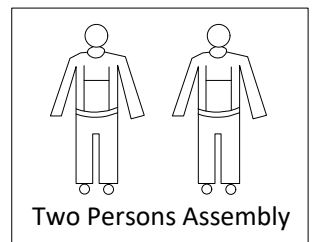
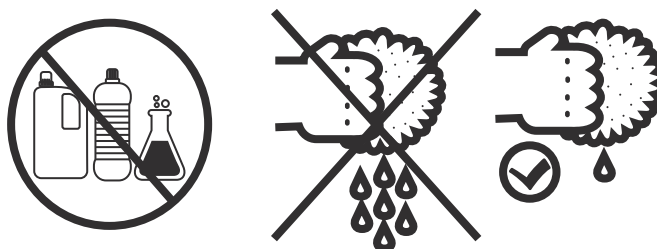
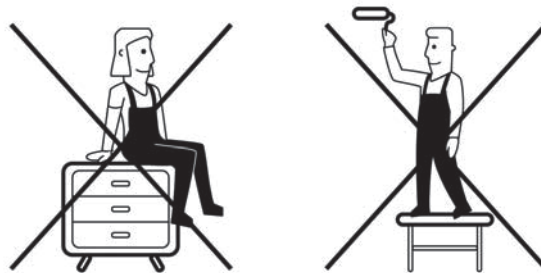
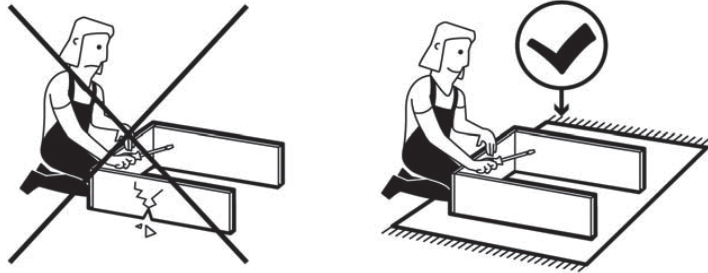
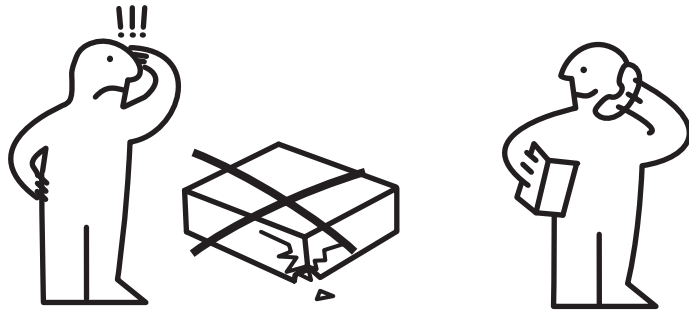
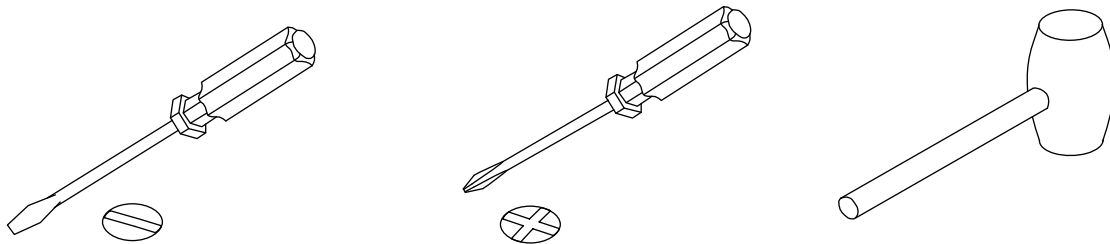


ASSEMBLY INSTRUCTIONS



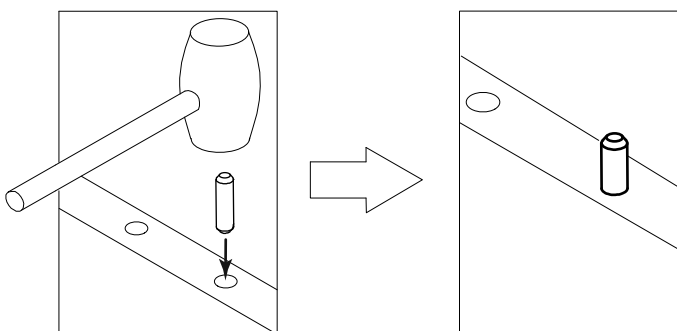


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

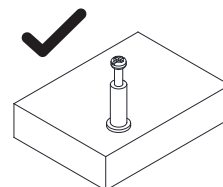
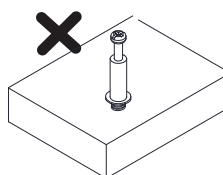
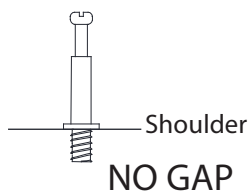
Dowel Installation



Gently tap dowel into hole with rubber mallet.

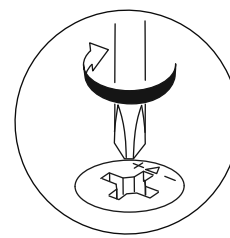
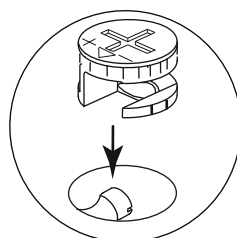
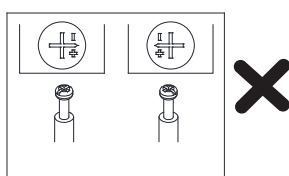
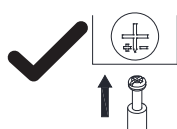
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

