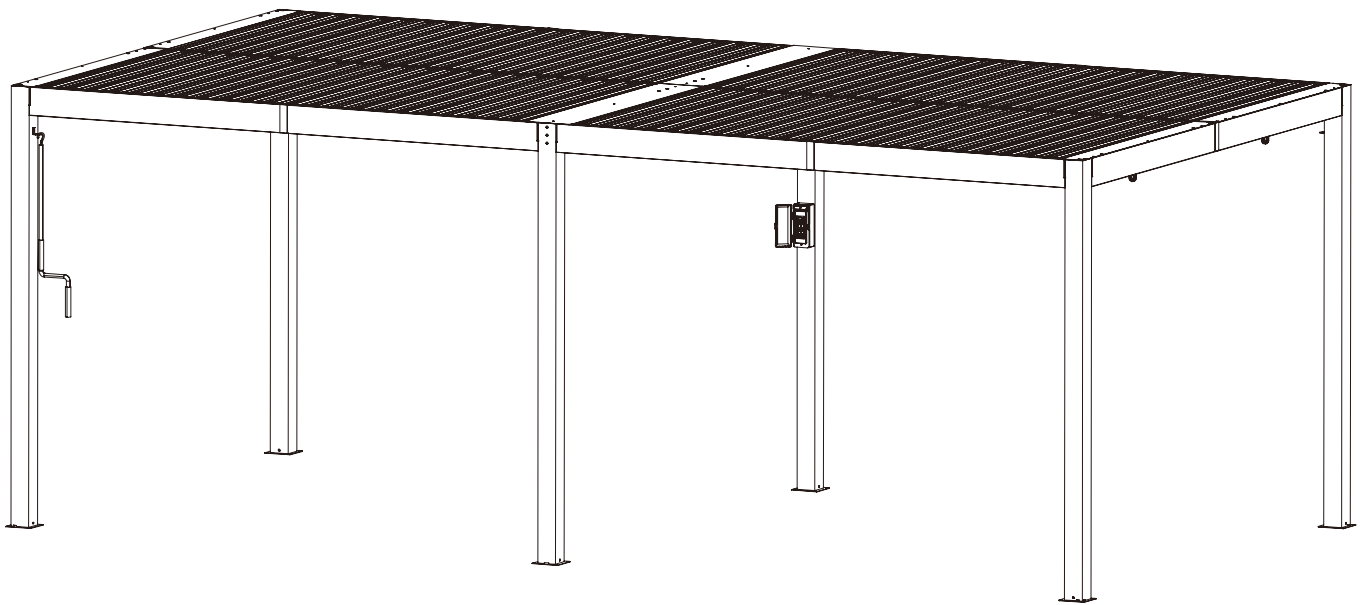


**MODEL:IG10600149-1020S-WLY**



OWNER'S MANUAL

# 10'x20' Aurora Louvered Pergola

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June 16, 2025

## QUESTIONS?



E-mail: [support@modernshade.org](mailto:support@modernshade.org)



Toll Free Number: 1-888-666-3070

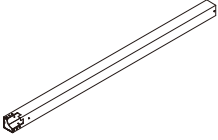
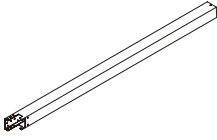

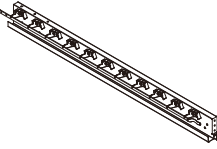
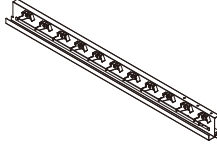
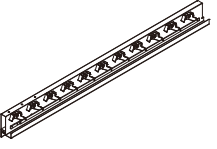
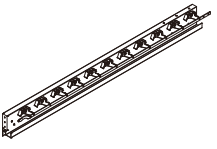
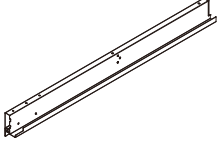
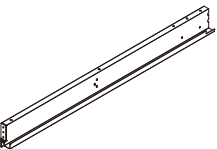
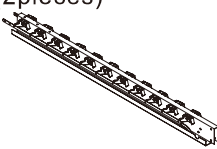

