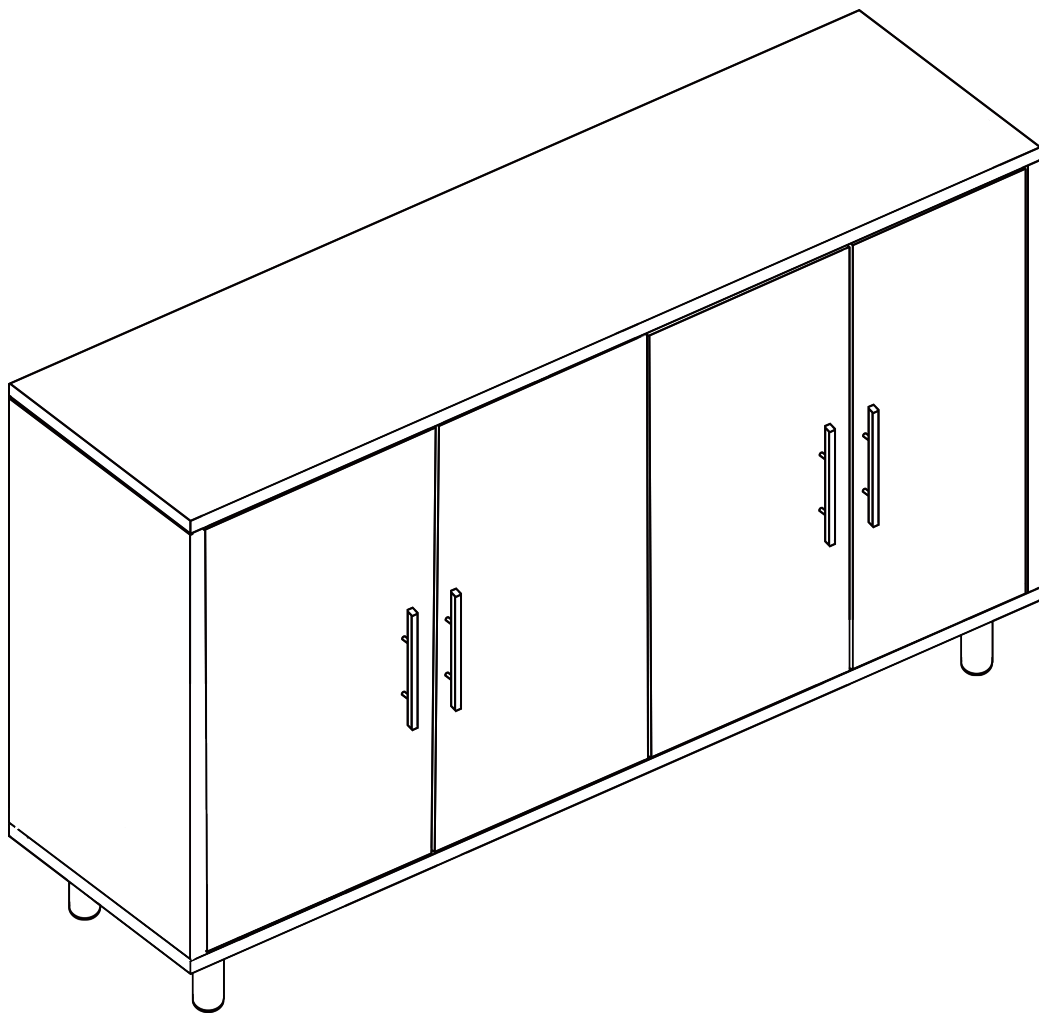
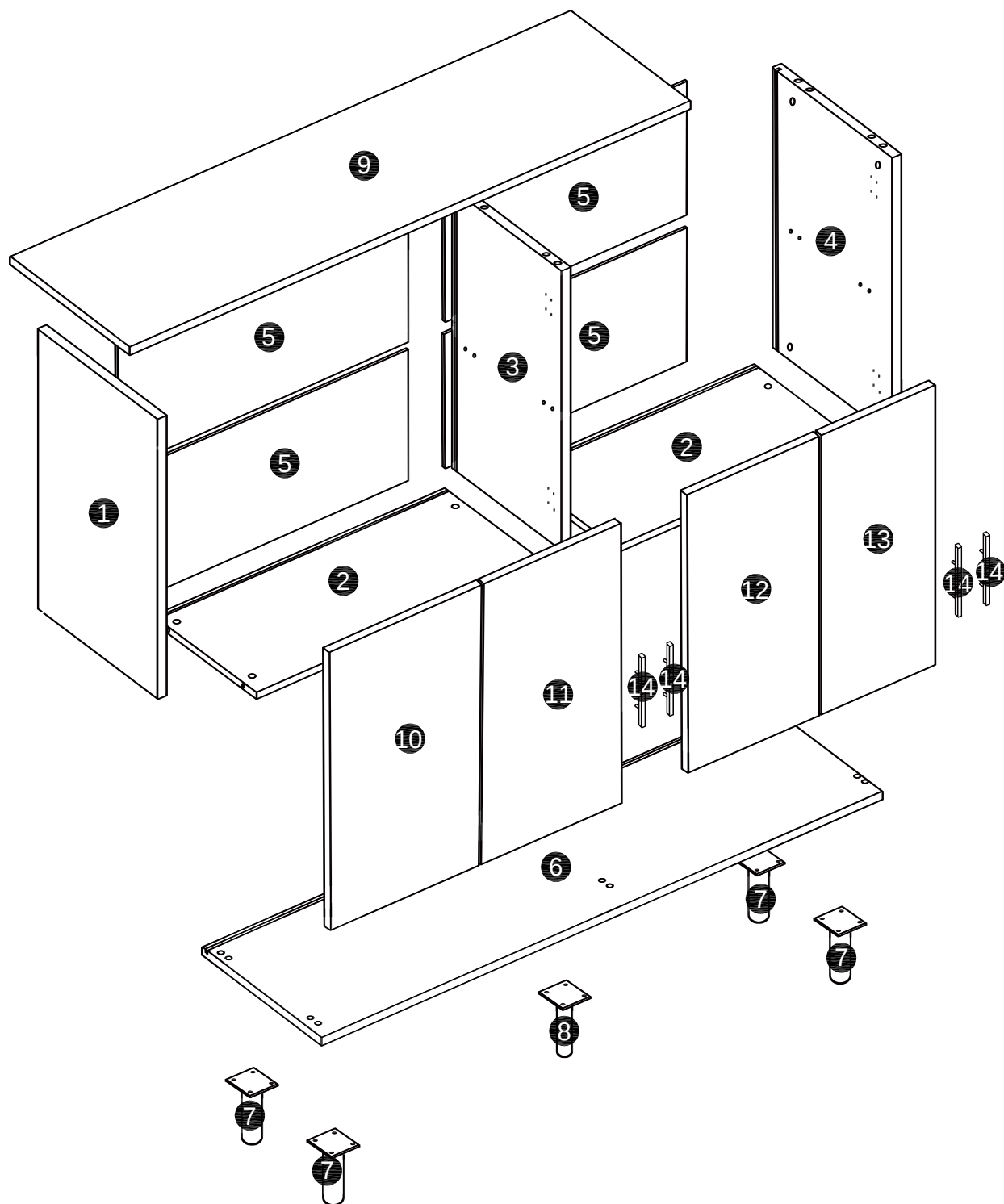


Assembly Instructions

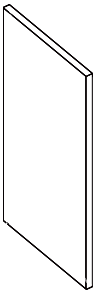
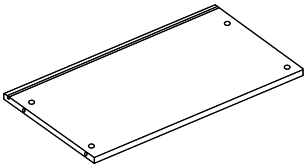
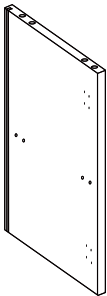
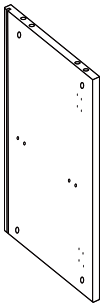
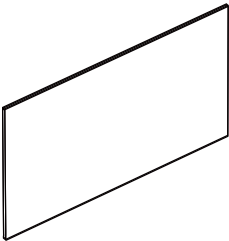
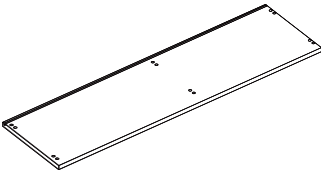
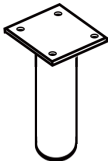
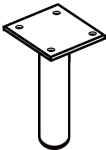
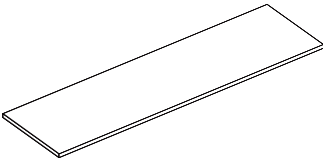
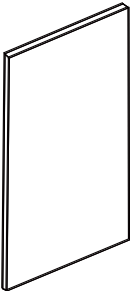
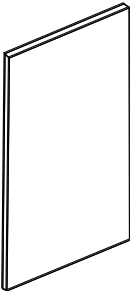
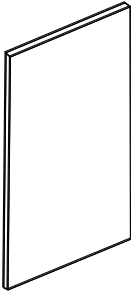
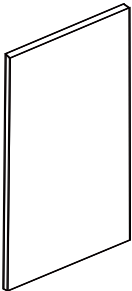




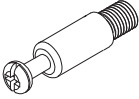
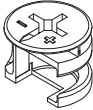
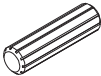
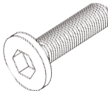
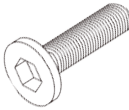
⚠ Caution

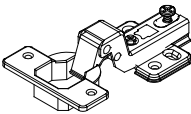
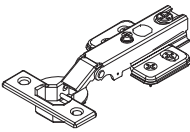
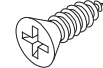
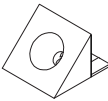
Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Contact us for a free replacement if you encounter any damaged or missing parts.