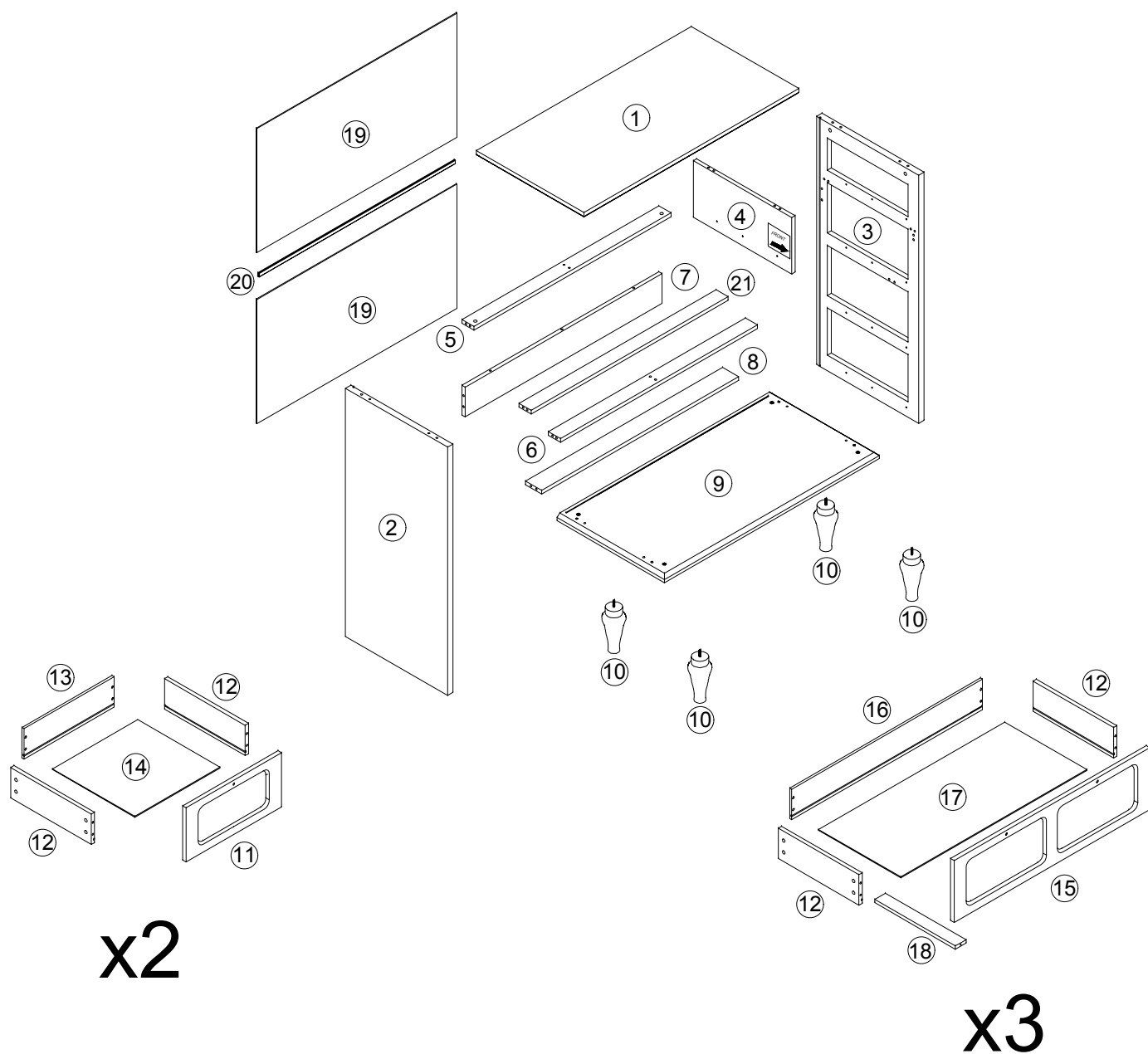


WHEN FITTING CAMS

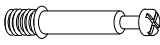
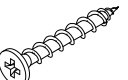
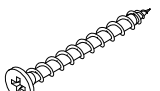
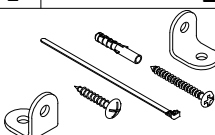
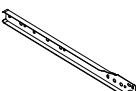
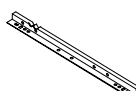
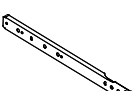
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE



Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.

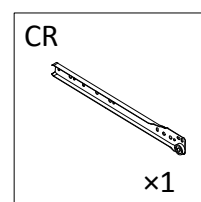
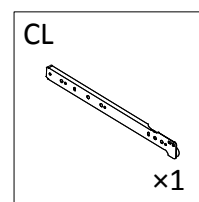
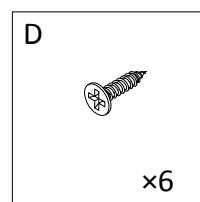
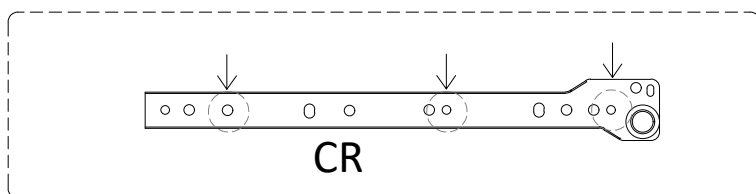
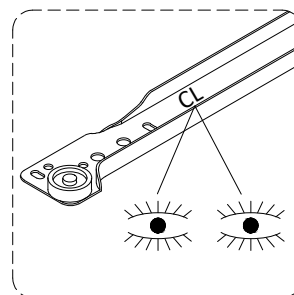
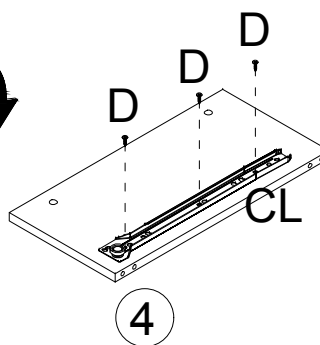
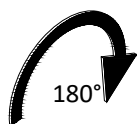
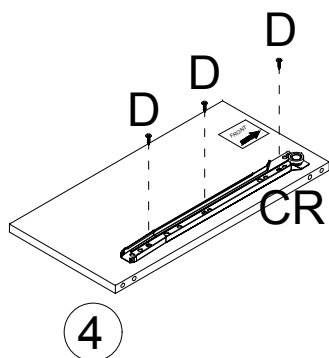
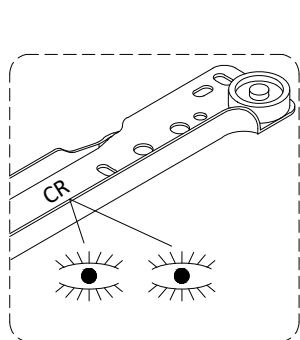
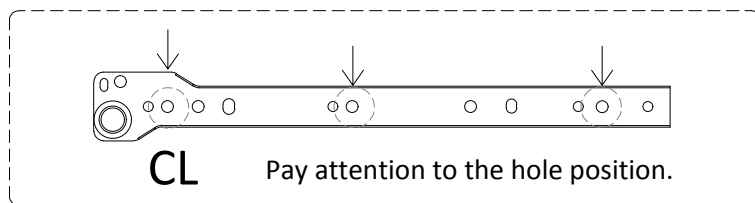


① ×1	② ×1	③ ×1	④ ×1	⑤ ×1	⑥ ×1
⑦ ×1	⑧ ×1	⑨ ×1	⑩ ×4	⑪ ×2	⑫ ×10
⑬ ×2	⑭ ×2	⑮ ×3	⑯ ×3	⑰ ×3	⑱ ×3
⑲ ×2	⑳ ×1	㉑ ×1			

A ×66+2(Spare)  ø6×35mm	B ×66+2(Spare)  ø15×9.5mm	C ×18+2(Spare)  ø6×30mm	D ×60+2(Spare)  FA3.5×12mm	E ×5  FA4×35mm
F ×10+1(Spare) 	G ×10+1(Spare)  FA3×14mm	H ×8  ø20×26mm	I ×8  M4×18mm	J ×4  ø21 Sticker
K ×4  FA4×45mm	L ×2  4×40mm/4×12mm	CR ×5  300mm	DR ×5  300mm	CL ×5  300mm
DL ×5  300mm				

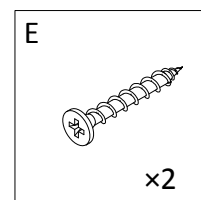
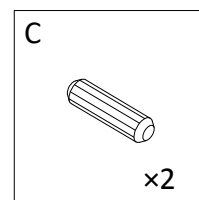
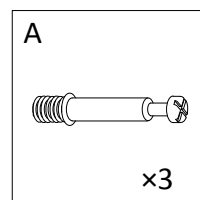
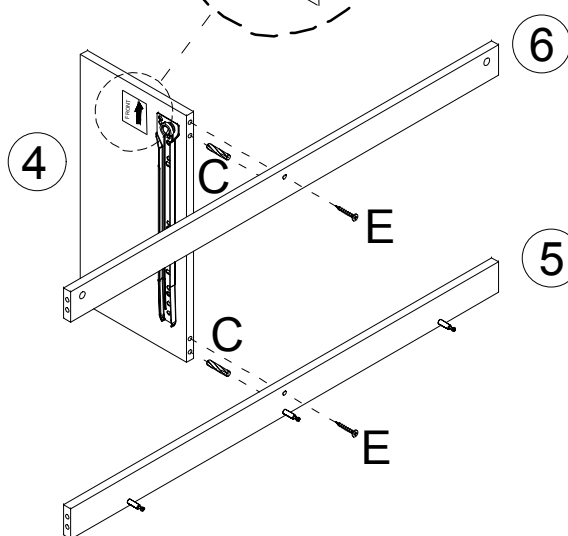
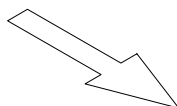
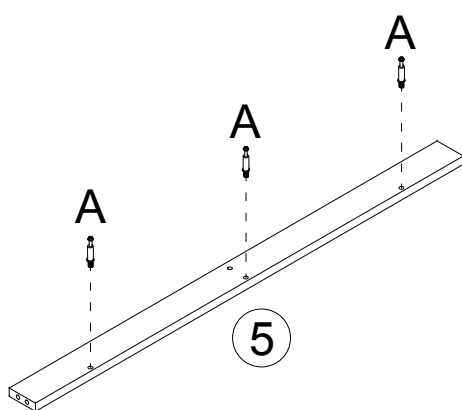
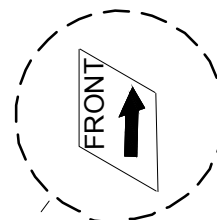
1

Turn the screws vertically from slow to fast.