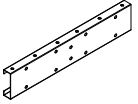

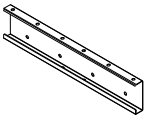





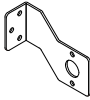
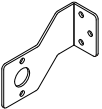
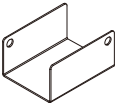
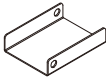


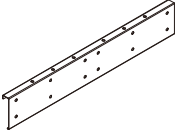

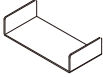
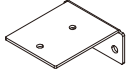
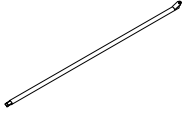
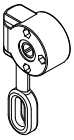


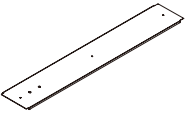
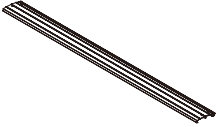



Mon-Fri: 9:00 AM - 5:00 PM PST

CONTACT CUSTOMER SUPPORT BEFORE RETURNING PRODUCT TO RETAILER.

# ASSEMBLY GUIDE

## PARTS LIST

<b>A1</b> Post 1 (4pieces) 	<b>A2</b> Post 2 (2pieces) 	<b>B</b> Foot Base (6pieces) 	<b>C1</b> Cross Beam 1 (2pieces) 	<b>C2</b> Cross Beam 2 (2pieces) 	<b>C3</b> Cross Beam 3 (2pieces) 
P0010006202	P0010006302	P0030000201	P0040012602	P0040012702	P0040012802
<b>C4</b> Cross Beam 4 (2pieces) 	<b>C5</b> Cross Beam 5 (2pieces) 	<b>C6</b> Cross Beam 6 (2pieces) 	<b>D1</b> Middle Cross Beam 1 (2pieces) 	<b>D5</b> Middle Cross Beam 5 (2pieces) 	<b>E1</b> Connector 1 (6pieces) 
P0040012902	P0040013002	P0040013102	P0040013402	P0040015802	P0060008901
<b>E2</b> Connector 2 (6pieces) 	<b>E3</b> Connector 3 (2pieces) 	<b>E4</b> Connector 4 (4pieces) 	<b>E5</b> Connector 5 (2pieces) 	<b>E6</b> Connector 6 (2piece) 	<b>E7</b> Connector 7 (2pieces) 
P0110004102	P0060009001	P0110004202	P0110004302	P0110004402	P0060009101
<b>E8</b> Connector 8 (8pieces) 	<b>E9</b> Connector 9 (2pieces) 	<b>E10</b> Connector 10 (2pieces) 	<b>E11</b> Connector 11 (8pieces) 	<b>E12</b> Connector 12 (2pieces) 	<b>E13</b> Connector 13 (2pieces) 
P0060009201	P0060009301	P0060009401	P0110004501	P0110004601	P0110004701
<b>E14</b> Connector 14 (2pieces) 	<b>E15</b> Connector 15 (1piece) 	<b>E16</b> Connector 16 (2pieces) 	<b>E17</b> Connector 17 (1piece) 	<b>E18</b> Connector 18 (2pieces) 	<b>F1</b> lever 1 (8pieces) 
P0060009501	P0060009601	P0060009702	P0110004802	P0050008402	P0170000101
<b>G</b> Manual Motor (4pieces) 	<b>H</b> Handle (1piece) 	<b>J1</b> Gutter 1 (4pieces) 	<b>J5</b> Gutter 5 (2pieces) 	<b>K</b> Louver (88pieces) 	<b>L</b> Gutter Guard (4pieces) 
P0170000201	P0180000101	P0120004501	P0120005201	P0160000101	P0120004701

# ASSEMBLY INSTRUCTIONS

•Please carefully unpack each of the components and hardware. check the components against the parts list and make sure there are no missing parts. lay pieces on cardboard or a soft mat to help protect the pieces from scratches.

## ⚠ CAUTION

Watch for sharp edges when handling the pieces, wear gloves to avoid injury.