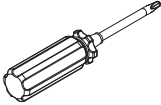
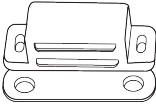
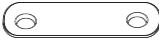
Parts List

1  1 pc	2  2 pcs	3  1 pc	4  1 pc
5  4 pcs	6  1 pc	7  4 pcs	8  1 pc
9  1 pc	10  1 pc	11  1pc	12  1 pc
13  1 pc	14  4 pcs		

Hardware List

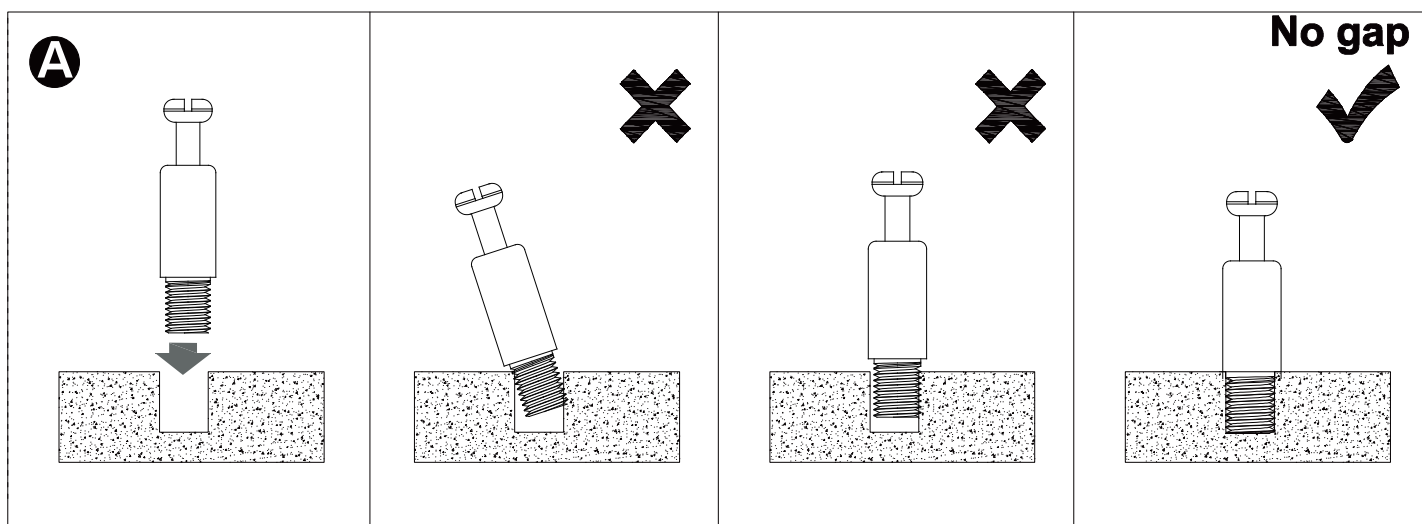
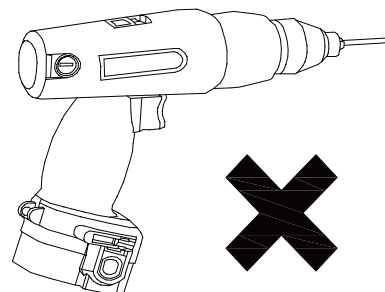
A	B	C	D	E	F	G
			 Ø 6 x 20mm	 Ø 8 x 16mm	 Ø 8 x 16mm	 Ø 4 x 12mm
20 pcs	20 pcs	20 pcs	8 pcs	28 pcs	20 pcs	16 pcs

H	I	J	K	L	M	N
		 Ø 4 x 14mm		 Ø 4 x 16mm		
4 pcs	4 pcs	48 pcs	16 pcs	16 pcs	1 pc	1 pc

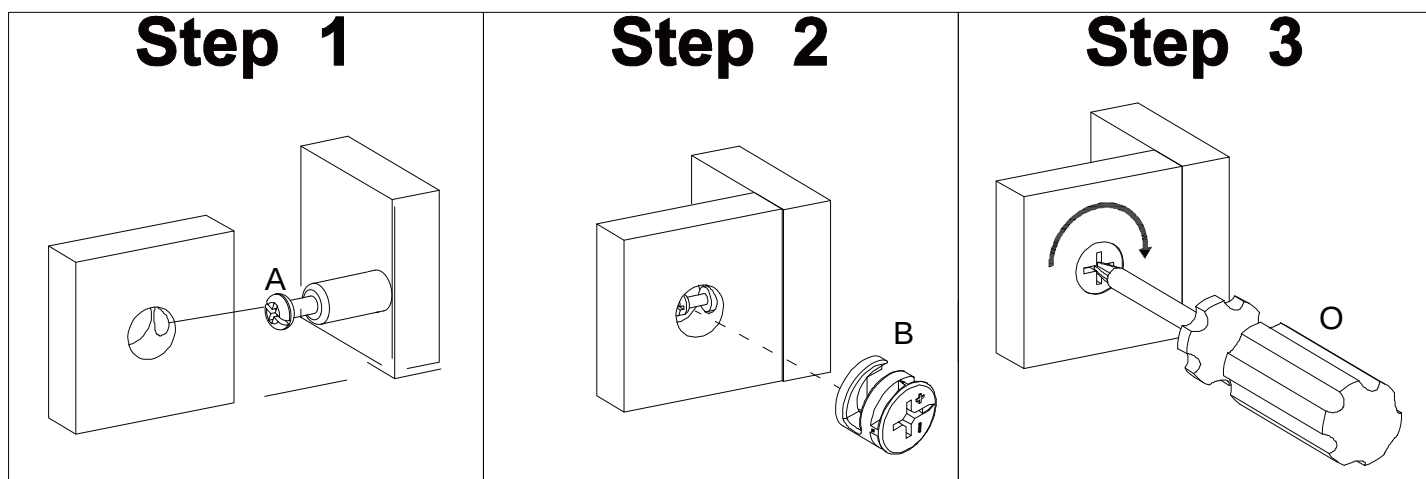
O	P	P1	P2	Q	R	
					 Ø 6 x 13mm	
1 pc	4 pcs	4 pcs	4 pcs	2 pcs	8 pcs	

Installation of Cams and Pins

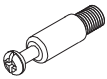
Read each step carefully before starting. Each step of instruction should be performed in the correct order. If these steps are not followed in sequence, assembly difficulties may occur.

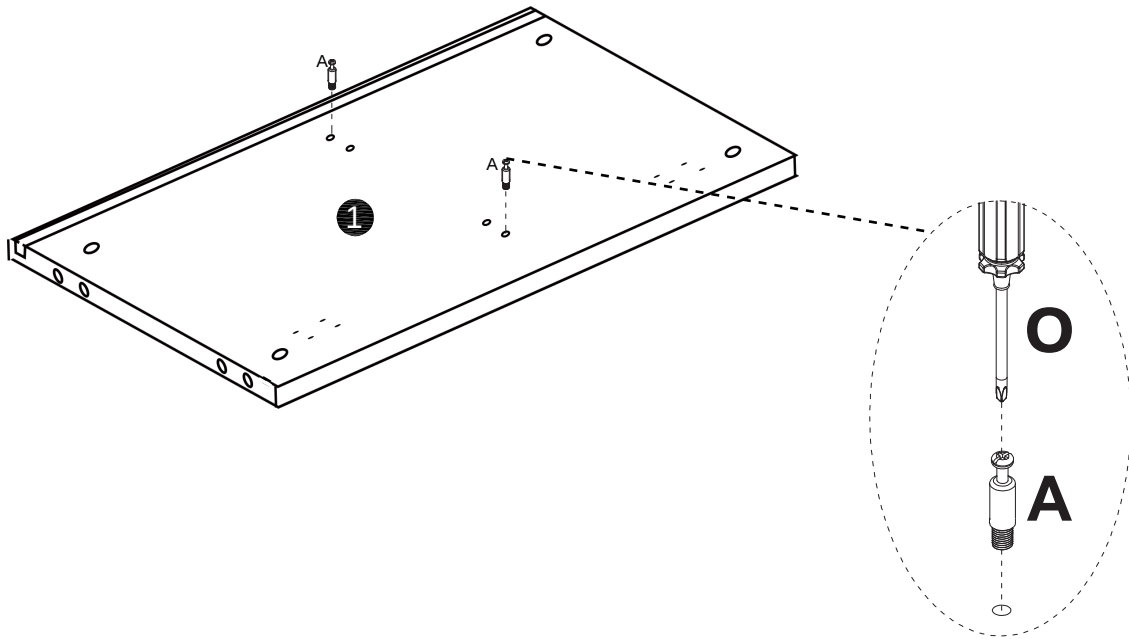


Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.



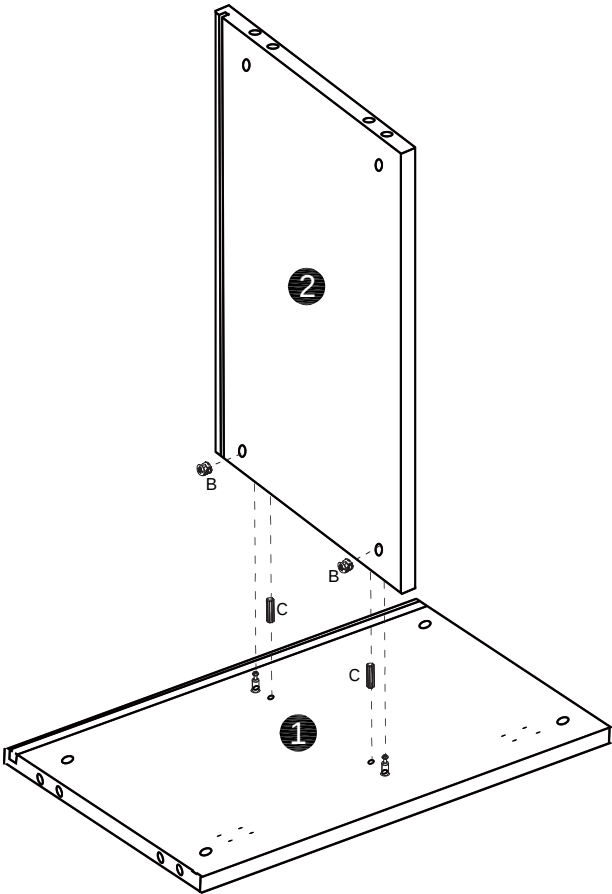
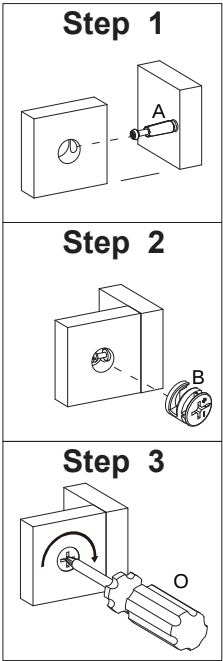
1

