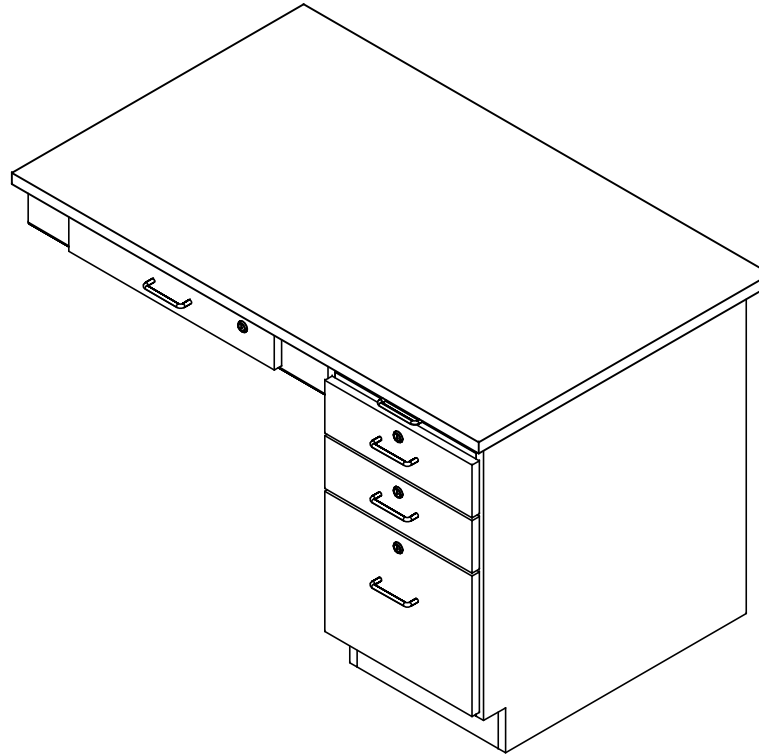


SIDE DESK

1144K & 1146K
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

DWN BY:	EMK	DWN DATE:	11/9/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES

CABINET SQUARENESS $\pm .0625$
FRACTIONAL VALUES $\pm 1/32"$
- ALL VALUES \pm OVERALL -



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TITLE:
SIDE DESK
ASSEMBLY INSTRUCTIONS

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DRAWING NUMBER:

1144K & 1146K

SCALE:

NTS

SHEET:

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REVISION:

REV A

TOOLS REQUIRED

CONTACT CEMENT

SCREW DRIVER

C-CLAMPS

SHIM STOCK (IF NEEDED)

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	VARIES	TOP, (STYLE VARIES), 1.00X30X48,BLK	1
CABINET	N/A	16"W X 29"H X 27"D	1
BACK PANEL	N/A	31"W X 25"H X 0.75"D	1
APRON ASSEMBLY	N/A	APRON ASSEMBLY (FACTORY ASSEMBLED)	1
CLEATS	N/A	1"THK X 24.50"L X 0.75"D	2
SCREWS - CLEAT	100478	SCREW,#8X1 ¼ SQ. WASHER FLAT HEAD	15
L BRACKET	100355	BRACKET, RAIL 1.25X1.25X4.25	2
SCREWS - L BRACKET	100649	SCREW,#8X¾ PHIL TRUSS HEAD SMS	8
SILICONE	100711	SILICONE,SEALANT,CLEAR	1
RUBBER BASE MOLDING	100283	RUBBER BASE MOLDING (SOLD BY FOOT)	7
STAINLESS STEEL CORNERS	100057	CORNER-STAINLESS STEEL, BASE	4
SCREWS - BASE	100064	SCREW,#6X½ PTH SMS SS SCREW	16

NOTE:

1. TOPS ARE EITHER PHENOLIC OR EPOXY.

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FRACTIONAL VALUES ± 1/32"
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TITLE:
SIDE DESK
TOOLS AND ASSEMBLY COMPONENTS