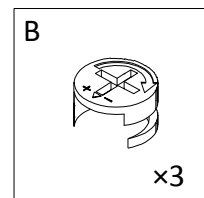
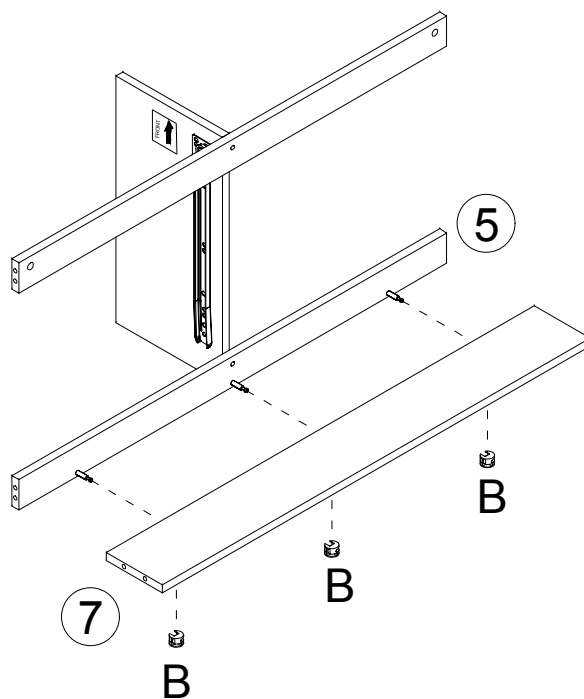


2

Turn the screws vertically from slow to fast.

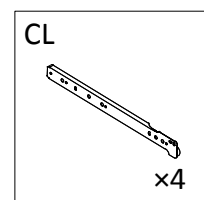
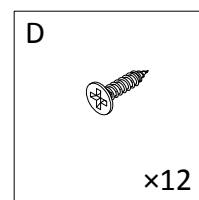
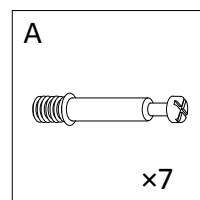
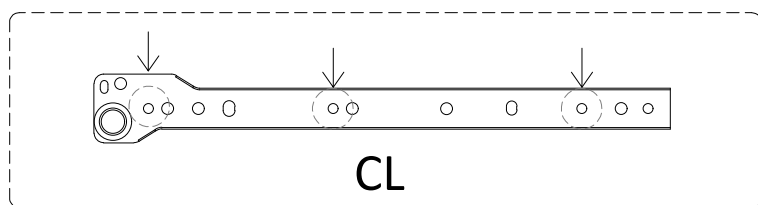
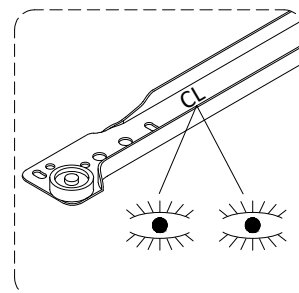
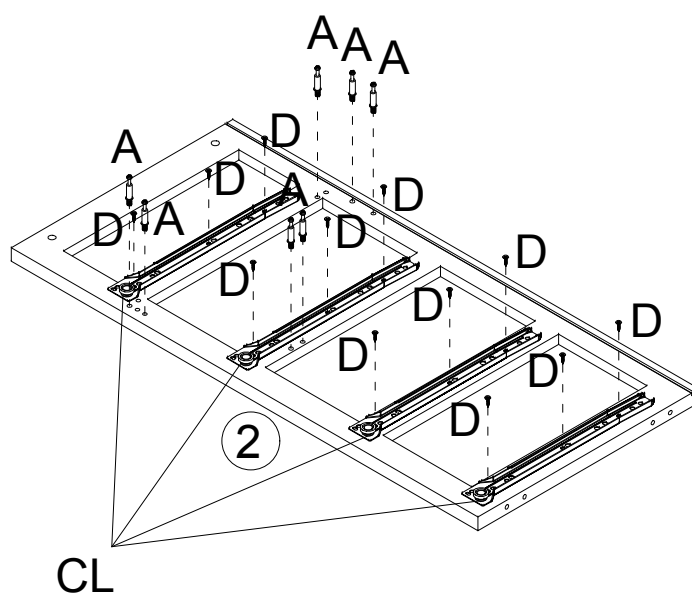


3



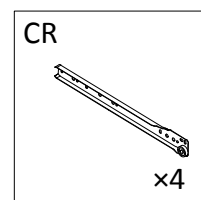
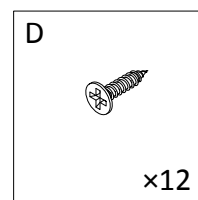
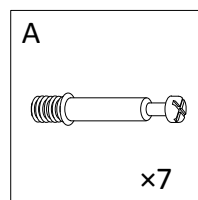
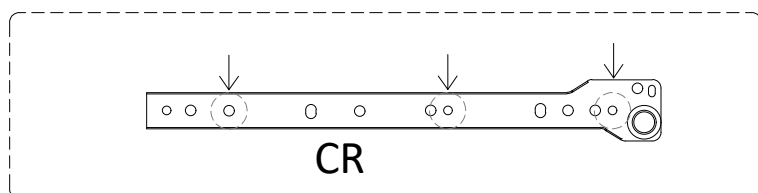
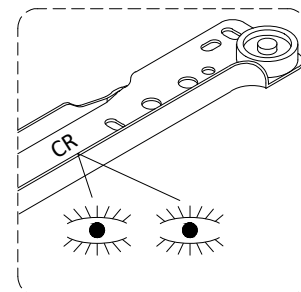
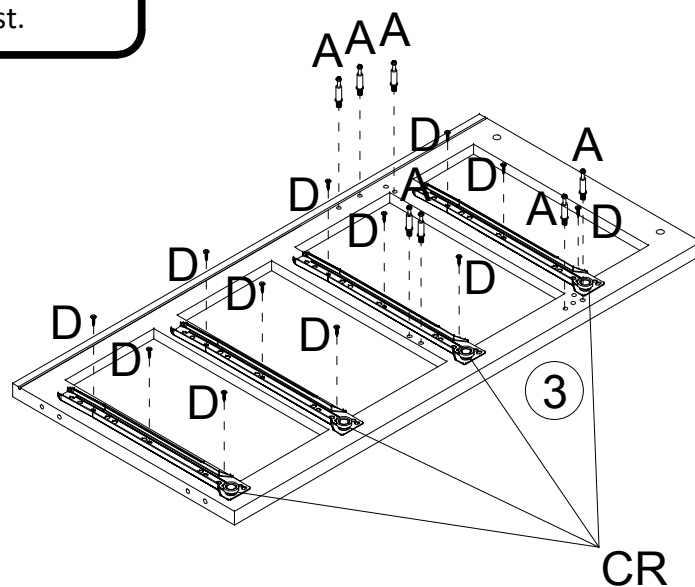
4

Turn the screws vertically from slow to fast.