A

2 pcs

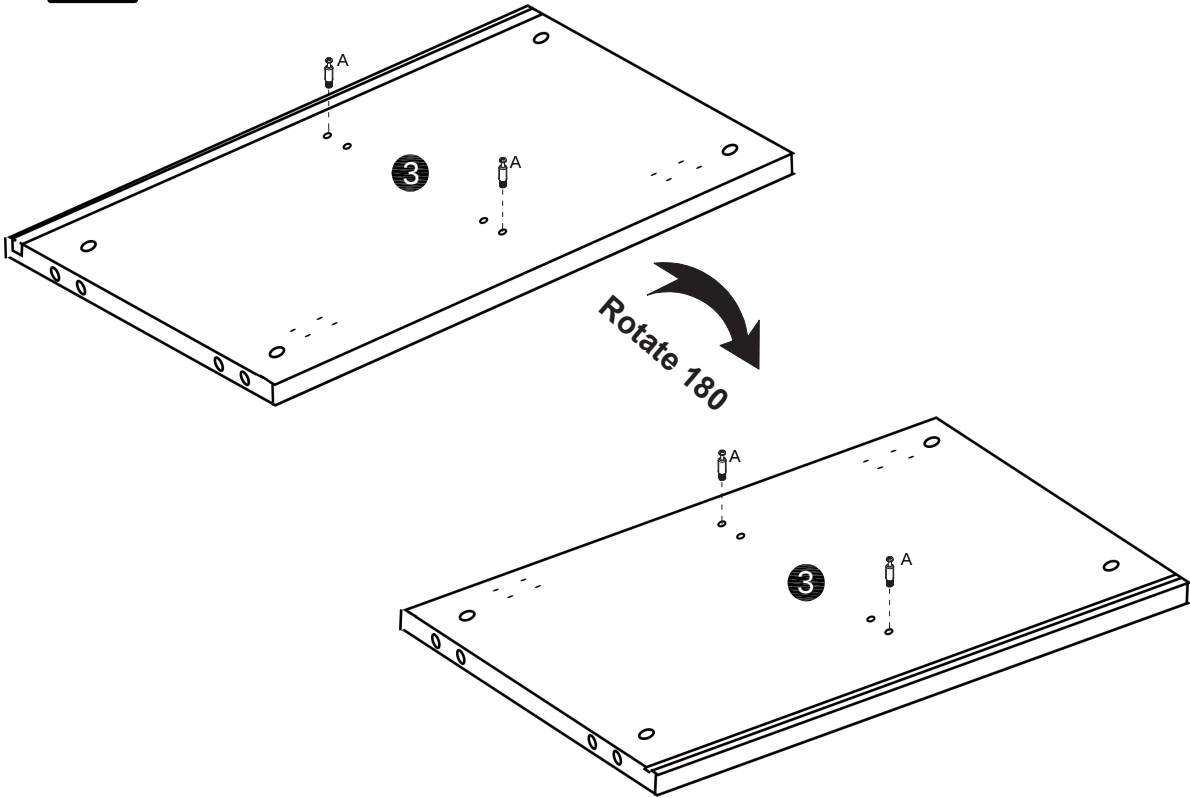


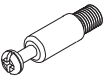
2

B	C
	
2 pcs	2 pcs

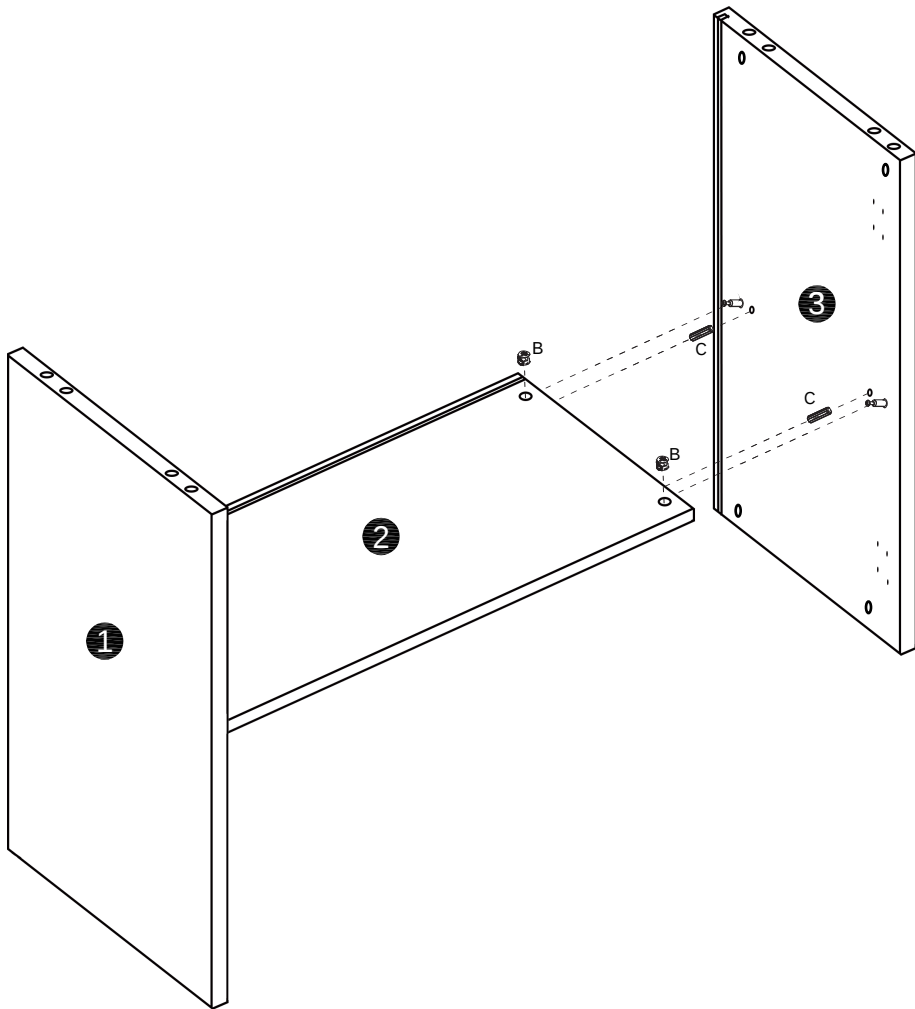


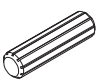
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A