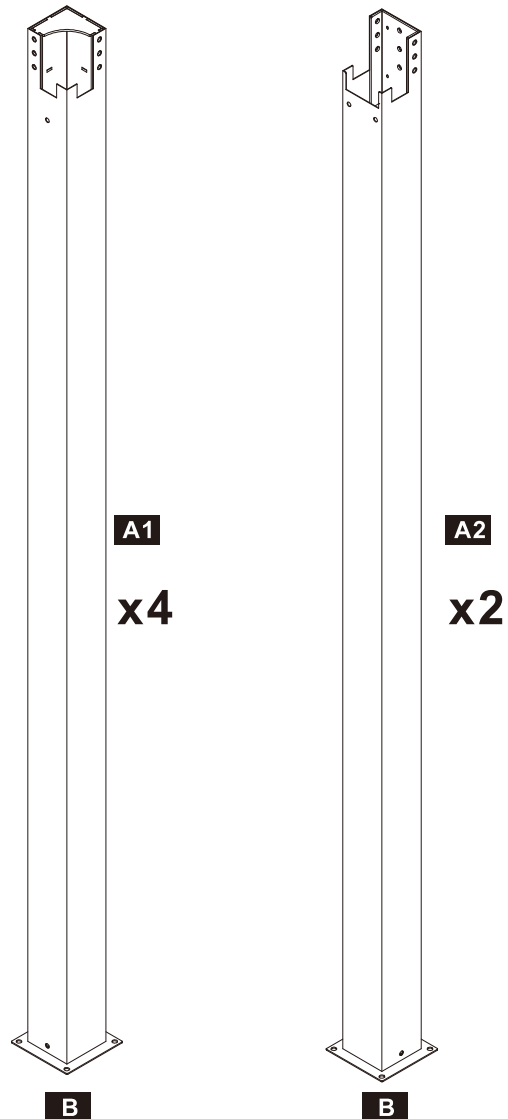
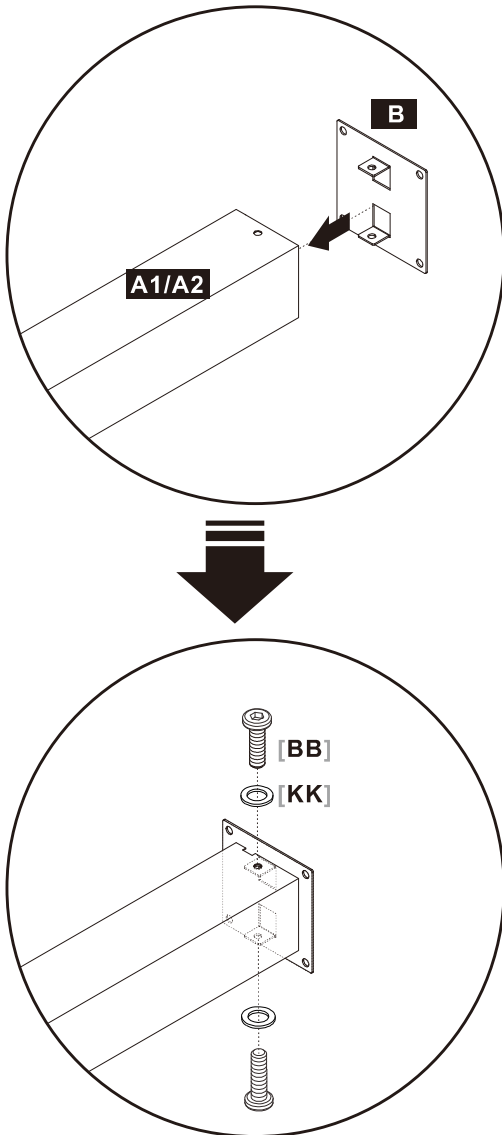
- For ease of assembly, it is recommended to have 3 or more people and allow enough time to completely finish the assembly. assembly can take 6-8 hours. a step-ladder is required for assembly (not included).
- Follow step by step instructions, and follow all safety warnings provided with your tools.
- DO NOT tighten screws until all the screws and washers are properly installed. Tighten screws securely, do not over tighten.
- Gazebo should not be used in inclement weather and high winds.

### STEP 01#

Attach Foot Base **B** to post **A1/A2**, using two (2) **[BB]** bolts and two (2) **[KK]** flat washers. Repeat to make other five (5) posts.

