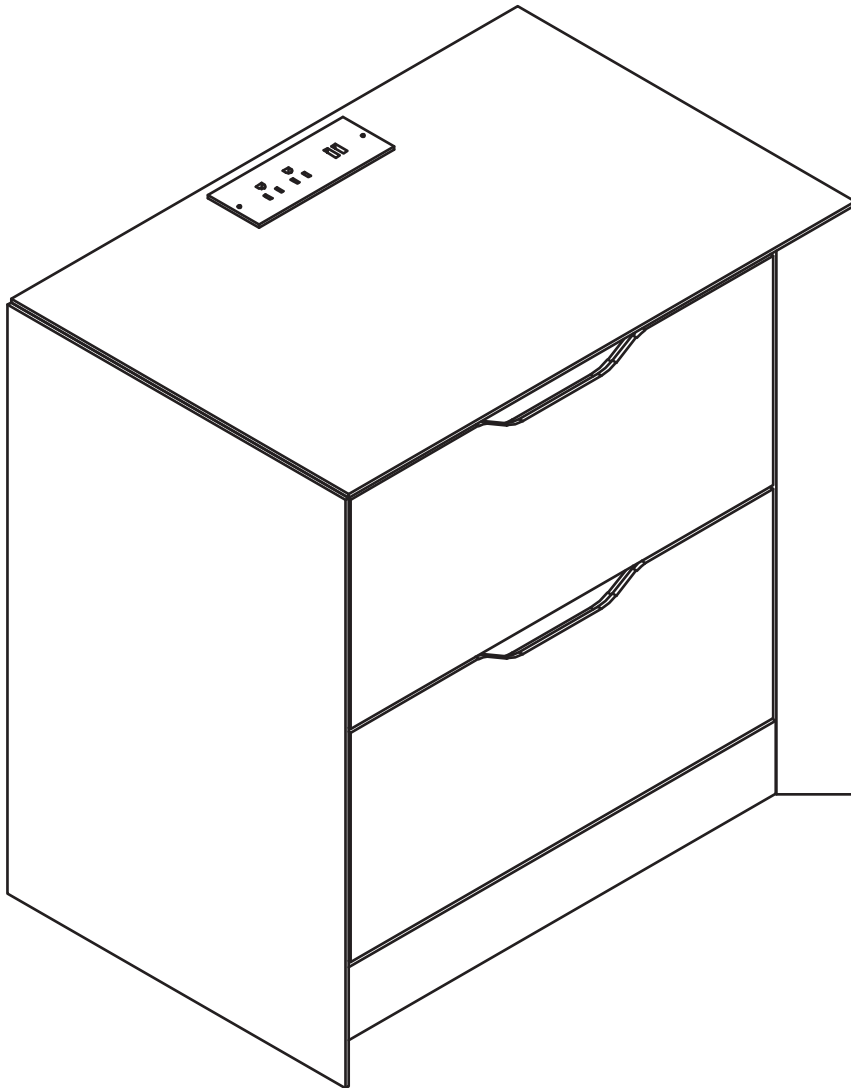
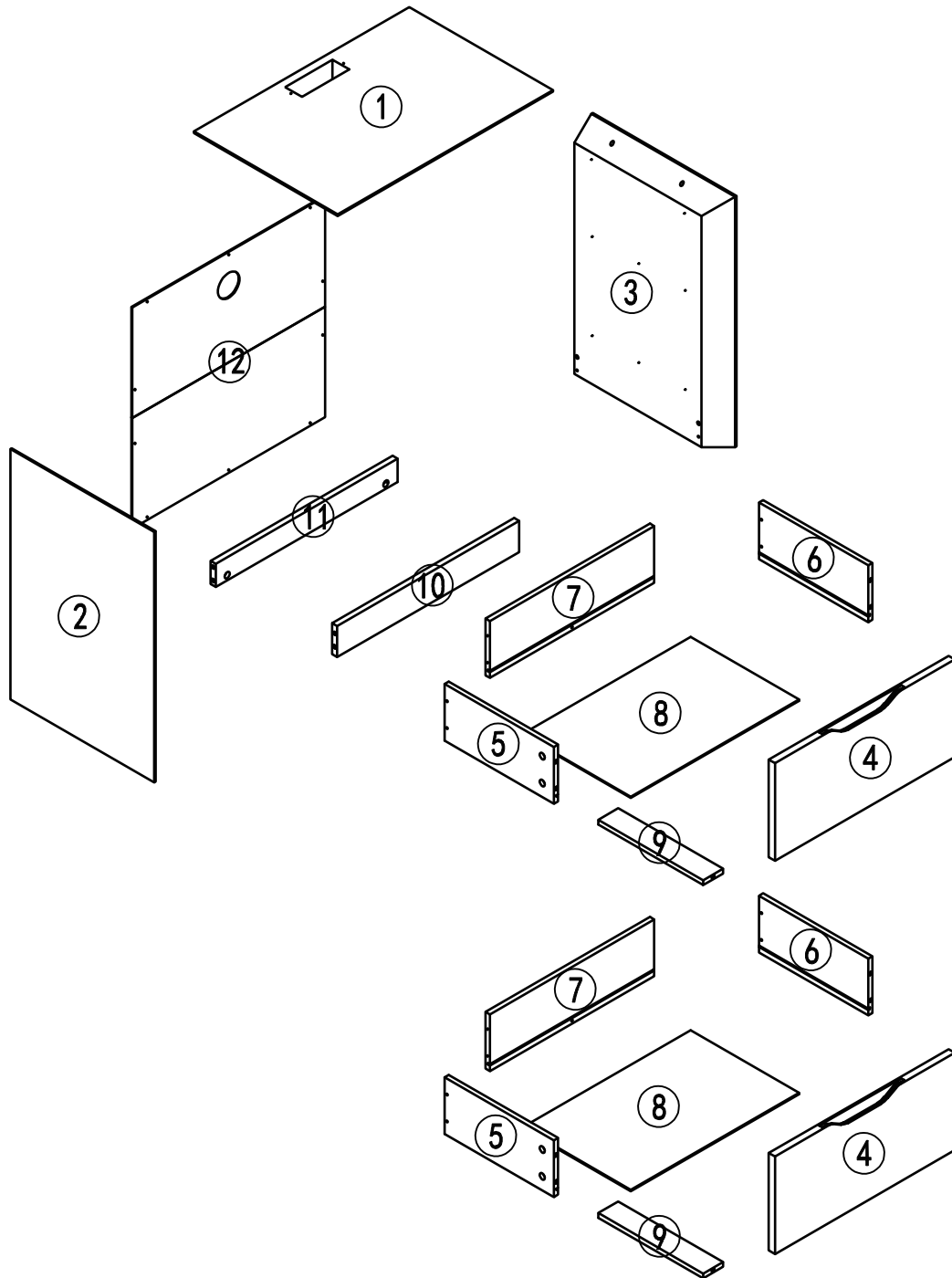