4 pcs

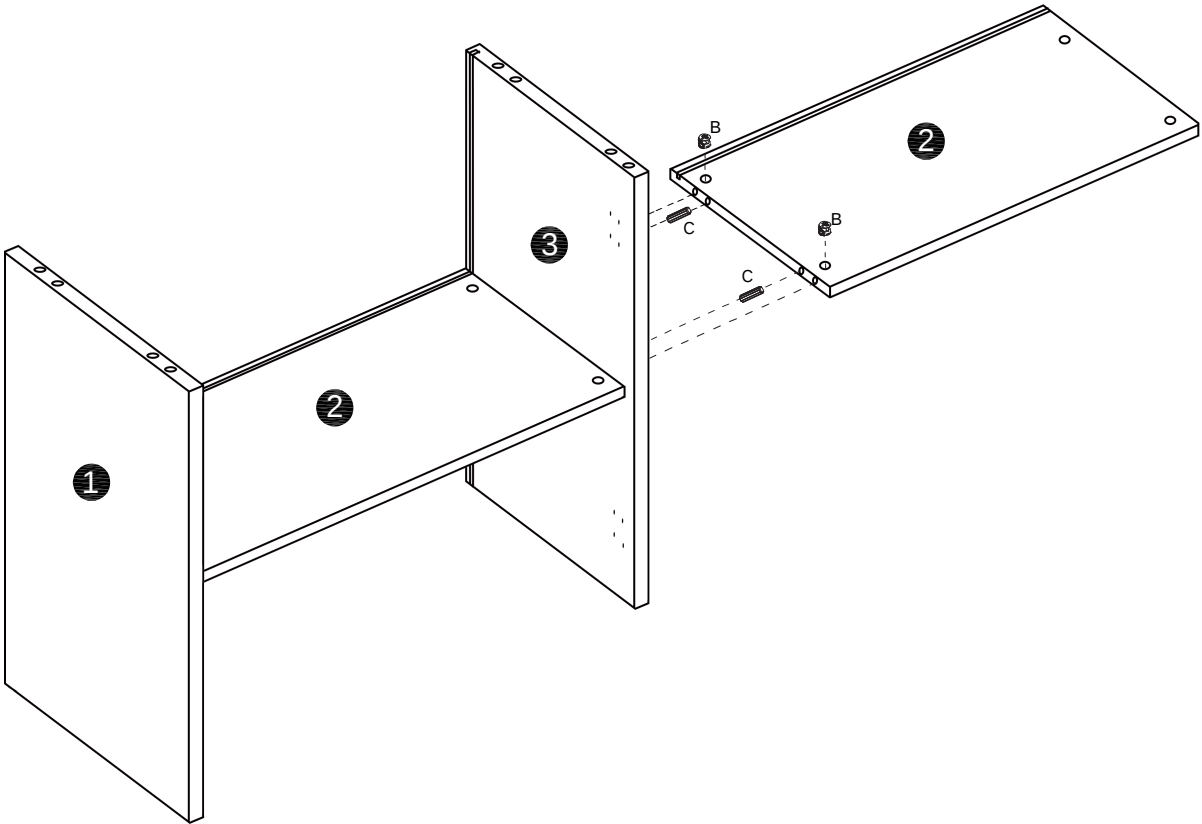
4



B	C
	
2 pcs	2 pcs

5

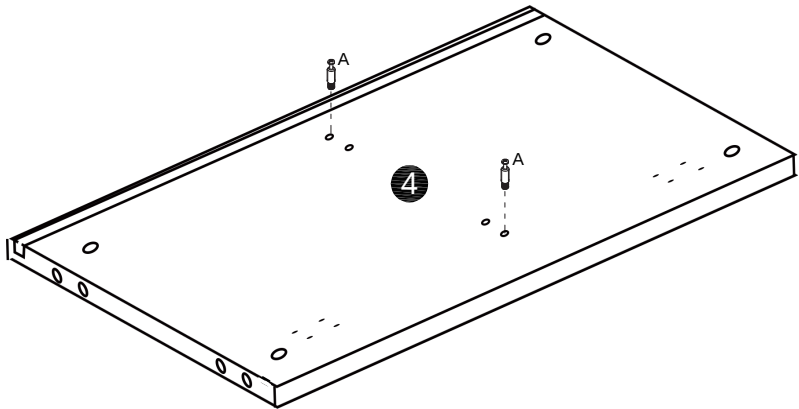
B	C
	
2 pcs	2 pcs



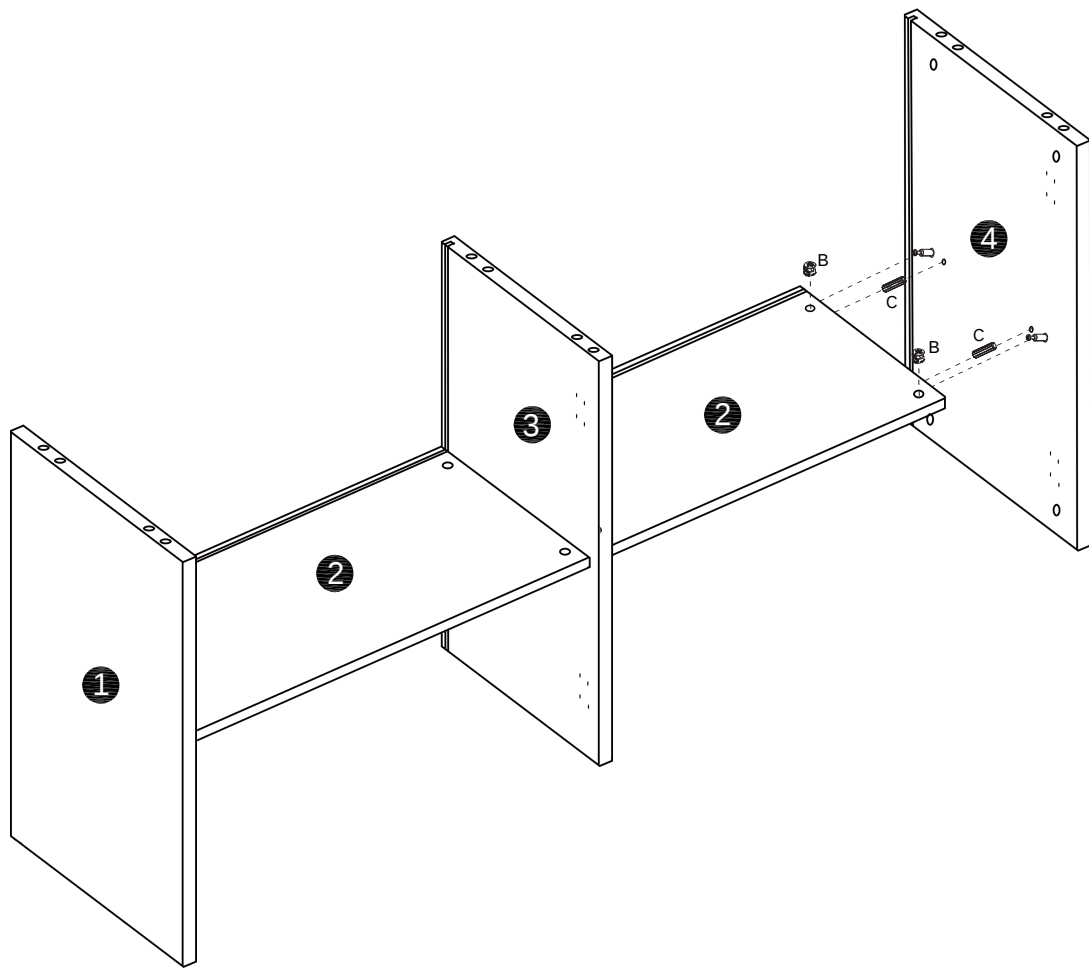
6

A

2 pcs



7

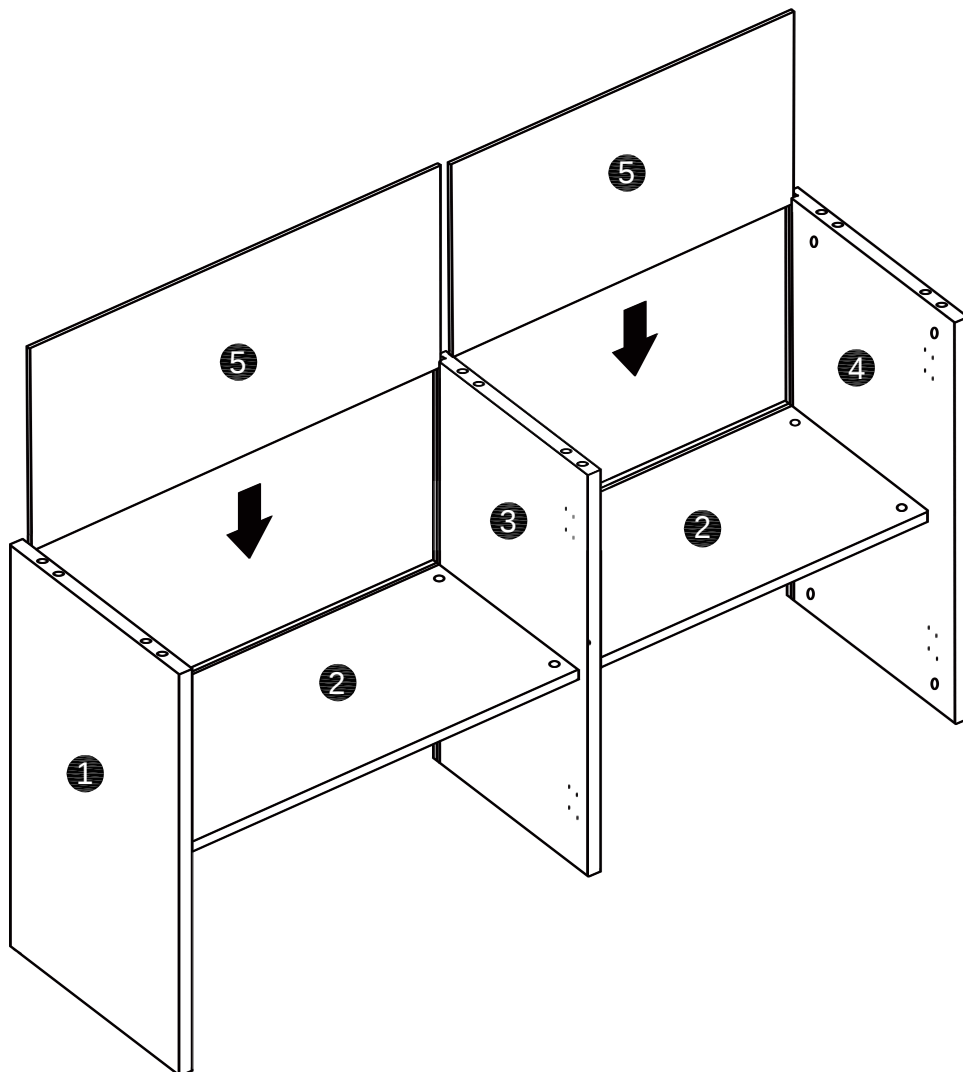


B

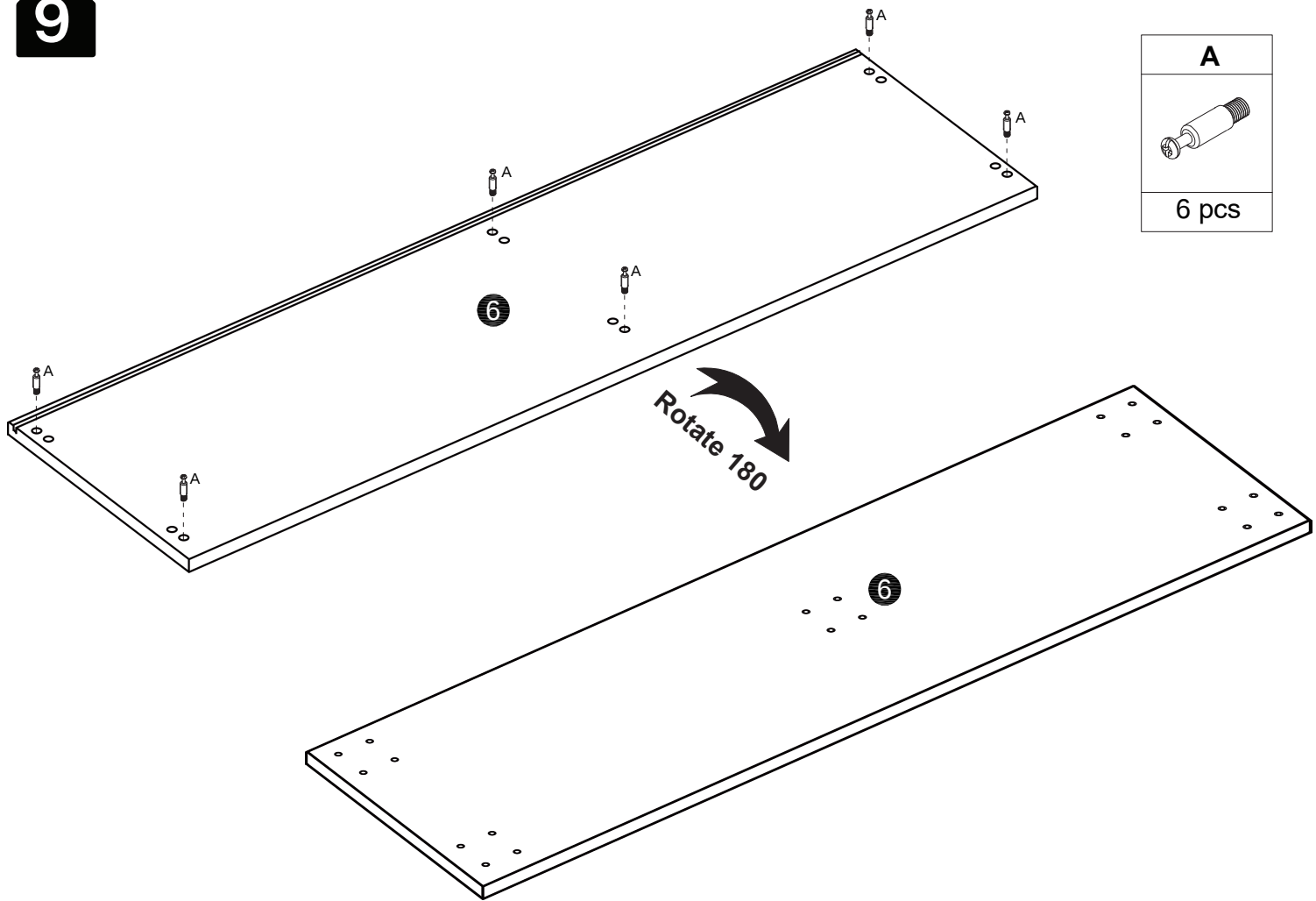