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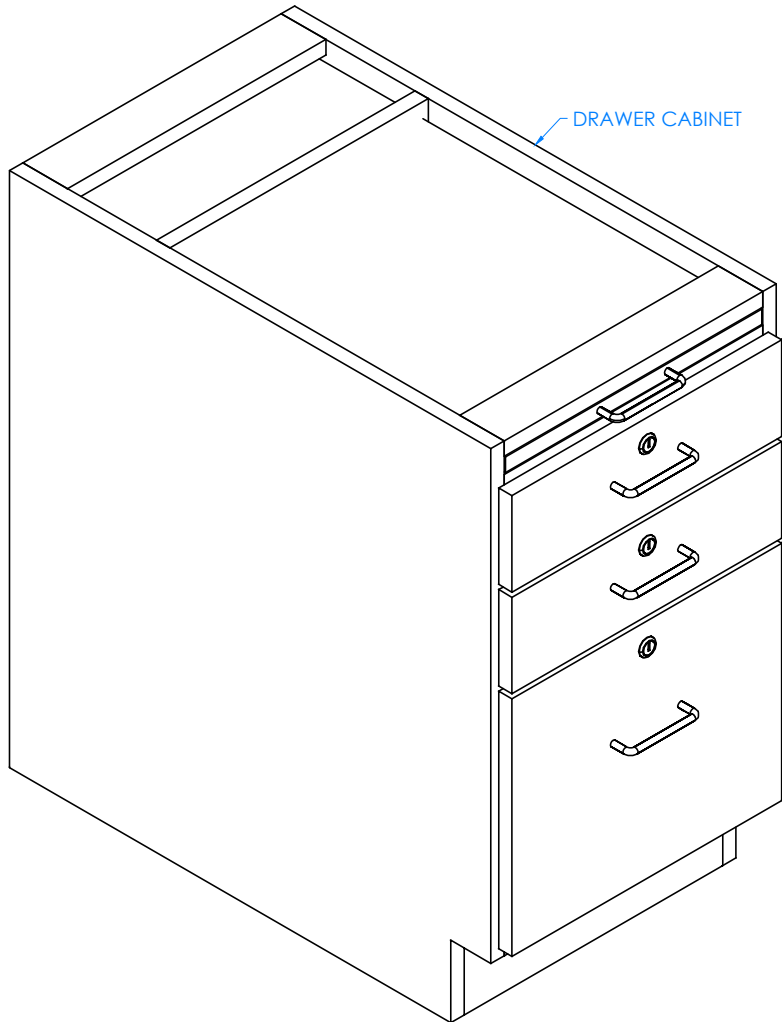
NTS

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NOTE:

1.

STEP 1:

- SET DRAWER CABINET ON SIDE OF EXISTING INSTRUCTOR'S DESK YOU WANT THE SIDE DESK TO BE ON.
- LEAVE ENOUGH SPACE IN BETWEEN CABINET AND INSTRUCTOR'S DESK FOR APRON ASSEMBLY AND BACK PANEL.
- SIDE DESK CAN BE ATTACHED TO EITHER SIDE OF AN INSTRUCTOR'S DESK.
- THESE INSTRUCTIONS SHOWN ARE FOR PLACEMENT ON RIGHT SIDE (MIRROR IMAGES FOR PLACEMENT ON LEFT SIDE).