ASSEMBLY INSTRUCTIONS



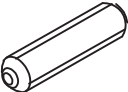
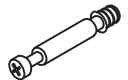
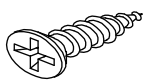
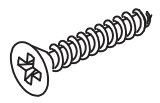
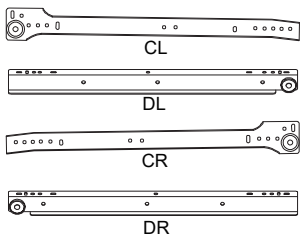
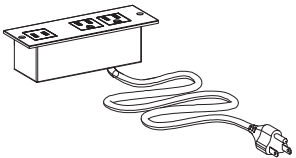
PACKAGE INCLUDE



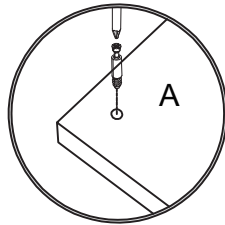
PACKAGE INCLUDE

CODE	DESCRIPTION	QTY
1	Top Panel	1
2	Left Side Panel	1
3	Right Side Plate	1
4	Drawer Front Panels	2
5	Drawer Left Side Panel	2
6	Drawer Right Side Panel	2
7	Drawer Back Panel	2
8	Drawer Bottom Panel	2
9	Bottom Drawbar of Drawer	2
10	Front Bottom Panel	1
11	Back Bottom Panel	1
12	Backplate	1

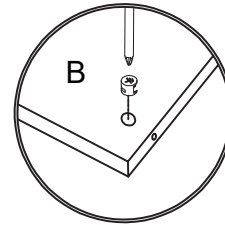
PACKAGE CONTENT

8X30MM  (A) 8X	6X40MM  (B) 14X+1	15X10MM  (C) 14X+1	 (D) 4X
4X16MM  (E) 8X	3.5X12MM  (F) 22X+2	3X12MM  (G) 10X+1	4X35MM  (H) 10X+1
 (J) 2X	 (K) 1X		

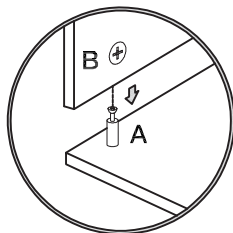
How to use the cam lock system



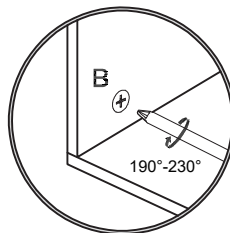
1. Screw cam bolt into panel



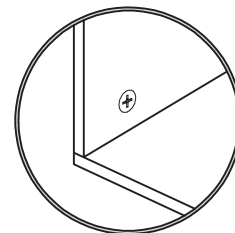
2. Push cam into panel - arrow feature on cam top points to panel edge