2 pcs
C

2 pcs

8



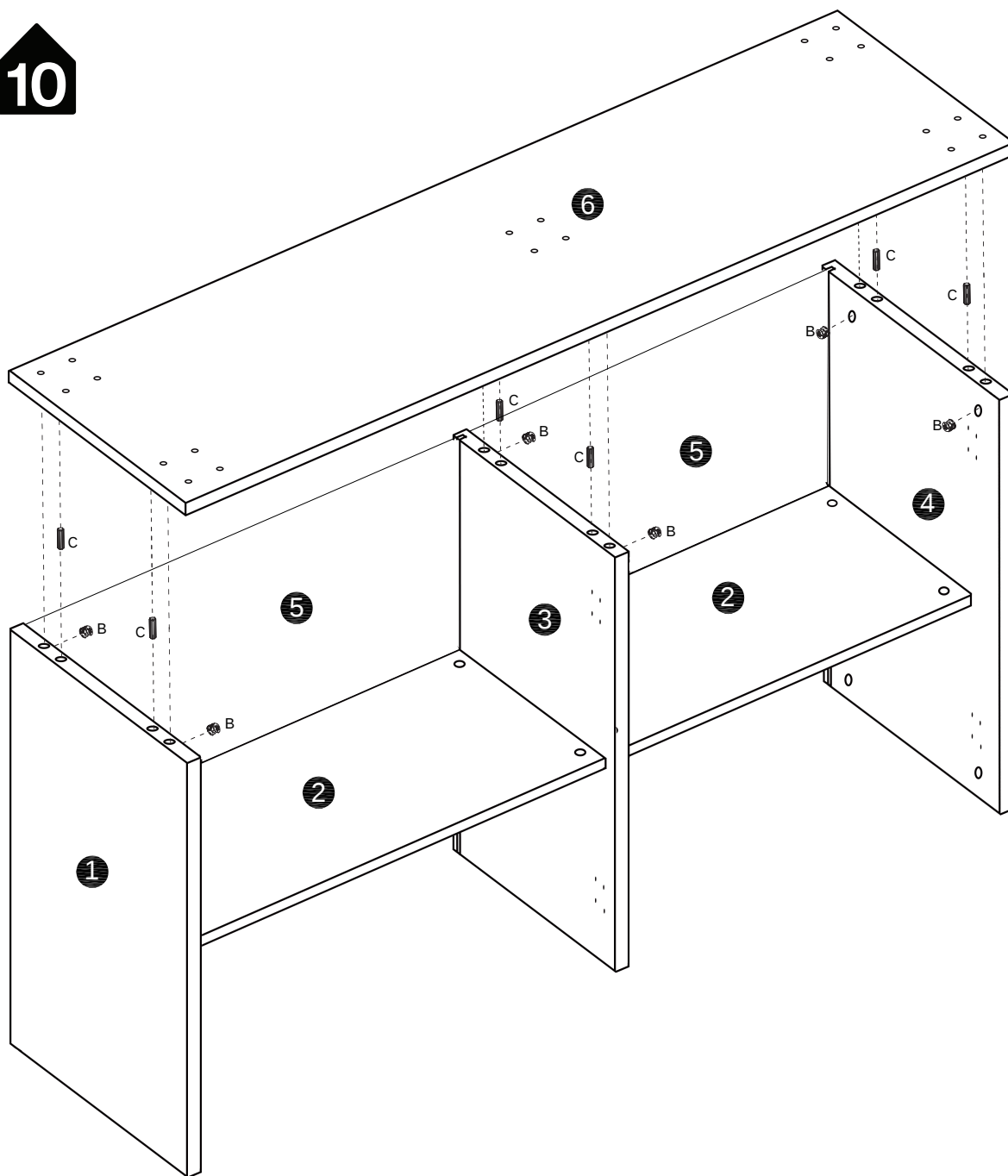
9



A

6 pcs

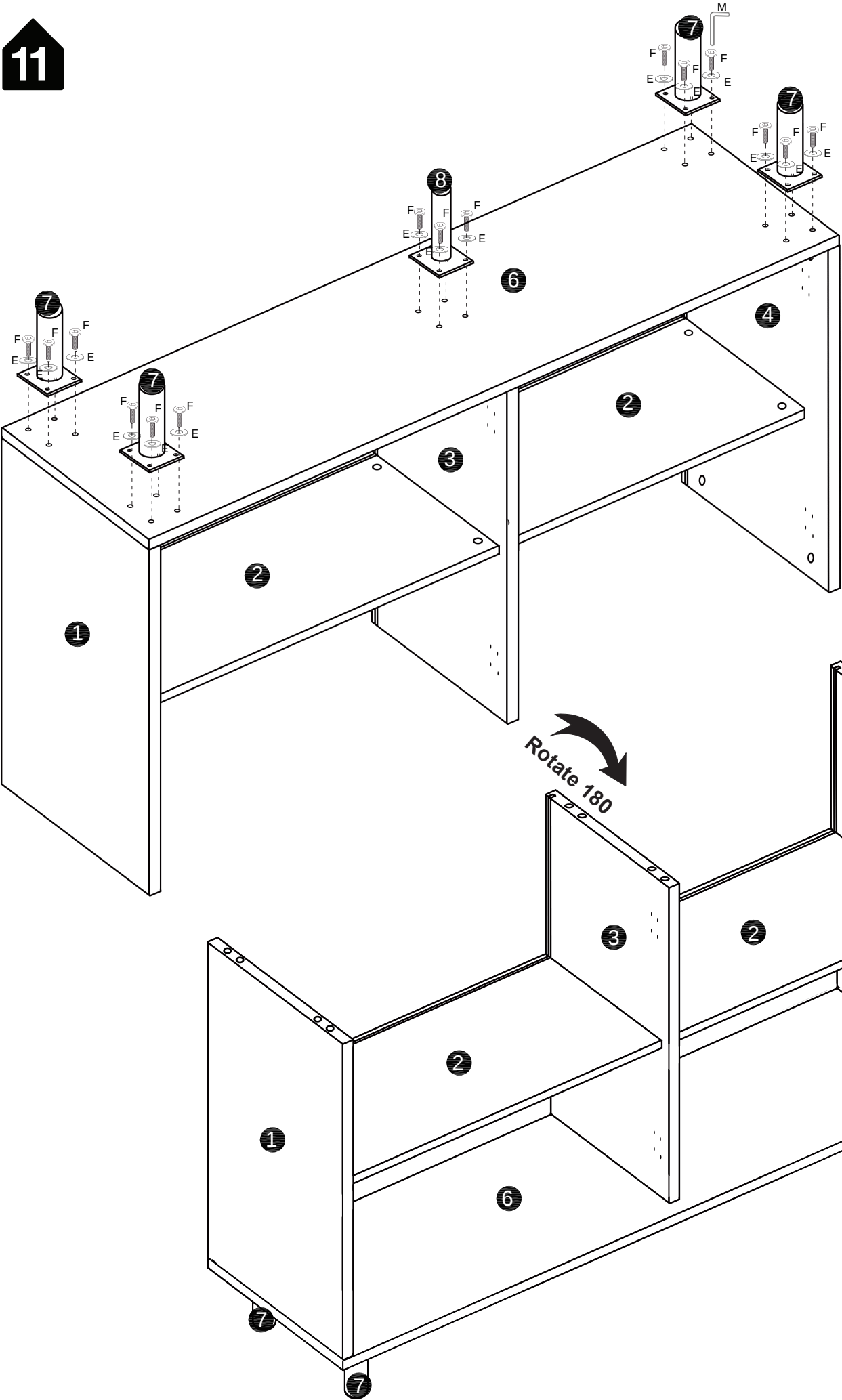
10



B

6 pcs
C

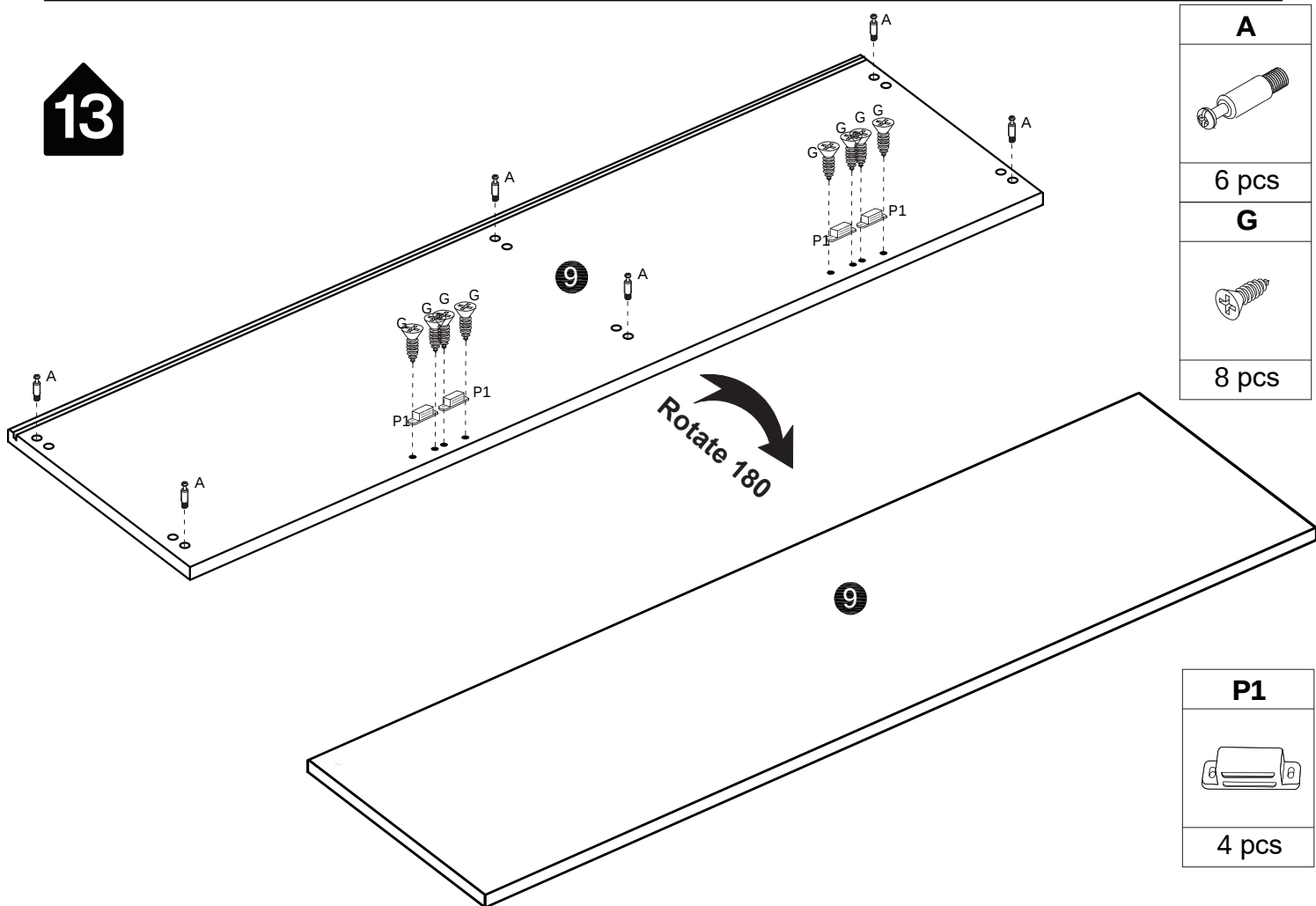
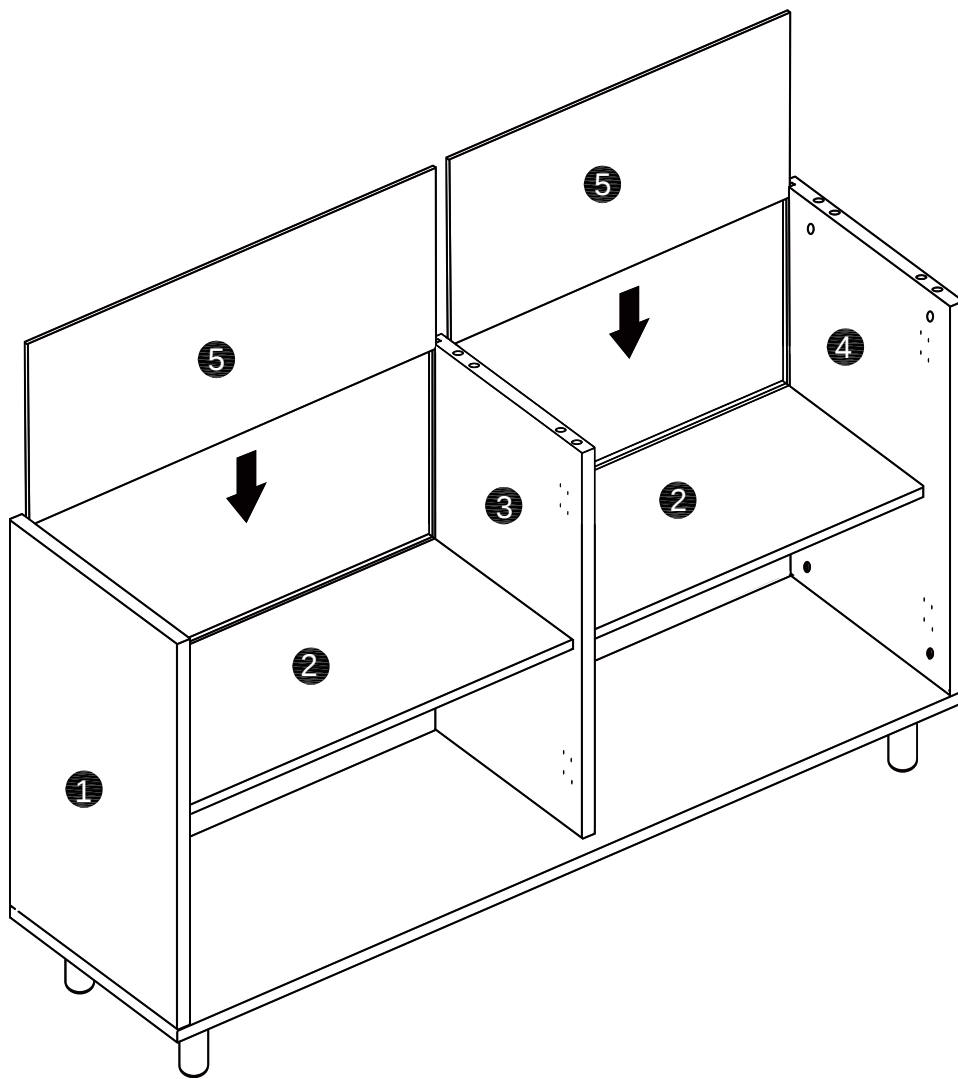
6 pcs



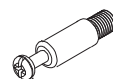
E

20 pcs
