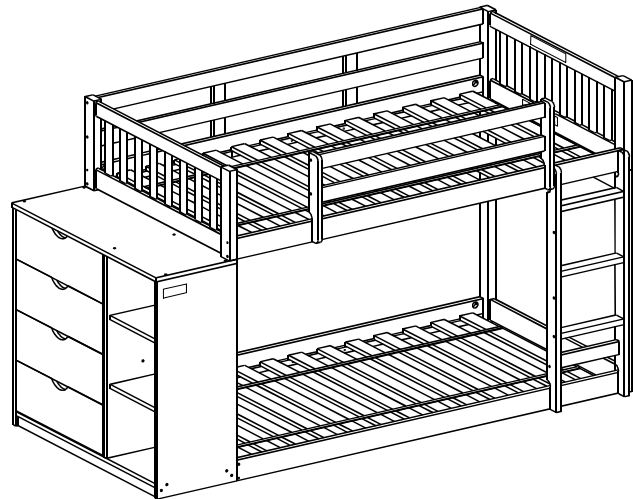


ASSEMBLY INSTRUCTIONS

CHEST BUNK BED

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to be sure all parts are present.



**“DO NOT TIGHTEN SCREWS
UNTIL COMPLETELY ASSEMBLED”**

SIZE OF MATTRESS AND FOUNDATION (SUPPORT)

This bed is designed to use a twin mattress (37½”-38½”x74-75”) and bunkie board (37½”x74”). The total thickness must not exceed **8”** inches. Do not use mattress without the proper bunkie board of safe foundation.

Note: There must be at least **5”** inches from top surface of mattress to top edge or guardrails.

REPLACEMENT PARTS.

Replacement parts, including additional guardrails, may be obtained from place of purchase or original distributor.

TO OBTAIN PARTS ,PLEASE CONTACT: **DONCO TRADING COMPANY - FORT WORTH, TEXAS**

SAFETY WARNINGS!

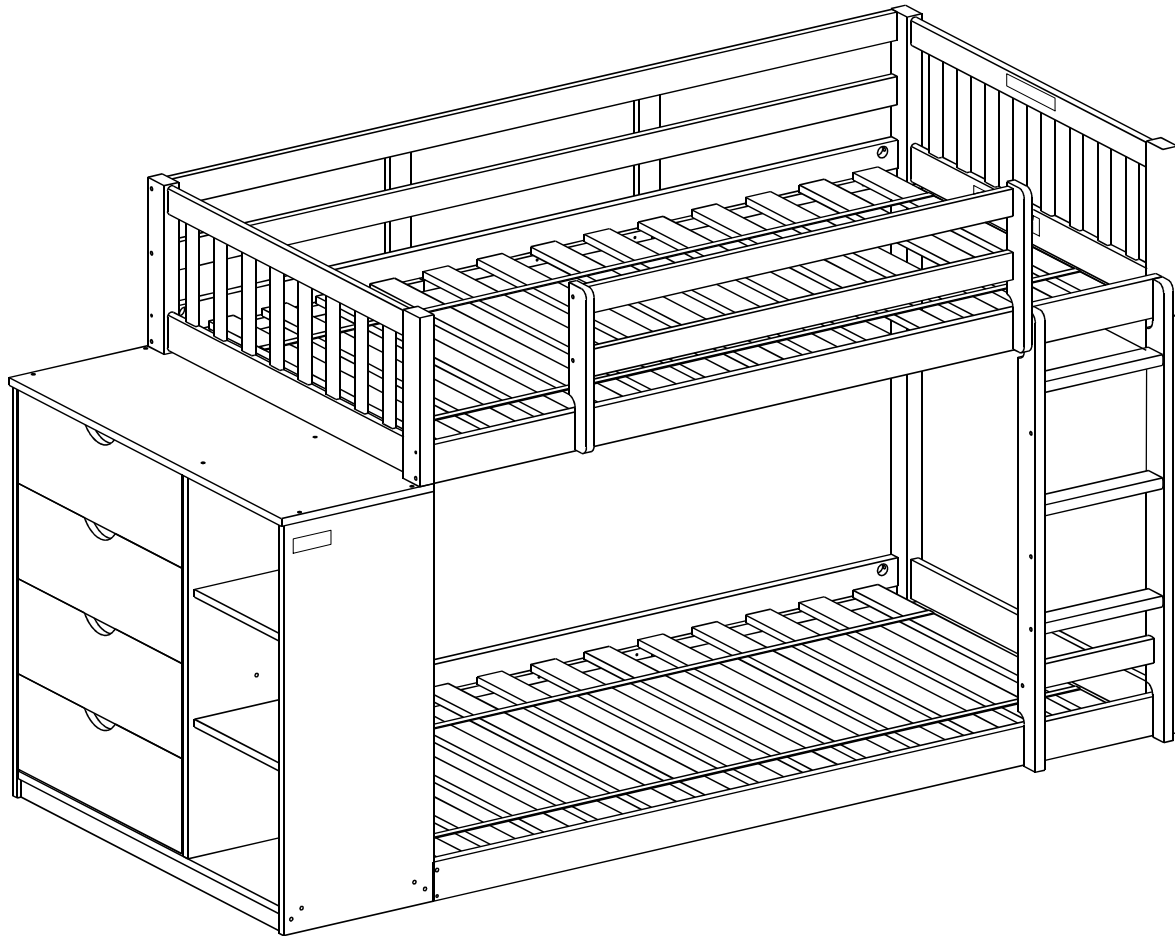
- 1- Follow the information on the warning label appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
- 2- Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- 3- Surface of mattress must be at least 5 inches below the upper edge of guardrails.
- 4- Do not allow children under 6 years of age to use the upper bunk.
- 5- Prohibit more than one person on upper bunk.
- 6- Periodically check and ensure that the guardrail, ladder and other components are in their proper position free from damage, and that all connectors are tight.
- 7- Do not allow horseplay on or under the bed and prohibit jumping on the bed.
- 8- Always use the ladder for entering and leaving the upper bunk.
- 9- Do not use substitute parts. Contact distributor or dealer for replacement parts.
- 10- Use of a night light may provide added safety precaution for a child using the upper bunk.
- 11- If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
- 12- Always use guardrails on both long sides of the upper bunk.
- 13- The use of water or sleep flotation mattresses is prohibited.
- 14- Keep these instructions for future reference.
- 15- Strangulation Hazard - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed: for example, but not limited to, hooks, belts, and jump ropes, etc.



IMPORTANT: PLEASE READ INSTRUCTIONS BEFORE STARTING THE ASSEMBLY

ASSEMBLY INSTRUCTIONS

CHEST BUNK BED



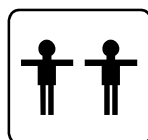
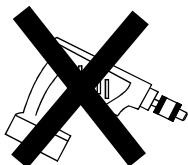
Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware.

Compare with the parts list to be sure all parts are present.

"DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED"



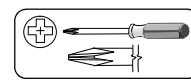
* Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe !!!
* Please assemble on a clean soft surface to avoid damage.



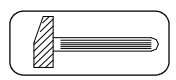
+



Tools Required



(Not included)



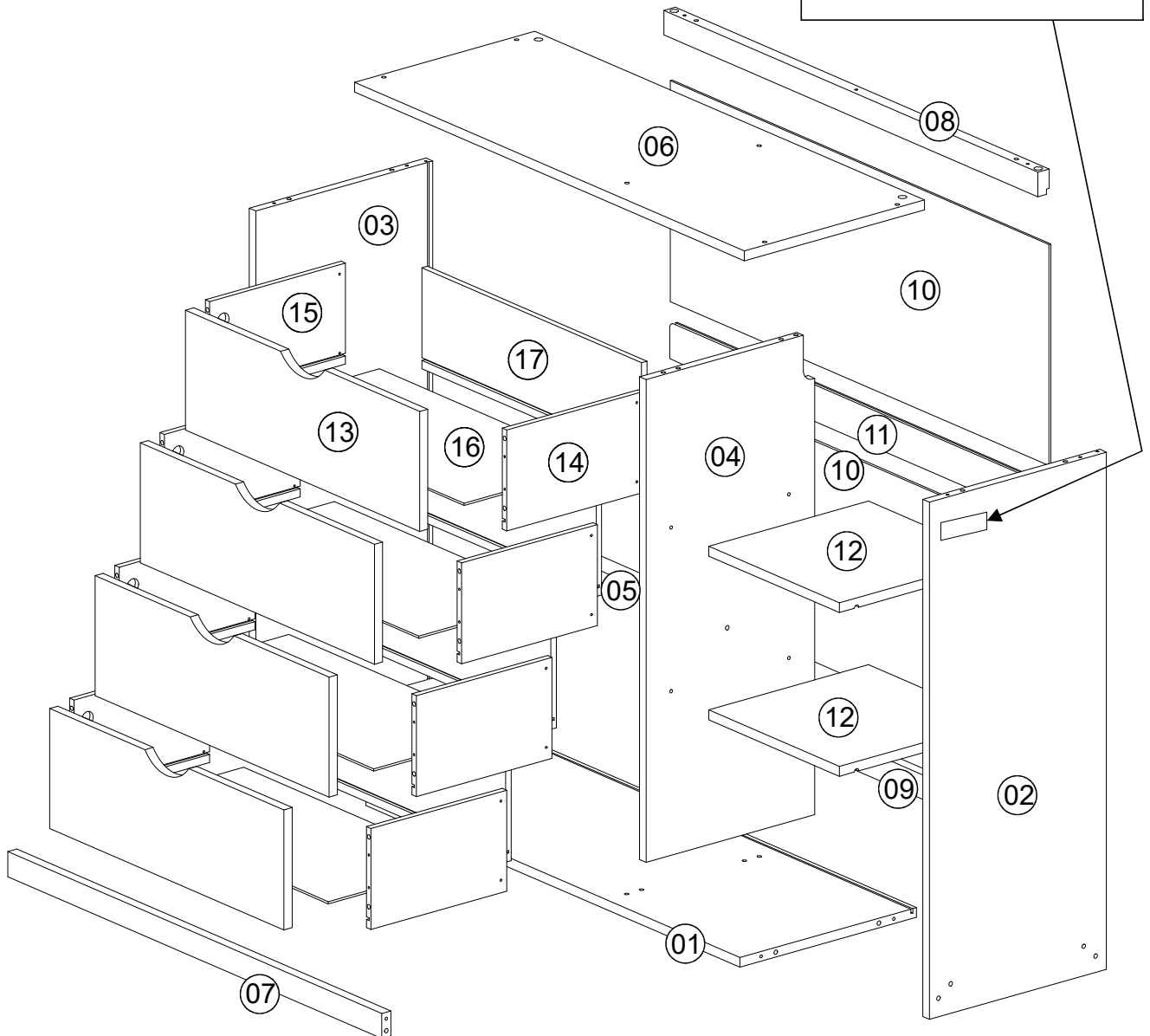
(Not included)

IMPORTANT:

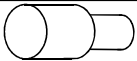

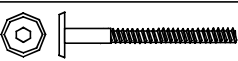

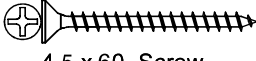

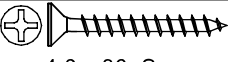
PLEASE READ INSTRUCTION BEFORE STARTING THE ASSEMBLY