3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

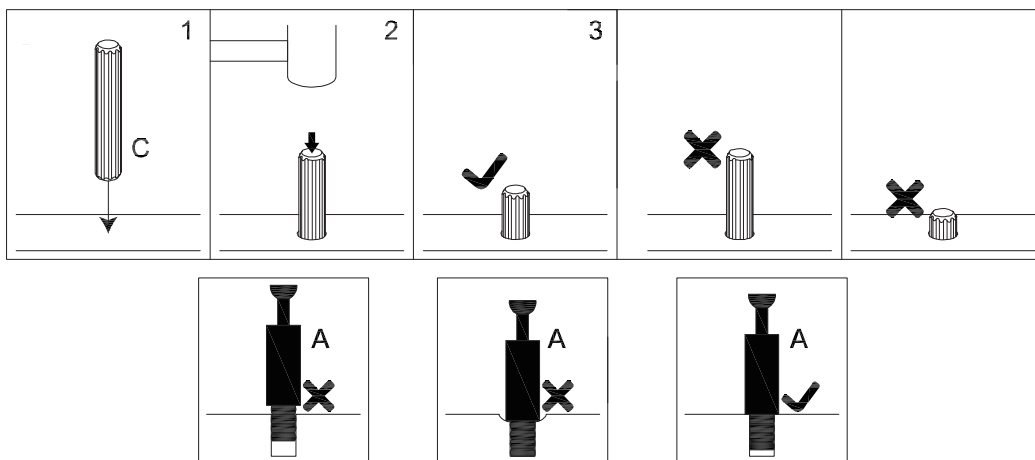


4. Rotate cam(s) clockwise 190°-230° to lock panels together

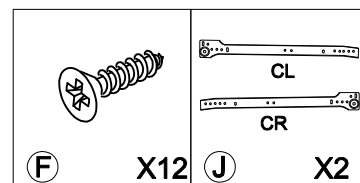
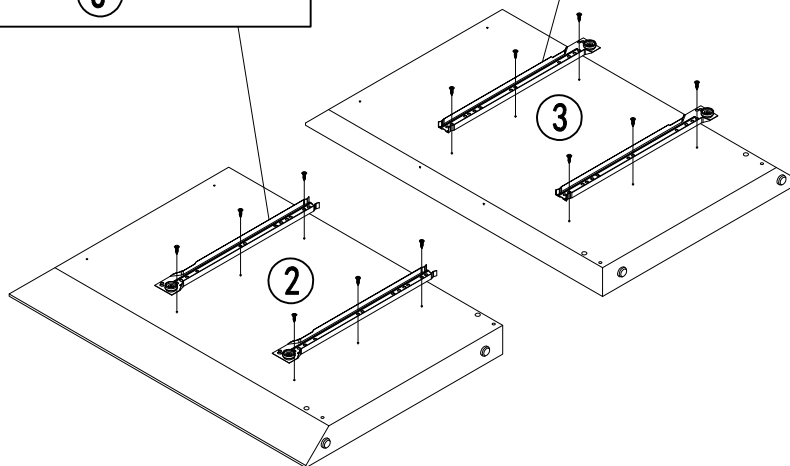
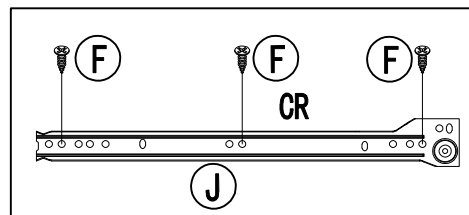
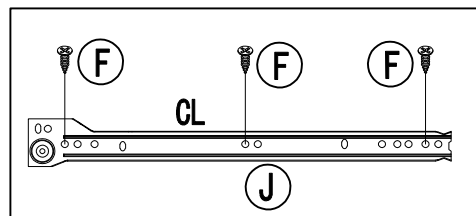


5. Panels should be tight against each other and connection should be rigid

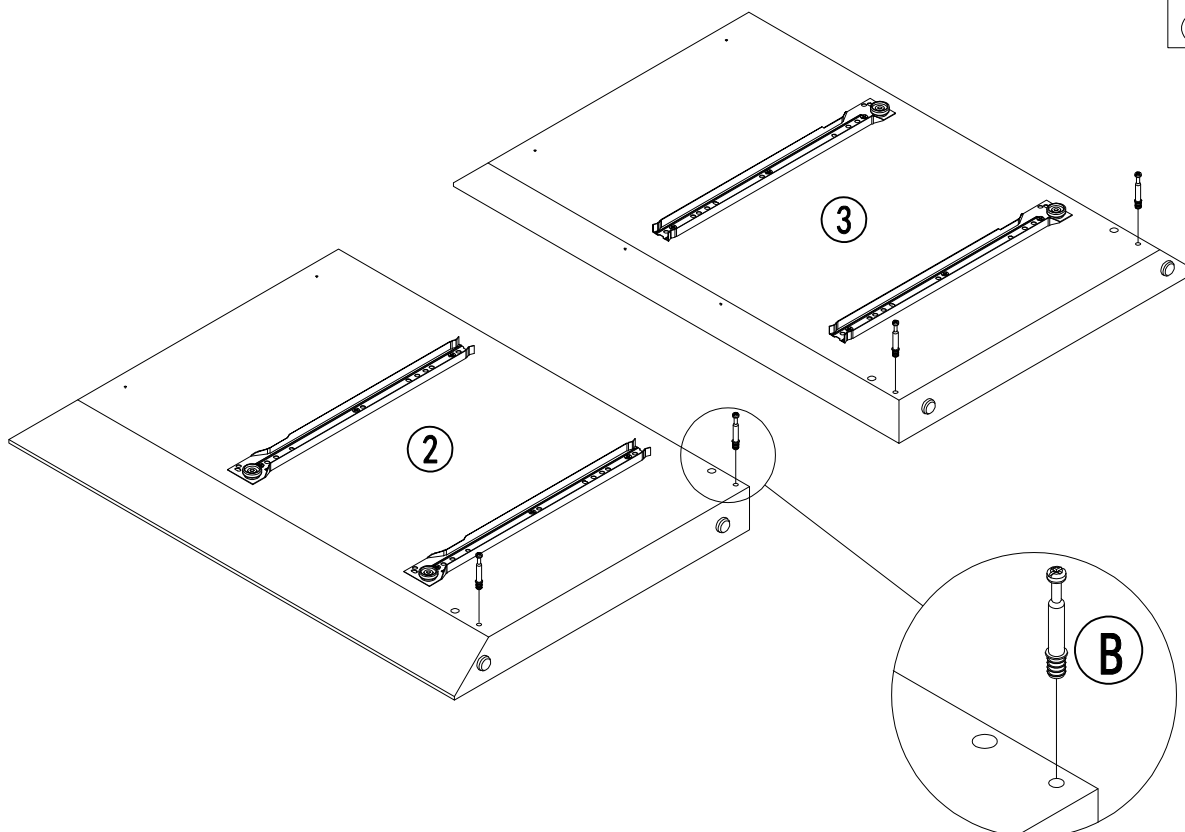
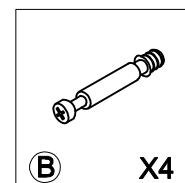
Insert the wood dowel [C] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.