F

20 pcs



A



6 pcs

G



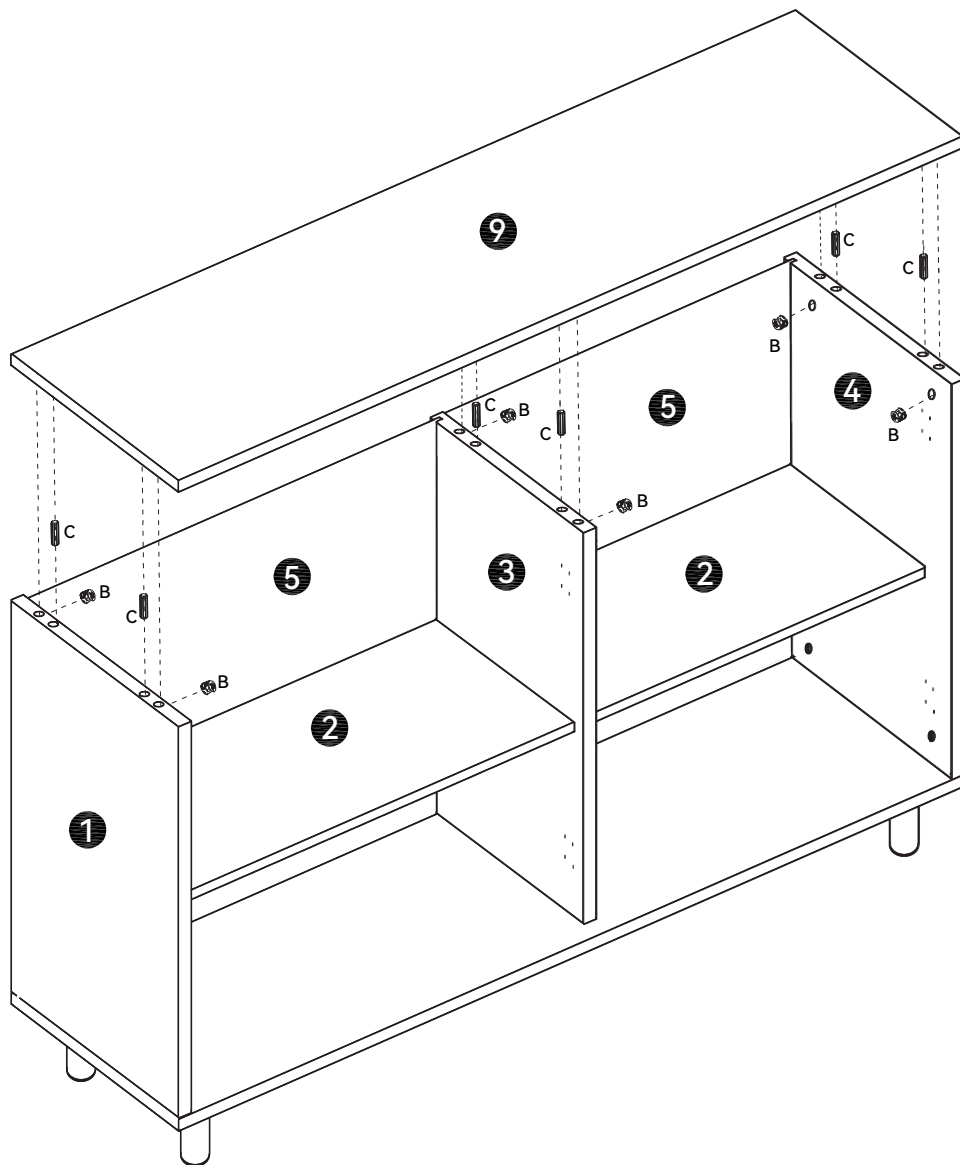
8 pcs

P1



4 pcs

14

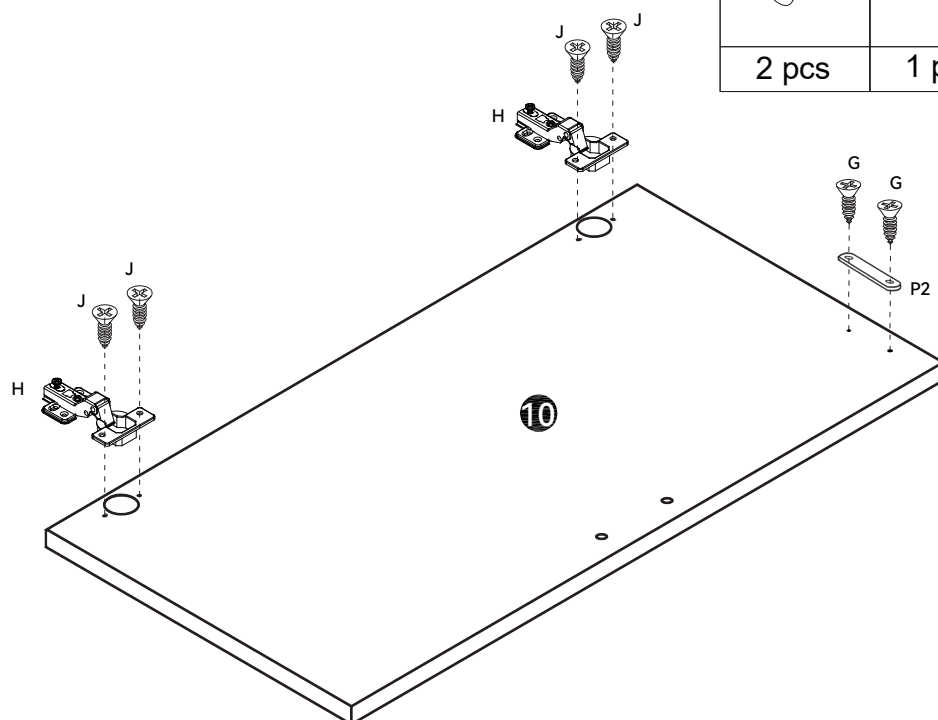


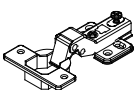
B

6 pcs
C

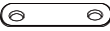
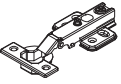
6 pcs