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TITLE:
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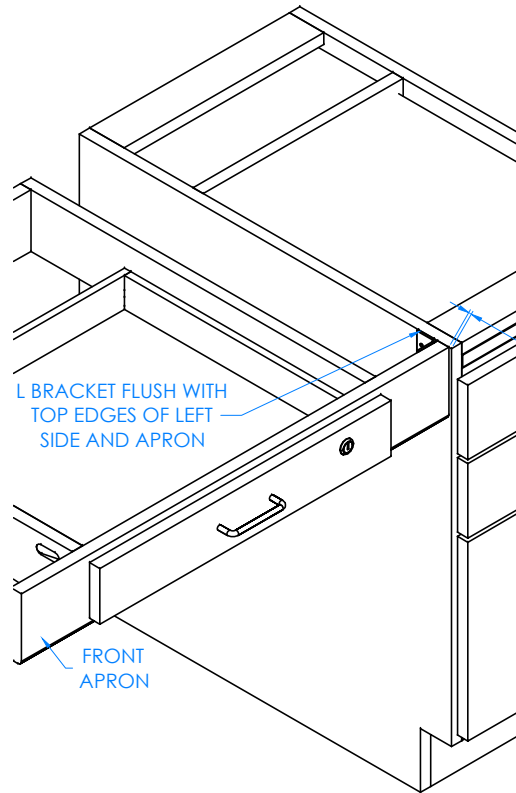
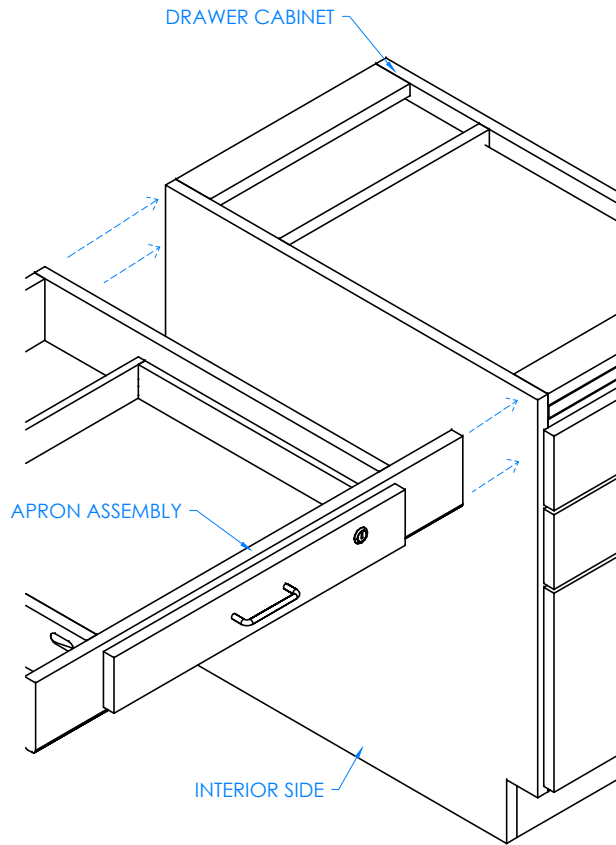
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0.25\"/>

DISTANCE FROM FRONT
EDGE OF LEFT SIDE TO
FRONT APRON

STEP 2:

- WITH HELP FROM ANOTHER PERSON, POSITION APRON ASSEMBLY UP TO INTERIOR SIDE OF DRAWER CABINET SO ITS POSITIONED CORRECTLY AND FLUSH WITH TOP EDGE OF DRAWER CABINET.
- POSITION L BRACKET IN CORRECT POSITION ON APRON ASSEMBLY AND INTERIOR SIDE OF CABINET (SHOULD BE FLUSH WITH TOP EDGES OF FRONT APRON AND LEFT SIDE).
- MARK ON THE SIDE OF CABINET WHERE THE L BRACKET NEEDS TO BE ATTACHED.
- REPEAT ON OTHER SIDE OF APRON ASSEMBLY TO EXISTING INSTRUCTOR'S DESK.
- SET APRON ASSEMBLY AND L BRACKETS DOWN.

NOTE:

1.