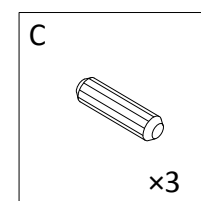
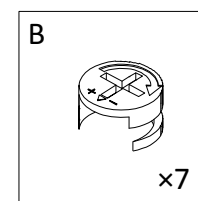
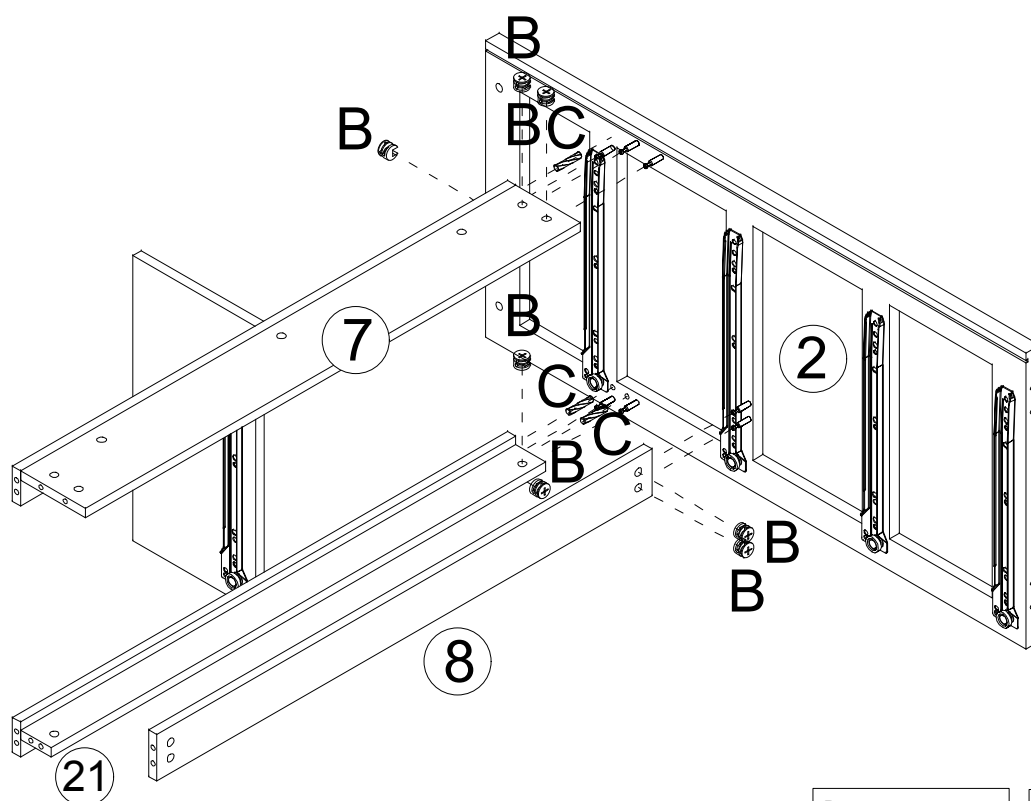


5

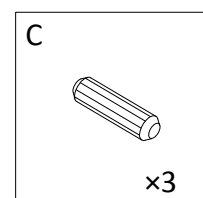
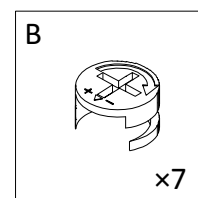
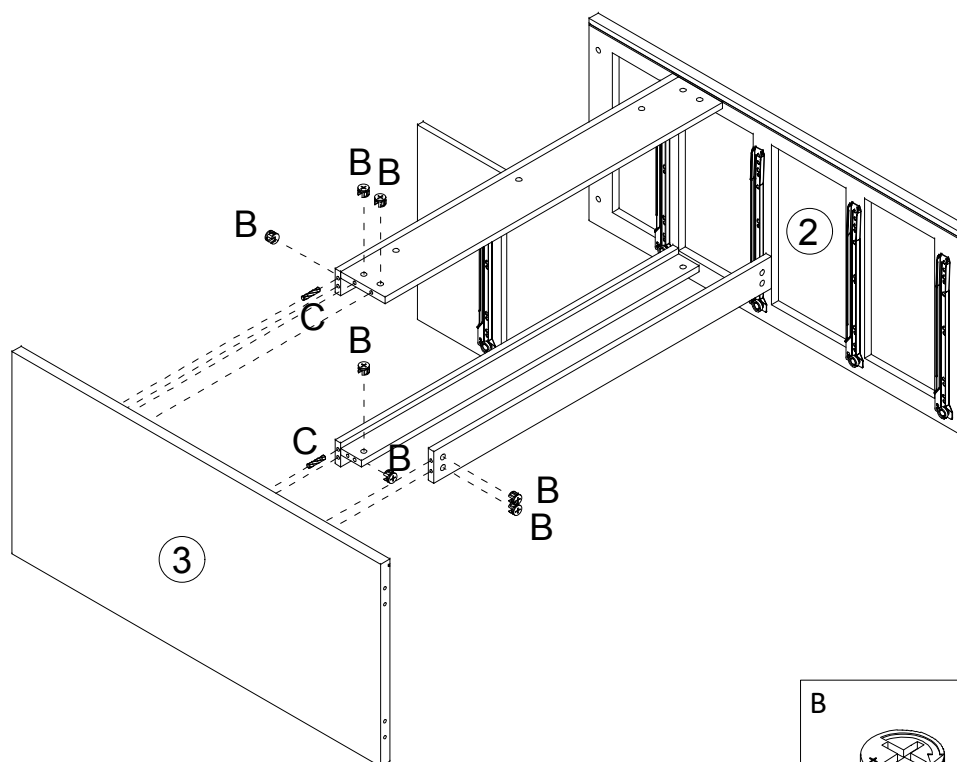
Turn the screws vertically
from slow to fast.



6

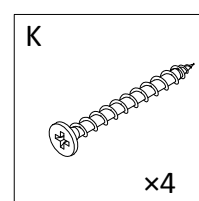
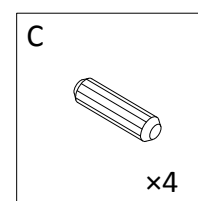
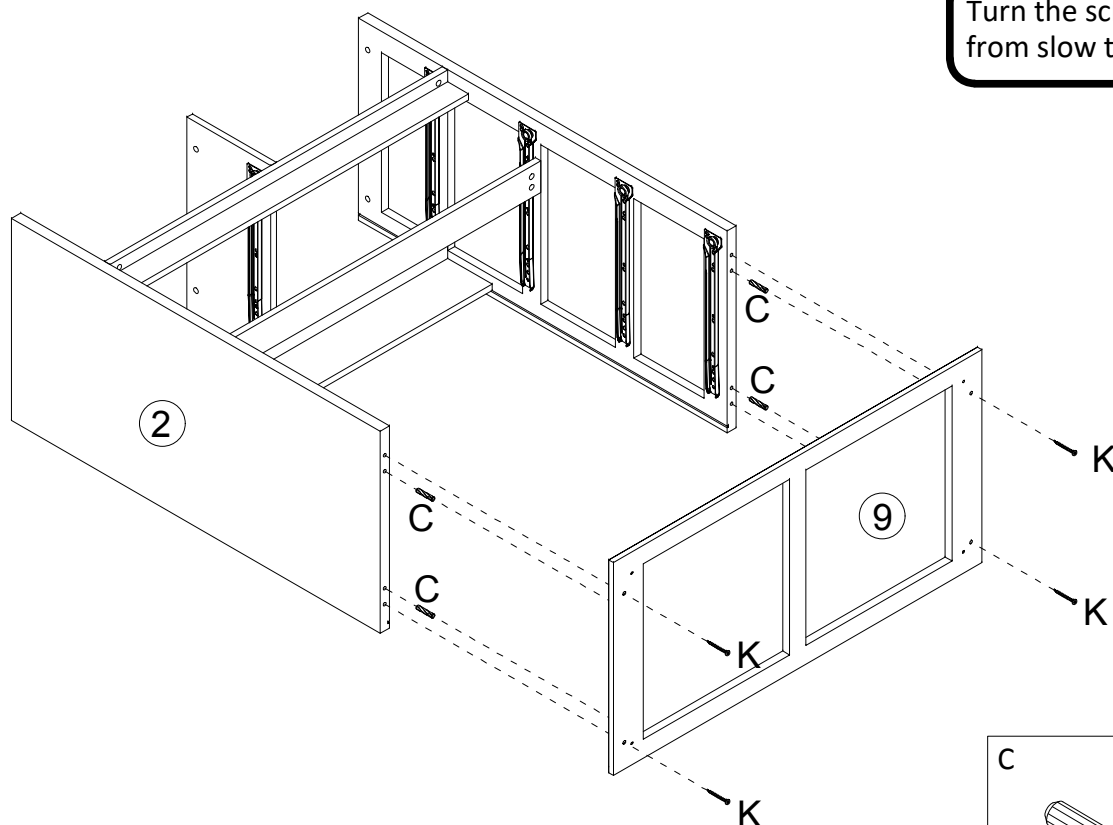