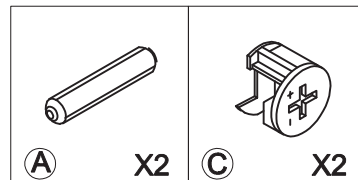
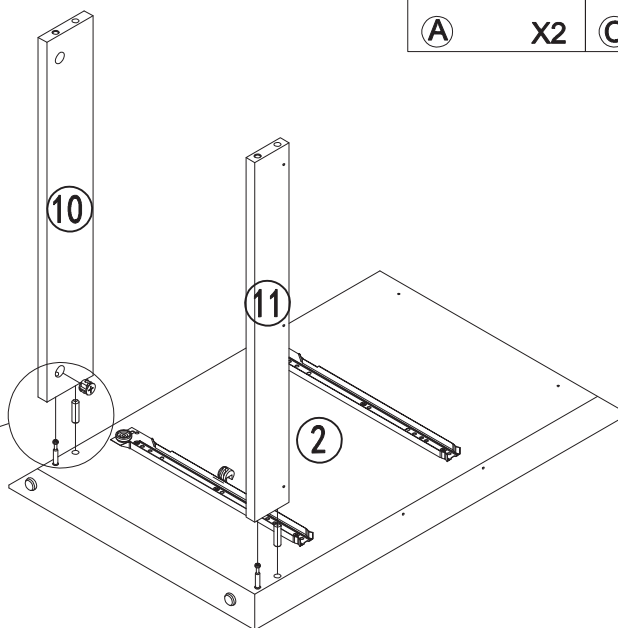
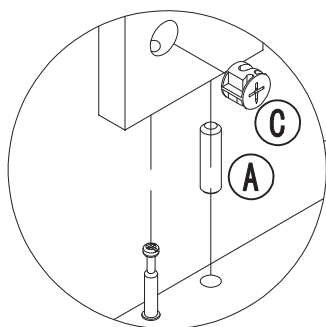
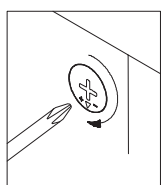
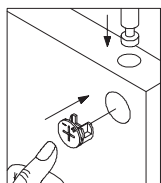
STEP 1



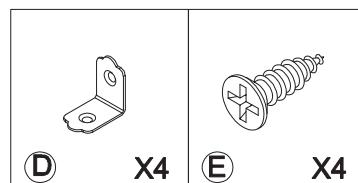
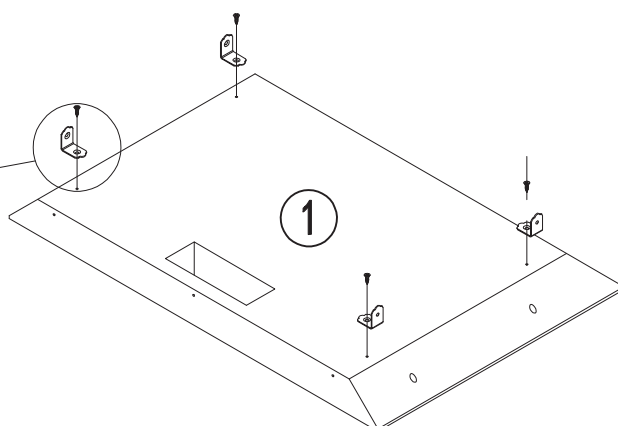
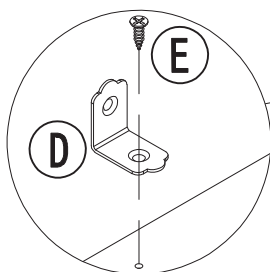
STEP 2



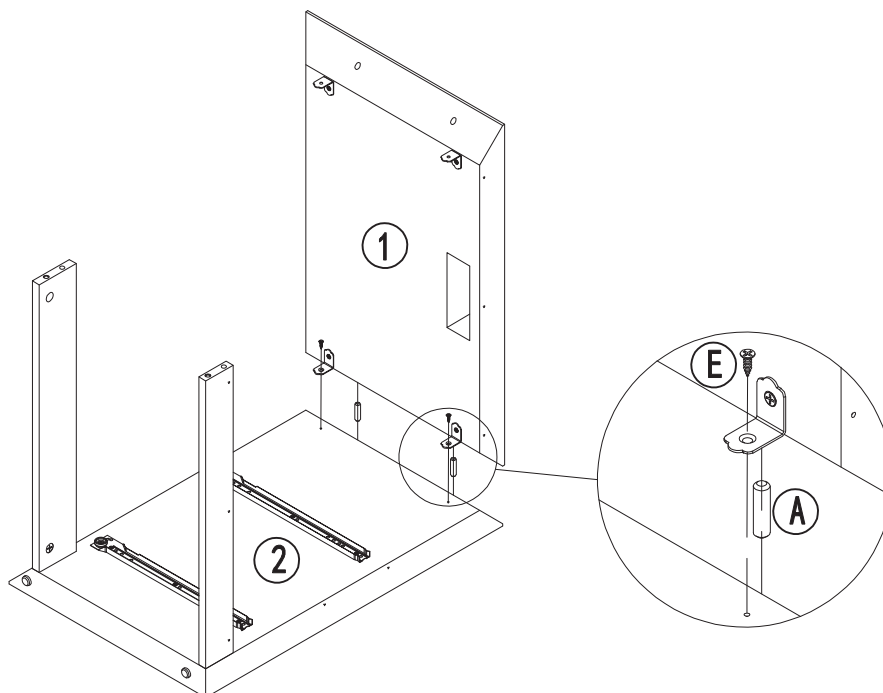
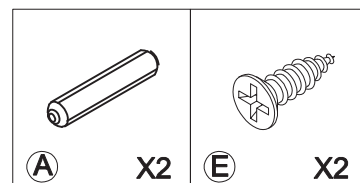
STEP 3