CLOSE UP OF INTERIOR SIDE OF DRAWER CABINET AND
APRON ASSEMBLY

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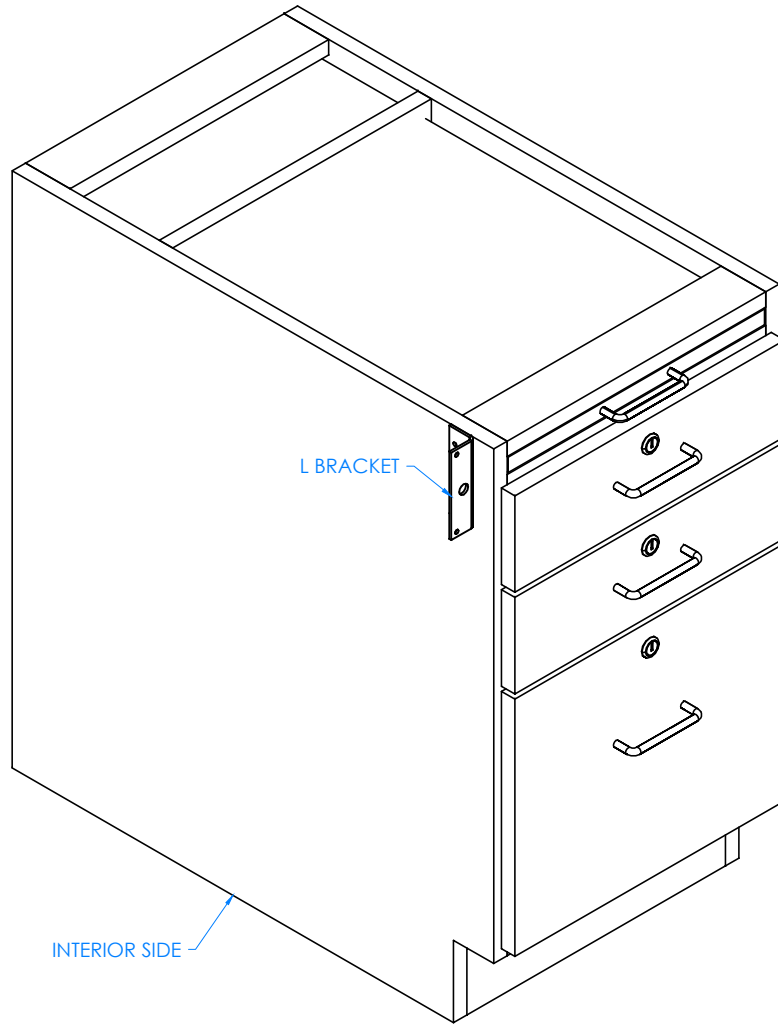


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TITLE:
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ASSEMBLY INSTRUCTIONS

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NOTE:

1.

CLOSE UP OF LEFT SIDE OF DRAWER CABINET

STEP 3:

- ATTACH L BRACKETS TO INTERIOR SIDE OF CABINET AND TO EXISTING INSTRUCTORS DESK (NOT SHOWN) WITH HARDWARE PROVIDED.