7

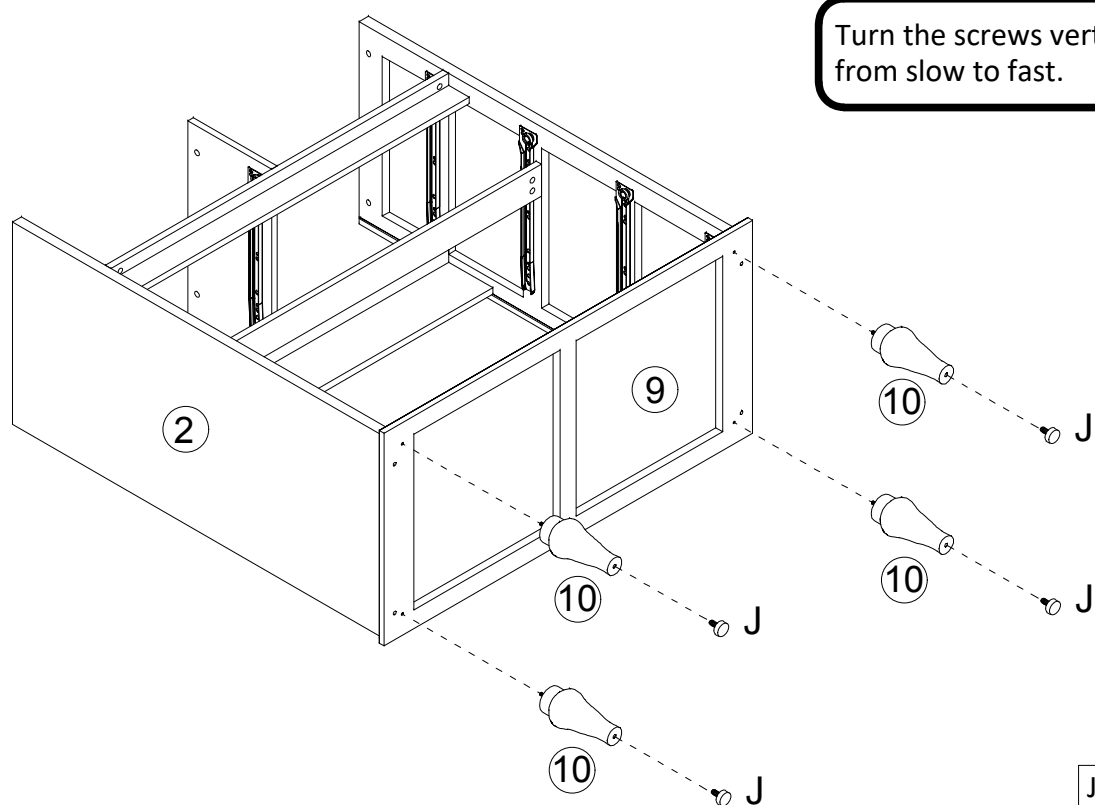


8

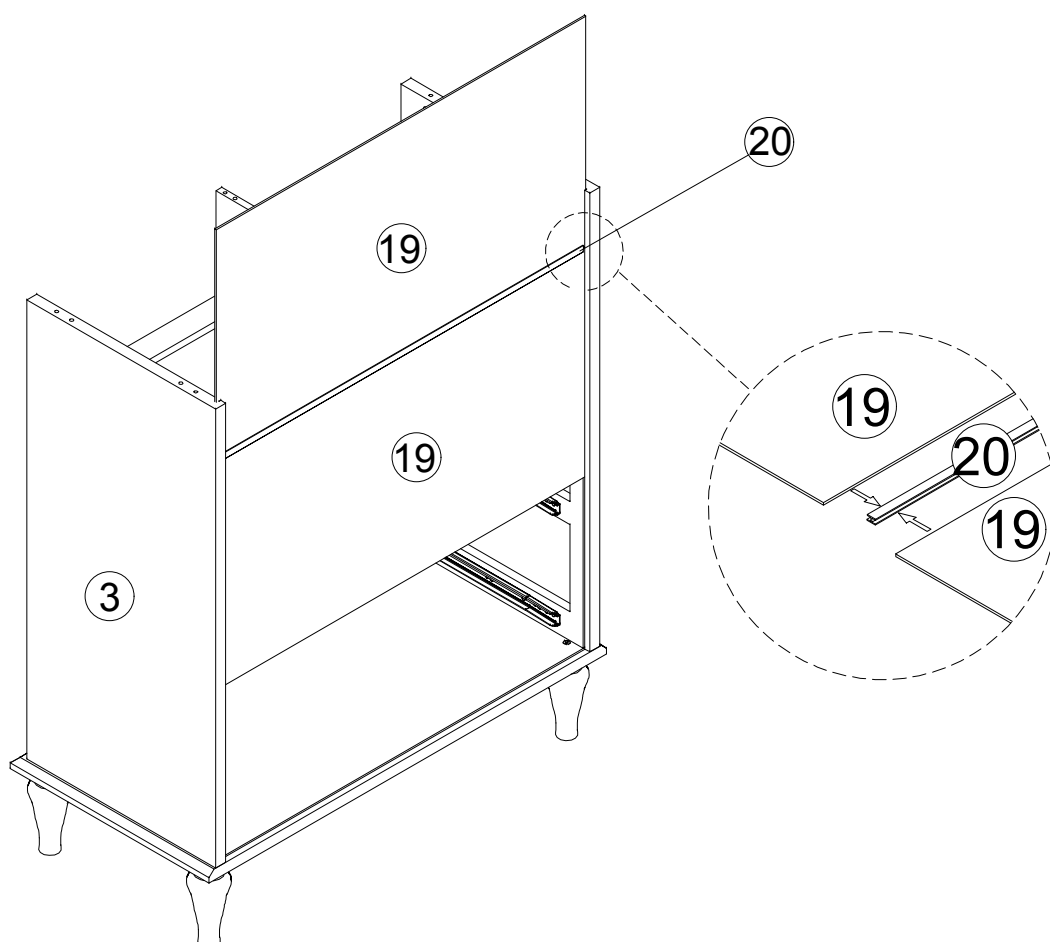
Turn the screws vertically
from slow to fast.



9

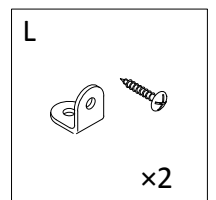
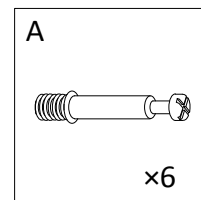
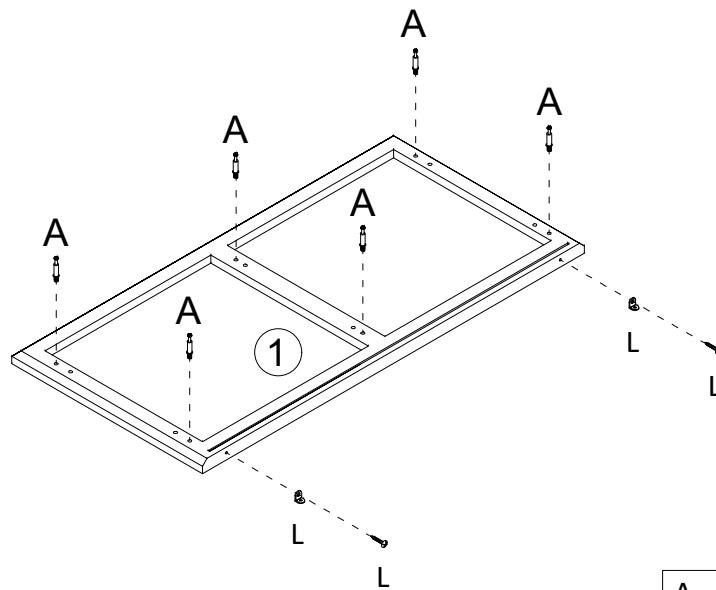