Part List - CHEST 4 DRAWERS

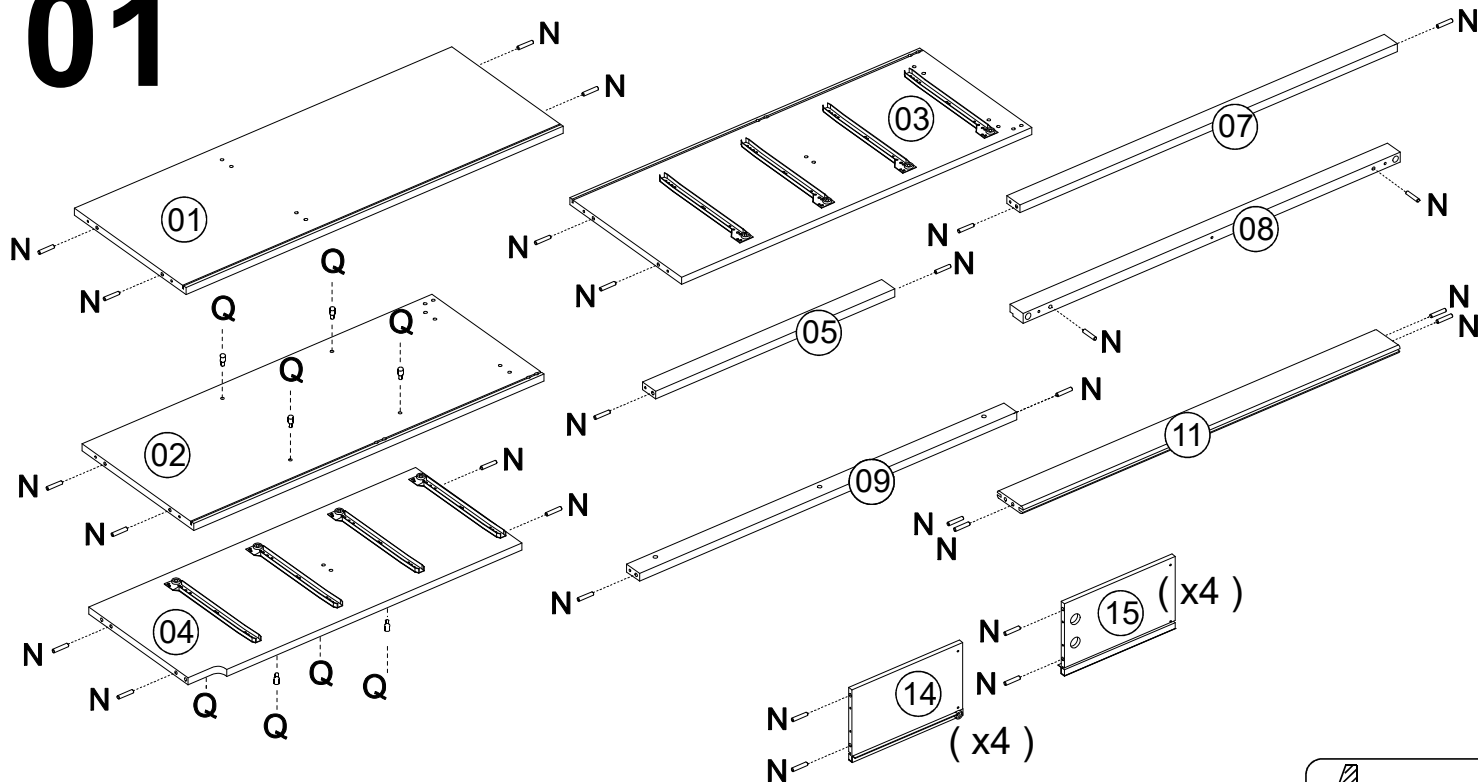
**WARNING
LABEL!**



Identifying the Hardware-Identify the hardware using the illustrations below.

Q  Qty 08 X 30 Plastic support 08	N  Qty 08 X 30 Wood Dowel 40	F  Qty 7,0 x 50 Screw 18
L  Qty Hex Screwdriver 01	H  Qty 4,5 x 60 Screw 03	i  Qty 3,5 x 16 Screw 04
G  Qty 4,0 x 30 Screw 32		

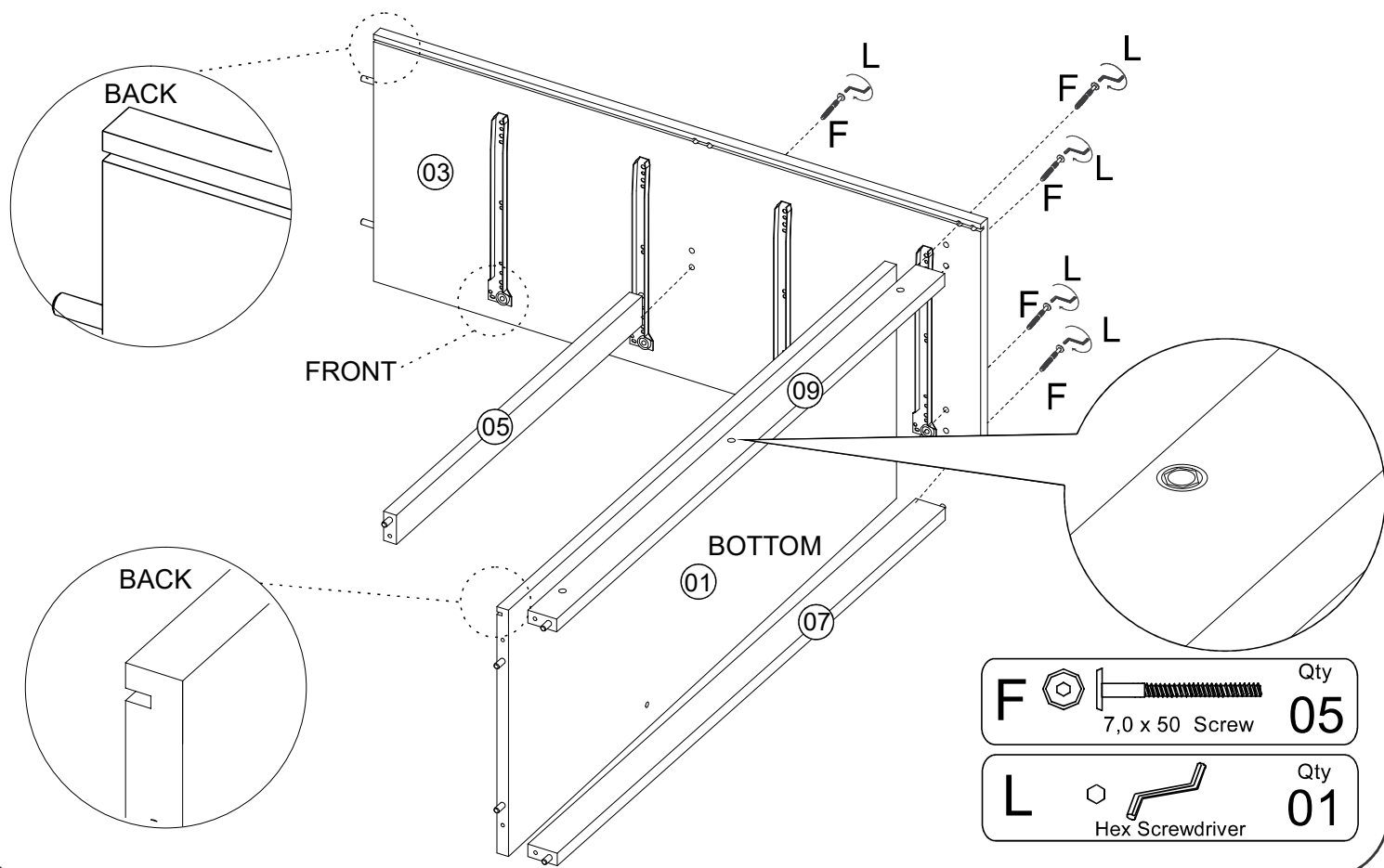
01



Q 08 X 30 Plastic support Qty **08**

N 08 X 30 Wood Dowel Qty **40**

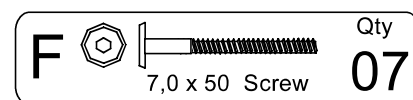
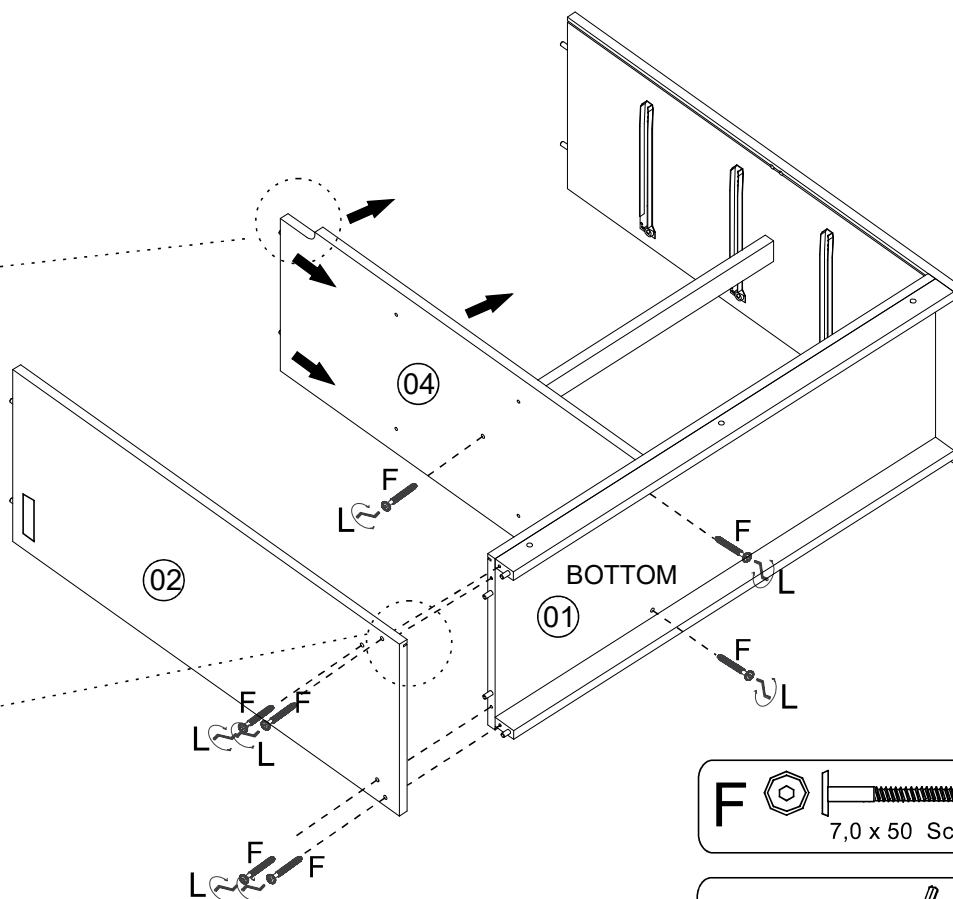
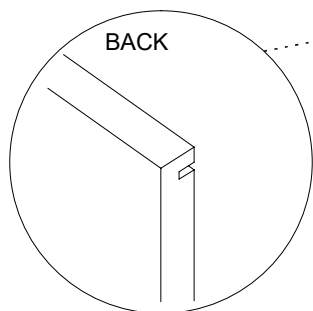
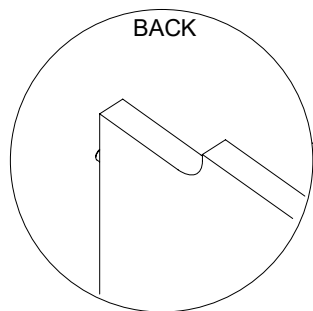
02