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CABINET SQUARENESS ± .0625
FRACTIONAL VALUES ± 1/32"
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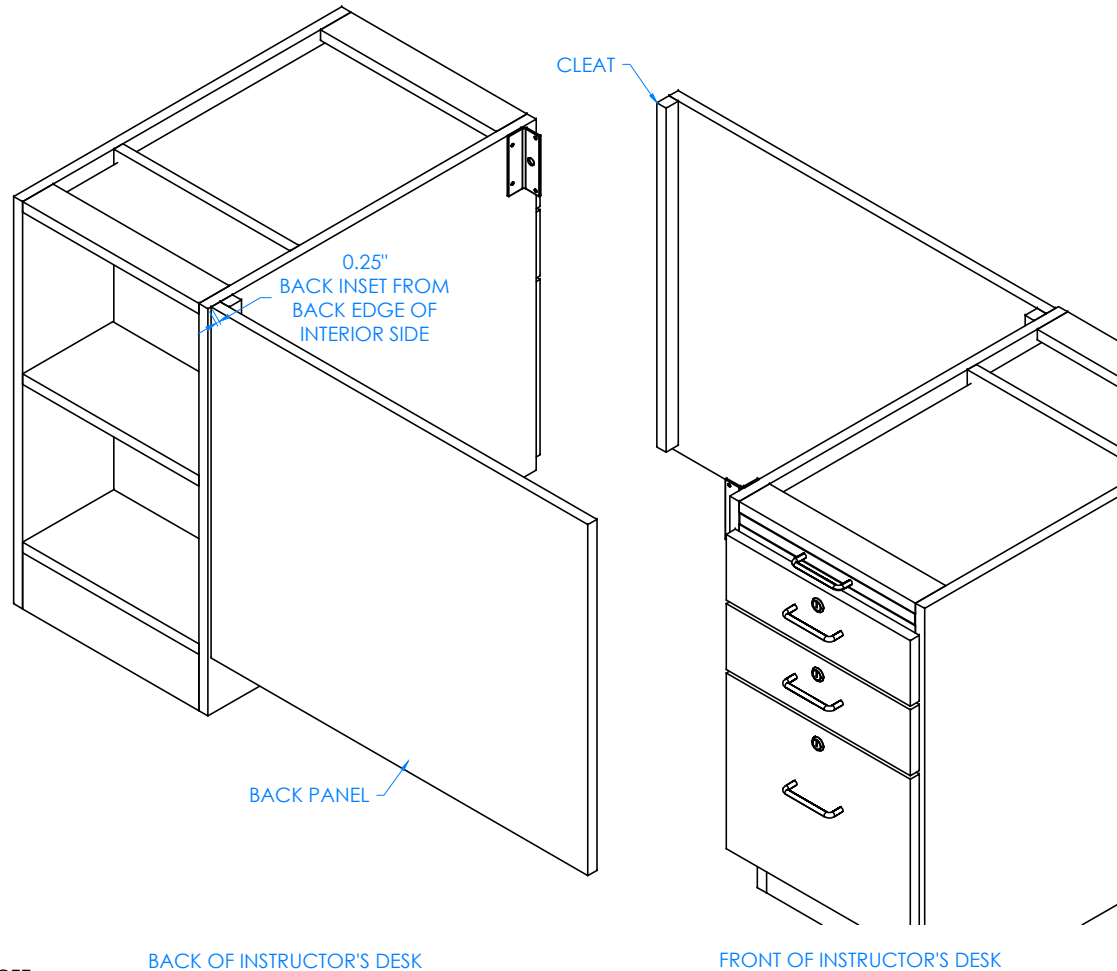
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TITLE:
SIDE DESK
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STEP 4:


- WITH HELP FROM ANOTHER PERSON, POSITION BACK PANEL ONTO BACK OF SIDE DESK AND INSTRUCTOR'S DESK.
- BACK SHOULD BE INSET $\frac{1}{4}$ " FROM BACK EDGE OF LEFT SIDE FOR BEST FIT.
- TOP EDGE OF BACK PANEL SHOULD BE FLUSH WITH TOP EDGE OF CABINET.
- POSITION CLEATS IN CORRECT LOCATION ON BOTH CORNERS OF BACK PANEL.
- MARK ON THE SIDES OF DRAWER CABINET AND INSTRUCTORS DESK WHERE THE CLEATS NEED TO BE.
- SET BACK PANEL DOWN.
- PRE-DRILL HOLES IN CLEATS TO PREVENT CRACKING.
- ATTACH CLEATS TO CABINET AND INSTRUCTOR'S DESK FIRST WITH HARDWARE PROVIDED.
- PLACE BACK PANEL BACK ONTO CLEATS AND ATTACH TO CLEATS FROM INSIDE OF SIDE DESK.