10

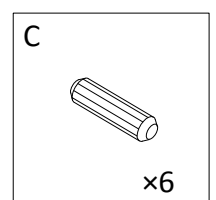
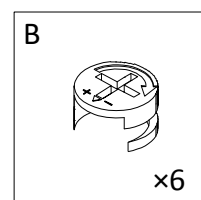
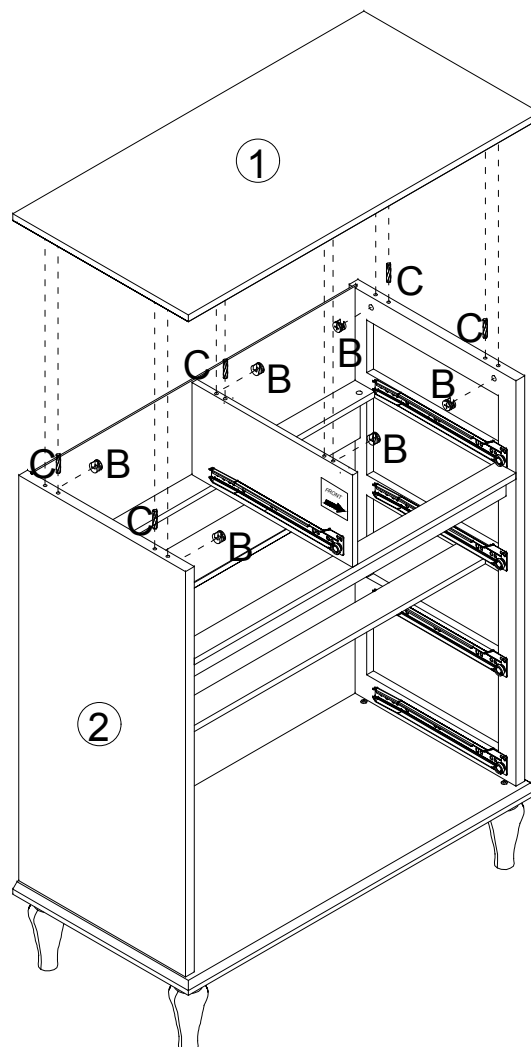


11

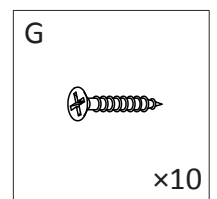
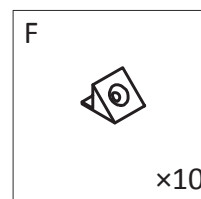
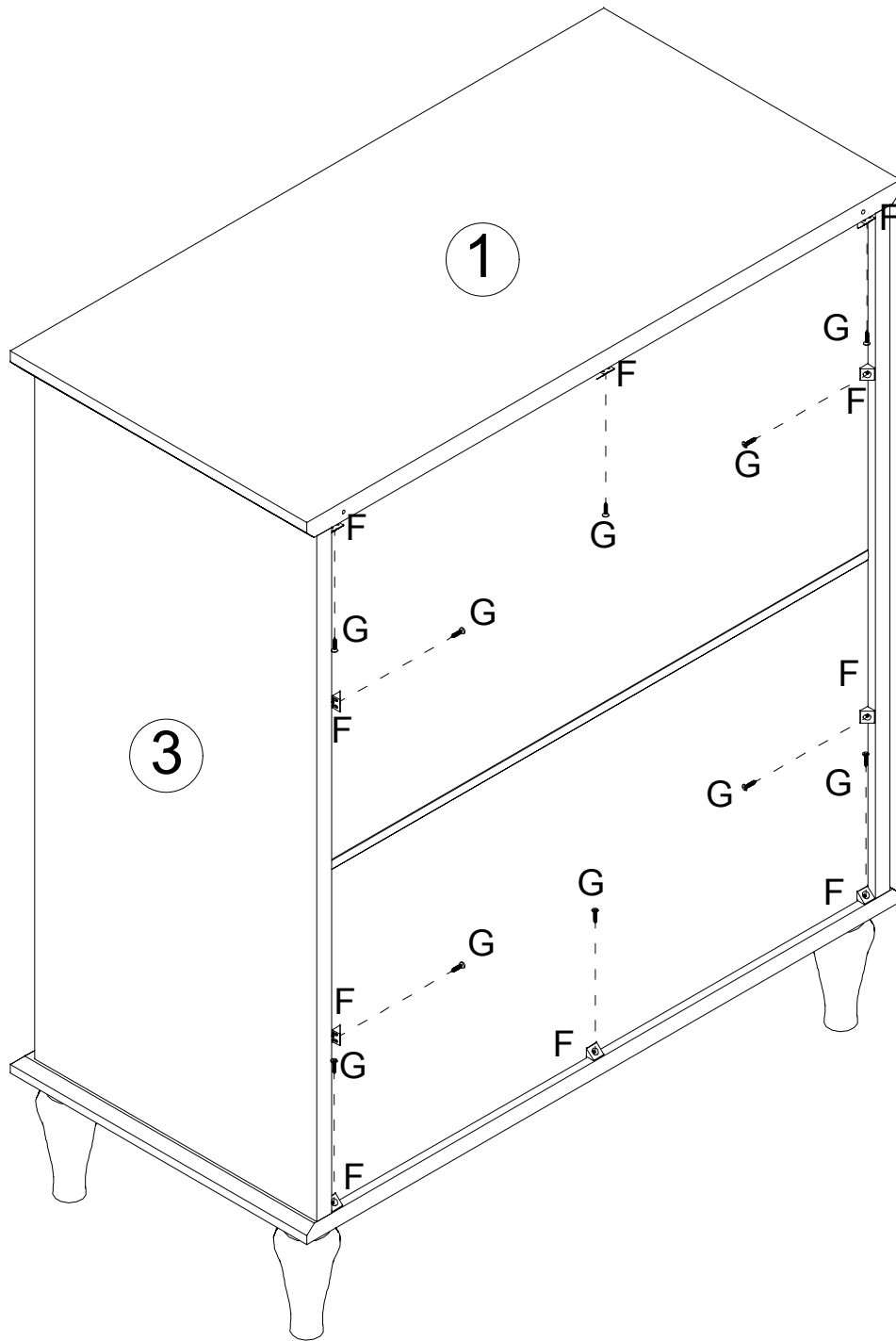
Turn the screws vertically
from slow to fast.

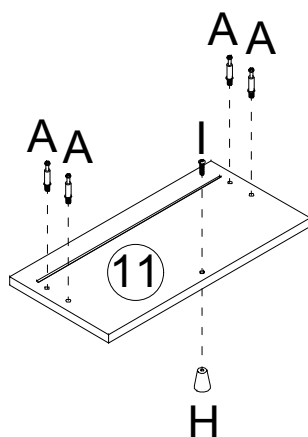
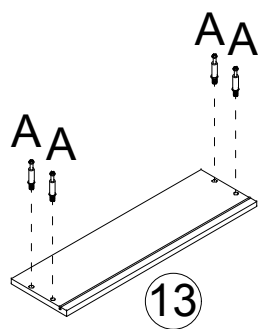


12



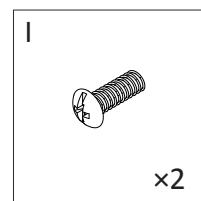
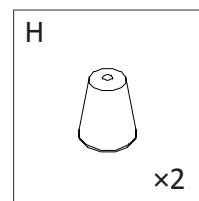
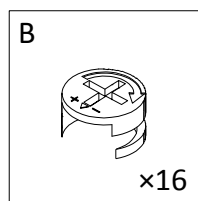
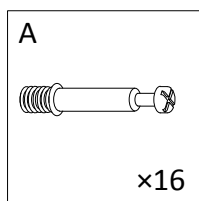
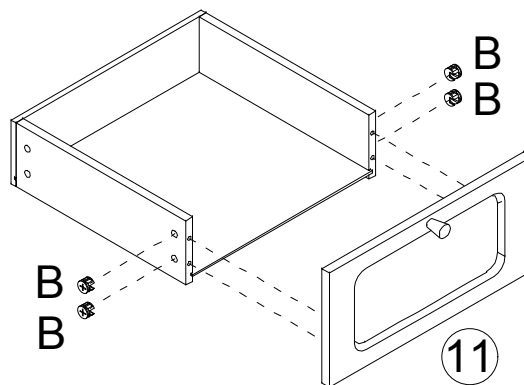
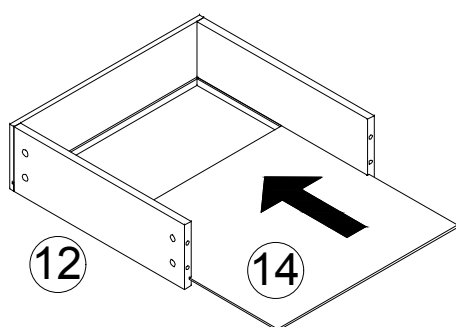
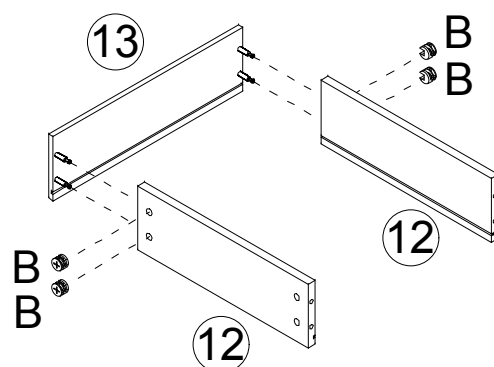
Turn the screws vertically from slow to fast.