F 7,0 x 50 Screw Qty **05**

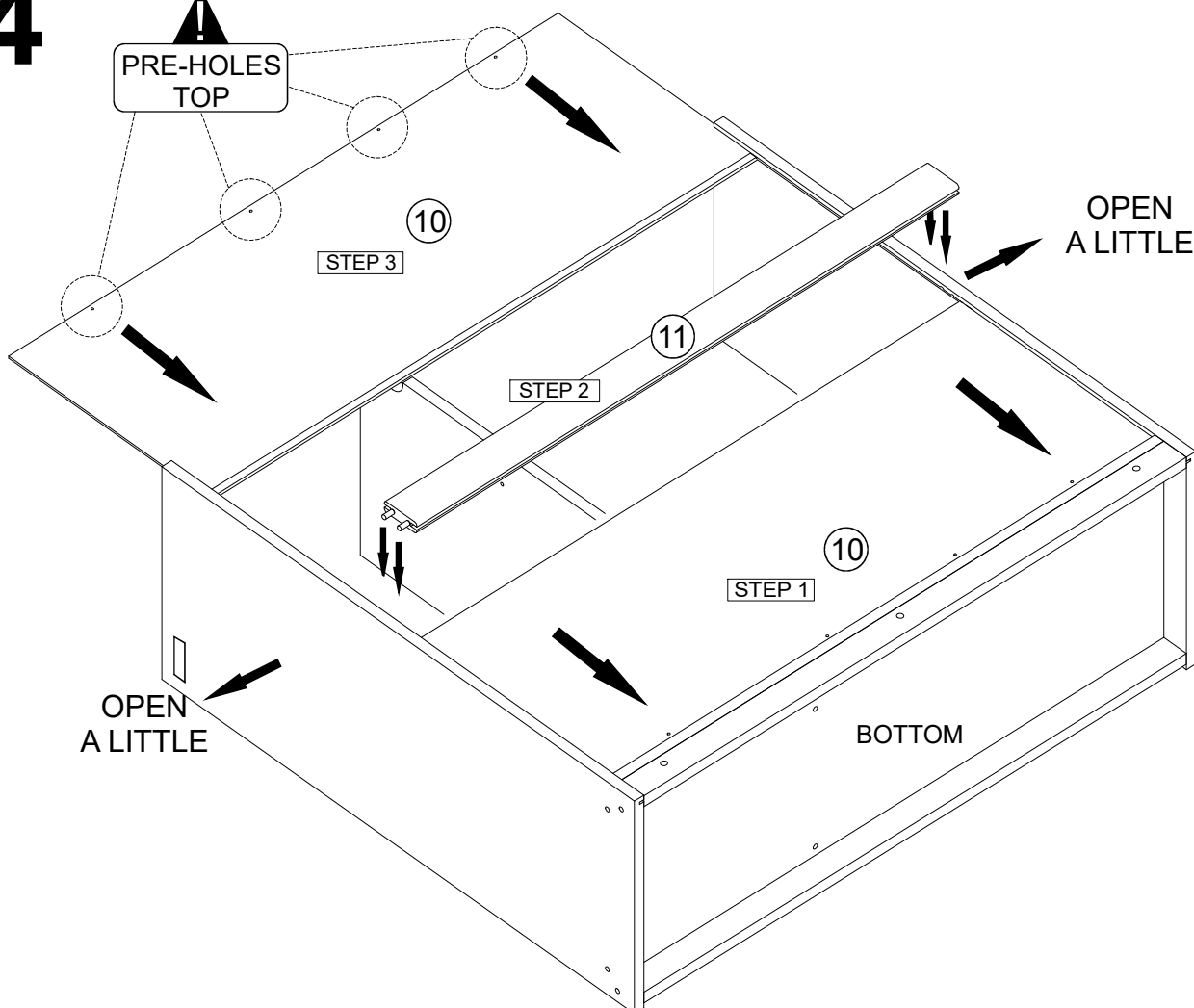
L Hex Screwdriver Qty **01**

03

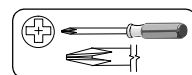
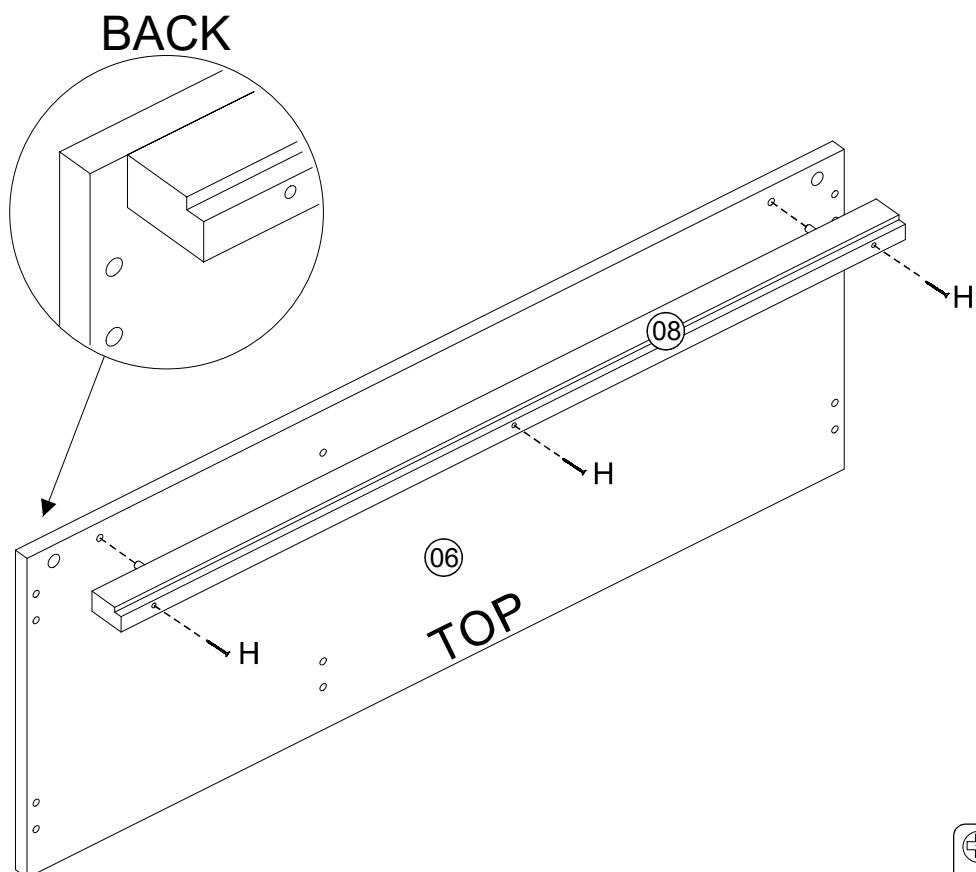



04

! PRE-HOLES TOP

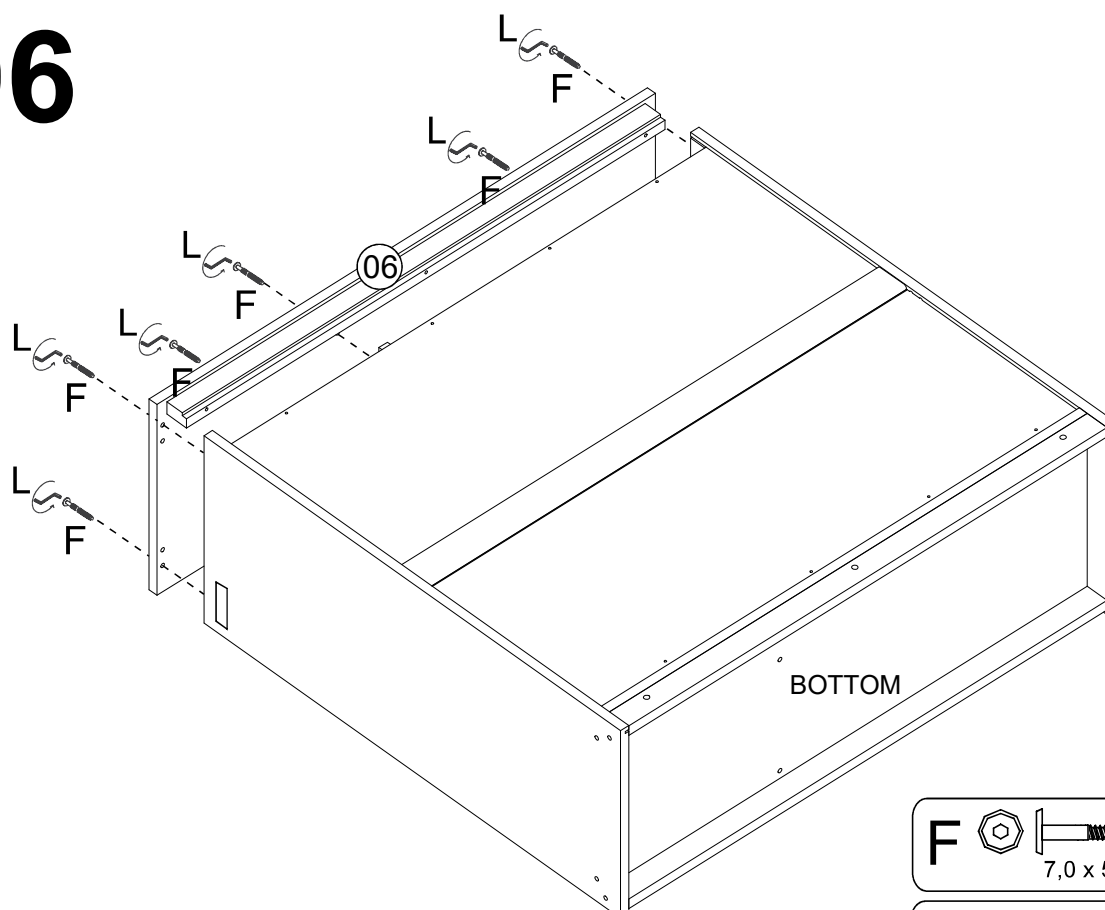



05



H  4,5 x 60 Screw Qty **03**

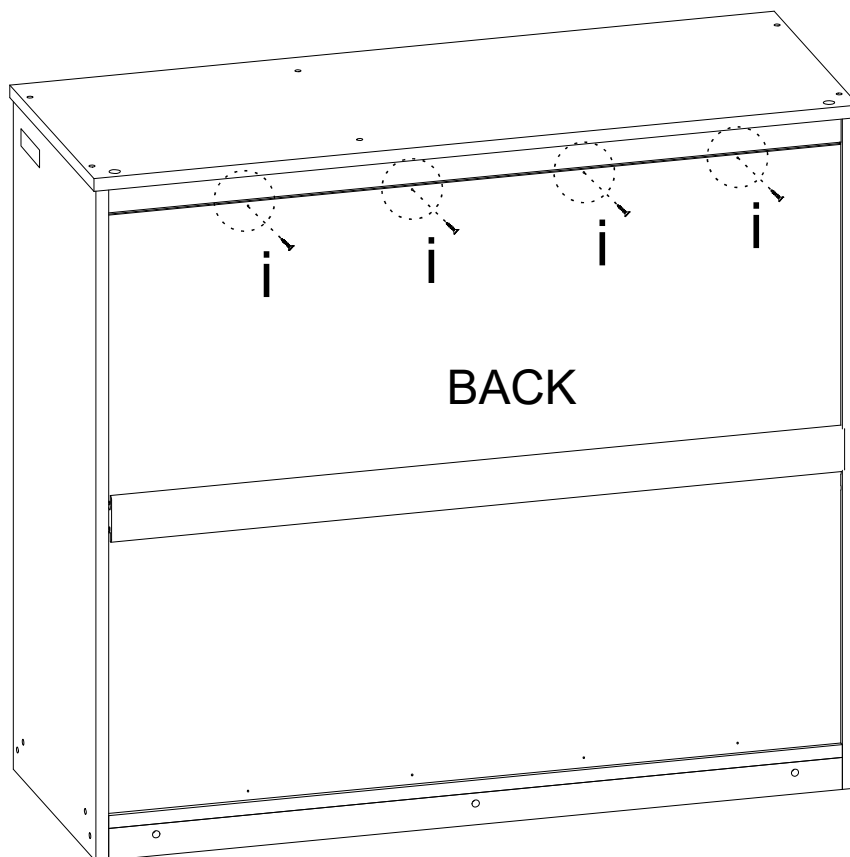
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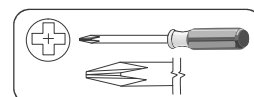
F  7,0 x 50 Screw Qty **06**