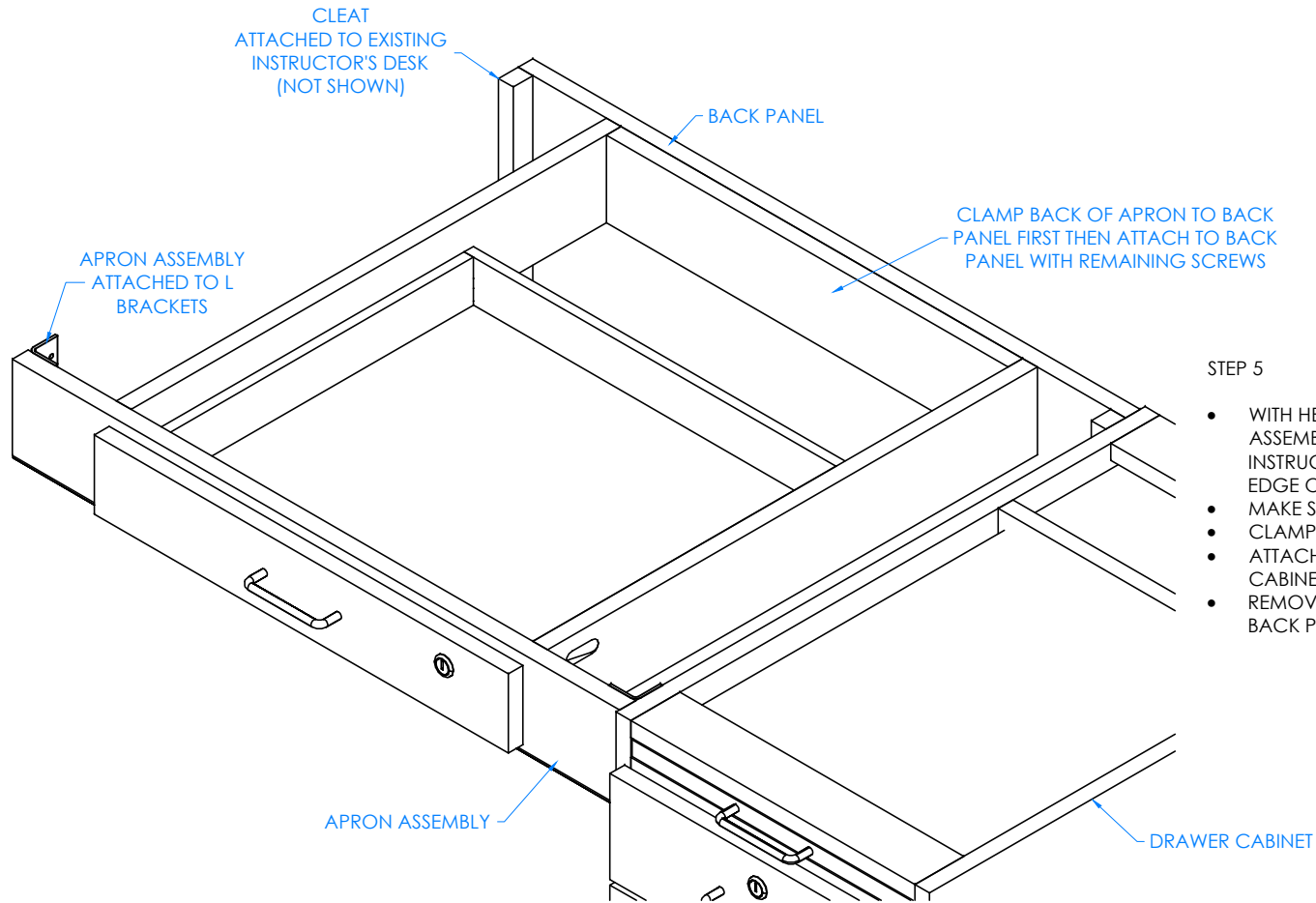
NOTE:

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STEP 5

- WITH HELP FROM ANOTHER PERSON, POSITION APRON ASSEMBLY IN BETWEEN DRAWER CABINET AND INSTRUCTOR'S DESK SO TOP EDGES ARE FLUSH WITH TOP EDGE OF CABINET.
- MAKE SURE SIDE DESK IS LEVEL TO INSTRUCTOR'S DESK.
- CLAMP BACK OF APRON ASSEMBLY ONTO BACK PANEL.
- ATTACH FRONT APRON TO L BRACKETS ON SIDE OF CABINET AND EXISTING INSTRUCTOR'S DESK.
- REMOVE CLAMPS AND ATTACH APRON ASSEMBLY TO BACK PANEL WITH REMAINING SCREWS PROVIDED.