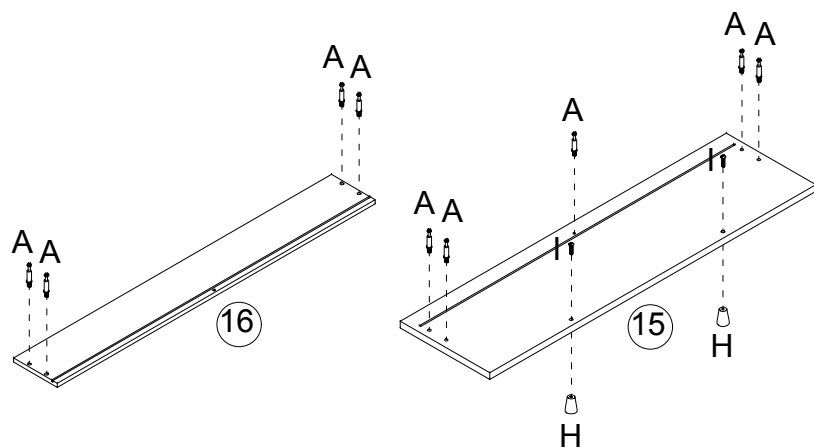


x2

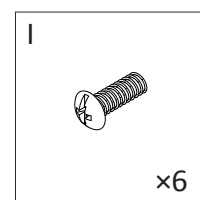
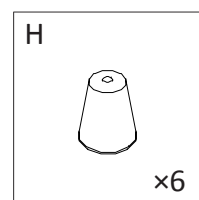
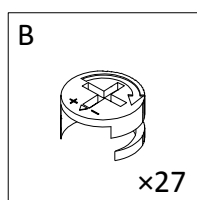
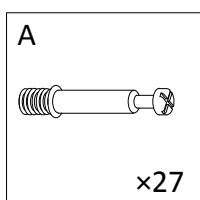
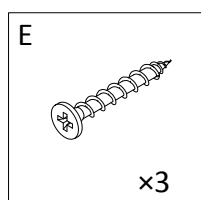
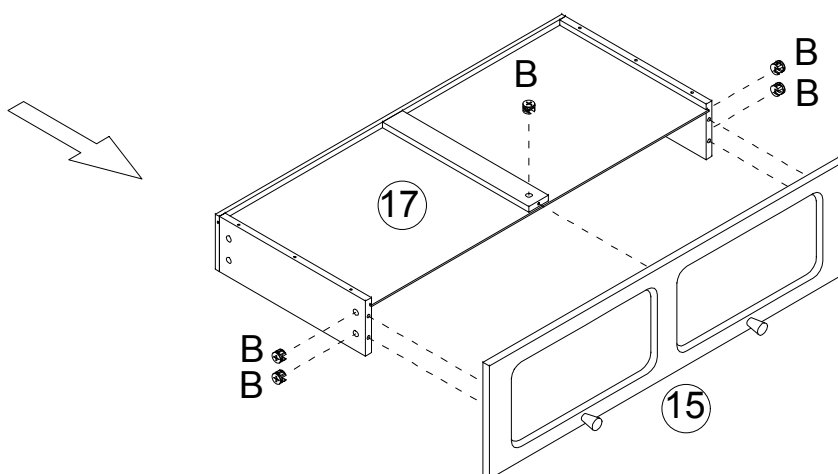
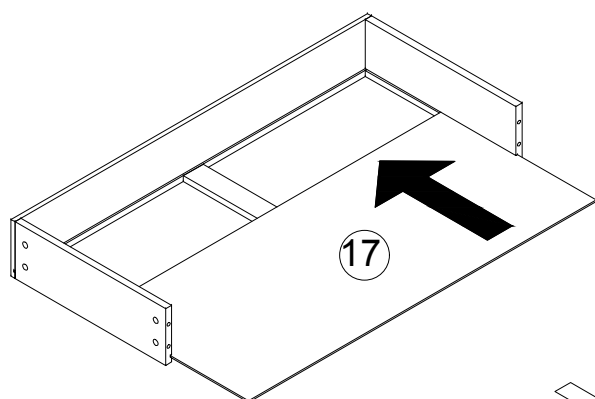
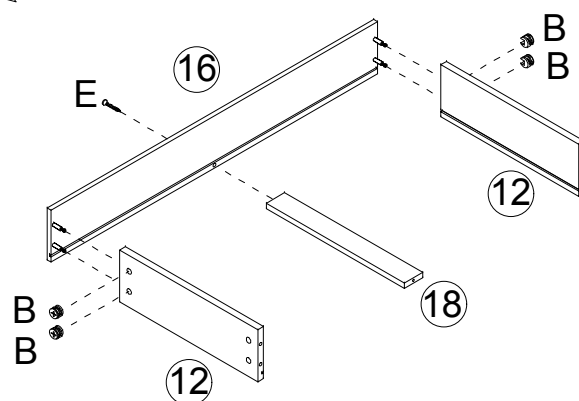
Turn the screws vertically
from slow to fast.