L  Hex Screwdriver Qty **01**

07



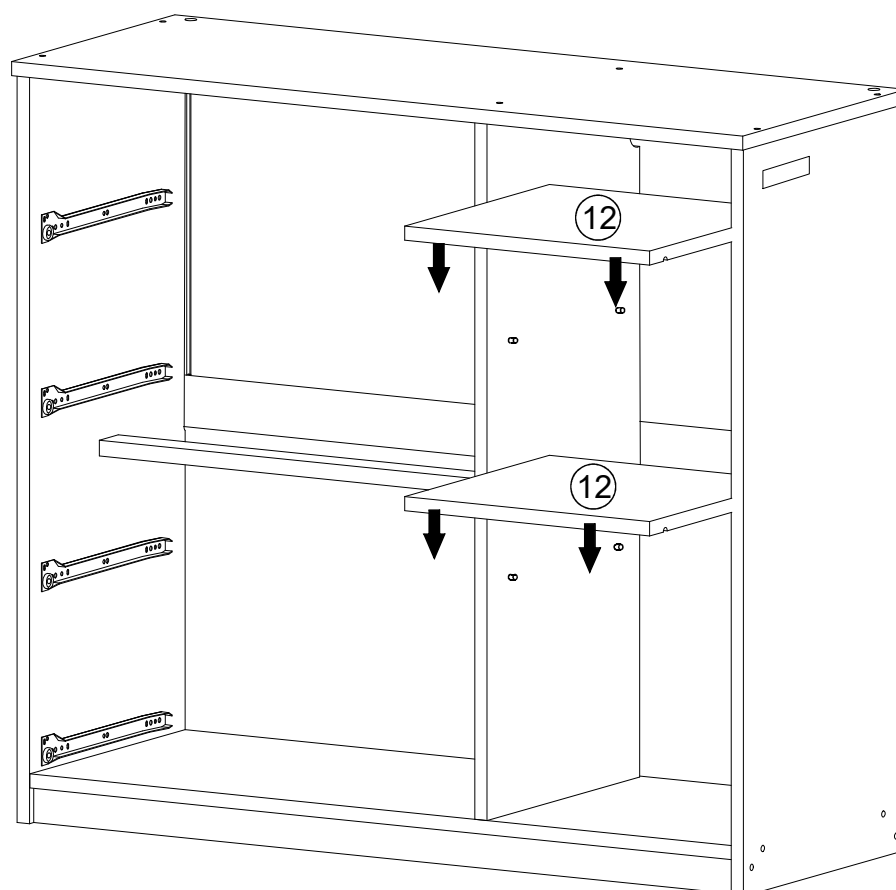

**PRE-HOLES
TOP**



i  **3,5 x 16 Screw** Qty **04**

08

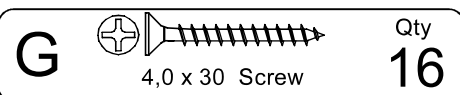
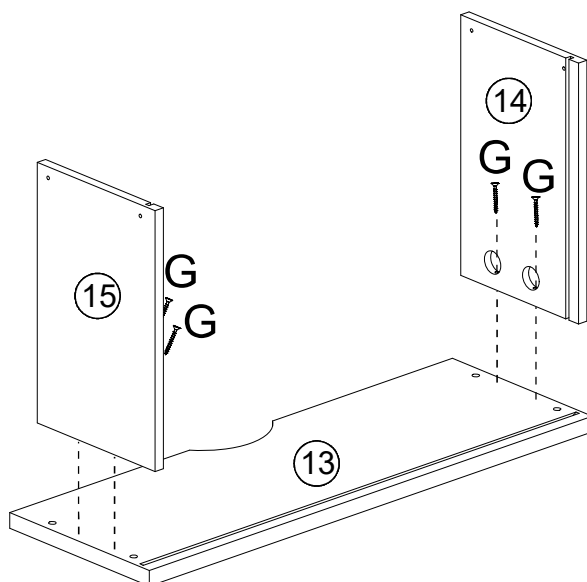
FRONT



09

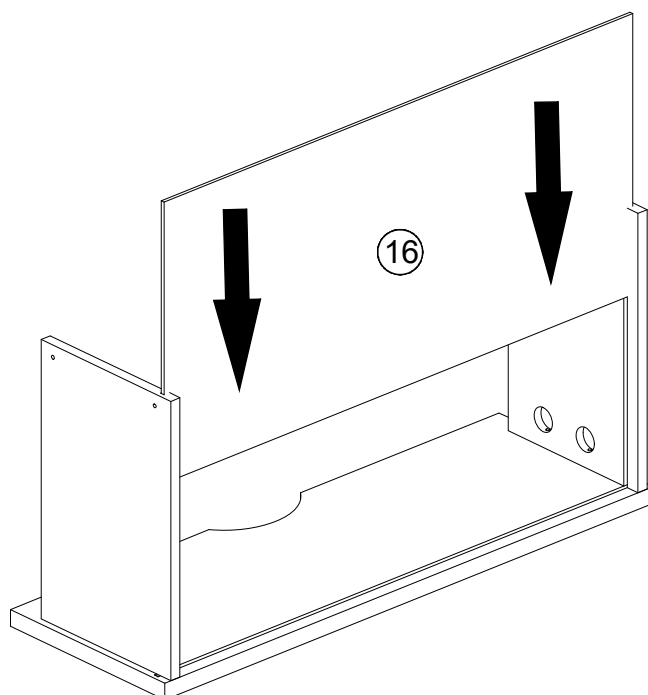
DRAWERS

x4



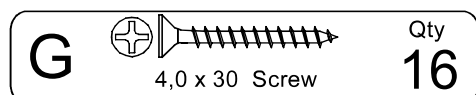
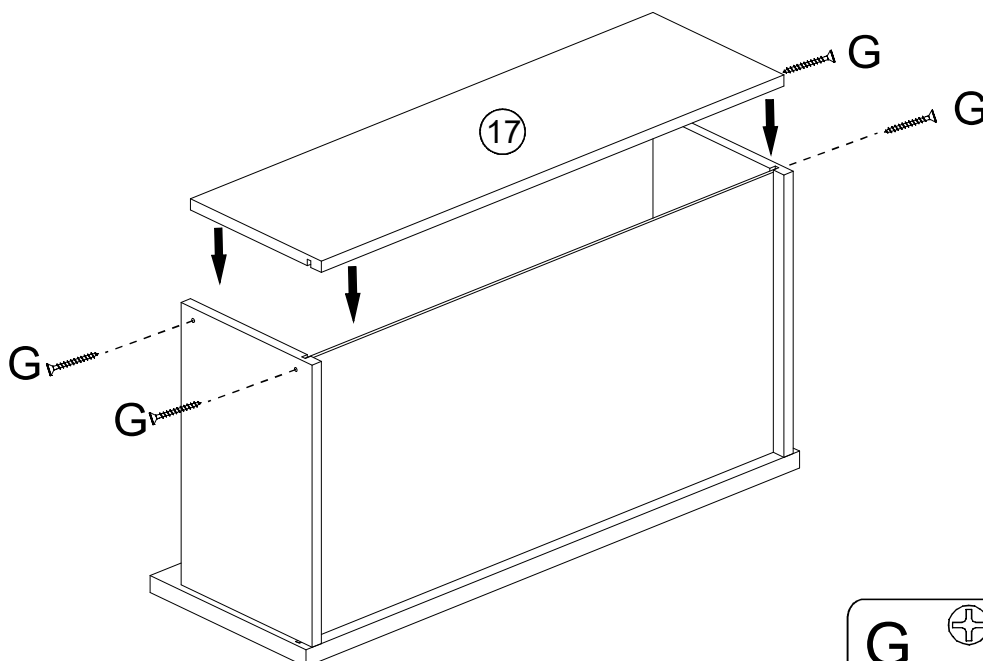
10

x4

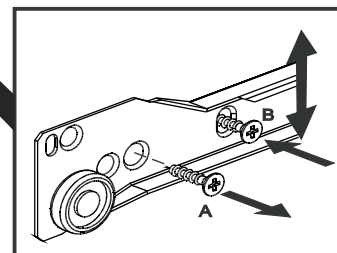
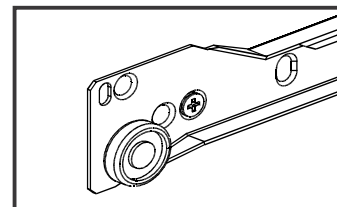
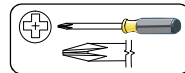
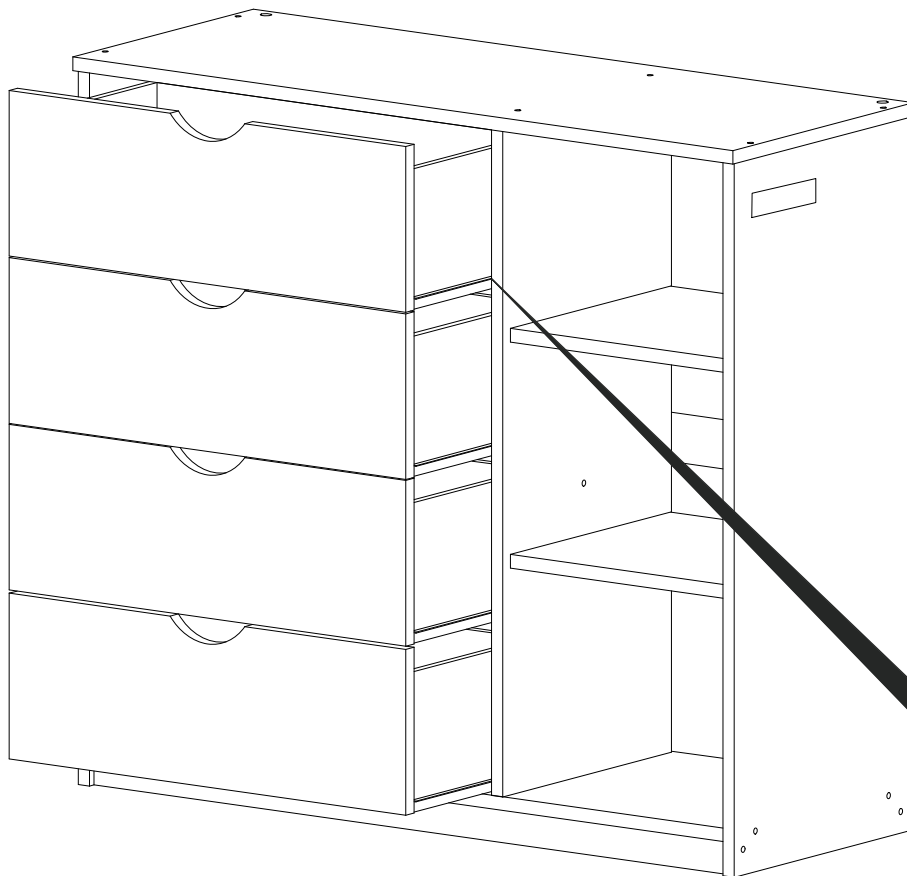