NOTE:

1.

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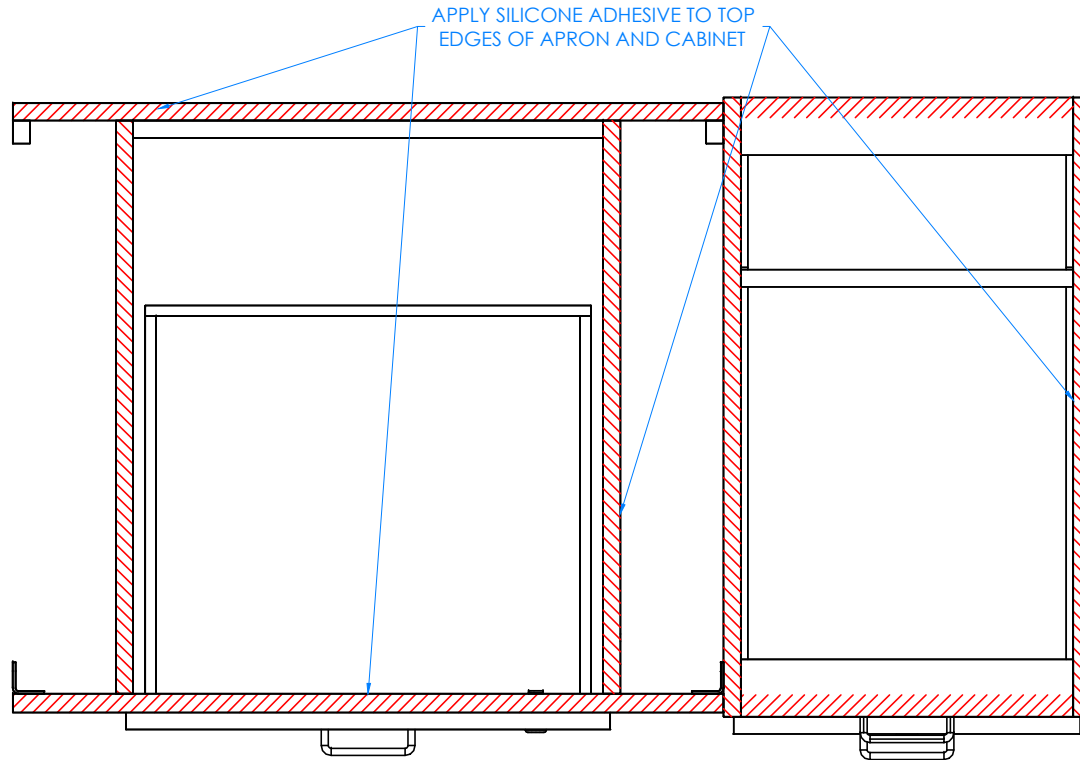
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STEP 6:

- APPLY SILICONE ADHESIVE TO TOP EDGES OF CABINET, APRON, AND BACK PANEL.
- PLACE TOP ON UNIT WITH PROPER OVERHANG (FLUSH TO INSTRUCTOR'S DESK AND CENTERED FRONT AND BACK).
- CLAMP ON TOP TO TOP RAILS OF CABINET AND APRON TO REMOVE ANY WARP USING SHIMS AND C-CLAMPS, IF NEEDED, WHEN ALIGNING THE TOP (DO THIS BEFORE ADHESIVE SETS UP).
- LET CURE FOR 6-12 HOURS.

NOTE:

1.

TOP VIEW OF INSTRUCTOR'S DESK

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- ATTACH RUBBER MOLDING TO BASE OF INSTRUCTOR'S DESK USING CONTACT CEMENT.
- SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER BASE MOLDING WITH HARDWARE PROVIDED.

1.

ATTACH RUBBER
MOLDING TO BASE

DWN BY:	EMK	DWN DATE:	11/9/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

CABINET SQUARENESS $\pm .0625$
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