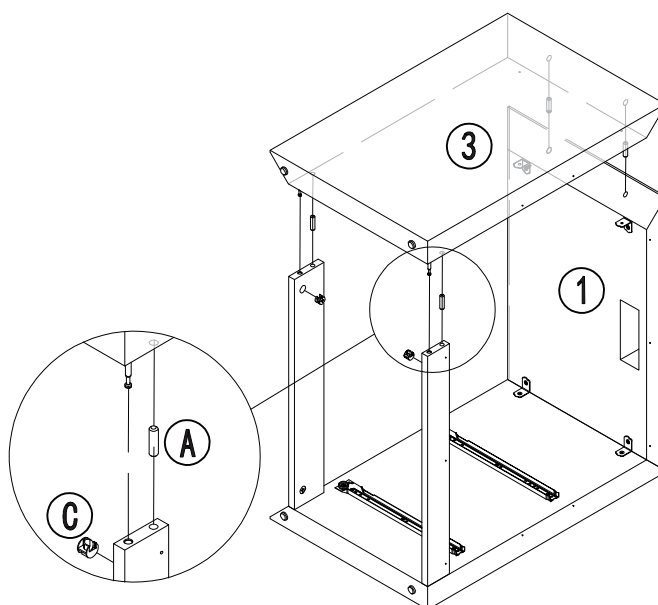
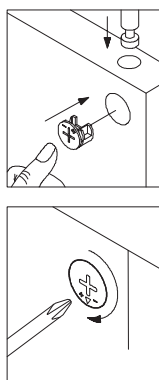
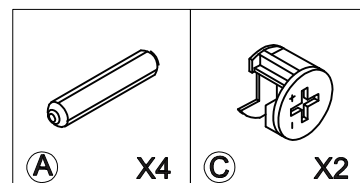
STEP 4



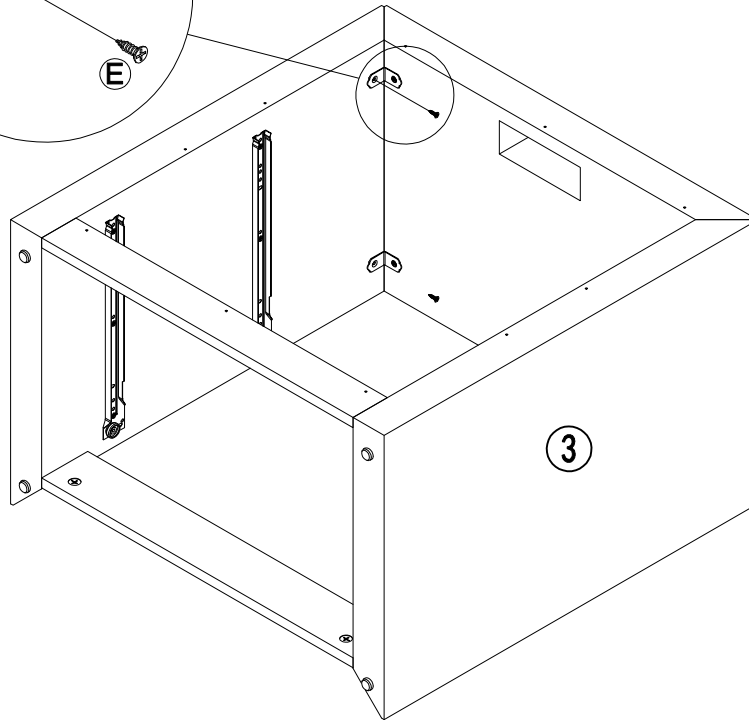
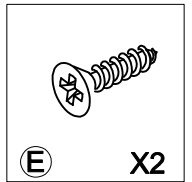
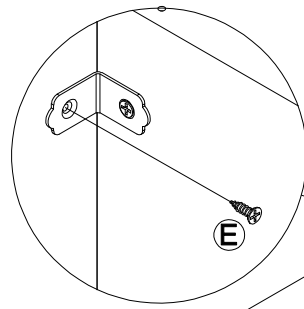
STEP 5