11

x4

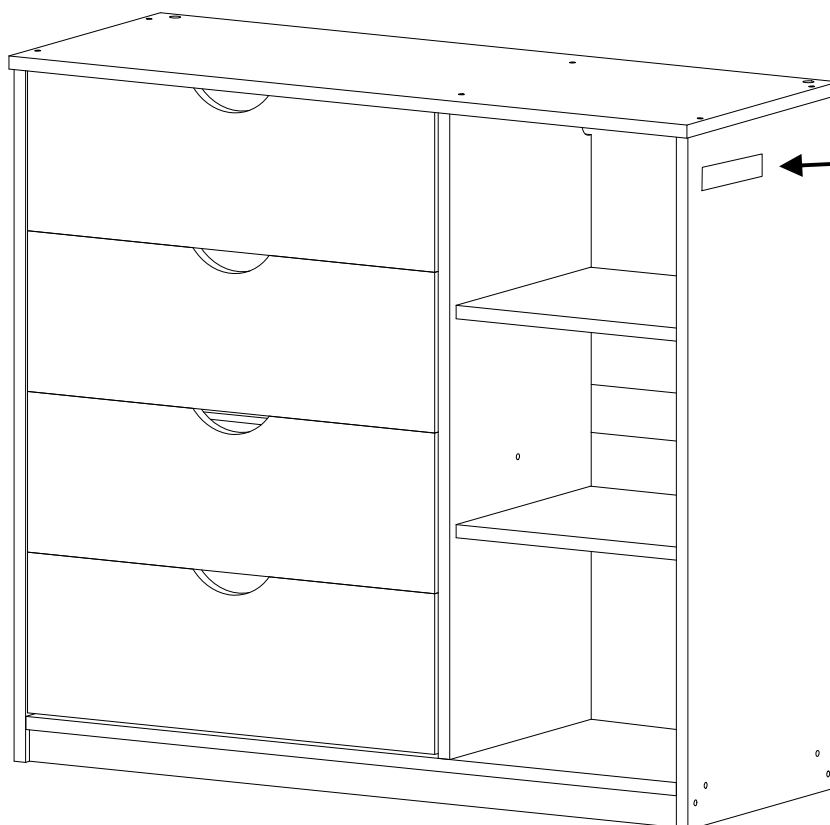


12



Please remove screw "A" and fix on "B" if necessary to adjust the slide, moving up or down.

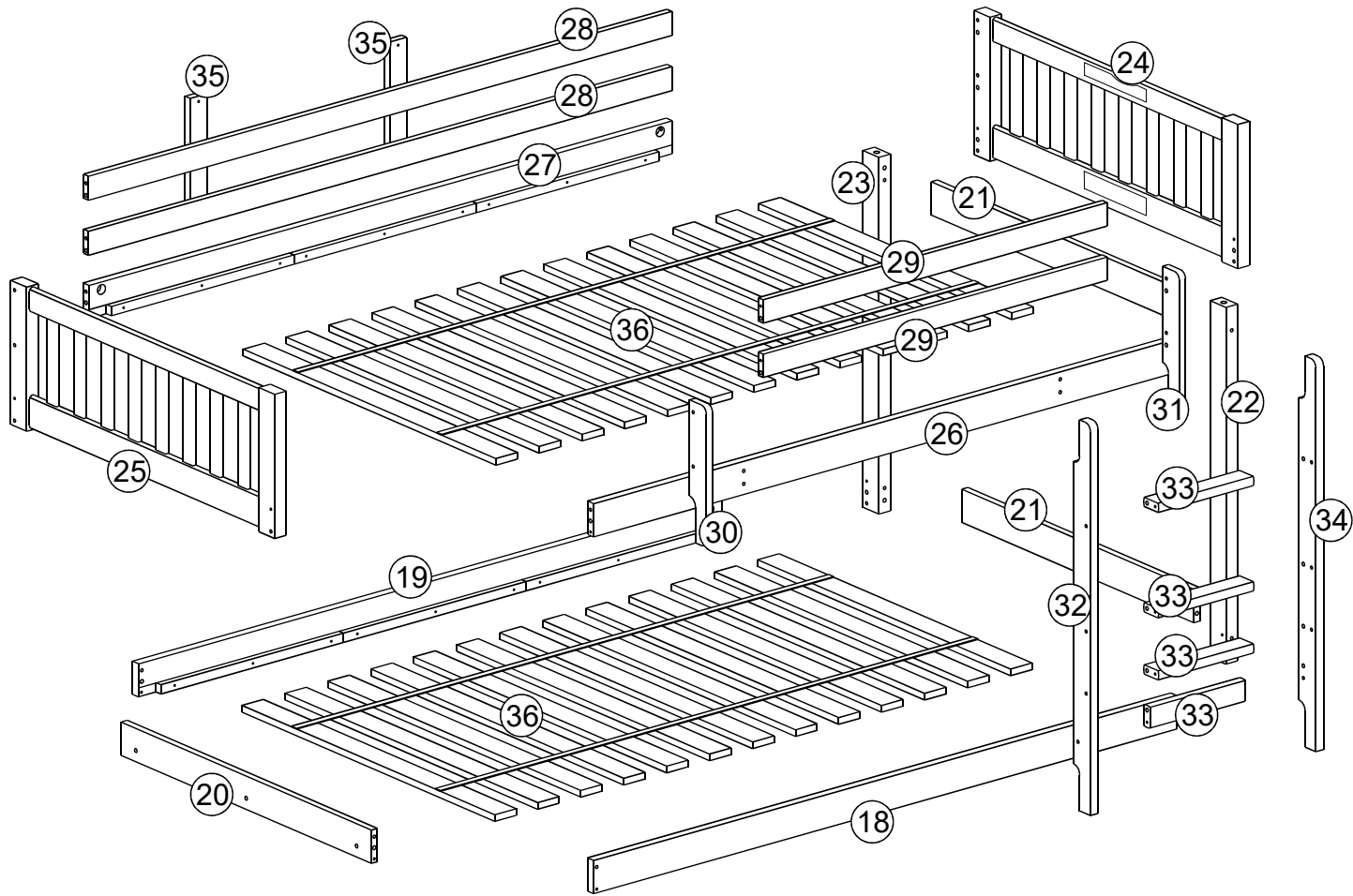
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




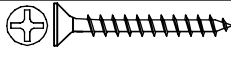


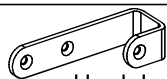




SAFETY NOTICE
TO AVOID ACCIDENTS,
IT IS PROHIBITED TO USE
CHEST IF IT IS NOT
ATTACHED TO THE BUNK BED



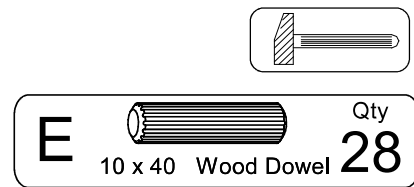
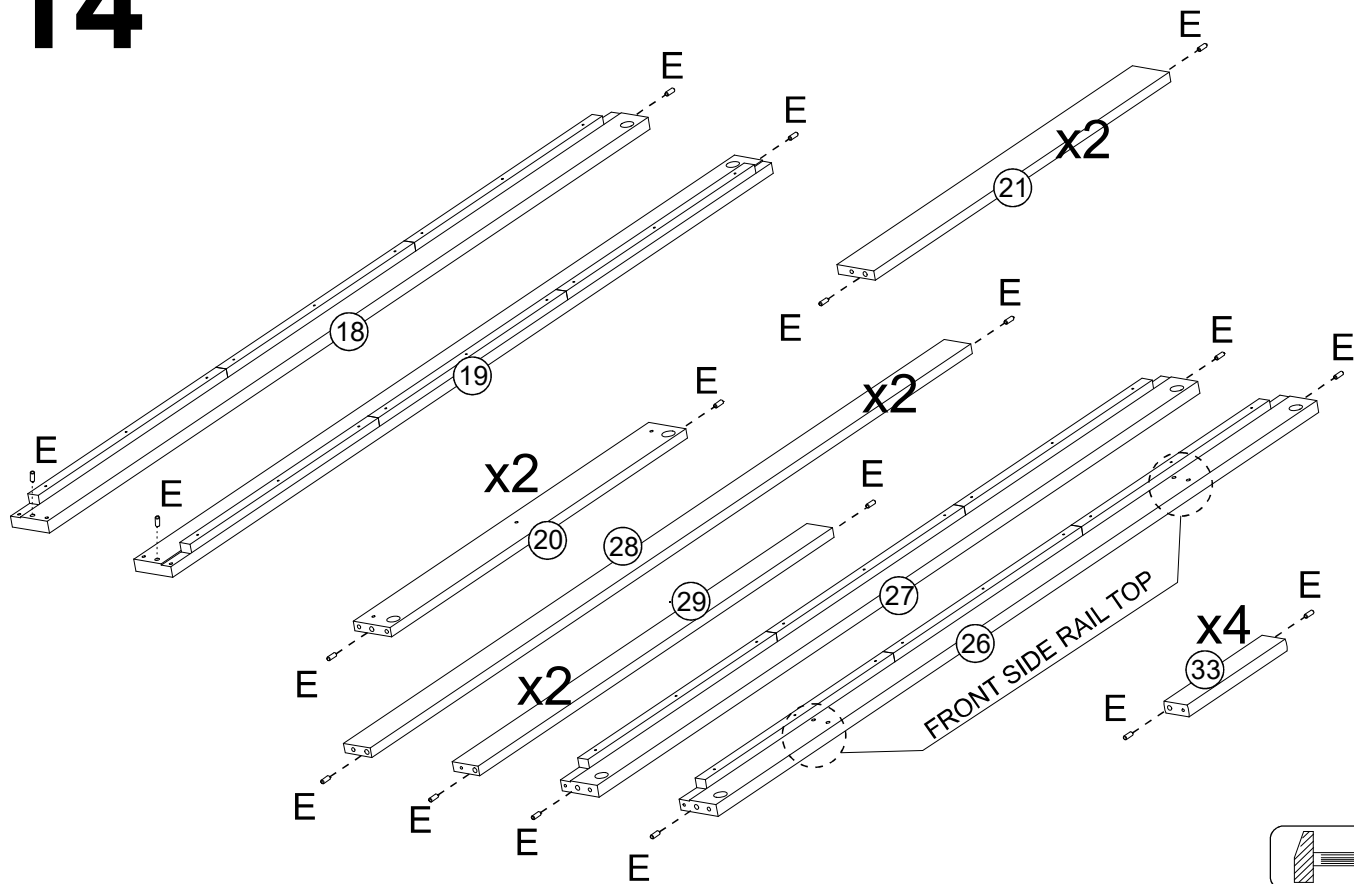
Part List - BUNK BED