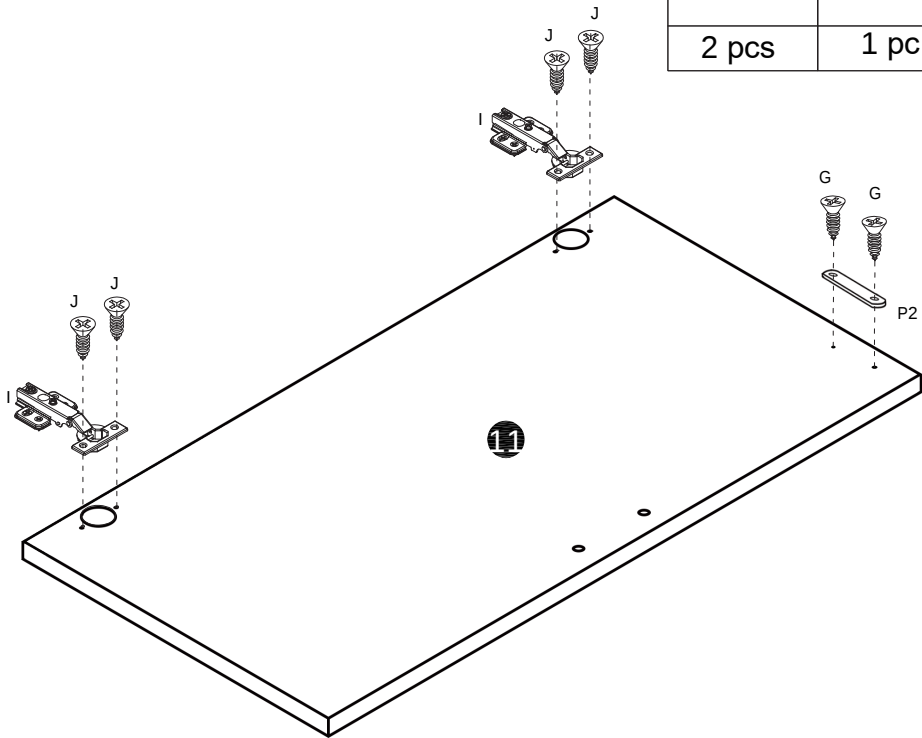
15



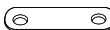
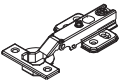
G	P2	J	H
			