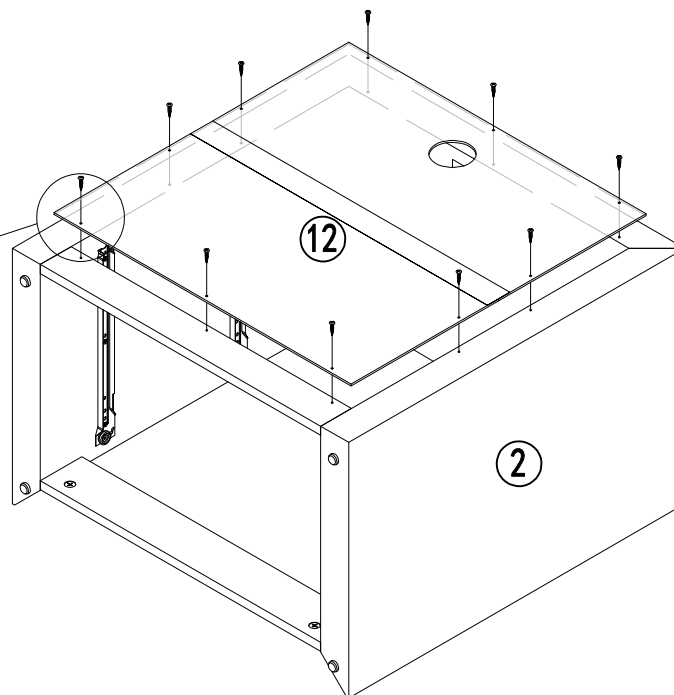
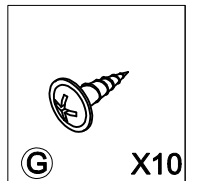
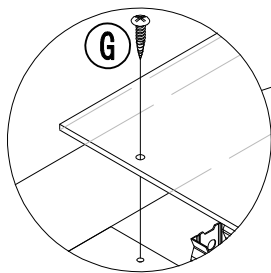
STEP 6



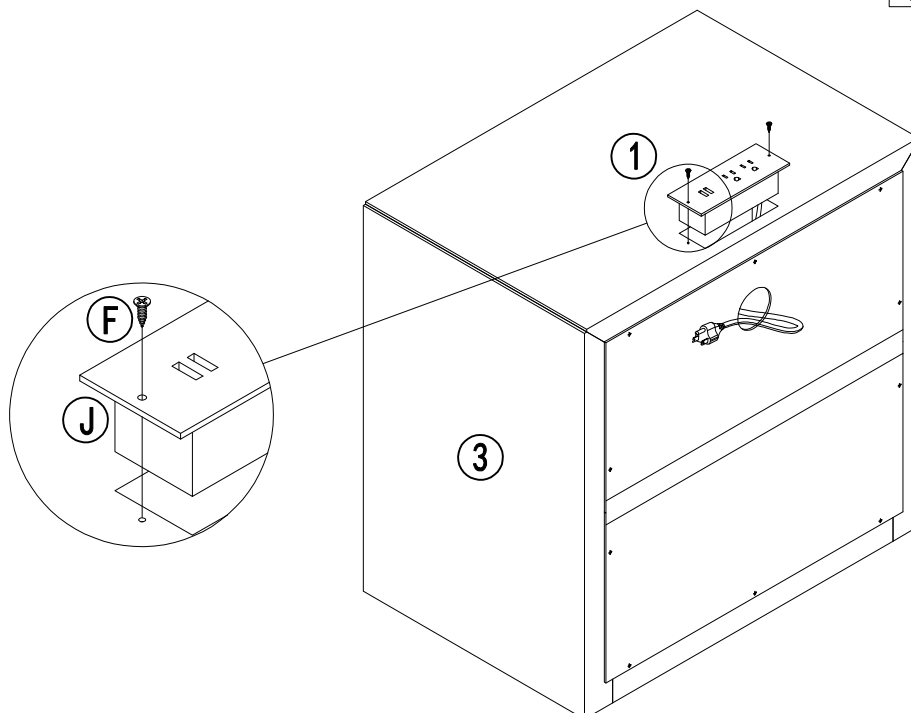
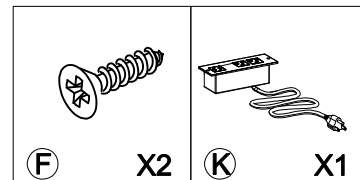
STEP 7



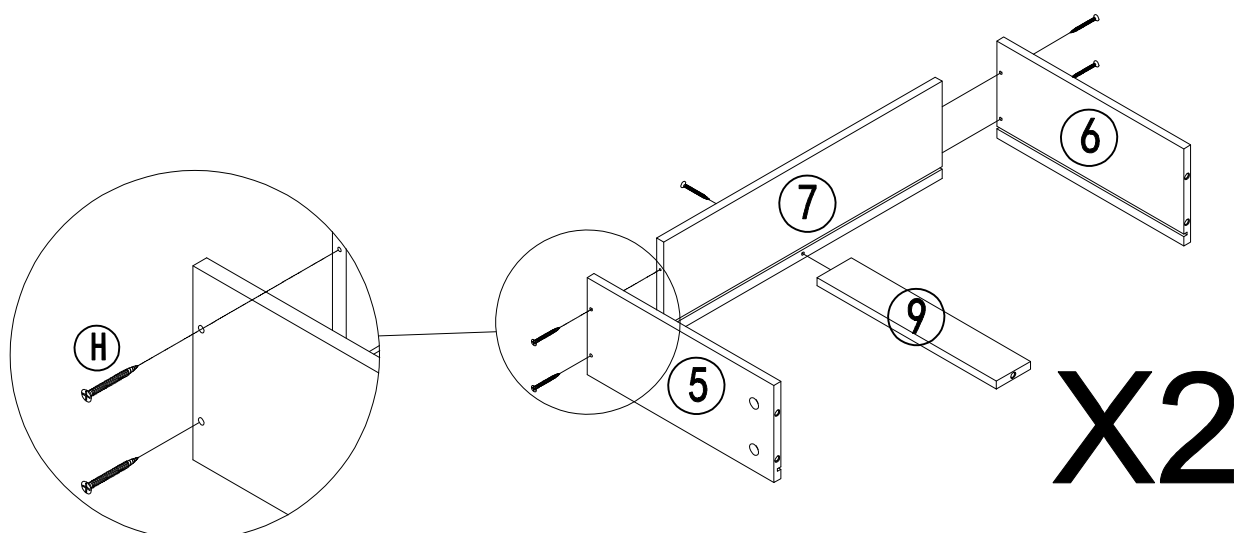
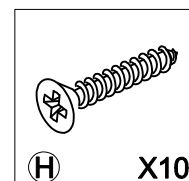
STEP 8