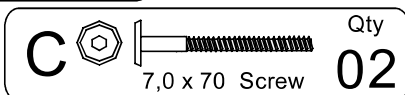
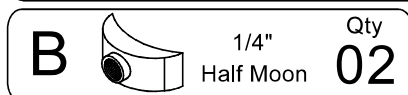
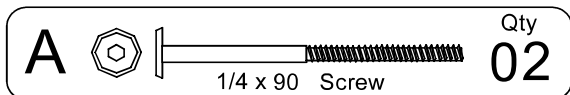
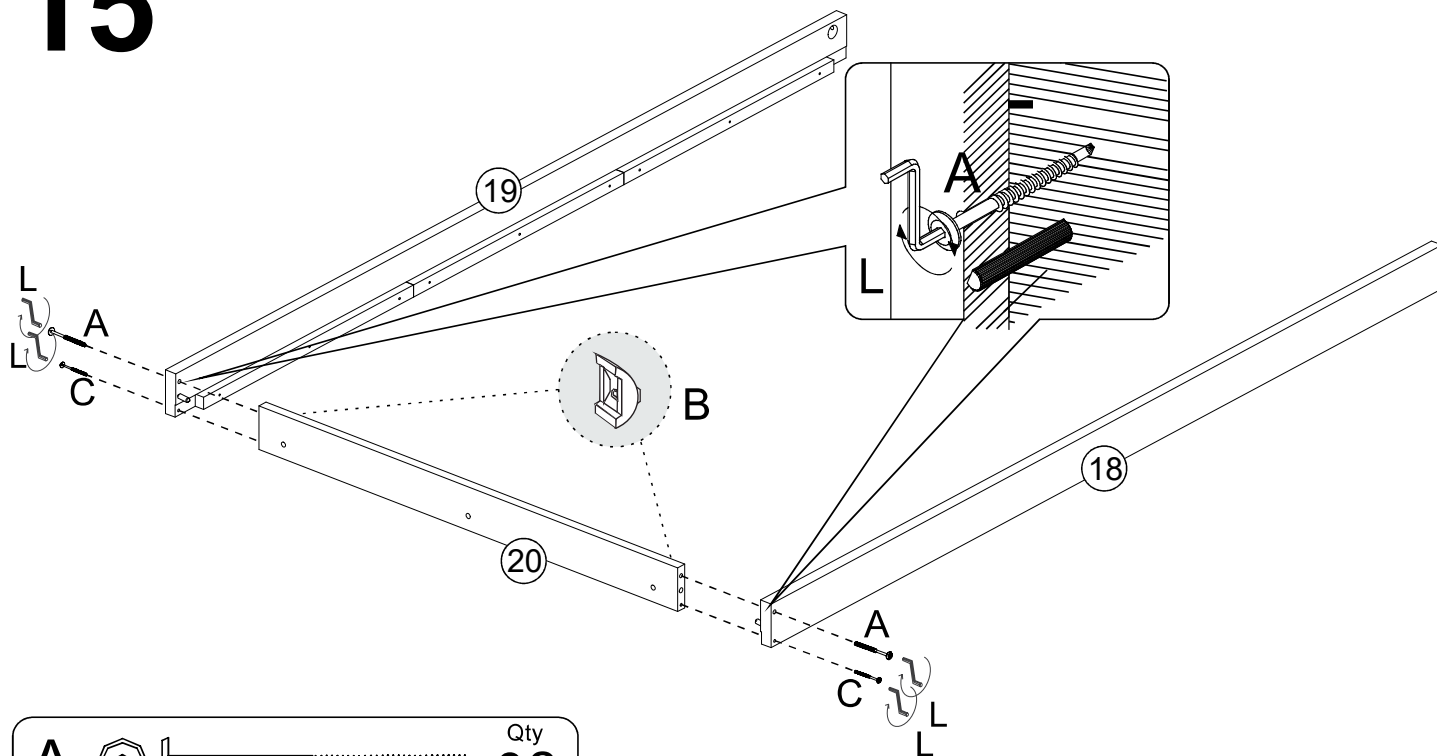
Identifying the Hardware-Identify the hardware using the illustrations below.

A  1/4 x 90 Screw	Qty 08	B  1/4" Half Moon	Qty 08	C  7,0 x 70 Screw	Qty 12
D  7,0 x 100 Screw	Qty 04	E  10 x 40 Wood Dowel	Qty 28	F  7,0 x 50 Screw	Qty 16
G  4,0 x 30 Screw	Qty 66	i  3,5 x 16 Screw	Qty 12	J  Protector	Qty 04
K  Hook Ladder	Qty 04	L  Hex Screwdriver	Qty 01	M  1/4 x 50 Screw	Qty 03
O  Metal Lock	Qty 04	P  15 X 100 Wood Dowel	Qty 04		

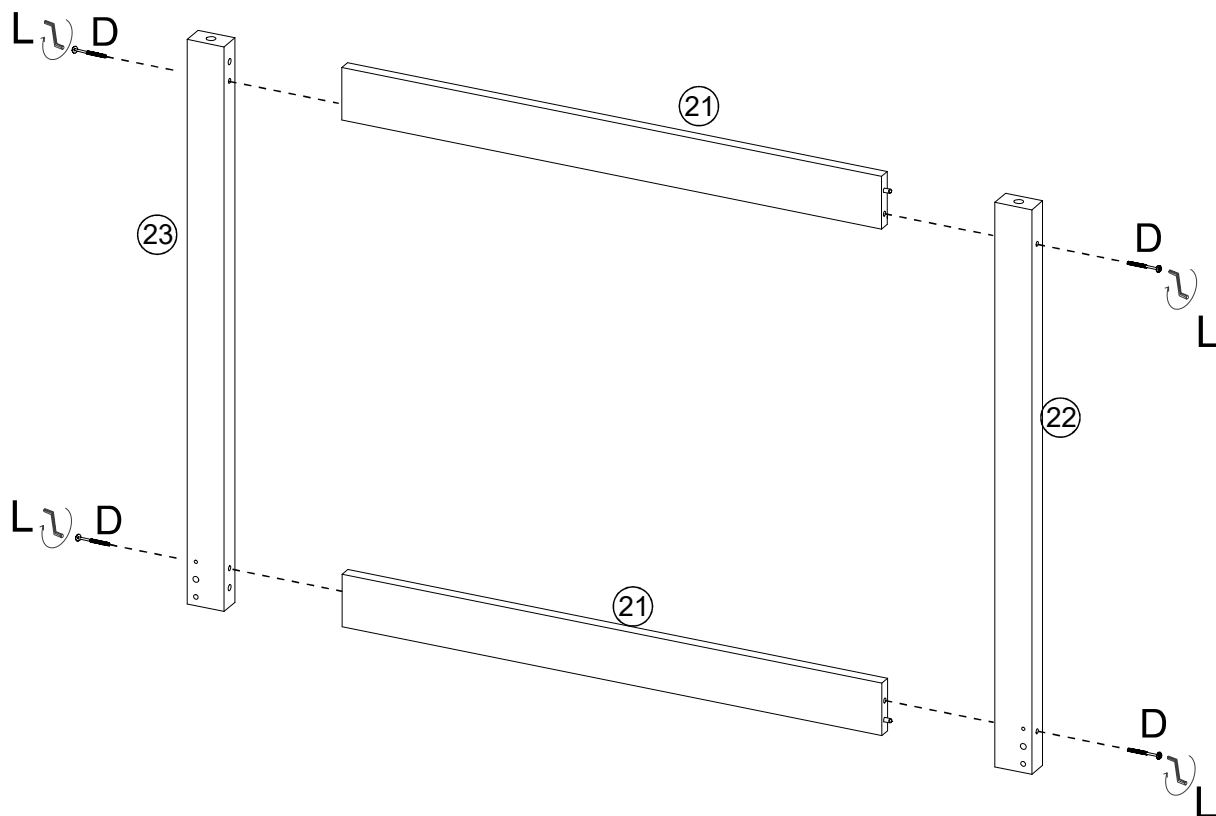
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15



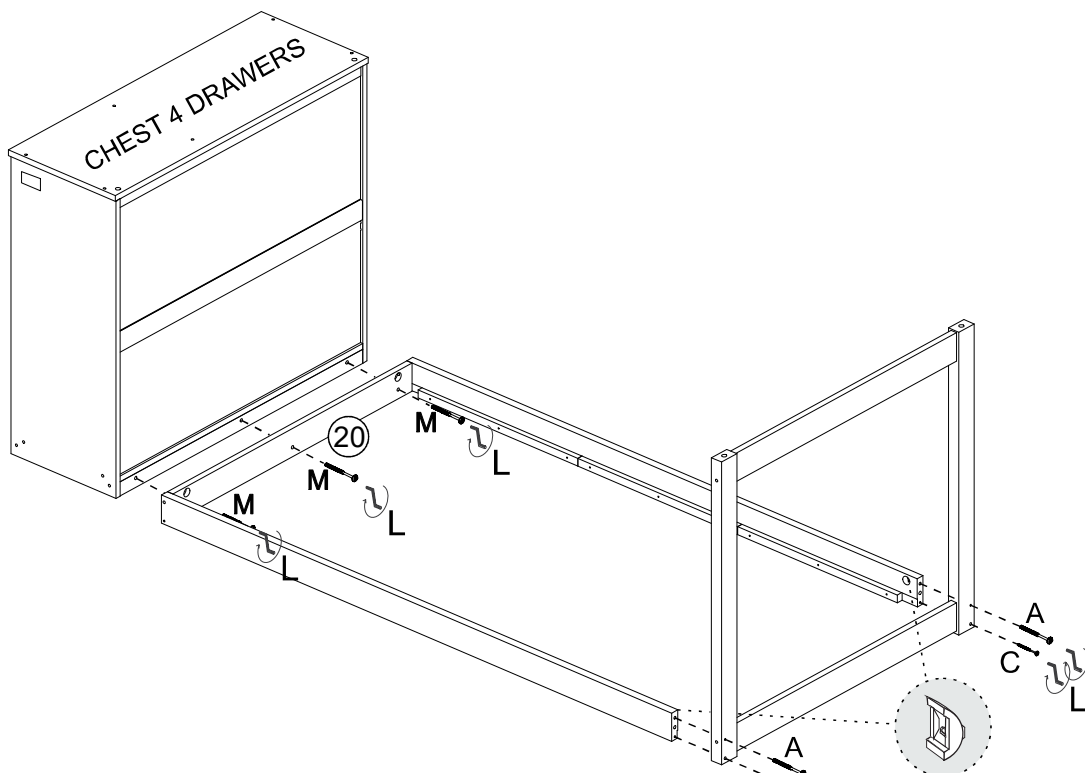
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