2 pcs	1 pc	4 pcs	2 pcs

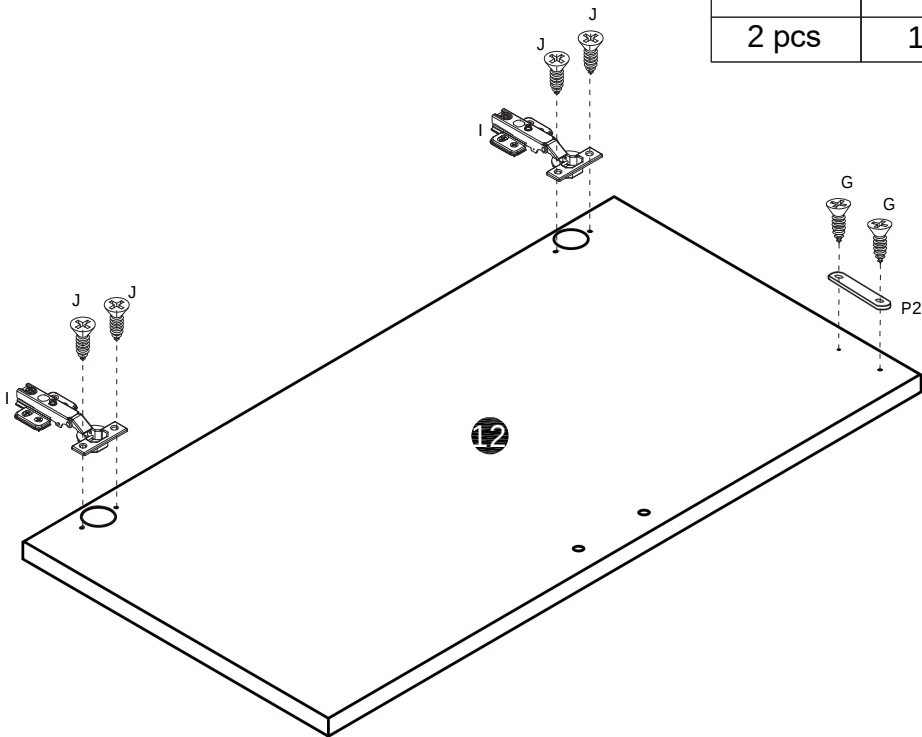
16

G	P2	J	I
			
2 pcs	1 pc	4 pcs	2 pcs

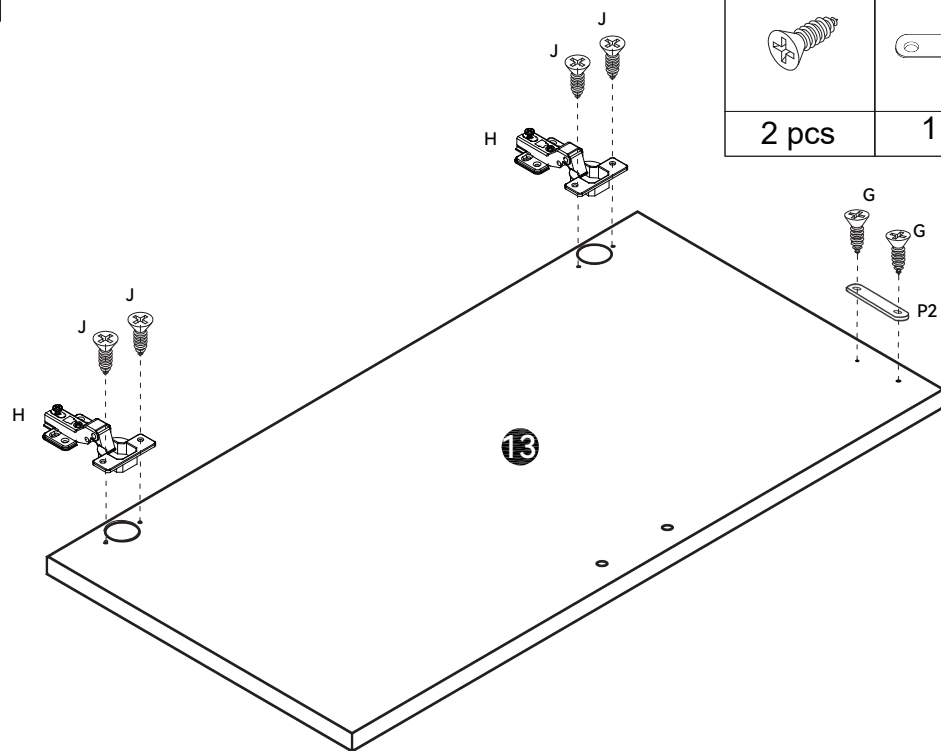


17

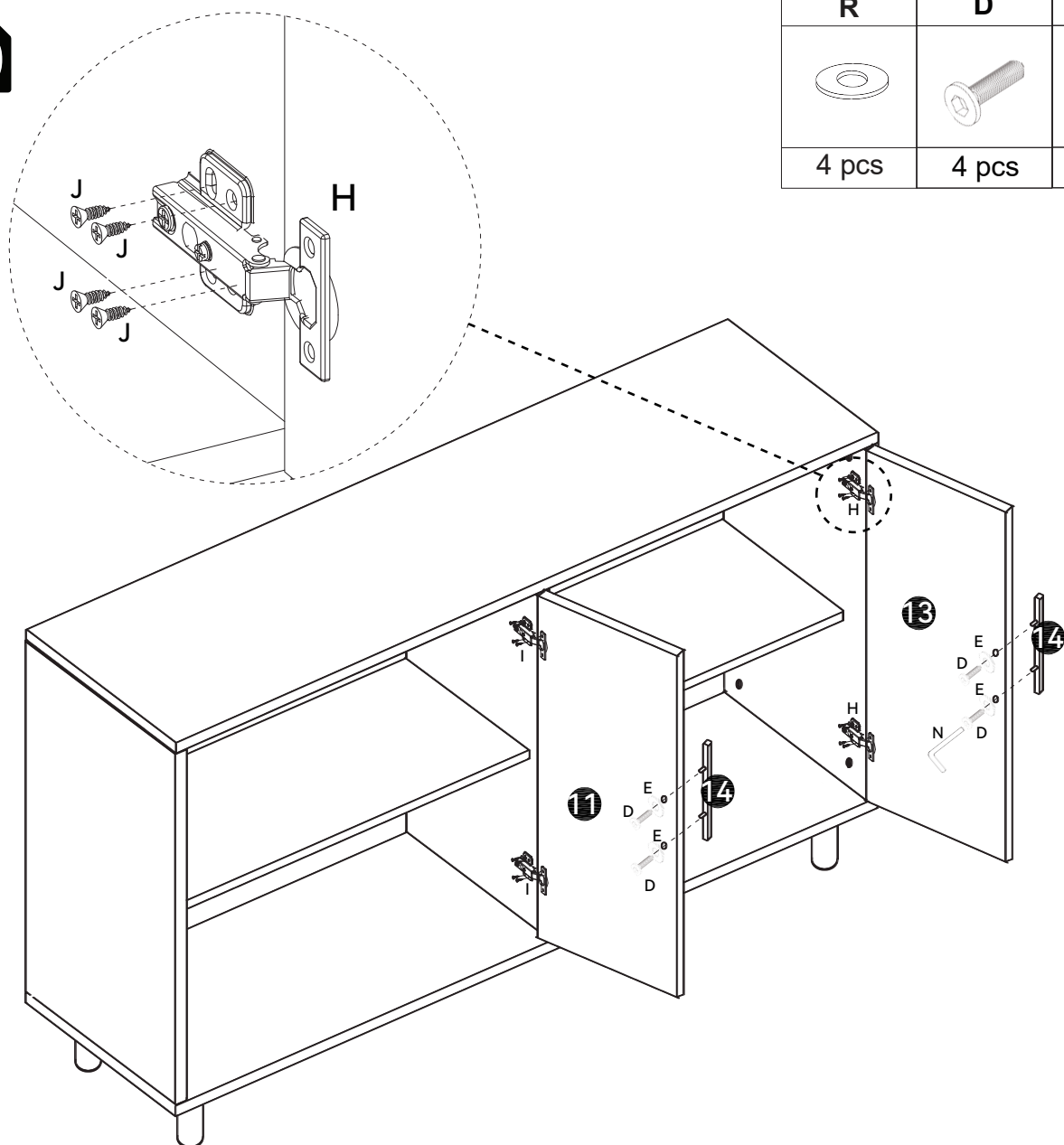
G	P2	J	I
			
2 pcs	1 pc	4 pcs	2 pcs

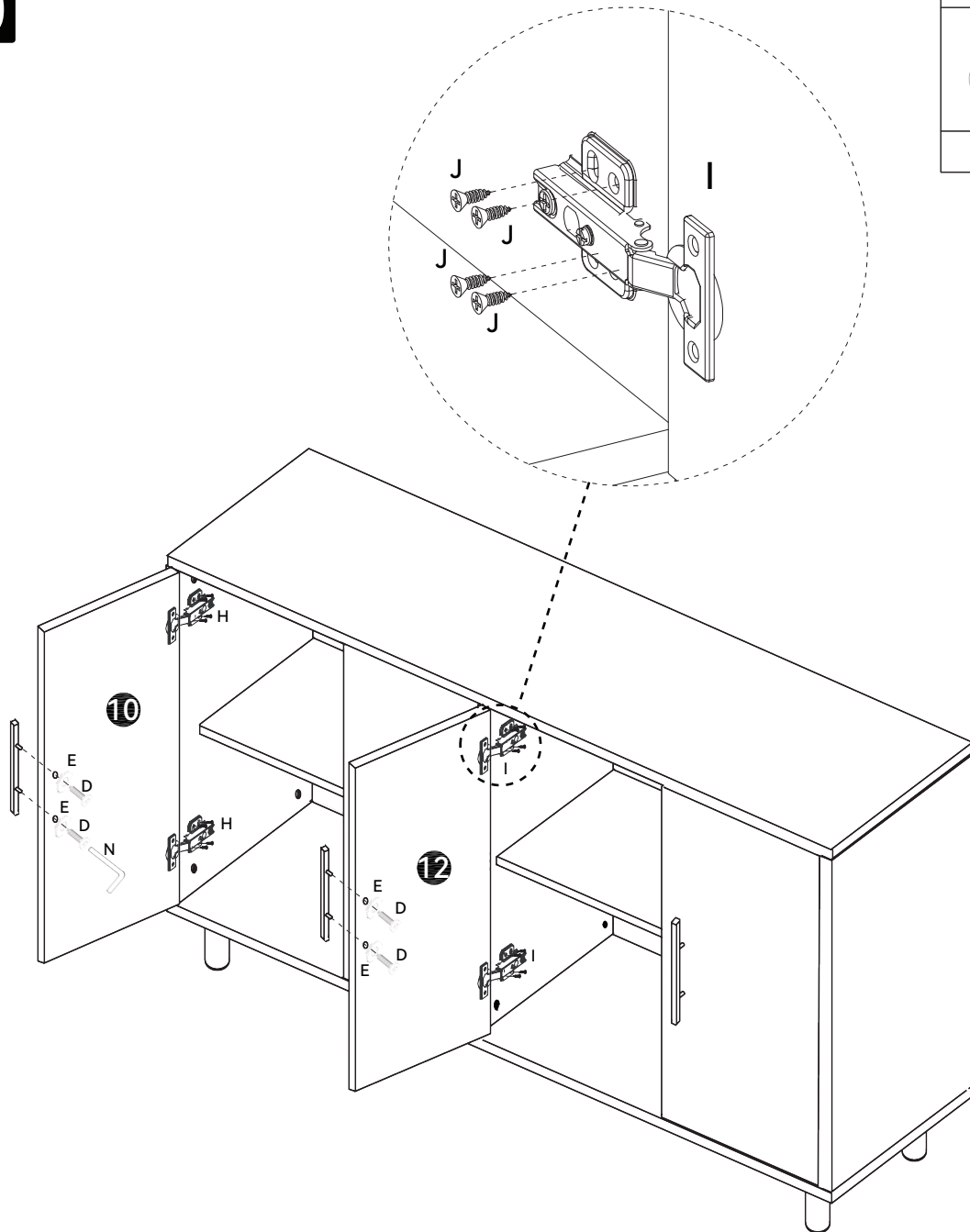


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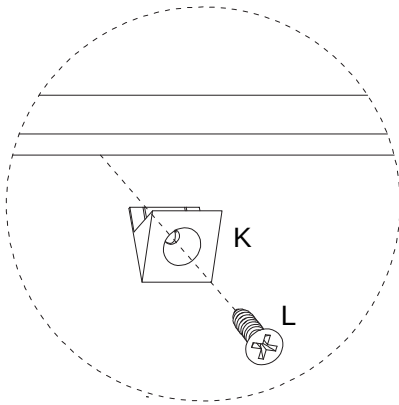


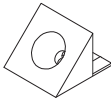
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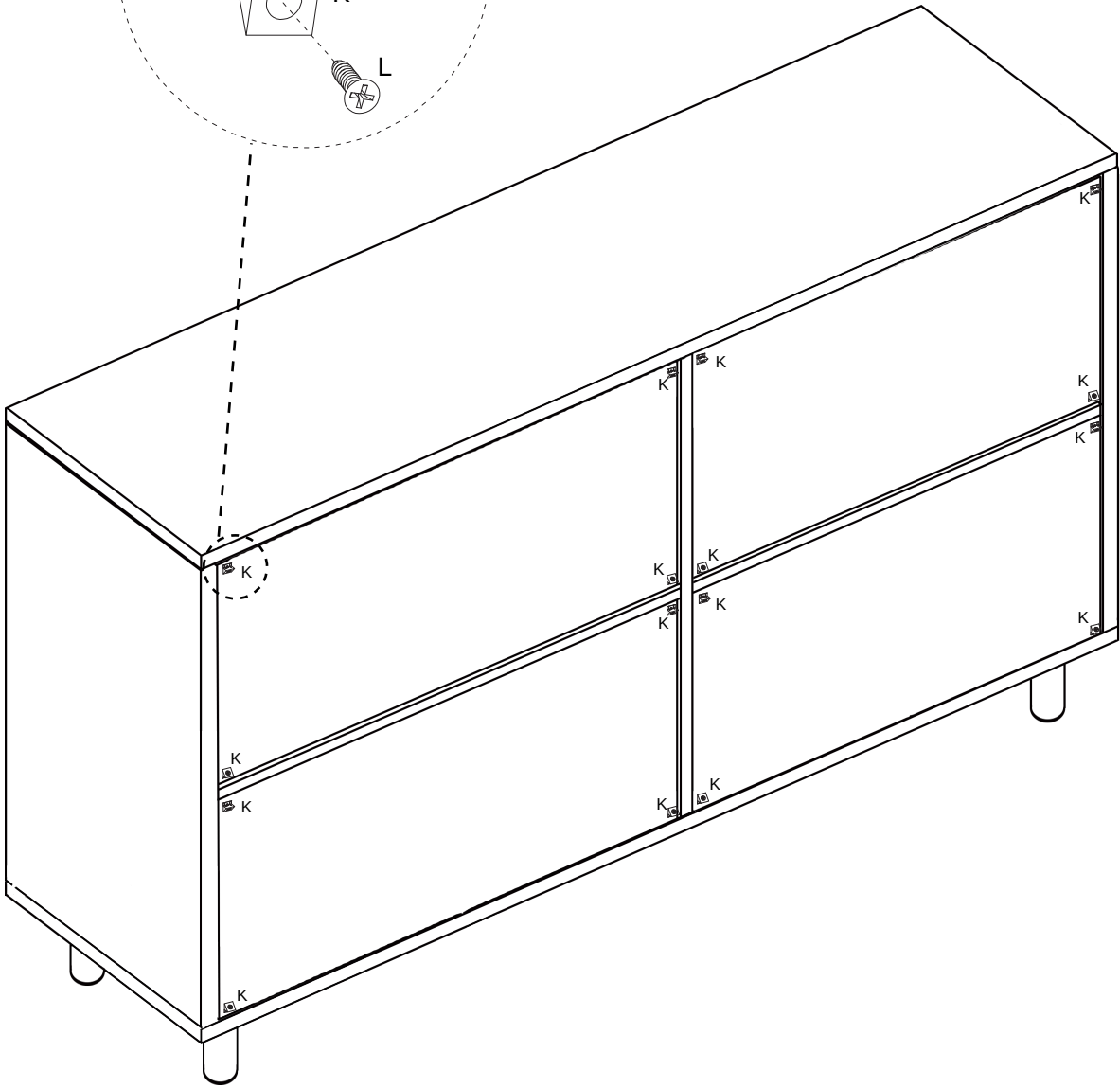




D	J
	
4 pcs	16 pcs
	R
	
	4 pcs



K	L
	
16 pcs	16 pcs



Thank you for your support!