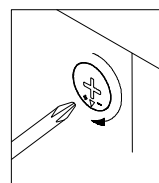
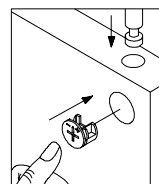
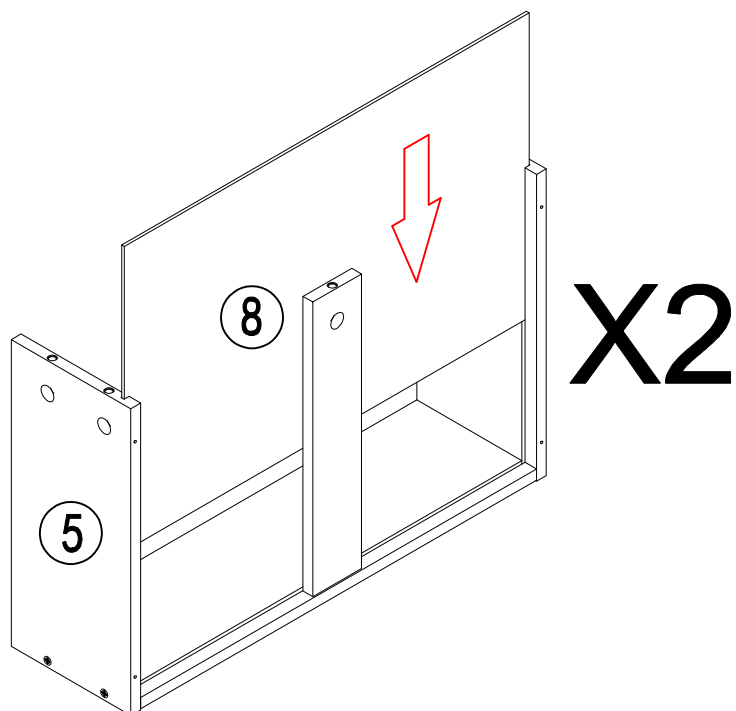
STEP 9



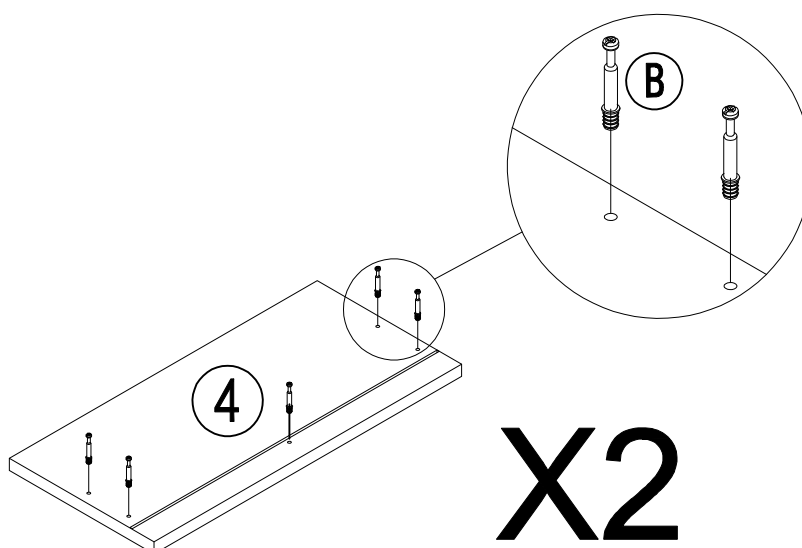
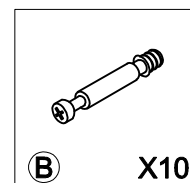
STEP 10