D  7,0 x100 Screw Qty **04**


L  Hex Screwdriver Qty **01**


17



A  1/4 x 90 Screw Qty **02**

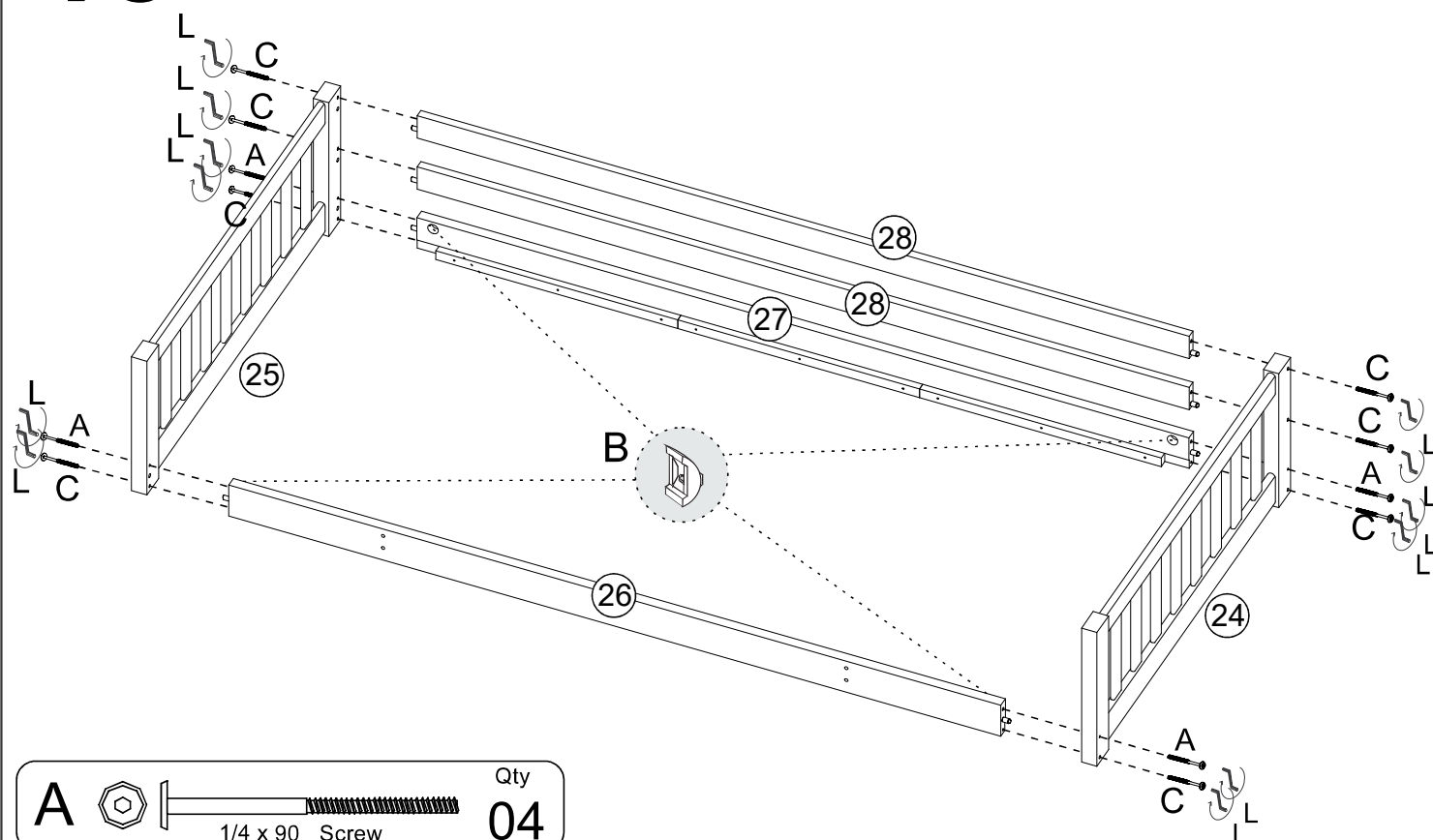
B  1/4" Half Moon Qty **02**


M  1/4 x 50 Screw Qty **03**


C  7,0 x 70 Screw Qty **02**


L  Hex Screwdriver Qty **01**

18



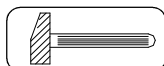
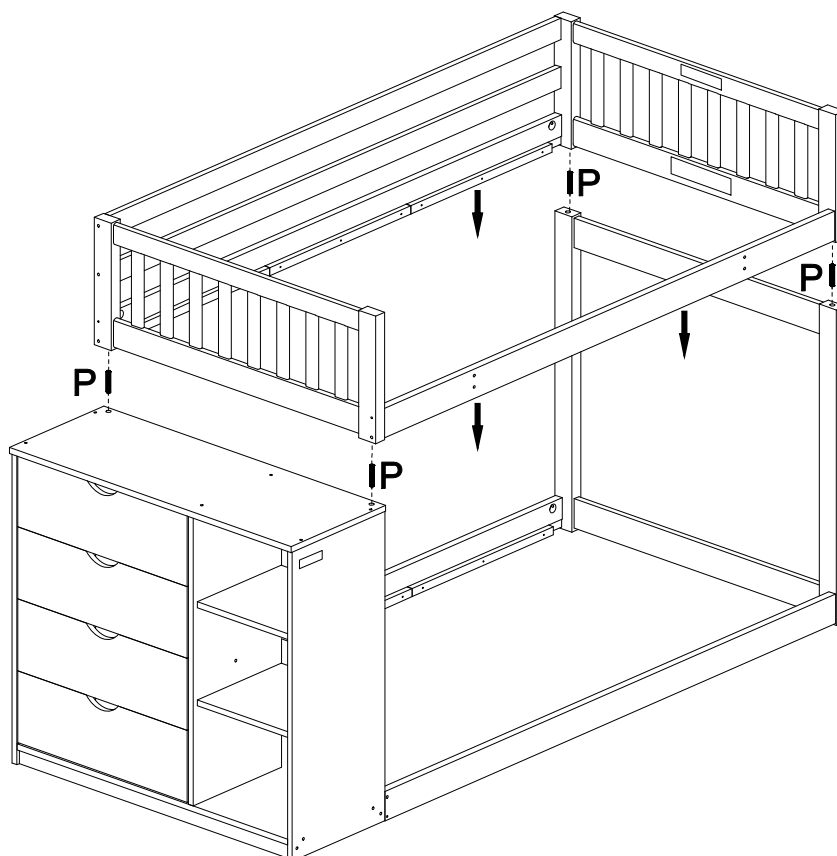
A  Qty **04**
1/4 x 90 Screw

B  Qty **04**
1/4" Half Moon

C  Qty **08**
7,0 x 70 Screw

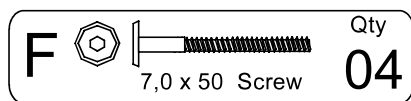
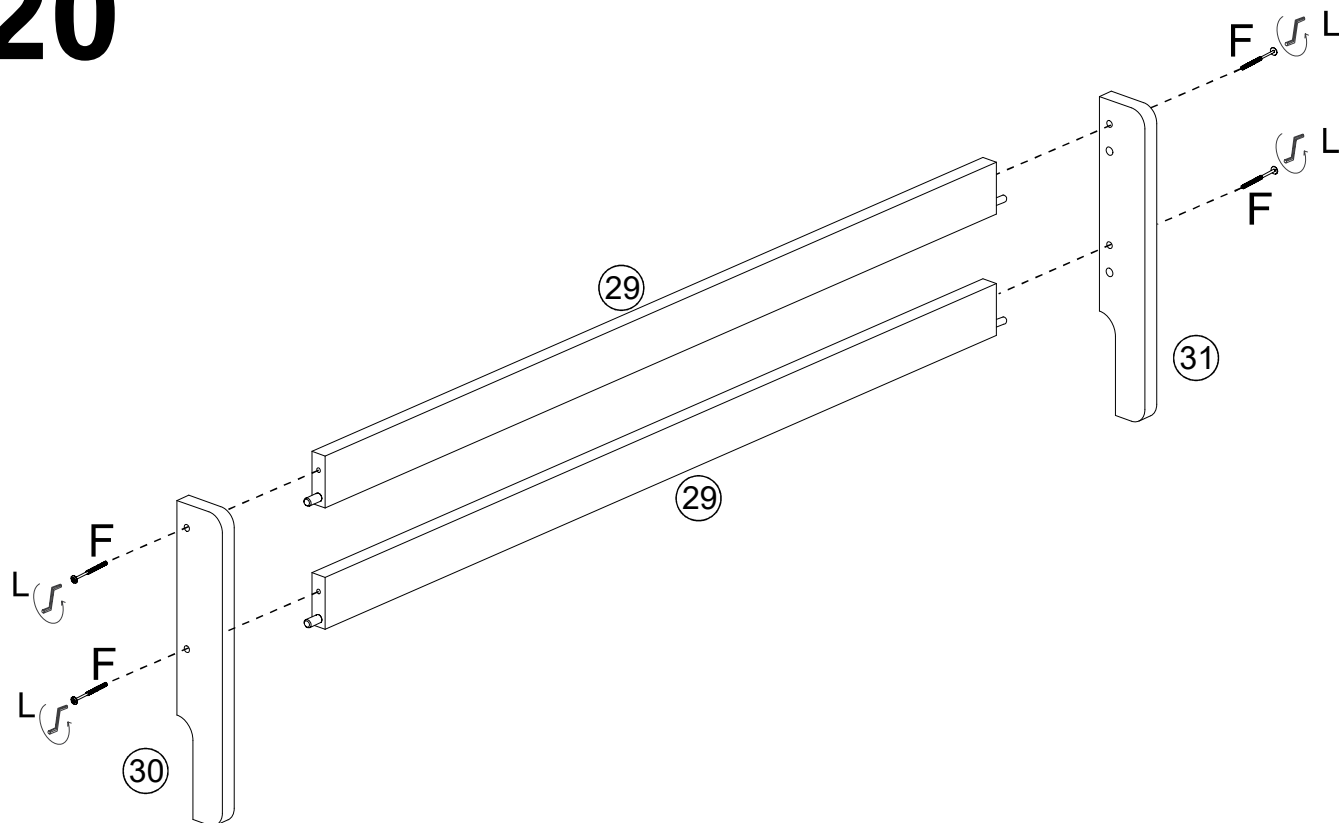
L  Qty **01**
Hex Screwdriver

19

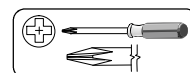
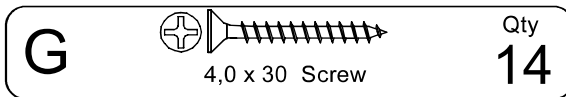
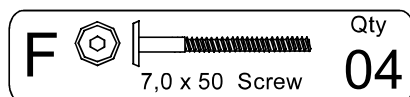
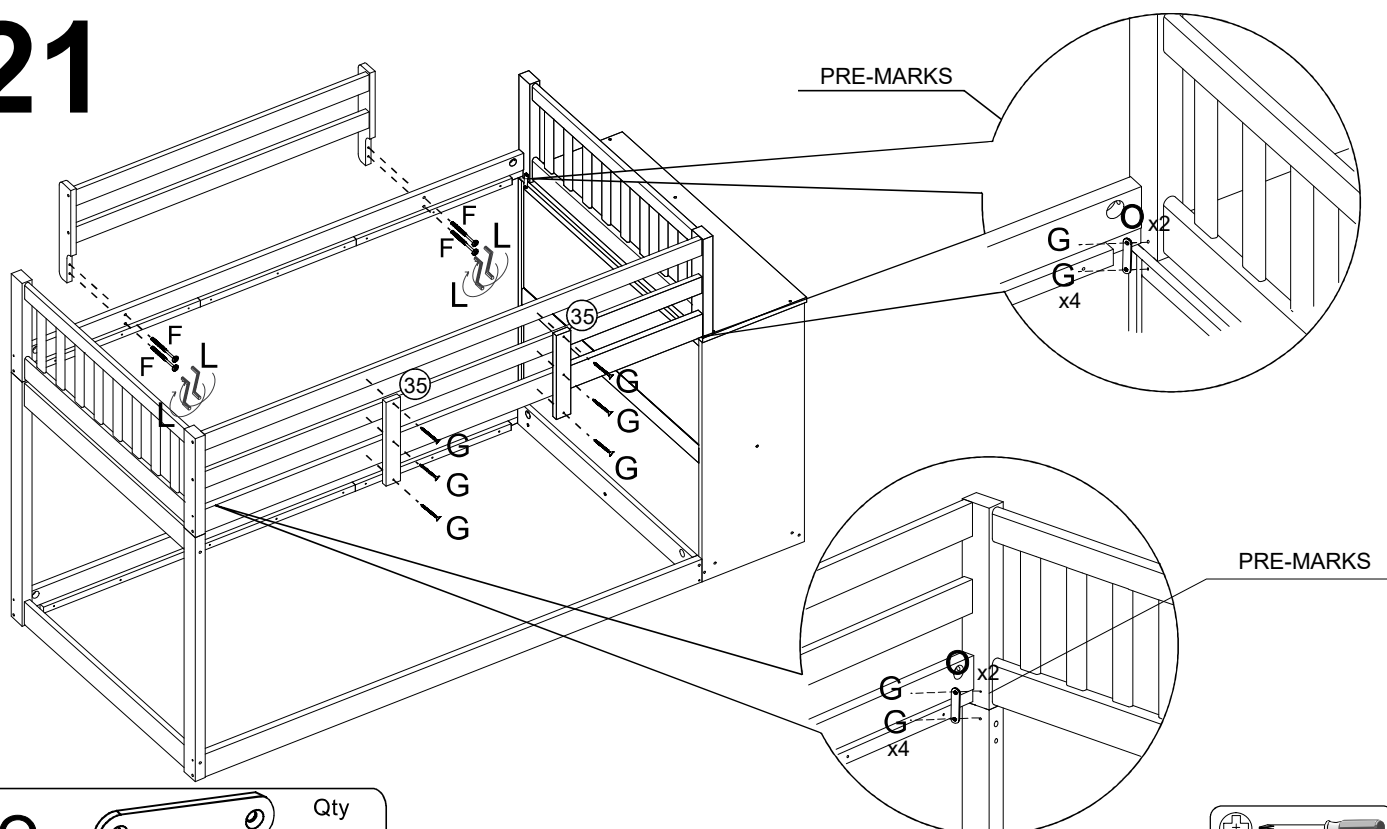