**[BB]** x12

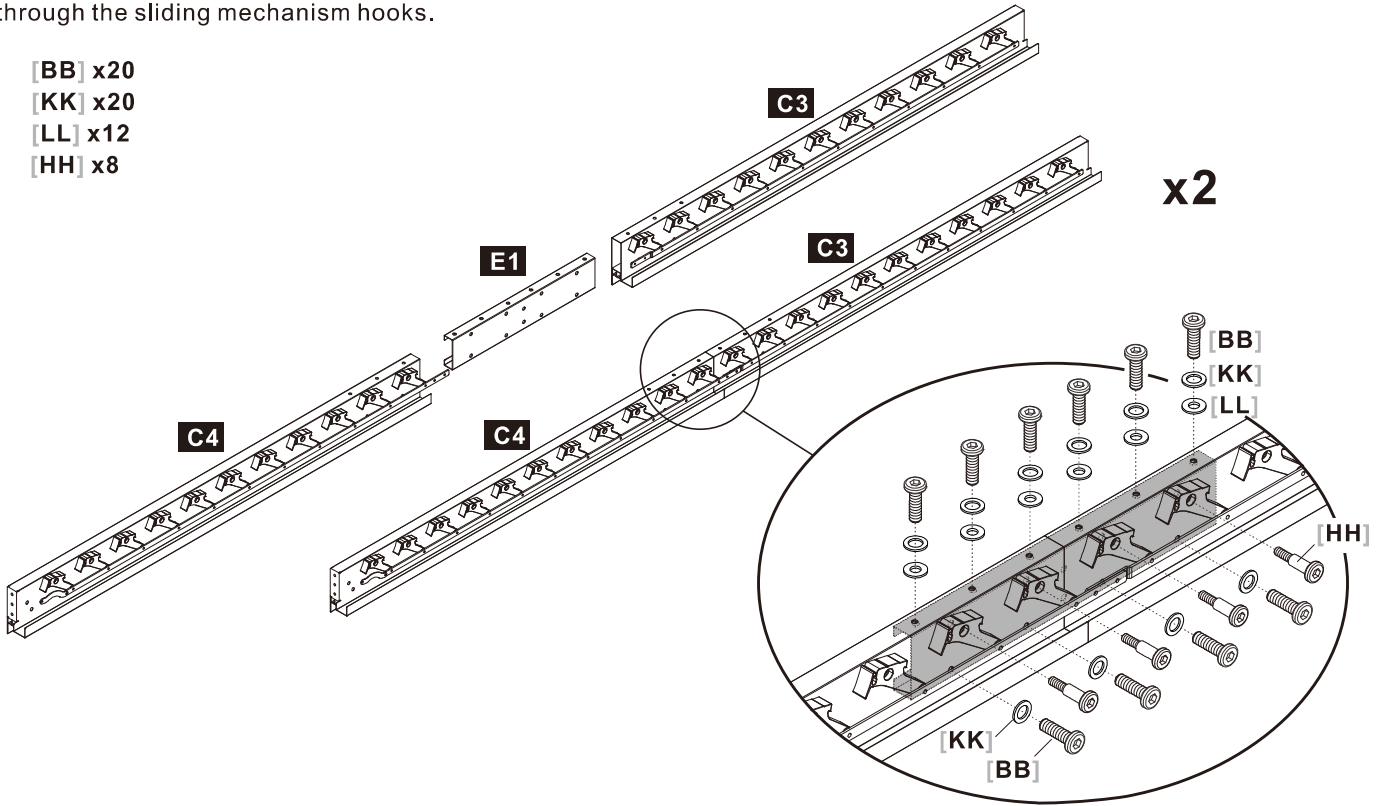
**[KK]** x12



**STEP 02#**

Use one (1) Connector **E1** to combine one (1) Cross Beam **C4** and one (1) Cross Beam **C3**. Use six (6) **[BB]** bolts, **[KK]** washers, and **[LL]** washers on top. Then, add four (4) **[BB]** bolts and **[KK]** washers to the side. Use four (4) **[HH]** bolts through the sliding mechanism hooks.

- [BB]** x20
- [KK]** x20
- [LL]** x12
- [HH]** x8



**STEP 03#**

Use one (1) Connector **E1** to combine one (1) Cross Beam **C2** and one (1) Cross Beam **C1**. Use six (6) **[BB]** bolts, **[KK]** washers, and **[LL]** washers on top. Then, add four (4) **[BB]** bolts and **[KK]** washers to the side. Use four (4) **[HH]** bolts through the sliding mechanism hooks.

- [BB]** x20
- [KK]** x20
- [LL]** x12
- [HH]** x8