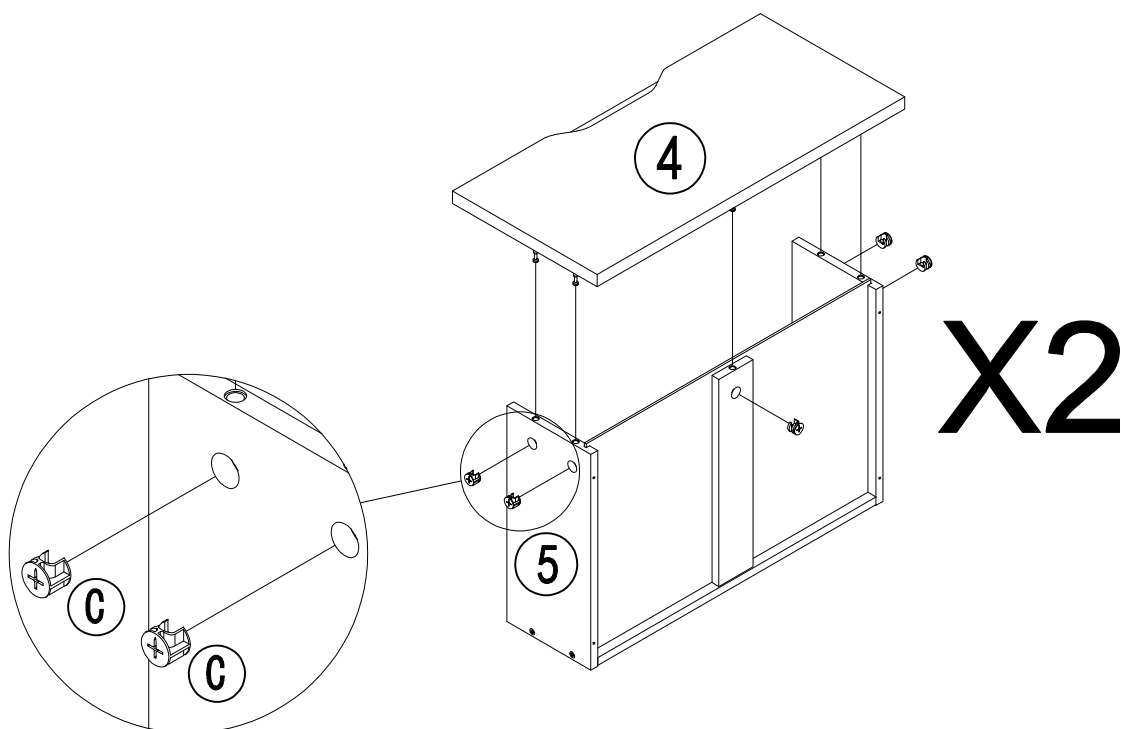
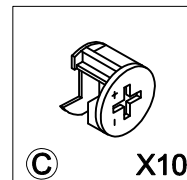
STEP 11



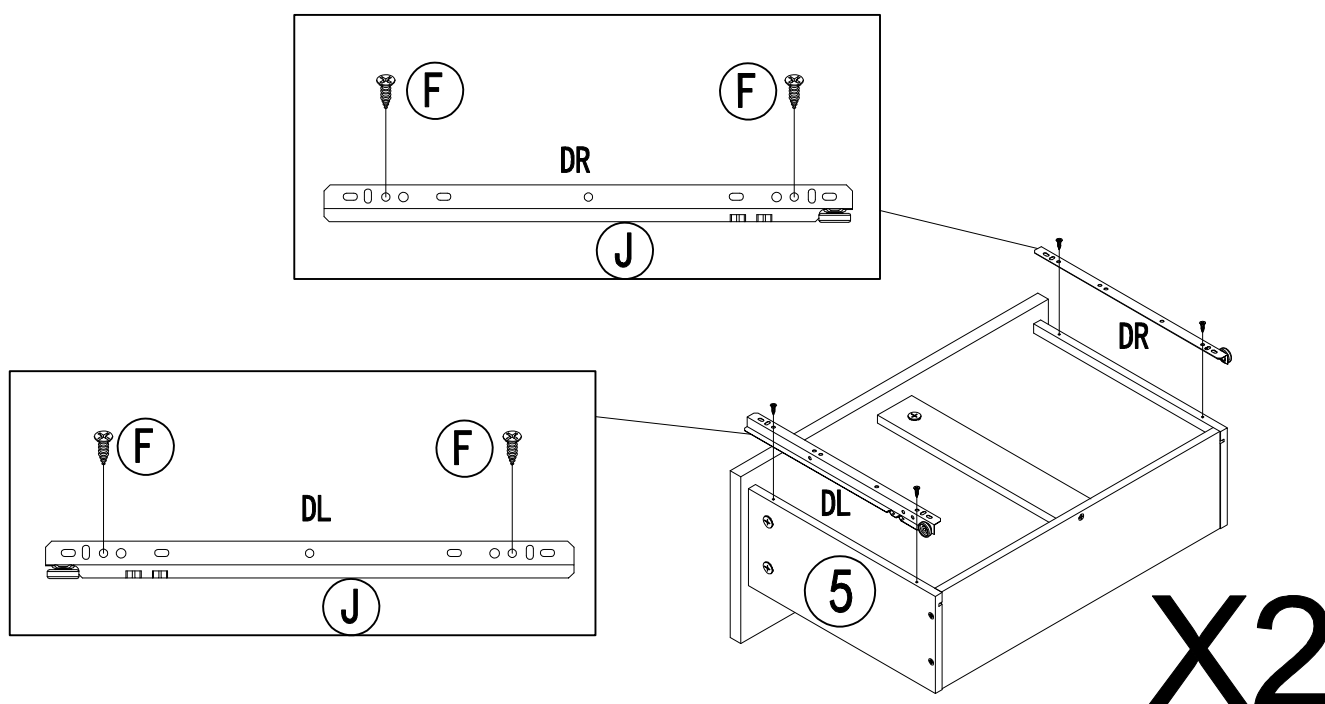
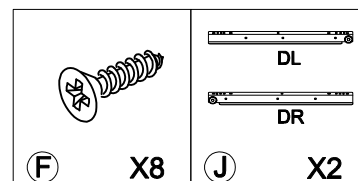
STEP 12



STEP 13



STEP 14



STEP 15