P  Qty **04**
15 X 100 Wood Dowel

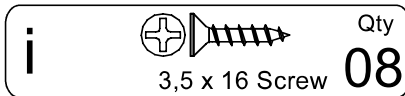
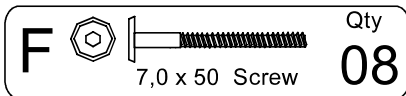
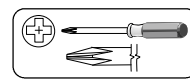
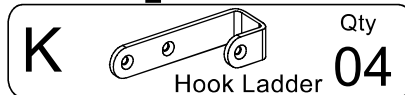
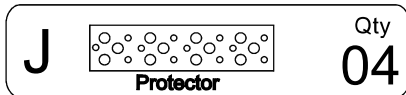
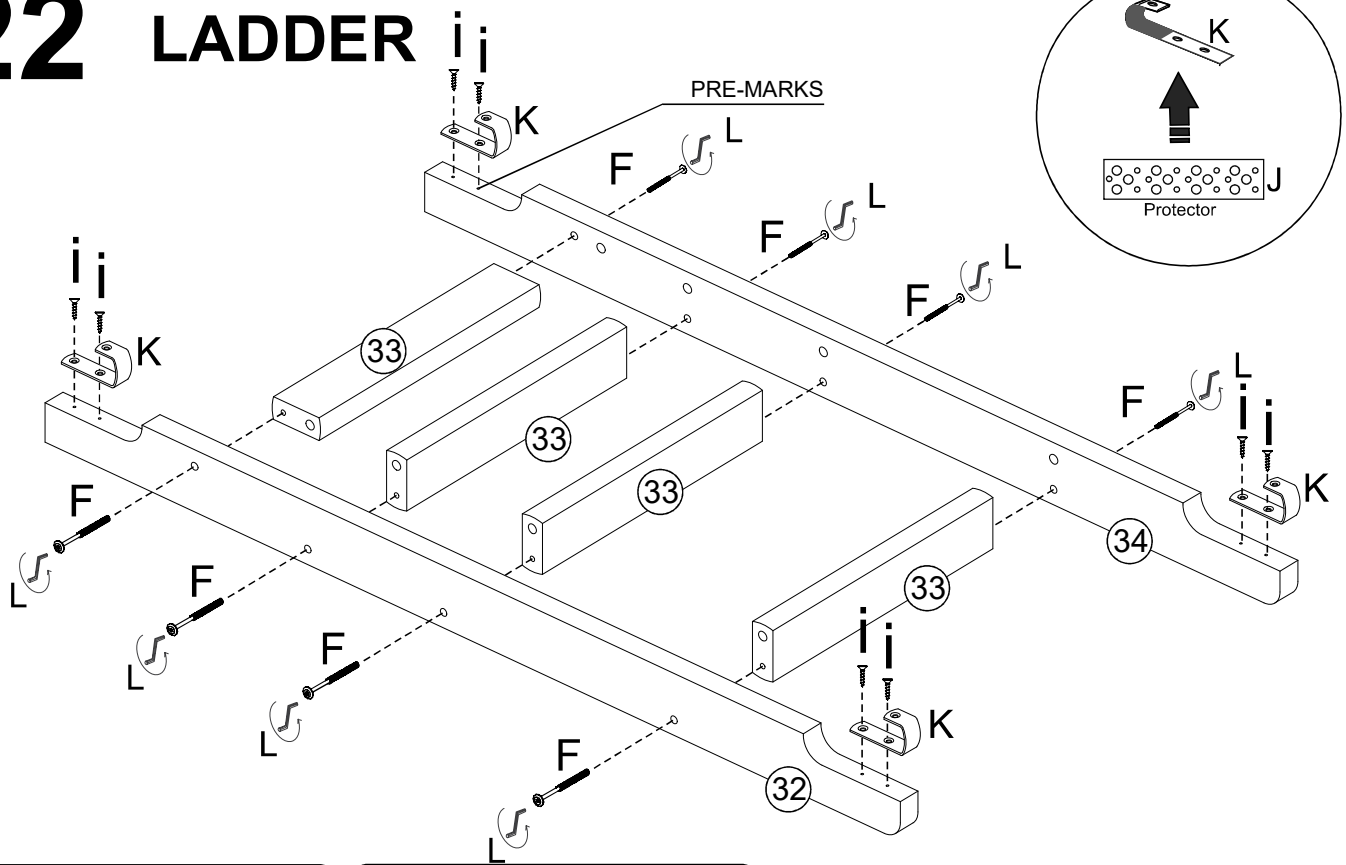
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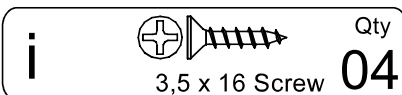
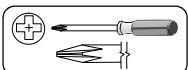
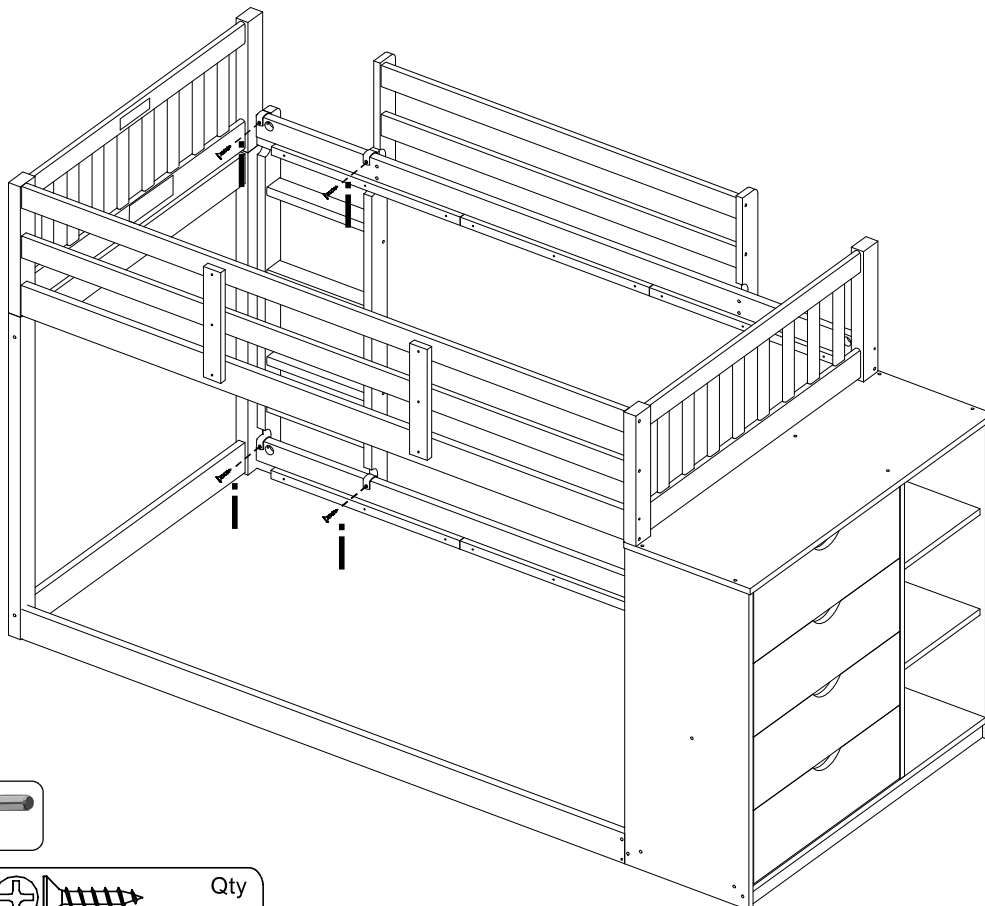
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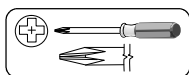
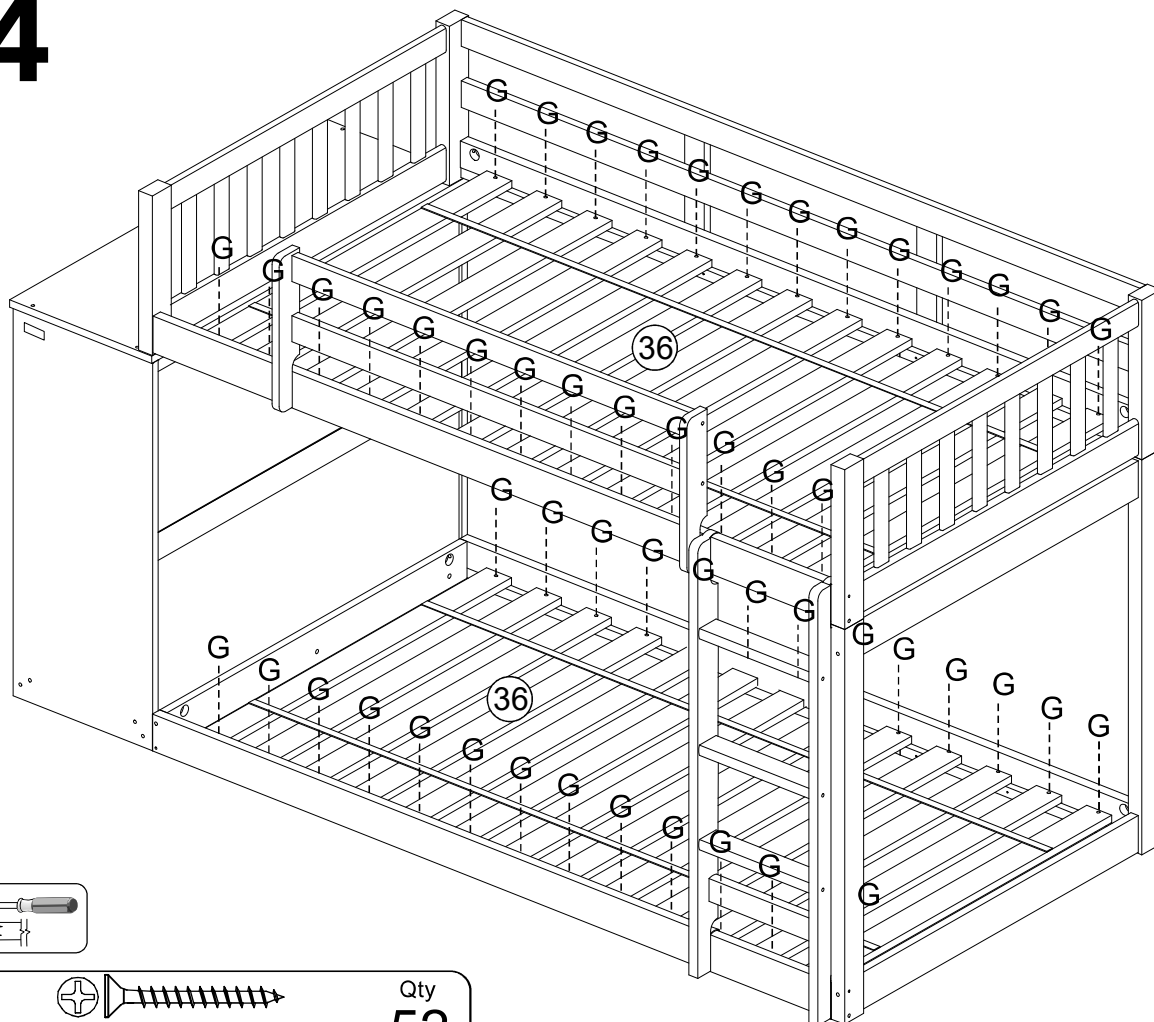
22 LADDER



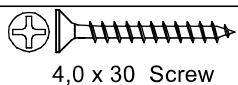
23



24



G



4,0 x 30 Screw

Qty

52

25