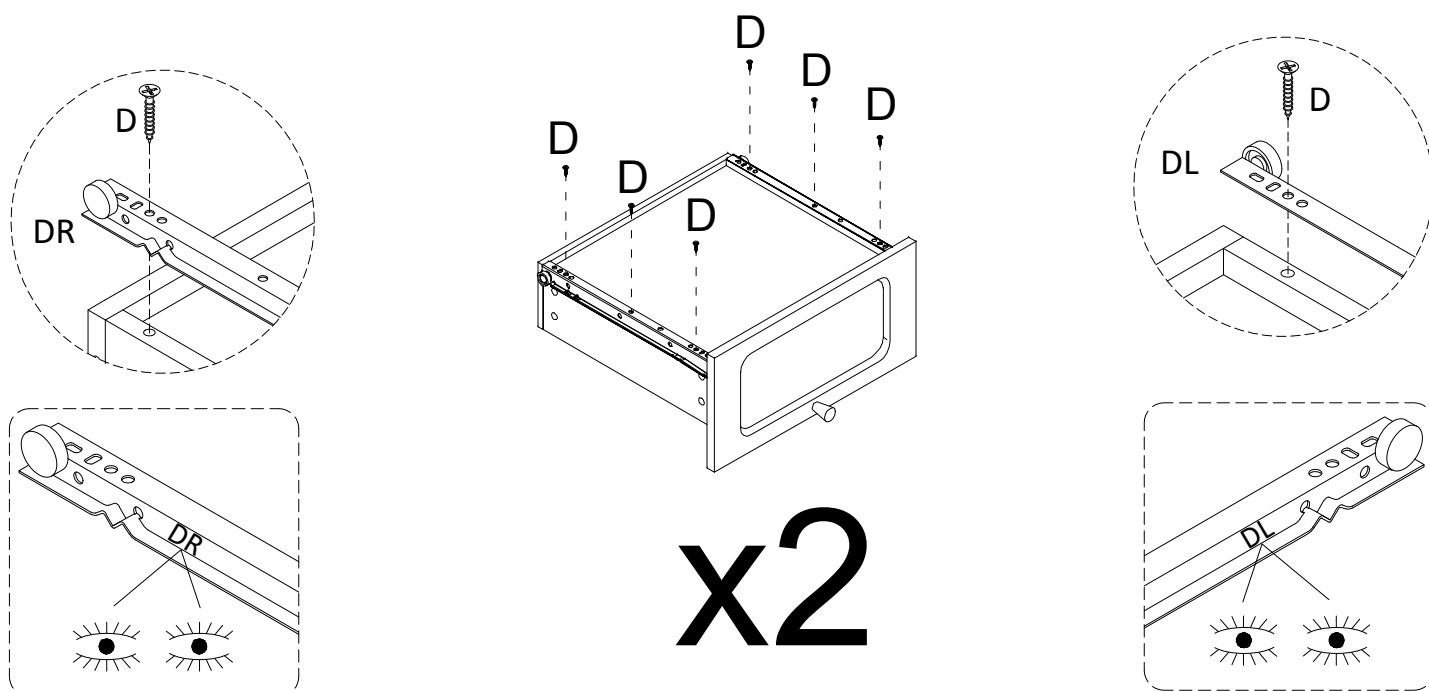
x3



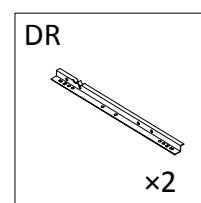
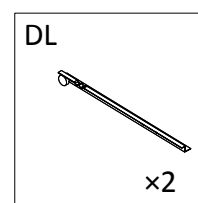
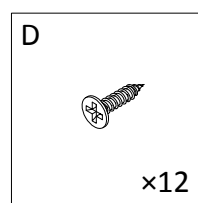
Turn the screws vertically
from slow to fast.



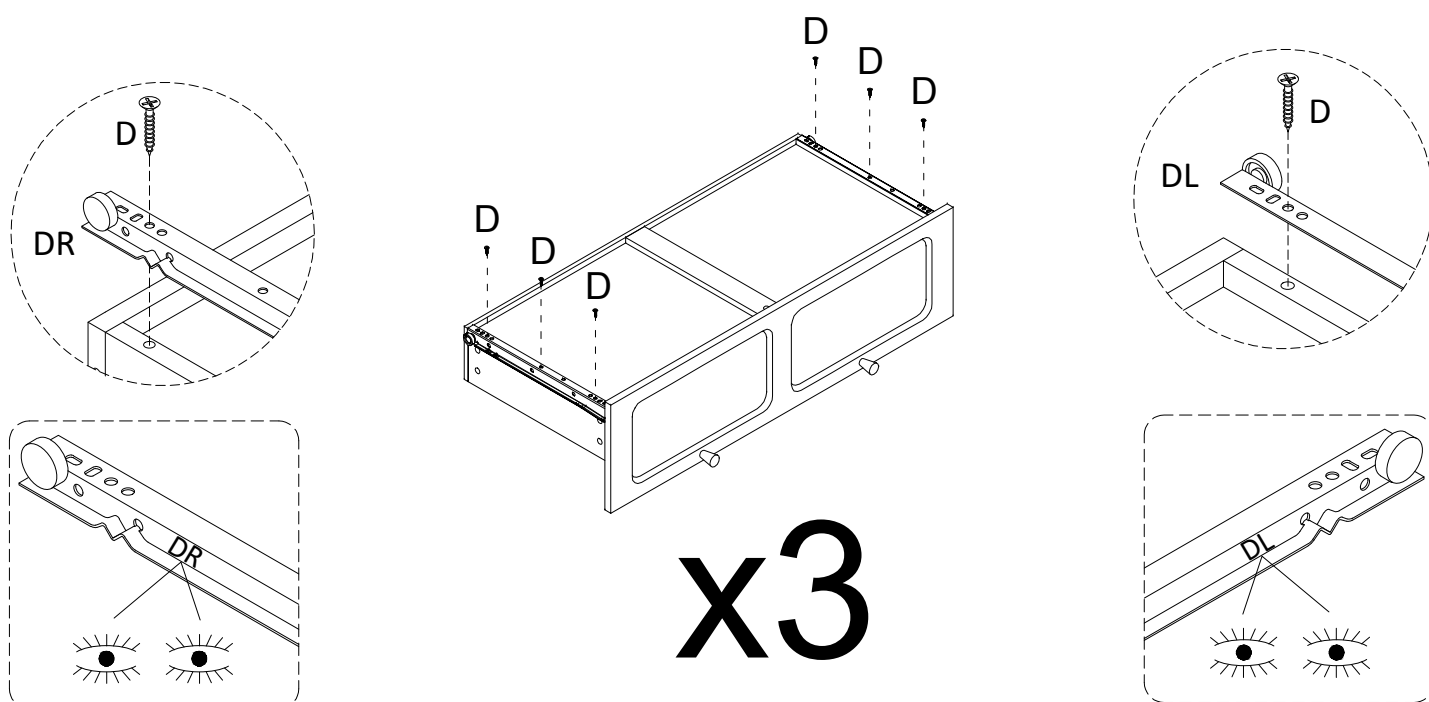
16



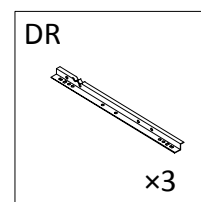
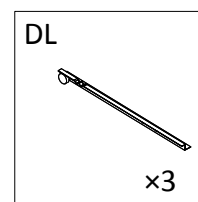
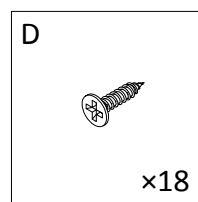
Turn the screws vertically
from slow to fast.



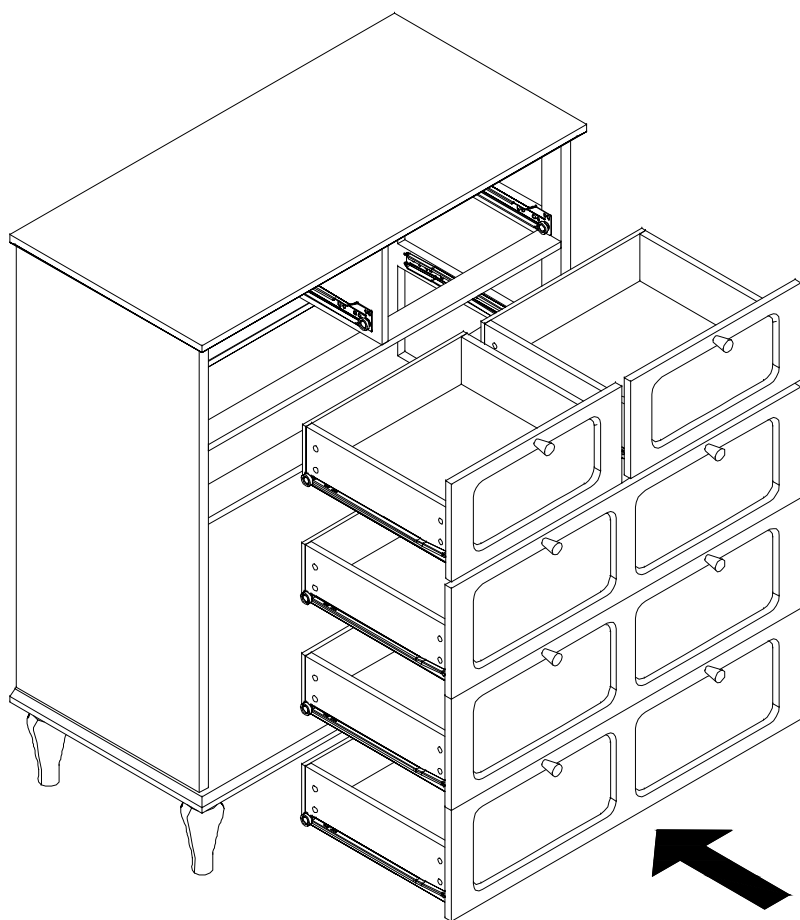
17



Turn the screws vertically
from slow to fast.



18



19

